

ski-doo®



2015

**OPERATOR'S
GUIDE**

Includes
Safety, Vehicle
and Maintenance Information

Expedition™
LE/SE

⚠ WARNING

Read this guide thoroughly. It contains important safety information.
Minimum recommended operator's age: 16 years old.
Keep this Operator's Guide in the vehicle.

6 1 9 9 0 0 5 1 4

! WARNING

Disregarding any of the safety precautions and instructions contained in this Operator's Guide, *SAFETY DVD* video and on-product safety labels could cause injury including the possibility of death!

! WARNING

This vehicle may exceed the performance of other vehicles you may have ridden in the past. Take time to familiarize yourself with your new vehicle.



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FOREWORD

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Congratulations on your purchase of a new Ski-Doo® snowmobile. Whatever model you have chosen, it is backed by the Bombardier Recreational Products Inc. (BRP) warranty and a network of authorized Ski-Doo snowmobile dealers ready to provide the parts, service or accessories you may require.

Your dealer is committed to your satisfaction. He has taken training to perform the initial set-up and inspection of your snowmobile as well as completed the final adjustment required to suit your specific weight and riding environment before you took possession.

At delivery, you were informed of the warranty coverage and signed the *PREDELIVERY CHECK LIST* to ensure your new vehicle was prepared to your entire satisfaction.

Know Before you Go

To learn how to reduce the risk for you, your passenger or bystanders being injured or killed, read the following sections before you operate the vehicle:

- *SAFETY INFORMATION*
- *VEHICLE INFORMATION*.


Also read all safety labels on your snowmobile and watch attentively your *SAFETY DVD* video.

We highly recommend that you take a safety riding course. Please check with your dealer or local authorities for availability in your area.

Failure to follow the warnings contained in this Operator's Guide can result in **SERIOUS INJURY** or **DEATH**.


Safety Messages

The types of safety messages, what they look like and how they are used in this guide are explained as follows:

The safety alert symbol  indicates a potential injury hazard.

WARNING

Indicates a potential hazard, if not avoided, could result in serious injury or death.

 **CAUTION** Indicates a hazard situation which, if not avoided, could result in minor or moderate injury.

NOTICE Indicates an instruction which, if not followed, could severely damage vehicle components or other property.

About this Operator's Guide

This Operator's Guide has been prepared to acquaint the owner/operator and passenger with this snowmobile and its various controls, safe riding and maintenance instructions.

Keep this Operator's Guide in the vehicle as you can refer to it for things such as maintenance, troubleshooting and instructing others.

Note that this guide is available in several languages. In the event of any discrepancy, the English version shall prevail.

If you want to view and/or print an extra copy of your Operator's Guide, simply visit the following website www.operatorsguide.brp.com.

The informations contained in this document are correct at the time of publication. BRP, however, maintains a policy of continuous improvement of its products without imposing upon itself any obligation to install them on prod-

ucts previously manufactured. Due to late changes, some differences between the manufactured product and the descriptions and/or specifications in this guide may occur. BRP reserves the right at any time to discontinue or change specifications, designs, features, models or equipment without incurring any obligation upon itself.

This Operator's Guide and the *SAFETY DVD* video should remain with the vehicle when it's sold.

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SAFETY INFORMATION

GENERAL PRECAUTIONS

Avoid Carbon Monoxide Poisoning

All engine exhaust contains carbon monoxide, a deadly gas. Breathing carbon monoxide can cause headaches, dizziness, drowsiness, nausea, confusion and eventually death.

Carbon monoxide is a colorless, odorless, tasteless gas that may be present even if you do not see or smell any engine exhaust. Deadly levels of carbon monoxide can collect rapidly, and you can quickly be overcome and unable to save yourself. Also, deadly levels of carbon monoxide can linger for hours or days in enclosed or poorly ventilated areas. If you experience any symptoms of carbon monoxide poisoning, leave the area immediately, get fresh air and seek medical treatment.

To prevent serious injury or death from carbon monoxide:

- Never run the vehicle in poorly ventilated or partially enclosed areas such as garages, carports or barns. Even if you try to ventilate engine exhaust with fans or open windows and doors, carbon monoxide can rapidly reach dangerous levels.
- Never run the vehicle outdoors where engine exhaust can be drawn into a building through openings such as windows and doors.

Avoid Gasoline Fires and Other Hazards

Gasoline is extremely flammable and highly explosive. Fuel vapors can spread and be ignited by a spark or flame many feet away from the engine. To reduce the risk of fire or explosion, follow these instructions:

- Use only an approved gasoline container to store fuel.
- Strictly adhere to instructions in *FUELING PROCEDURE*.
- Never start or operate the engine if the fuel cap is not properly installed.

Gasoline is poisonous and can cause injury or death.

- Never siphon gasoline by mouth.
- If you swallow gasoline, get any in your eye or inhale gasoline vapor, see your doctor immediately.

If gasoline spills on you, wash with soap and water and change your clothes.

Avoid Burns from Hot Parts

The exhaust system and engine become hot during operation. Avoid contact during and shortly after operation to avoid burns.

Accessories and Modifications

Do not make unauthorized modifications, or use attachments or accessories that are not approved by BRP. Since these changes have not been tested by BRP, they may increase the risk of crashes or injuries, and they can make the vehicle illegal.

See your authorized Ski-Doo dealer for available accessories for your vehicle.

SPECIAL SAFETY MESSAGES

SEVERE INJURY OR DEATH can result if you do not follow these instructions:

- Always make a pre-ride inspection **BEFORE** you start the engine.
- Throttle mechanism should be checked for free movement and return to idle position before starting engine.
- Always attach tether cord eyelet to clothing before starting the engine.
- Never operate the engine without belt guard and brake disk guard securely installed or, with hood or side panels opened or removed. Never run the engine without drive belt installed. Running an unloaded engine such as without drive belt or with track raised, can be dangerous.
- Always engage parking brake before starting the engine.
- Everyone is a beginner the first time he sits behind the controls of a snowmobile regardless of previous experience in driving any other type of vehicle. The safe use of your snowmobile depends on many conditions such as visibility, speed, weather, environment, traffic, vehicle condition and the condition of the driver.
- Basic training is required for the safe operation of any snowmobile. Study your Operator's Guide paying particular attention to cautions and warnings. Join your local snowmobile club: its social activities and trail systems are planned for both fun and safety. Obtain basic instructions from your snowmobile dealer, friend, fellow club member or enroll in your state or provincial safety training program.
- Any new operator must read and understand all safety labels on the snowmobile, the Operator's Guide and watch the *SAFETY DVD* video before operating the snowmobile. Only allow a new operator to operate the snowmobile in a restricted flat area — at least until he is completely familiar with its operation. If snowmobile operator training course is offered in your area, have him enroll.
- The performance of some snowmobiles may significantly exceed that of other snowmobiles you have operated. Therefore, use by novice or inexperienced operators is not recommended.
- Snowmobiles are used in many areas and in many snow conditions. Not all models perform the same in similar conditions. Always consult your snowmobile dealer when selecting the snowmobile model for your particular needs and uses.
- Injury or death may result to the snowmobile operator, passenger or bystander if the snowmobile is used in risky conditions which are beyond the driver's, passenger's or snowmobile's capabilities or intended use.
- BRP recommends the operator has at least 16 years old of age.
- It is very important to inform any operator, regardless of his experience, of the handling characteristics of this snowmobile. The snowmobile configuration, such as ski stance, ski type, suspension type, track length, width and type vary from a model to another. The snowmobile handling is greatly influenced by these characteristics.
- The novice driver should become familiar with the snowmobile through practice on a level area at slow speeds before venturing far afield.
- Know your local laws. Federal, state, provincial and local government agencies have enacted laws and regulations pertaining to the safe use and operation of snowmobiles. It is your responsibility as a snowmobiler to learn and obey these laws and regulations. Respect and observance will result in safer snowmobiling for all. Be aware of the liability property damages and insurance laws regarding your equipment.

- Speeding can be fatal. In many cases, you cannot react or respond quickly enough to the unexpected. Always ride at a speed which is suitable to the trail, weather conditions and your own ability. Know your local rules. Speed limit may be in effect and meant to be observed.
- Always keep right hand side of the trail.
- Always keep a safe distance from other snowmobiles and bystanders.
- Remember, promotional material may show risky maneuvers performed by professional riders under ideal and/or controlled conditions. You should never attempt any such risky maneuvers if they are beyond your level of riding ability.
- Never use this vehicle with alcohol or drugs. They slow reaction time and impair judgement.
- Your snowmobile is not designed to be operated on public streets, roads or highways.
- Avoid road traveling. If you must do so, and it is permitted, reduce speed. The snowmobile is not designed to operate or turn on paving. When crossing a road, make a full stop, then look carefully in both directions before crossing at a 90° angle. Be wary of parked vehicles.
- Snowmobiling at night can be a delightful experience but because of reduced visibility, be extra cautious. Avoid unfamiliar terrain and be sure your lights are working. Always carry a flashlight and spare light bulbs.
- Never remove any original equipment from your snowmobile. Each vehicle has many built in safety features. Such features include various guards and consoles, plus reflective materials and safety labels.
- Nature is wonderful but don't let it distract your attention from driving. If you want to truly appreciate winter's scenery, stop your snowmobile on the side of the trail so that you don't become a hazard to others.
- Fences represent a very serious threat for both you and your snowmobile. Give a wide berth to telephone poles or posts.
- Hidden wires unseen from a distance can cause serious accidents.
- Always wear an approved safety helmet, eye protection and a face shield. This also applies to your passenger.
- Be aware of inherent risks associated with riding off trails, such as avalanche and other natural or man made hazards or obstacles.
- Tailgating another snowmobile should be avoided. If the snowmobile in front of you slows for any reason, its driver and passenger could be harmed through your neglect. Maintain a safe stopping distance between you and the snowmobile in front of you. Depending on the terrain condition, stopping may require a little more space than you think. Play it safe. Be prepared to use evasive driving.
- Venturing out alone with your snowmobile could also be hazardous. You could run out of fuel, have an accident, or damage your snowmobile. Remember, your snowmobile is capable of traveling further in half an hour than you may be able to walk in a day. Use the "buddy system". Always ride with a friend or member of your snowmobile club. Even then, tell someone where you are going and the approximate time you plan to return.

- Meadows sometimes have low areas where water accumulate and freezes over in winter. This ice is usually glare ice. Attempting to turn or brake on this surface could cause your vehicle to spin out of control. Never brake or attempt speeding or turning on glare ice. If you do happen to travel over such a condition, reduce speed by carefully releasing the throttle.
- Never “jump” with your snowmobile.
- When riding in a group, do not “gun” the throttle. Snow and ice can be thrown back into the path of a following snowmobile. In addition, when “gunning” the throttle, the vehicle digs into and leaves an irregular snow surface for others.
- Riding in a group is both fun and enjoyable but don't show off or overtake others in the group. A less experienced operator might try to do the same as you and fail. When riding with others, limit your abilities to the experience of others.
- In case of an emergency, press down on the emergency engine stop switch, then apply brakes.
- Never run the engine in a non-ventilated area and/or if vehicle is left unattended.
- Always engage parking brake before starting the engine.
- Never charge or boost a battery while installed on snowmobile.
- E-TEC engines: Never attempt any fuel system or electrical system maintenance or repair. Any maintenance or repair of these systems must be performed by an authorized Ski-Doo dealer.
- Ensure the path behind is clear of obstacles or bystanders before proceeding in reverse.
- Always remove the tether cord cap from engine cut-off switch when vehicle is not in operation in order to prevent accidental engine starting, to avoid unauthorized use by children or others or theft.
- NEVER stand behind or near a rotating track. Debris could be projected causing severe injuries. To remove packed snow or ice, stop engine, tilt and hold vehicle on its side and use screwdriver from tool kit.
- You may stud the track on this vehicle model. However, you MUST only use the BRP approved type stud for use on Ski-Doo snowmobiles. DO NOT EVER use conventional studs, the track thickness is thinner compared to some other tracks. The stud could tear off track and be projected.
- Never ride as a passenger unless the snowmobile is equipped with a passenger seat and passenger handholds or holding strap. Sit only on the designated passenger seat.
- Always wear an approved helmet and follow the same dressing guidelines as those recommended for the operator and described in this guide.
- Make sure that you are able to achieve a stable stance, both feet resting positively on the footboards of footrests with good grip, and that you are able to hold on firmly to the handholds.
- Once underway, if you feel uncomfortable or insecure for any reason, don't wait, tell the driver to slow down or stop.

ACTIVE TECHNOLOGIES (iTC) (900 ACE)

Introduction

NOTE: Some functions or features described in this section may not apply to every model, or may be available as an option.

The throttle is electronic and provides a command signal to an electronic module whose function is to assure proper operation of its system within set parameters.

It is extremely important for operators to read all information contained in this operator's guide so as to become familiar with this snowmobile, its systems, controls, capabilities and limitations.

iTC (intelligent Throttle Control)

The system uses an electronic throttle control (ETC) that provides command signals to the ECM (Engine Control Module). With this system, there is no need for a traditional throttle cable.

The iTC allows the following operating modes:

- ECO mode
- Standard mode
- Sport mode.

ECO Mode

When ECO mode is selected (fuel economy mode), vehicle torque and speed are limited whereby an optimal cruising speed is maintained in order to reduce fuel consumption.

Refer to *OPERATING MODES* subsection for detailed instructions.

Standard Mode

In standard mode, acceleration is reduced when accelerating from a complete stop and when operating in the low vehicle speed range under certain conditions.

Sport Mode

In sport mode, maximum engine power is available throughout the engine operational range.

Refer to *OPERATING MODES* subsection for detailed instructions.

Learning Key Modes

The Ski-Doo™ learning key limits the torque and speed of the snowmobile therefore enabling first time users and less experienced operators to learn how to operate the snowmobile while gaining the necessary confidence and control.

Limitations

The ability of a novice to operate the snowmobile can be exceeded even when a learning key is used.

Refer to *OPERATING MODES* subsection for details.

RIDING THE VEHICLE

Each operator has a responsibility to ensure the safety of other recreationists or bystanders.

You are responsible for proper operation of your vehicle as well as training those whom you allow to ride or drive. There may be noticeable handling and performance differences from one snowmobile to the other.

A snowmobile is relatively simple to operate but like any other vehicle or mechanical equipment, it can be hazardous if you or a passenger are reckless, thoughtless or inattentive. We encourage you to have an Annual Safety Inspection of your snowmobile. Please contact an authorized Ski-Doo dealer for further details. Finally, we urge you to visit an authorized Ski-Doo dealer periodically for regular and safety maintenance, as well as snowmobile accessories you may require.

Before venturing on the trails, operate the snowmobile in a restricted flat area until you are completely familiar with its operation and feel comfortable that you can safely tackle a more demanding task. Have an enjoyable and safe ride.

Pre-Ride Inspection

WARNING

The pre-operation check is very important prior to operating the vehicle. Always check the proper operation of critical controls, safety features and mechanical components before starting.

Before Starting the Engine

If a malfunction or leak is detected, see and authorized Ski-Doo dealer.

1. Remove snow and ice from body including lights, seat, footrests, controls and instruments.

2. Verify that air silencer prefilter is free of snow.
3. Verify that skis and steering operate freely. Check corresponding action of skis versus handlebar.
4. Check fuel and oil levels. Replenish if necessary.
5. All storage compartments must be properly latched and they must not contain any heavy or breakable objects. Hood and side panels must be also properly latched.
6. Activate the throttle control lever several times to check that it operates easily and smoothly. It must return to idle position when released.
7. Activate the brake lever and make sure the brake fully applies before the brake control lever touches the handlebar grip. It must fully return when released.
8. Apply parking brake and check if it operates properly. Leave parking brake applied.

After Engine is Started

For proper engine starting procedure, refer to *ENGINE STARTING PROCEDURE* in the *OPERATING INSTRUCTIONS* subsection.

1. Check headlights high beam and low beam, taillight, stop light and pilot lamps operation.

NOTE: You may need to detach tether cord your clothes to check lights. In such a case, attach cord as soon as you get back at the controls of the snowmobile.

2. Check the engine cut-off switch (by pulling tether cord cap) and emergency engine stop switch operation.
3. Release parking brake.
4. Refer to the *WARM UP* section and follow instructions.

Pre-Ride Check List

ITEM	OPERATION	✓
Body including seat, footrests, lights, air filter, controls and instruments	Check condition and remove snow or ice.	
Skis and steering	Check for free movement and proper action.	
Fuel and oil	Check for proper level.	
Coolant	Check for proper level.	
Storage compartment	Check for proper latching and no heavy or breakable objects.	
Throttle lever	Check for proper action.	
Track	Check condition and remove snow or ice.	
Brake lever	Check for proper action.	
Parking brake	Check for proper action.	
Emergency engine stop switch and engine cut-off switch (tether cord cap)	Check for proper action. Tether cord must be attached to driver clothing eyelet.	
Lights	Check for proper operation.	

How to Ride

Riding Gear

Proper snowmobile clothing should be worn. It should be comfortable and not too tight. Always check the weather forecast before going on a ride. Dress for the coldest weather expected. Thermal underwear next to the skin also provides a good insulation.

Wear an approved helmet at all times for safety and comfort. A stocking type cap, balaclava and face mask should always be carried or worn. Goggles or a face shield that attaches to the helmet are indispensable.

Hands should be protected by a pair of snowmobile gloves or mitts which have sufficient insulation and allow use of thumbs and fingers for operation of controls.

Rubber bottom boots with either a nylon or a leather top, with removable felt liners are best suited for snowmobiling.

You should keep yourself as dry as possible when snowmobiling. When you come indoors, take your snowmobile suit and boots off and make certain they dry properly.

Do not wear long scarfs and loose apparels that could get caught in moving parts.

Carry colored lens goggles.

What to Bring

Every snowmobiler should carry at least the following basic parts and tools that can help him and others in an emergency:

First aid kit	Provided tool kit
Mobile phone	Knife
Spare spark plugs	Flashlight
Friction tape	Trail map
Spare drive belt	Snack

Rider Position (Forward Operation)

Your riding position and balance are the two basic principles of making your snowmobile go where you want it to. When turning on the side of a hill, you and your passenger must be ready to shift body weight to help it turn in the desired direction. Driver and passenger(s) must never attempt this maneuvering by placing feet outside of the vehicle. Experience will teach you how much lean to put into turns at different speeds and how much you will have to lean into a slope to maintain proper balance.

Generally, the riding position for best balance and control is sitting. However, the posting, kneeling or standing positions are also used under certain conditions.

WARNING

Do not attempt any maneuvers if they are beyond your abilities.

Sitting

Feet on the running boards, body mid-way back on seat is an ideal position when operating the snowmobile over familiar, smooth terrain. Knees and hips should remain flexible to absorb shocks.



Posting

A semi-sitting position with the body off the seat and the feet under the body in a sort of squatting posture, thus allowing the legs to absorb the shocks when traveling over uneven terrain. Avoid abrupt stops.



Kneeling

This position is achieved by placing one foot firmly on the running board and the opposite knee on the seat. Avoid abrupt stops.



Standing

Place both feet on the running boards. Knees should be flexed to absorb the shock from surface bumps. This is an effective position to see better and to shift weight as conditions dictate. Avoid abrupt stop.



Rider Position (Reverse Operation)

We recommend sitting on your snowmobile when operating in reverse.

Avoid standing up. Your weight could shift forward against throttle lever while operating in reverse, causing an unexpected acceleration.

WARNING

Unexpected acceleration when snowmobile operates in reverse can cause a loss of control.

Carrying a Passenger

Certain snowmobiles are designed for an operator only, others can allow one passenger only, and others can allow up to two passengers. Refer to the indications on the vehicles to know if any particular snowmobile can accommodate passengers or not, and if so, how many. Always respect those indications. Overloading is dangerous because snowmobiles are not designed for it.

Even when passengers are allowed, you must make sure that the persons who would like to become passengers are physically fit for snowmobiling.

WARNING

Any passenger must be able to firmly lay his feet on the footrests and keep his hands on the handholds or seat strap at all times when seated. Respecting those physical criteria is important to ensure that the passenger is stable and to reduce the risks of ejection.

On snowmobiles allowing two passengers, if you have an adult and a child for passenger, BRP recommends that the child sits in the center location. This allows an adult sitting in the rear seat to keep a visual contact with the child and hold him if necessary. In addition, the child is best protected against the wind and cold temperature if seated in the center location.

Each operator has a responsibility to ensure the safety of his passengers and should inform them of snowmobiling basics.

WARNING

- Passengers must only sit on designated passenger seats. Never allow anyone to sit between the handlebar and the operator.
- Each passenger seat must have a strap or handholds and meet SSCC standards.
- Passengers and operators must always wear an approved helmets and warm clothing appropriate for snowmobiling. Make sure that no skin is exposed.
- Once underway, if a passenger feels uncomfortable or insecure for any reason, he must not wait, and tell the driver to slowdown or stop.

Riding with passengers on board is different than riding alone. The operator has the benefit of knowing what will be the next maneuver and is able to prepare himself accordingly. The operator also benefits from the support of his grip on the handlebar. In contrast, the passengers have to rely on the operator's careful and safe operation of the vehicle. In addition, "body english" is limited with passengers, and the operator can sometimes see more of the trail ahead than the passengers. Therefore, smooth starting and stopping are required with passengers, and the operator must slow down. The operator must also warn passengers of side hills, bumps, branches, etc. An unforeseen bump can leave you passenger-less. Remind your passengers to lean into the turn with you, without causing the vehicle to topple. Be extremely careful, go more slowly and check the passengers frequently.

WARNING

When riding with a passenger:

- Braking ability and steering control are reduced. Decrease speed and allow extra space to maneuver.
- Adjust suspension according to weight.

For complete information on how to adjust the suspension, please refer to the *TUNE YOUR RIDE* subsection.

Use extra caution and go even more slowly with young passengers. Check frequently to make certain the child has a firm grip and is properly positioned with his feet on the running boards.

Terrain/Riding Variations

Groomed Trail

On a maintained trail, sitting is the most preferred riding position. Do not race and, above all, keep to the right hand side of the trail. Be prepared

for the unexpected. Observe all trail signs. Do not zigzag from one side of the trail to the other.

Ungroomed Trail

Unless there has been a fresh snowfall you can expect “washboard” and snowdrift conditions. Taken at excessive speeds, such conditions can be physically harmful. Slow down. Hold on the handlebar and assume a posting position. Feet should be under the body assuming a crouched position to absorb any jarring effect. On longer stretches of “washboard” trails, the kneeling position of one knee on the seat can be adopted. This provides a certain amount of comfort, while at the same time keeps the body loose and capable of vehicle control. Beware of hidden rocks or tree stumps partially hidden by a recent snowfall.

Deep Snow

In deep “powder” snow, your vehicle could begin to “bog” down. If this occurs, turn in as wide an arc as possible and look for a firmer base. If you do get “bogged”, and it happens to everyone, do not spin your track as this makes the vehicle sink deeper. Instead, turn the engine off, get off and move the back of the vehicle onto new snow. Then tramp a clear path ahead of the vehicle. A few feet will generally suffice. Restart the engine. Assume the standing position and rock the vehicle gently as you steadily and slowly apply the throttle. Depending on whether the front or rear end of the vehicle is sinking, your feet should be placed on the opposing end of the running boards. Never place foreign material beneath the track for support. Do not allow anyone to stand in front of, or to the rear of, the snowmobile with the engine running. Stay away from the track. Personal injury will result if contact is made with the revolving track.

Frozen Water

Traveling frozen lakes and rivers can be fatal. Avoid waterways. If you are in an unfamiliar area, ask the local authorities or residents about the ice condition, inlets, outlets, springs, fast moving currents or other hazards. Never attempt to operate your snowmobile on ice that may be too weak to support you and the vehicle. Operating a snowmobile on ice or icy surfaces can be very dangerous if you do not observe certain precautions. The very nature of ice is foreign to good control of a snowmobile or any vehicle. Traction for starting, turning or stopping is much less than that on snow. Thus, these distances can be multiplied manyfold. Steering is minimal, and uncontrolled spins are an ever present danger. When operating on ice, drive slowly with caution. Allow yourself plenty of room for stopping and turning. This is especially true at night.

Hard Packed Snow

Don't underestimate hard packed snow. It can be difficult to negotiate as both skis and track do not have as much traction. Best advice is to slow down and avoid rapid acceleration, turning or braking.

Uphill

There are two types of hills you can encounter — the open hill on which there are few trees, cliffs or other obstacles, and a hill that can only be climbed directly. On an open hill, the approach is to climb it by side hilling or slaloming. Approach at an angle. Adopt a kneeling position. Keep your weight on the uphill side at all times. Maintain a steady, safe speed. Continue as far as you can in this direction, then switch to an opposite hill angle and riding position.

A direct climb could present problems. Choose the standing position, accelerate before you start the climb and then reduce throttle pressure to prevent track slippage.

In either case, vehicle speed should be as fast as the incline demands. Always slow down as you reach the crest. If you cannot proceed further, don't spin your track. Turn the engine off, free the skis by pulling them out and downhill, place the rear of the snowmobile uphill restart the engine and ease it out with slow even throttle pressure. Position yourself to avoid tipping over, then descend.

Downhill

Downhill driving requires that you have full control of your vehicle at all times. On steeper hills, keep your center of gravity low and both hands on the handlebar. Maintain slight throttle pressure and allow the machine to run downhill with the engine operating. If a higher than safe speed is reached, slow down by braking but apply the brake with frequent light pressure. Never jam the brake and lock the track.

Side Hill

When crossing a side hill or traversing up or downhill, certain procedures must be followed. All riders should lean towards the slope as required for stability. The preferred operating positions are the kneeling position, with the knee of the down hill leg on the seat and the foot of the uphill leg on the running board, or the posting position. Be prepared to shift your weight quickly as needed. Side hills and steep slopes are not recommended for a beginner or a novice snowmobiler.

Avalanche Hazard

When riding on mountainous terrain, you should be aware of the risk of avalanches. Avalanches vary in size and shapes and generally occur in steep terrain and on unstable snow.

New snow, animals, people, wind and snowmobiles can all trigger an avalanche. Avoid high marking or traversing steep terrain when avalanche conditions are possible. When in unstable snow conditions, travel should be restricted to lower angle slopes. Wind formed cornices should be avoided. Staying off unstable conditions is the key to safe mountain riding. Probably most important is to be aware of the conditions and dangers on a daily basis when in the mountains. Check local avalanche forecasts and threats each day before heading out to ride and heed forecasters advice.

You should always carry a snow shovel, probe and avalanche beacon while riding on mountains. We recommend that all mountain riders take a local avalanche safety training course to become more familiar with snow conditions and learn how to properly use their equipment.

Here are some web sites that can help you finding important information:

- US: www.avalanche.org
- Europe: www.avalanches.org
- Canada: www.avalanche.ca

Slush

Slush should be avoided at all times. Always check for slush before starting across any lake or river. If dark spots appear in your tracks, get off the ice immediately. Ice and water can be thrown rearward into the path of a following snowmobile. Getting a vehicle out of a slush area is strenuous and in some cases, impossible.

Fog or Whiteouts

On land or water, fog or visibility-limiting snow can form. If you have to proceed into the fog or heavy snow, do so slowly with your lights on and watch intently for hazards. If you are not sure of your way, do not proceed.

Keep a safe distance behind other snowmobilers to improve visibility and reaction time.

Unfamiliar Territory

Whenever you enter an area that is new to you, drive with extreme caution. Go slow enough to recognize potential hazards such as fences or fence posts, brooks crossing your path, rocks, sudden dips, guy wires and countless other obstacles which could result in a termination of your snowmobile ride. Even when following existing tracks, be cautious. Travel at a speed so you can see what is around the next bend or over the top of the hill.

Bright Sunshine

Bright sunny days can considerably reduce your vision. The glare from sun and snow may blind you to the extent that you cannot easily distinguish ravines, ditches or other obstacles. Goggles with colored lenses should always be worn under these conditions.

Unseen Obstruction

There may be obstructions hidden beneath the snow. Driving off established trails and in the woods requires reduced speed and increased vigilance. Driving too fast in an area can make even minor obstacles very hazardous. Even hitting a small rock or stump could throw your snowmobile out of control and cause injury to its riders. Stay on established trails to reduce your exposure to hazards. Be safe, slow down and enjoy the scenery.

Hidden Wires

Always be on the lookout for hidden wires, especially in areas that may have been farmed at one time or another. Too many accidents have been caused by running into wires in the fields, guy wires next to poles and

roads, and into chains and wires used as road closures. Slow speeds are a must.

Obstacles and Jumping

Unplanned jumps of snowdrifts, snowplow ridges, culverts or indistinguishable objects can be dangerous. You can avoid them by wearing the proper color lenses or face shields and by operating at a lower speed.

Jumping a snowmobile can be a hazardous situation. Be prepared before landing to absorb the shock and brace yourself for the impact. Knees must be flexed to act as shock absorbers.

If the trail does suddenly drop away from you, crouch (stand) towards the rear of the vehicle and keep the skis up and straight ahead. Apply partial throttle and brace yourself for the impact. Knees must be flexed to act as shock absorbers.

Turning

Depending on terrain conditions, there are two preferred ways to turn or corner a snowmobile. For most snow surfaces, "body english" is the key to turning. Leaning towards the inside of the turn and positioning body weight on the inside foot will create a "banking" condition beneath the track. By adopting this position and positioning yourself as far forward as possible, weight will be transferred to the inside ski.

On occasion, you will find that the only way to turn the vehicle about in deep snow is to pull the snowmobile around. Do not over-exert yourself. Get assistance. Remember to always lift using your legs as opposed to your back.



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Road Crossing

In some cases, you will be approaching the road from a ditch or snowbank. Choose a place where you know you can climb without difficulty. Use the standing position and proceed with only as much speed needed to crest the bank. Stop completely at the top of the bank and wait for all traffic to clear. Judge the drop to the roadway. Cross the road at a 90° angle. If you encounter another snowbank on the opposite side, position your feet near the rear of the vehicle. Remember, your snowmobile is not designed to operate on bare pavement and steering on this type of surface is more difficult.

Railroad Crossing

Never ride on railroad tracks. It is illegal. Railroad tracks and railroad rights-of-way are private property. A snowmobile is no match for a train. Before crossing a railroad track, stop, look and listen.

Night Rides

The amount of natural and artificial light at a given time can effect your ability to see or to be seen. Nighttime snowmobiling is delightful. It can be a unique experience if you acknowledge your reduced visibility. Before you start, make certain your lights are clean and work properly. Drive at speeds that will allow you to stop in time when you see an unknown or dangerous object ahead. Stay on es-

tablished trails and never operate in unfamiliar territory. Avoid rivers and lakes. Guy wires, barbed wire fences, cabled road entrances and other objects such as tree limbs are difficult to see at night. Never drive alone. Always carry a flashlight. Keep away from residential areas and respect the right of others to sleep.

Riding in a Group

Before starting out, designate a "trail boss" to lead the party and another person to follow-up at the end of the party. Ensure that all members of the party are aware of the proposed route and destination. Make certain that you are carrying all necessary tools and equipment and that you have sufficient fuel to complete the trip. Never overtake the trail boss or, for that matter, any other snowmobile. Use down-the-line hand signals to indicate hazards or intent of direction change. Assist others whenever necessary.

It is always IMPORTANT to keep a safe distance between each snowmobile. Always maintain a safe interval and allow sufficient stopping distance. Don't be a tailgater. Know the position of the machine ahead.

Signals

If you intend to stop, raise either hand straight above your head. A left turn is indicated by extending your left hand straight out in the proper direction. For right turns, extend the left arm and raise the hand to a vertical position so it forms a right angle at the elbow. Every snowmobiler should relay any signal to the ones behind.

Trail Stops

Whenever possible, pull off the trail when you stop. This will reduce the hazard to other snowmobilers using the trail.

Trails and Signs

Trail signs are used to control, direct or regulate the use of snowmobiles on trails. Become familiar with all signs used in the area where you are snowmobiling.

Environment

Wildlife compliments your snowmobiling day. Snowmobile tracks provide firm ground over which animals can travel from area to area. Do not violate this privilege by chasing or harassing wildlife. Fatigue and exhaustion can lead to animal's death. Avoid areas posted for the protection or feeding of wildlife.

If you happen to be fortunate enough to see an animal, stop your snowmobile and observe quietly.

The guidelines that we support are not designed to limit your snowmobiling fun, but to preserve the beautiful freedom that you can experience only on a snowmobile! These guidelines will keep snowmobilers healthy, happy and able to introduce others to what they know and enjoy about their favorite winter pastime. So, the next time you hit the trails on a cool, crisp and clear winter day, we ask you to remember that you are paving the way for the future of our sport. Help us lead it down the right path! From all of us at BRP, thank you for doing your share.

There is nothing more exhilarating than snowmobiling. Venturing onto snowmobile trails that cross wild areas is an exciting and healthy winter sport. However, as the number of people using these recreational parks increases, so does the potential for damage to the environment. Abuse of land, facilities and resources inevitably leads to restrictions and closures of both private and public land.

In essence, the greatest threat to our sport, is all around us. Which leaves us with one logical choice. When we snowmobile, we must always ride responsibly.

The vast majority respect the law and the environment. Each of us must set an example for those who are new to the sport, young and old alike.

It is in every one's best interest to tread lightly into our recreational areas. Because, in the long run, to protect the sport we must preserve the environment.

Recognizing the importance of this issue and the need for snowmobilers to do their share in preserving areas that make it possible to enjoy our sport, BRP has developed the "Light Treading Is Smart Sledding" campaign for snowmobilers.

Light Treading refers to more than the thread of our tracks. It's a statement of concern, respect and willingness to take the lead and take action. It applies to the environment in general, its proper care and maintenance, its natural inhabitants and all enthusiasts and the public at large who enjoy the great outdoors. With this theme, we invite all snowmobilers to remember that respecting the environment is not only critical to the future of our industry but to future generations.

Light Treading in no way suggests you should curb your appetite for snowmobiling fun! It simply means tread with respect!

The fundamental objective of Light Treading is one of respect for where and how you ride a snowmobile. You're a light treader when you follow the principles below.

Become informed. Obtain maps, regulations and other information from the Forest Service or from other public land agencies. Learn the rules and follow them and that goes for speed limits, too!

Avoid running over young trees, shrubs, and grasses and don't cut wood. On flatlands or areas where trail riding is popular, it's important to ride only where authorized. Remember, there is a link between protecting your environment and your own safety.

Respect wildlife and be particularly sensitive of animals that are rearing young or suffering from food shortage. Stress can sap scarce energy reserves. Refrain from riding in areas where only animals are intended to tread!

Obey gate closures and regulatory signs and remember, light treaders don't litter!

Stay out of wilderness areas. They're closed to all vehicles. Know where the boundaries are.

Obtain permission to travel across private land. Respect the rights of landowners and other people's privacy. Remember, snowmobile technology has lowered the noise factor considerably, but you still shouldn't rev your engines where quiet "is the order of the day".

Snowmobilers know all too well the efforts that have been made throughout the sport's history to enjoy access to areas where people can snowmobile safely and responsibly. This effort continues today, as strong as ever.

Respecting the areas where we ride... wherever they may be... is the only way to ensure their future enjoyment. That's one major reason why we know you'll agree that Light Treading is smart sledding! And there are more.

Enjoying the opportunity to see winter and all its natural majestic wonders, is an experience cherished by snowmobilers. Light Treading will preserve this opportunity and will make it possible for us to expose others to the beauty of winter and the unique thrill of our sport! Light Treading will help our sport to grow!

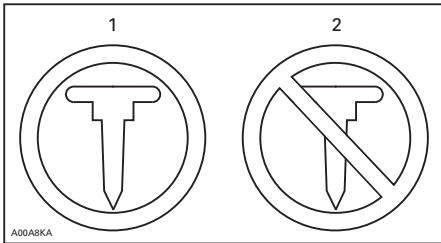
Finally, Light Treading is the sign of a smart snowmobiler. You don't have to leave big tracks or careen through a virgin forest to show you can ride. So whether you're driving a high performance Ski-Doo, a sporty MX Z snowmobile or any other make or model, show you know what you're doing. Show you know how to send snow flying and make tracks with a light touch!

TRACTION ENHANCING PRODUCTS

NOTE: This section is applicable to snowmobiles equipped with a factory installed track that has been approved by BRP for special studs installation.

⚠ WARNING

Never stud a track that has not been approved for studs. Approved tracks can be identified by a stud symbol (see illustration below) molded into the track surface. Installing studs on an unapproved track could increase the risk of the track tearing or severing.



TRACK SYMBOLS

1. *Approved*
2. *NOT Approved*

⚠ WARNING

Use only the BRP approved type stud for these Ski-Doo snowmobiles. **DO NOT EVER** use conventional studs as the track thickness is thinner than other standard tracks. The stud could tear off of track and separate from vehicle. See an authorized Ski-Doo dealer for current specific studding availability and applications.

Using traction enhancing products such as, more aggressive ski carbide runners and/or studs on your snowmobile will change its behavior, particularly in terms of manoeuvrability, acceleration, and braking.

Using traction enhancing products gives a better grip on packed snow and ice, but has no noticeable effect

on soft snow. For this reason, driving a snowmobile equipped with traction enhancing products requires a certain adaptation period. If your snowmobile is equipped with traction enhancing products, be sure to take plenty of time to get used to the way it handles when turning, accelerating, and braking.

Also, always check local regulations concerning the use of traction enhancing products on snowmobiles. Always drive your snowmobile in a responsible manner, respecting the environment and other people's property.

Manoeuvrability

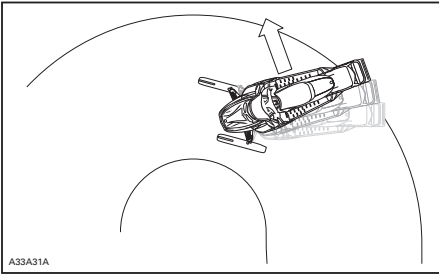
Using traction enhancing products such as, more aggressive ski carbide runners and/or studs makes the snowmobile grip the ground better at both the front and at the rear. The use of carbide runners is therefore required to give the skis a better grip, so that the front and rear of the snowmobile are in balance. While off-the-shelf carbide ski runners are adequate, they don't necessarily give you optimal control, since that depends on your personal preferences, your riding style, and how your suspension is adjusted.

⚠ WARNING

If the front and rear of the snowmobile are out of balance due to an incorrect combination of traction enhancing products, the snowmobile may tend to oversteer or understeer, which could lead to a loss of control.

Oversteering

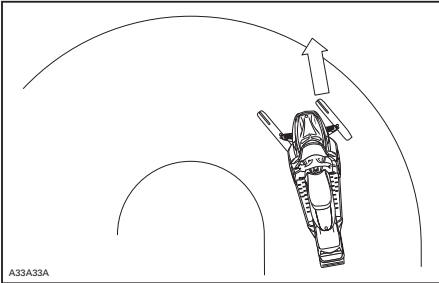
In certain conditions, using more aggressive ski carbide runners without studs on the rear track could make the snowmobile prone to oversteering, see illustration.



OVERSTEERING

Understeering

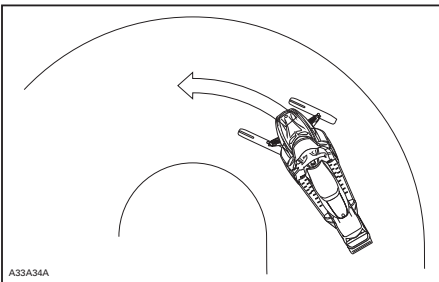
In certain conditions, the use of studs on the track could make the snowmobile prone to understeering if the skis are not equipped with more aggressive ski carbide runners, see illustration.



UNDERSTEERING

Controlled Driving

A balanced combination of carbide ski runners and studs on the track ensures adequate control and better handling, see illustration.



CONTROLLED DRIVING

Acceleration

Using studs on the track will allow your sled to accelerate better on packed snow and ice but will have no noticeable effect on soft snow. This can cause sudden variations in traction under certain conditions.

! WARNING

To prevent surprises that could lead to a loss of control of the snowmobile:

- Always go easy on the throttle.
- NEVER try to spin the track to make the rear of the snowmobile skid.

This could cause debris or ice to be thrown violently backwards, possibly injuring others nearby or on snowmobiles behind you.

Braking

As in the case of acceleration, using studs on the track will give you better braking capacity on packed snow or ice but will have no noticeable effect on soft snow. Braking may thus vary suddenly under certain conditions. Be sure to use restraint in braking to keep from blocking the track in order to avoid surprises that could lead to a loss of control.

Important Safety Rules

! WARNING

To prevent serious injury to individuals near the snowmobile:

- NEVER stand behind or near a moving track.
- Always use a wide-base snowmobile stand with a rear deflector panel if it is necessary to rotate track.
- When the track is raised off the ground, only run it at the lowest possible speed.

Centrifugal force could cause debris, damaged or loose studs, pieces of torn track, or an entire severed track to be violently thrown backwards out of the tunnel with tremendous force.

Effects of Having a Studded Track on the Life of the Snowmobile

The use of traction enhancing products can increase the load and the stress on certain snowmobile components, as well as the vibration level. This can cause premature wear on parts such as drive belts, brake linings, bearings, chain, chaincase sprocket, and on approved studded tracks, shorten track life. Always proceed with a visual inspection of your track before each use. For more information, refer to the *TRACK* in *MAINTENANCE PROCEDURES*.

Studs on the track can also cause serious damage to your snowmobile if it is not equipped with the tunnel protectors designed for your particular model. Damage to the electrical wiring or perforation of the heat exchangers are potential hazards, that could cause the engine to overheat and be severely damaged.

! WARNING

If tunnel protectors are excessively worn or not installed, the gas tank could be punctured, causing a fire.

NOTICE Ask your dealer for the appropriate tunnel protectors model and kit number required for your snowmobile.

NOTE: Consult the BRP limited warranty to find out what warranty limitations are related to the use of studs.

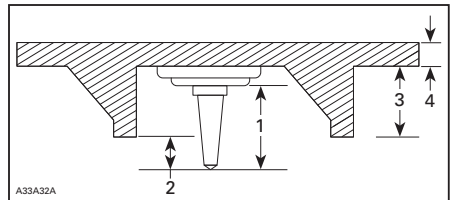
Installation of Studs on BRP Approved Tracks

! WARNING

Never stud a track that has not been approved for studs. Installing studs on an unapproved track could increase the risk of the track tearing or severing.

To ensure safe and proper installation, BRP recommends to have the studs installed by your dealer.

- Use only the BRP approved special studs.
- Never use studs that exceed the height of your snowmobile's track profile by more than 9.5 mm (3/8 in).



INSTALLATION OF STUDS

1. Stud size
2. Penetration range 6.4 mm to 9.5 mm (1/4 ft to 3/8 ft)
3. Track lug height
4. Track belt thickness

⚠ WARNING

- See an authorized Ski-Doo dealer for current specific stud-
ding availability and applica-
tions.
- **DO NOT EVER** use conventional
stud because, the track thick-
ness is thinner than our stan-
dard tracks and the stud could
tear off of track and separate
from vehicle.
- Studs should only be installed
in the locations indicated by
molded bulges in the track sur-
face. Some track models have
two types of molded bulges;
triangles and circles. See the
warning molded into the track
surface to know which one to
use.
- Never stud a track with a profile
of 35 mm (1.375 in) or more.
- The number of studs installed
must always perfectly match
the pattern of molded bulges in
the track.
- Always consult the traction
product manufacturer's instal-
lation instructions and recom-
mendations before having your
dealer install studs and runners.
It is very important to follow
the torque specifications for the
stud bolts.

**INSTALLING AN INCORRECT
NUMBER OF STUDS OR AN IM-
PROPER INSTALLATION CAN IN-
CREASE THE RISK OF THE TRACK
TEARING OR SEVERING.**

- Tears in the track (particularly
around traction holes on studded
tracks)
- Lugs that are broken or torn off, ex-
posing portions of rods
- Delamination of the rubber
- Broken rods
- Broken studs (studded tracks)
- Bent studs (studded tracks)
- Missing studs
- Studs that are torn off the track
- Missing track guide(s)
- Loose studs.

On approved studded tracks, replace
broken or damaged studs immediately.
If your track shows signs of deteriora-
tion, it must be replaced immediately.
When in doubt, ask your dealer. Al-
ways proceed with a visual inspection
of your track before each use.

⚠ WARNING

**Riding with a damaged track or
studs could lead to loss of control.**

Inspection of a Studded Track

PROCEED WITH A VISUAL INSPEC-
TION OF YOUR TRACK BEFORE
EACH RIDE.

Look for any defects, such as:

- Perforations in the track

IMPORTANT ON-PRODUCT LABELS

Hang Tag

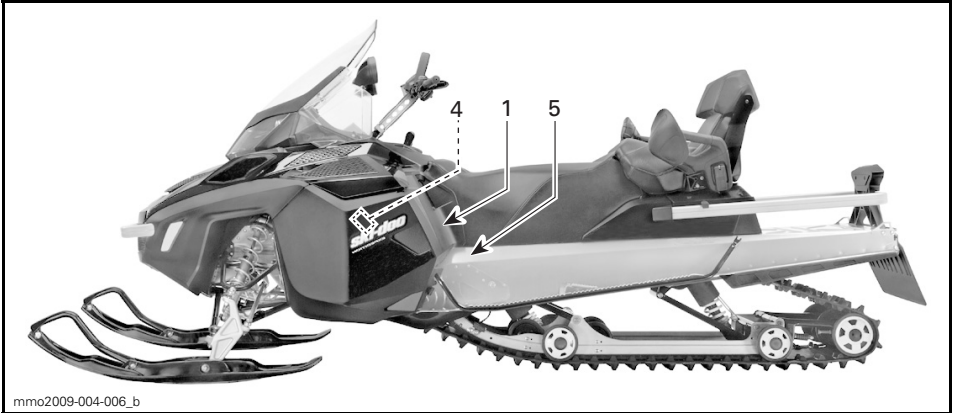


Vehicle Safety Labels

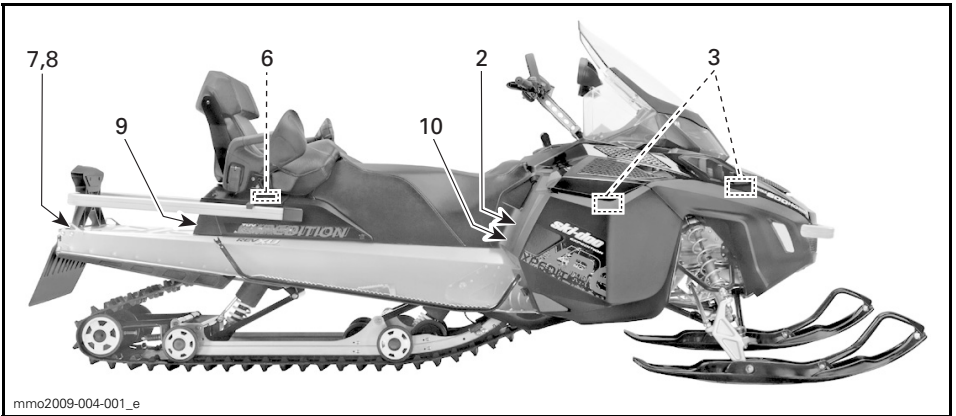
Read and understand all the safety labels on your vehicle. These labels are affixed to the vehicle for the safety of the operator, passenger or bystander.

The following labels are on your vehicle and they should be considered permanent parts of the vehicle. If missing or damaged, the decals can be replaced free of charge. See an authorized Ski-Doo dealer.

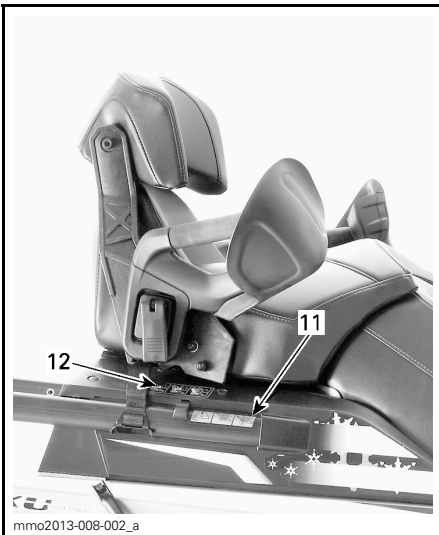
NOTE: In the event of any discrepancy between this guide and the vehicle, the safety labels on the vehicle have precedence over the labels in this guide.



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mmo2009-004-001_e



mmo2013-008-002_a

⚠ WARNING

This vehicle is designed for one (1) operator and as many passengers as there are seats with straps or handgrips installed on the vehicle conforming to SSCC standards.

Ce véhicule a été conçu pour un (1) conducteur et autant de passagers qu'il y a de sièges avec courroies ou poignées installés sur le véhicule et rencontrant la norme SSCC.

When riding with a passenger :

- Braking ability and steering control are reduced. Decrease speed and allow extra space to maneuver.
- Adjust suspensions according to weight.

REMEMBER - YOU ARE RESPONSIBLE FOR THE SAFETY OF YOUR PASSENGER!

ALL DRIVERS AND PASSENGERS MUST READ THE FOLLOWING:




Avoid surprises!
BE ON THE LOOK-OUT for the unexpected.

Operate defensively.

- Scan constantly for people, objects, conditions and upcoming vehicles.
- Avoid thin ice / open water.
- Use extra caution whenever off-trail.

ALWAYS wear a DOT approved HELMET and clothing appropriate for snowmobiling.

NEVER ride under the influence of alcohol or drugs even as a passenger.

516004652_revB

LABEL 1

⚠ WARNING

- Read and understand all safety labels, operator's guide and watch your safety DVD before operation. Operator's guide is located either in the passenger seat or under the driver's seat. To access guide under driver's seat, pull front of seat cushion then pull tab to unlock seat (if applicable, passenger's seat needs to be removed first).
- Get familiar with your vehicle. Inexperienced riders may overlook risks and be surprised by vehicle's specific behavior and terrain conditions. Ride slowly.
- Excessive speed and reckless driving can kill! ALWAYS adjust your speed according to snow conditions and circumstances.
- Steering control and braking ability may be reduced on hard-pack snow, ice or roads. Reduce speed & allow more space to stop or turn.
- Respect laws on minimum operator age. Manufacturer recommends a minimum operating age of 16 years old.
- Never open side panels or hood while engine is running or if vehicle is in motion. Ensure to remove DESS key before opening those.

BEFORE STARTING :

1. Attach tether cord to your clothing.
2. Check proper operation of the throttle and brake levers each time before starting. They must return to their initial position when released.
3. Apply parking brake.
4. Turn handlebars all the way in both directions to check for interference and insure free operation.

AFTER STARTING :

1. Pull-out tether cord to check if engine shuts off.
2. Re-start and push in the emergency engine stop switch to check if engine shuts off.
3. Disengage parking brake before riding to avoid brake fading.

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LABEL 2

⚠ CAUTION

Beware of **HOT** parts!

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LABEL 3

⚠ WARNING

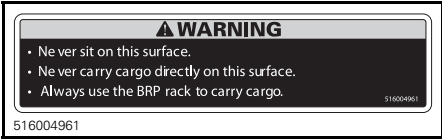
This guard must ALWAYS be in place when engine is running.
 Beware of rotating parts – they could cause injuries or catch your clothing.

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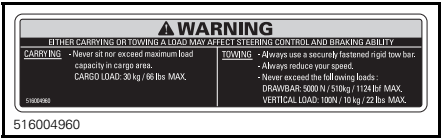
LABEL 4



LABEL 5



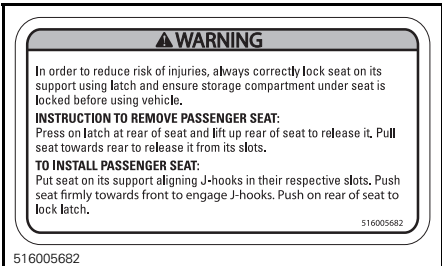
LABEL 6



LABEL 7



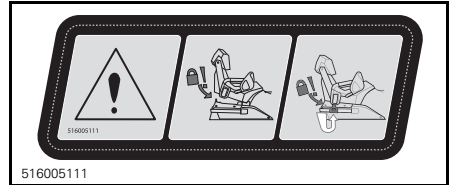
LABEL 8



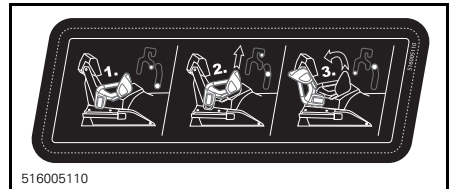
LABEL 9



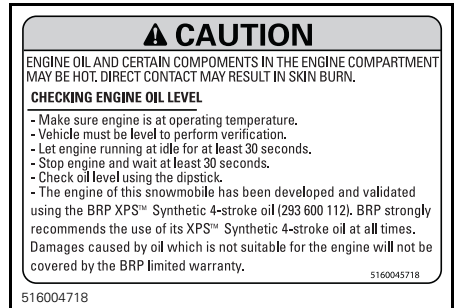
LABEL 10 - EUROPEAN MODELS



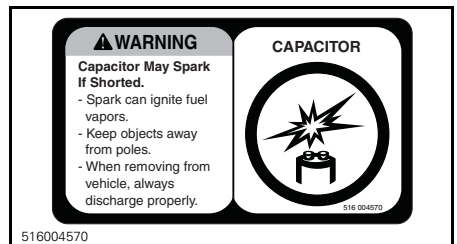
TYPICAL - LABEL 11



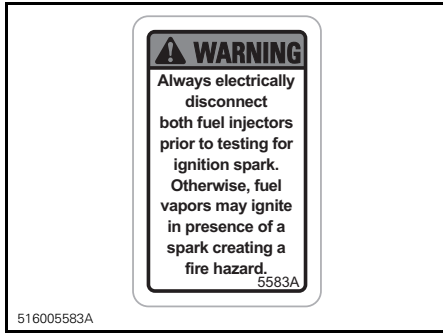
TYPICAL - LABEL 12



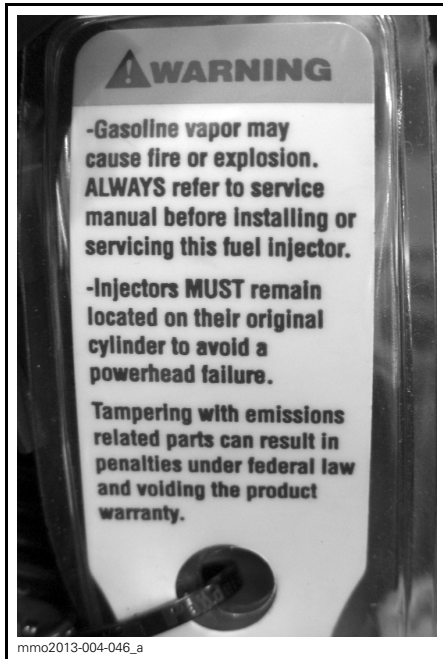
1200 4-TEC MODEL - IN ENGINE COMPARTMENT



IN ENGINE COMPARTMENT - E-TEC ONLY



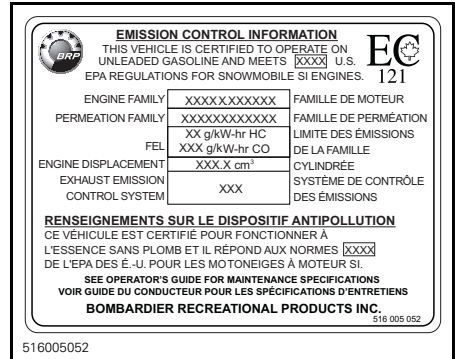
516005583A
ON FUEL INJECTORS- E-TEC ONLY



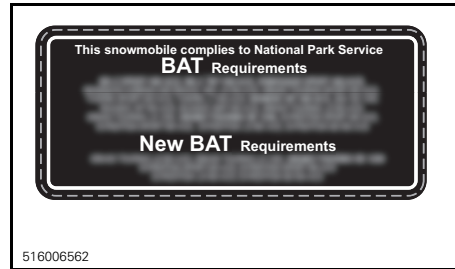
mmo2013-004-046_a
ON FUEL INJECTORS - E-TEC ONLY

Compliance Labels

EPA Compliance Label



516005052
IN ENGINE COMPARTMENT



516006562
900 ACE MODELS

SSCC Label

Safety standards for snowmobiles have been adopted by the Snowmobile Safety and Certification Committee (SSCC) of which BRP is a proud participating member. Assurance that your snowmobile meets these standards is easily checked by locating the Certification Label on a right vertical portion of the vehicle.

The following label shows that an independent testing laboratory has verified compliance with the SSCC safety standards.

<p>CE MODÈLE A ÉTÉ ÉVALUÉ PAR UN LABORATOIRE D'ESSAIS INDÉPENDANT ET S'ATTAQUE À TOUTES LES NORMES DE SÉCURITÉ DU SSCC EN VIGUEUR À LA DATE DE FABRICATION.</p>	<p>CERTIFIED</p>  <p>CERTIFIÉ</p>	<p>THIS MODEL HAS BEEN EVALUATED BY AN INDEPENDENT TESTING LABORATORY AND IT MEETS ALL SSCC SAFETY STANDARDS IN EFFECT ON THE DATE OF ITS MANUFACTURE.</p>
<p>PARRAINÉ PAR LE COMITÉ DE SÉCURITÉ DE CERTIFICATION DE LA MOTONEIGE, INC.</p>		<p>SPONSORED BY THE SNOWMOBILE SAFETY AND CERTIFICATION COMMITTEE, INC.</p>

AD00ATMA

ON TUNNEL

Technical Information Labels

NOTICE

- To comply with noise regulations, this engine is designed to operate with an air intake silencer.
- Operation without air intake silencer or with one not properly installed may cause engine damage.

516004572

516004572

IN ENGINE COMPARTMENT

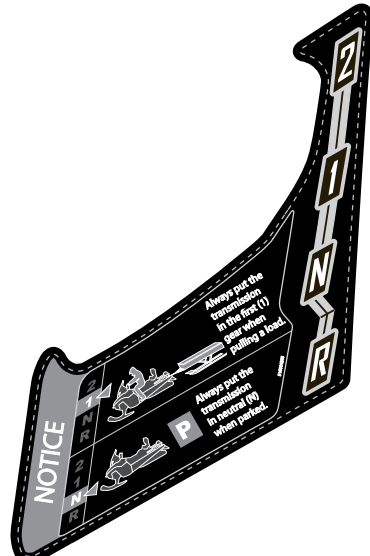
NOTICE

The engine of this snowmobile has been developed and validated using the BRP XPS™ approved lubricant. BRP strongly recommends the use of its XPS™ approved lubricant at all times. Damages caused by oil which is not suitable for the engine will not be covered by the BRP limited warranty.

mmo2015-008-104

mmo2015-008-104

IN ENGINE COMPARTMENT



mmo2010-002-014_en

ON CONSOLE NEAR SHIFT LEVER

NOTICE

Drive pulley bolt recommended torque
92-99 lbf-ft / 125-135 N-m

Not applying the recommended torque may result in a major failure of the drive pulley and the engine. Refer to the shop manual for the complete assembly procedure.

Couple de serrage recommandé pour le boulon de la poulie motrice
125-135 N-m / 92-99 lbf-ft

Ne pas appliquer le couple de serrage recommandé pourrait entraîner un bris majeur à la poulie motrice et au moteur. Relier au manuel de réparation pour avoir la procédure complète d'assemblage.

516004303

ON DRIVE BELT GUARD

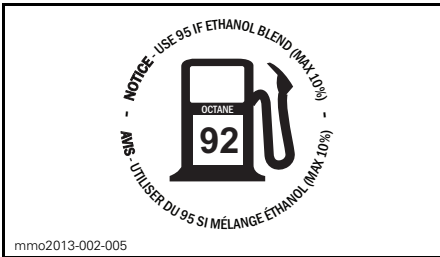


mmo2013-002-003

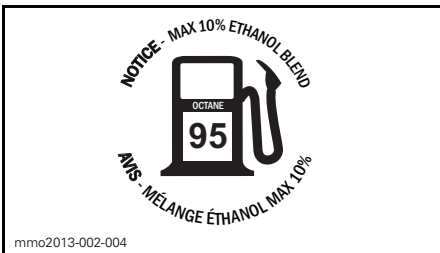
LOCATED ON FUEL CAP - ON 1200 4-TEC AND 900 ACE ENGINE (IN COUNTRIES USING PUMP POSTED AKI (RON+MON)/2 OCTANE RATINGS)



LOCATED ON FUEL CAP - ON 600 HO E-TEC
(IN COUNTRIES USING PUMP POSTED AKI
(RON+MON)/2 OCTANE RATINGS)



LOCATED ON FUEL CAP - ON 1200 4-TEC
AND 900 ACE ENGINE (IN COUNTRIES
USING RON OCTANE RATINGS)



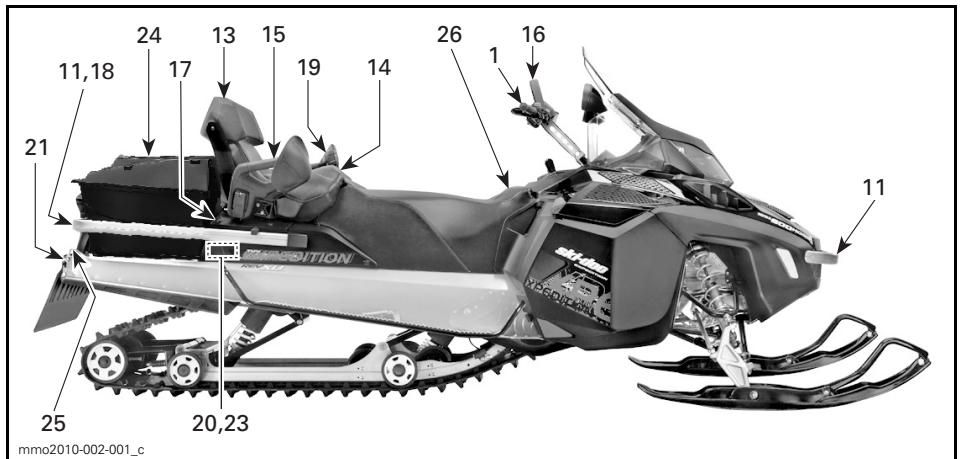
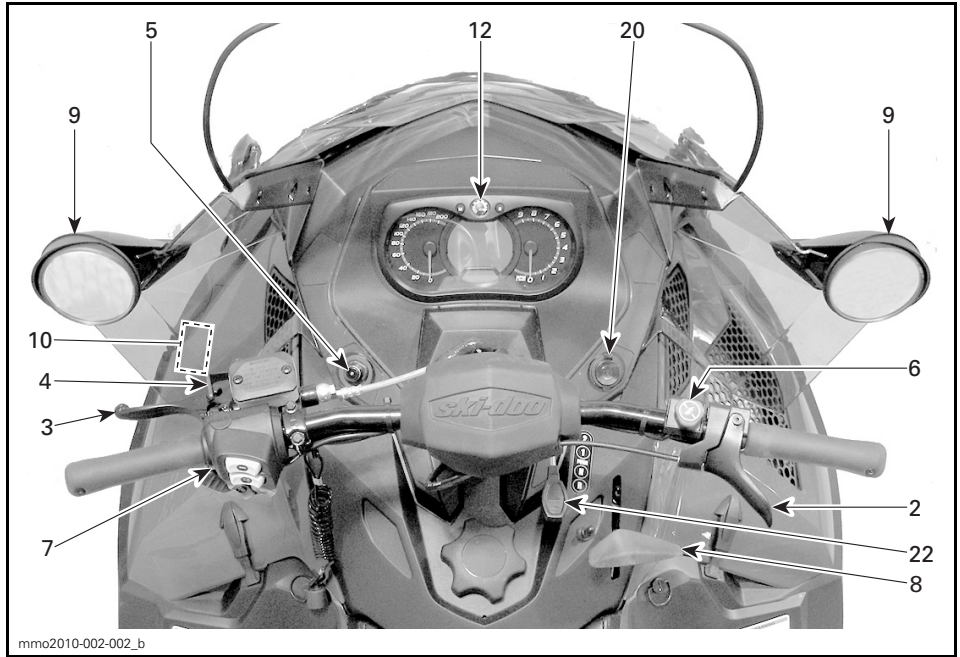
LOCATED ON FUEL CAP - ON 600 HO
E-TEC ENGINE (IN COUNTRIES USING RON
OCTANE RATINGS)

VEHICLE INFORMATION

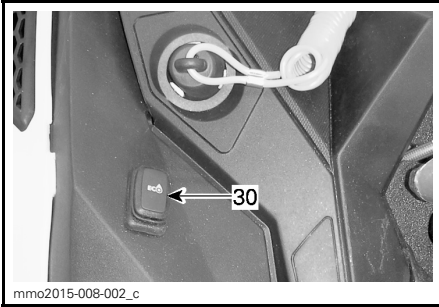
CONTROLS, INSTRUMENTS AND EQUIPMENT

NOTE: Some features may not apply to your model or could be optional.

NOTE: Some vehicle safety labels are not shown on illustrations. For information on vehicle safety labels, refer to *VEHICLE SAFETY LABELS* subsection.



TYPICAL



mmo2015-008-002_c

TYPICAL - LH SIDE OF FUEL TANK - 900 ACE ONLY

1) Handlebar

The handlebar controls the steering of the snowmobile. As the handlebar is rotated to right or left, the skis are turned right or left to steer the snowmobile.

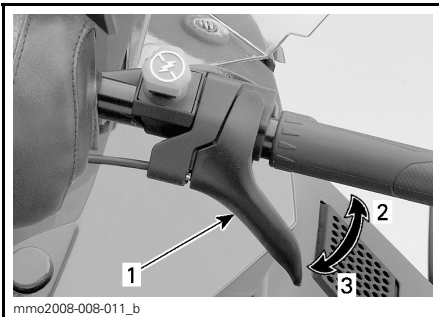
⚠ WARNING

Fast reverse while turning, could result in loss of stability and control.

2) Throttle Lever (All except 900 ACE)

Throttle lever is located on the RH side of handlebar.

Designed to be thumb activated. When squeezed, it increases the engine speed. When released, engine speed returns automatically to idle.



mmo2008-008-011_b

TYPICAL

1. Throttle lever
2. To accelerate
3. To decelerate

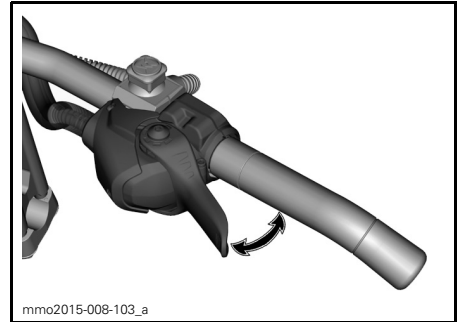
⚠ WARNING

Test the throttle lever operation each time before starting the engine. The lever must return to its rest position once released. Otherwise, do not start engine.

3) Throttle Lever (900 ACE)

Throttle lever is located on the RH side of handlebar.

Designed to be either thumb activated or finger activated. When squeezed, it increases the engine speed. When released, engine speed returns automatically to idle.



mmo2015-008-103_a

TYPICAL

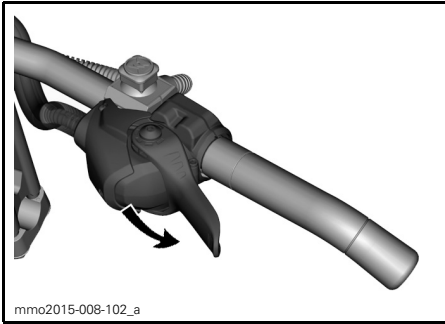
⚠ WARNING

Test the throttle lever operation each time before starting the engine. The lever must return to its rest position once released. Otherwise, do not start engine.

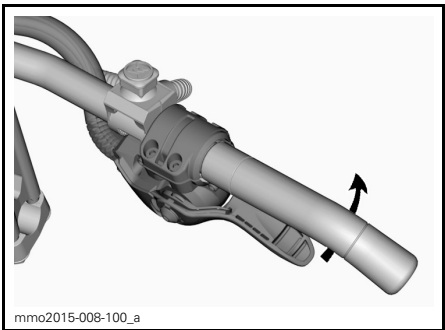
Switching from Thumb to Finger Throttle Position

⚠ CAUTION It is highly recommended to immobilize the snowmobile before attempting any modification to the throttle position as it could lead to a hazardous situation.

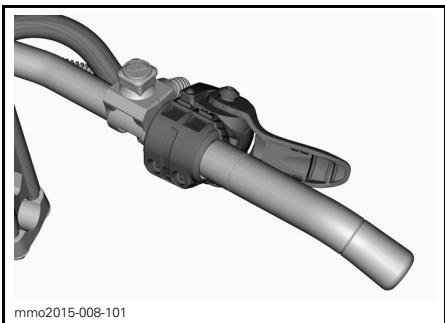
There are mainly three positions to choose from when going from the thumb to the finger throttle position and the best one will be to the rider's preference and in direct relation with the riding style and conditions.



THUMB THROTTLE POSITION : PUSH DOWNWARD TO ROTATE THROTTLE HOUSING



IF WANTED, CONTINUE TO ROTATE THE THROTTLE HOUSING



FINGER THROTTLE POSITION

⚠ CAUTION

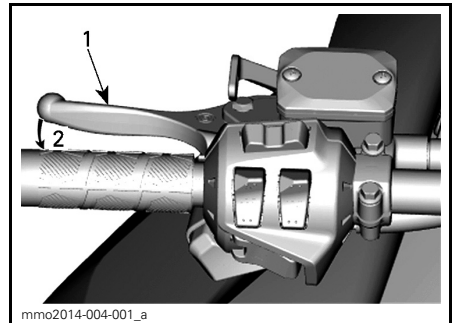
- It is **HIGHLY** recommended to use gloves and **NOT** mitts when using the finger throttle position.
- It is not recommended to use the finger throttle position while riding in dense off trail areas.

The procedure to go back to the thumb throttle position is the reverse of the one shown above.

4) Brake Lever

Brake lever is located on the LH side of handlebar.

When squeezed, the brake is applied. When released, it automatically returns to its the rest position. Braking effect is proportional to the pressure applied on the lever and to the type of terrain and its snow coverage.

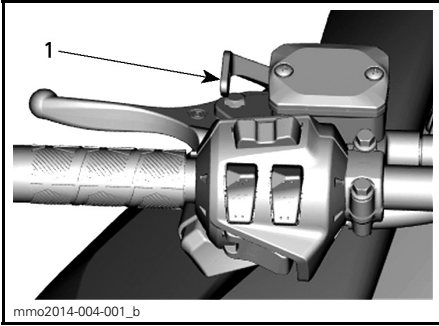


TYPICAL
 1. Brake lever
 2. To apply brake

5) Parking Brake Lever

Parking brake lever is located on the LH side of handlebar.

Parking brake should be used whenever snowmobile is parked.

**TYPICAL**

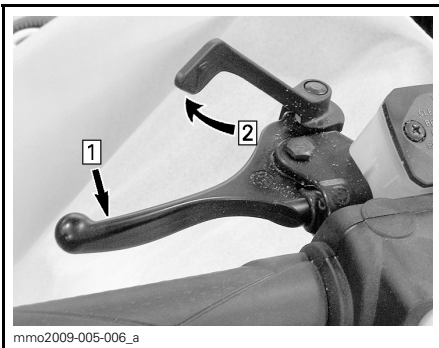
1. Parking brake lever

⚠ WARNING

Make sure parking brake is fully disengaged before operating the snowmobile. When you ride the vehicle, brake pads that are caused to drag by a continuous pressure on the lever may cause damage to the brake system and cause loss of braking capacity and/or fire.

To Engage Parking Brake

Apply and hold brake, then lock brake lever using the parking brake lever as shown.

**TYPICAL — ENGAGE MECHANISM**

Step 1: Apply and hold regular brake
Step 2: Lock brake lever using parking brake lever

To Release Parking Brake

Squeeze brake lever. Parking brake lever will automatically return to its original position. Always release parking brake before riding.

6) Engine Cut-Off Switch

The engine cut-off switch is located to on the LH side of console.

The tether cord cap must be securely snapped to the engine cut-off switch to allow vehicle operation.

NOTE: After engine starting, 2 short beeps should be heard if a programmed D.E.S.S. key (tether cord cap) is correctly snapped on engine cut-off switch. If another beep code is heard, refer to *MONITORING SYSTEM* for D.E.S.S. malfunction codes information.

⚠ WARNING

Always attach the tether cord eyelet to clothing before starting the engine.

Pulling the tether cord cap from the engine cut-off switch shuts the engine off.

D.E.S.S. (Digitally Encoded Security System)

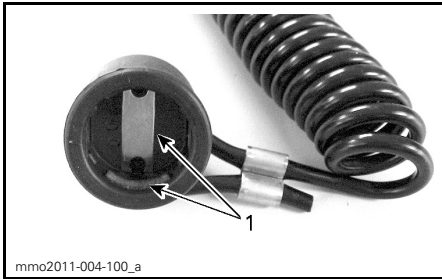
The tether cord cap has an integrated D.E.S.S. key to provide you and your snowmobile with the equivalent security of a conventional lock key.

The D.E.S.S. key contains an electronic chip which features a unique permanently memorized digital code.

Your authorized Ski-Doo dealer has programmed the D.E.S.S. of your snowmobile to recognize the D.E.S.S. key in the tether cord cap to allow vehicle operation.

If another tether cord is used without programming the D.E.S.S., the engine will start but will not reach drive pulley engagement speed to move vehicle.

Make sure the tether cord cap is free of dirt or snow.



mmo2011-004-100_a
TETHER CORD CAP
 1. Free of dirt or snow

D.E.S.S. Flexibility

The D.E.S.S. of your snowmobile can be programmed by your authorized Ski-Doo dealer to accept up to 8 different keys.

We recommend the purchase of additional tether cords from your authorized Ski-Doo dealer. If you have more than one D.E.S.S. equipped Ski-Doo snowmobile, each can be programmed by your authorized Ski-Doo dealer to accept the other vehicles D.E.S.S. keys.

D.E.S.S. Key Types (900 ACE)

Two types of keys can be used:

- Normal key
- Learning key.

To ease key type recognition, the tether cord comes in different colors.

KEY TYPE	COLOR
Normal	Black
Learning	Green

The Ski-Doo learning key, limits the speed of the snowmobile and the engine torque, therefore enabling first time users and less experienced operators to learn how to operate the snowmobile while gaining the necessary confidence and control.

NOTE: The initial learning key programming can limit the speed to 40 km/h (25 MPH) or 70 km/h (43 MPH). Refer to your authorized Ski-Doo dealer to modify this setting.

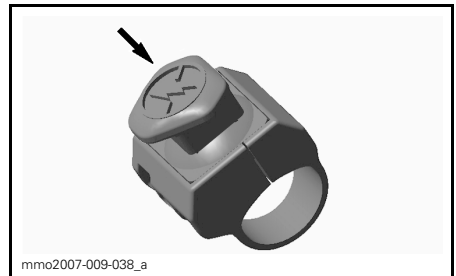
Refer to *OPERATING MODES* subsection for details.

7) Emergency Engine Stop Switch

The emergency engine stop switch is located on the RH side of handlebar.

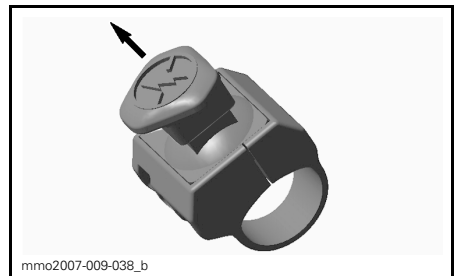
Push-pull type switch.

To stop the engine in an emergency, select OFF position (down) and simultaneously apply the brake. To restart, button must be at the ON position (up).



mmo2007-009-038_a
OFF POSITION

To allow engine starting, the switch must be in the ON position (UP).



mmo2007-009-038_b
ON POSITION

All operators of the snowmobile should familiarize themselves with the function of the emergency engine stop switch by using it several times on first outing and whenever stopping the en-

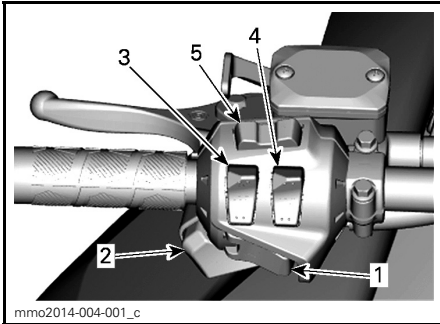
gine thereafter. This engine stopping procedure will become a reflex and will prepare operators for emergency situations requiring its use.

⚠ WARNING

If the switch has been used in an emergency caused by a suspected malfunction, the source of the malfunction should be determined and corrected before restarting engine. See an authorized Ski-Doo dealer for servicing.

8) Multifunction Switch

Multifunction switch is located on the LH side of handlebar.



TYPICAL

1. Start button
2. Headlights dimmer switch
3. Heated grips
4. Heated throttle lever
5. Mode/set button

Start Button

Press to start engine. Refer to *ENGINE STARTING PROCEDURE* in the *OPERATING INSTRUCTIONS* subsection.

Headlights Dimmer Switch

Press to select HI or LOW beam. Lights are automatically ON when the engine is running.

Heated Grips and Throttle Lever Switch

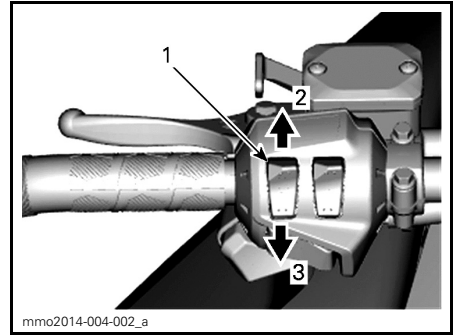
E-TEC Models

NOTE: Under 1900 RPM, heated grips or throttle lever will be limited at 50%.

All Models

Depress switch as required to select heating intensity to keep your hands at a comfortable temperature.

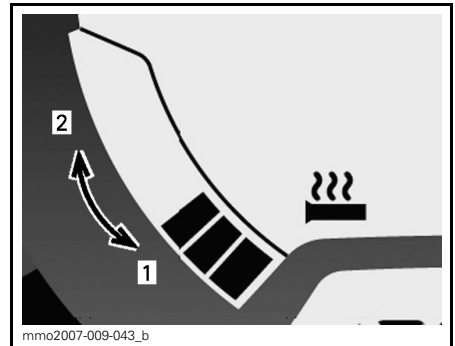
Heated Grips Switch



TYPICAL

1. Heated grip switch
2. Increase heat
3. Decrease heat

The heating intensity is displayed via the multifunction display.

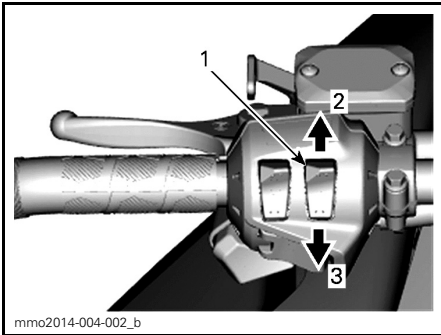


HEATING INTENSITY DISPLAY

1. Less heat
2. More heat

Heated grips will be in OFF position when there are no bars displayed on the gauge.

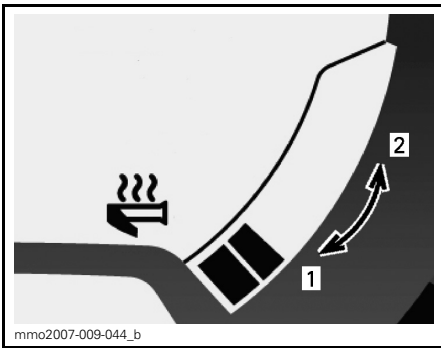
Heated Throttle Lever Switch



TYPICAL

1. Heated throttle lever switch
2. Increase heat
3. Decrease heat

NOTE: The heating intensity is displayed via the multifunction display with the activation of the throttle lever switch. When released, display will return to fuel tank level.



HEATING INTENSITY DISPLAY

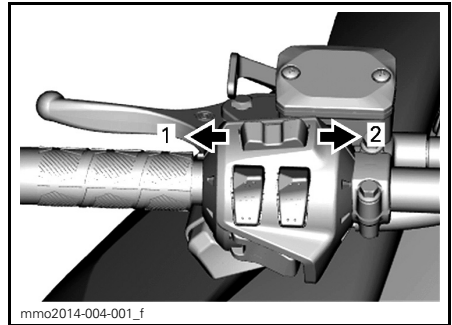
1. Less heat
2. More heat

Heated throttle lever will be in OFF position when there are no bars displayed on the gauge.

Mode/Set Button

This button can be used instead of the two buttons on top of the analog/digital gauge to facilitate gauge adjustments.

- When pressed left, it has the same functions as the MODE (M) button.
- When pressed right, it has the same functions as the SET (S) button.



MULTIFUNCTION GAUGE

1. MODE function
2. SET function

9) Gearshift Lever

Use this lever to select gears. The gearbox has two forward gears, a reverse gear and a neutral.

Refer to *GEARBOX OPERATION* in *OPERATING INSTRUCTIONS* for details.

NOTE: It is necessary to push shift lever knob down to move it from neutral to reverse gear.

10) Adjustable Mirrors

Each mirror can be adjusted to suit driver's preference by gently rotating the mirror glass.

⚠ WARNING

Adjust with vehicle at rest in a safe place.

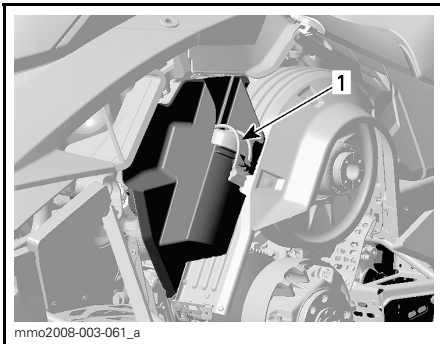
11) Tool Kit

A tool kit containing tools for basic maintenance is supplied with the vehicle.

The tool kit support is located in engine compartment on pulley guard.

NOTICE Make sure tool kit is properly secured to avoid contact with belt or pulley.

To remove the tool kit support from the pulley guard, unlock the tab from underneath the pulley guard and pull the tool kit support towards front to release it.

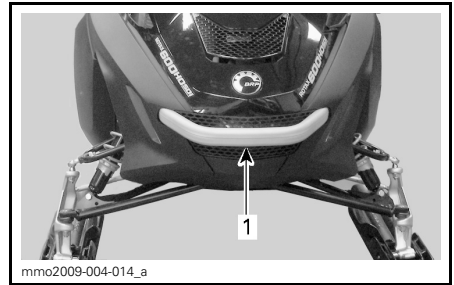


TYPICAL
1. Tool kit

12) Front and Rear Bumpers

To be used whenever snowmobile requires manual lifting.

CAUTION Use proper lifting techniques, notably using your legs force. Do not attempt to lift either end of the vehicle if it is above your limits. Use appropriate lifting device or have assistance to share lifting stress if possible.



TYPICAL
1. Front bumper



TYPICAL
1. Rear bumper

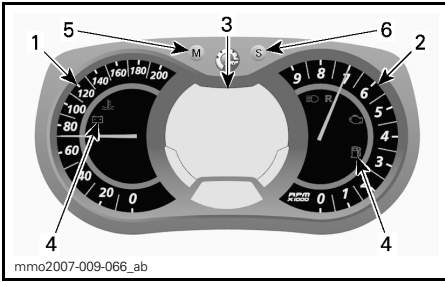
NOTICE Do not use skis to pull or lift snowmobile.

13) Gauge

! WARNING

Never adjust or set functions on the multifunction gauge while riding the vehicle, you could lose control.

Gauge Description



MULTIFUNCTION ANALOG/DIGITAL GAUGE

1. Speedometer
2. Tachometer
3. Multifunction digital display
4. Pilot lamps
5. Mode button
6. Set button

1) Speedometer

Measures vehicle speed.



LH PORTION OF GAUGE

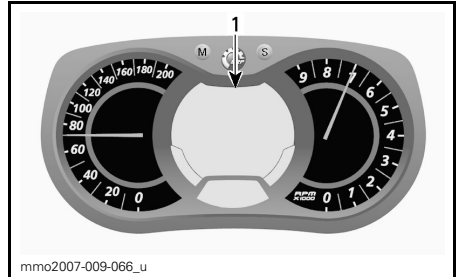
2) Tachometer (RPM)

Measures engine revolution per minute (RPM). Multiply by 1000 to obtain the actual revolutions.



RH PORTION OF GAUGE

3) Multifunction Digital Display



MULTIFUNCTION ANALOG/DIGITAL GAUGE

1. Multifunction display

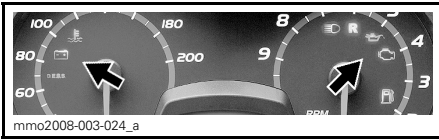
⚠ WARNING

Never adjust or set functions on the multifunction gauge while riding the vehicle, you could lose control.

The multifunction display is used to:








- Display the WELCOME message on power up
- Display the KEY recognition message
- Provide various indications as selected by the operator
- Activating or changing various functions or modes of operation
- Display scrolling messages of function activation or system faults
- Display fault codes.

4) Pilot Lamps and Messages



TYPICAL — PILOT LAMPS

See table below for usual pilot lamps information. Refer to *MONITORING SYSTEM* for details on malfunction pilot lamps.

PILOT LAMP(S) ON	BEEPER	MESSAGE DISPLAY	DESCRIPTION
	4 short beeps every 5 minutes	LOW OIL	Two stroke engine: Injection oil level is low. Stop vehicle in a safe place then, replenish injection oil reservoir. Four stroke engines: Refer to <i>MONITORING SYSTEM</i> .
	—	—	Low fuel level. One (1) bar left in fuel level display. Replenish fuel tank as soon as possible.
	Long beeps repeating slowly	REVERSE	Reverse is selected.
	3 short beeps	REV. FAIL	Reverse did not engage, try again.
	—	—	High beam headlights are selected.
—	—	WARM UP	Engine and/or injection oil need to warm-up before normal operation. The engine's RPM is limited until desired temperature is reached (up to 10 minutes when driving). Warm-up period may occur after a restart in very cold weather.
900 ACE Only			
	—	—	ECO mode is selected.
	—	—	Standard mode is selected.
	—	—	Sport mode is selected.

5) MODE (M) Button

Button use to navigate in gauge multifunction display.

NOTE: MODE (M) button on the multi-switch housing has the same functions and can also be used.

6) SET (S) Button

Button used to navigate, adjust or reset gauge multifunction display.

In order to memorize settings, engine must be running.

NOTE: SET (S) button on the multifunction switch has the same functions and can also be used.

Gauge Features

AVAILABLE INDICATIONS IN NUMERICAL DISPLAY		
FUNCTIONS	EXPEDITION LE 600 HO E-TEC	EXPEDITION SE 600 HO E-TEC
A) Speedometer	Indication by default	
B) Engine RPM	X	X
C) Odometer	X	X
D) Trip meter "A" or "B"	X	X
E) Trip hour meter	X	X
F) Clock	X	X
G) Fuel level	X	X
H) Altitude	X	X
I) Heated grips heating intensity	X	X
J) Heated throttle lever heating intensity	X	X
K) Instant fuel consumption	X	X
L) Total fuel consumption	X	X
M) Message display	X	X
N) Coolant temperature	X	X

AVAILABLE INDICATIONS IN NUMERICAL DISPLAY

FUNCTIONS	EXPEDITION LE 600 HO E-TEC	EXPEDITION SE 600 HO E-TEC
O) Air control suspension	N.A.	X
P) E-TEC engine storage mode	X	X

X = An X indicates a standard feature
 Opt = Feature available as an option
 N.A. = Not available

AVAILABLE INDICATIONS IN NUMERICAL DISPLAY		
FUNCTIONS	EXPEDITION LE 900 ACE	EXPEDITION SE 900 ACE
A) Speedometer		
B) Engine RPM	X	X
C) Odometer	X	X
D) Trip meter "A" or "B"	X	X
E) Trip hour meter	X	X
F) Clock	X	X
G) Fuel level	X	X
H) Altitude	N.A.	X
I) Heated grips heating intensity	X	X
J) Heated throttle lever heating intensity	X	X
K) Instant fuel consumption	X	X
L) Total fuel consumption	X	X
M) Message display	X	X
N) Coolant temperature	X	X
O) Air control suspension	X	X
P) E-TEC engine storage mode	N.A.	N.A.
X = An X indicates a standard feature Opt = Feature available as an option N.A. = Not available		

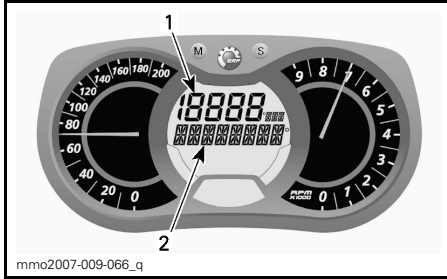
AVAILABLE INDICATIONS IN NUMERICAL DISPLAY		
FUNCTIONS	EXPEDITION LE 1200 4-TEC	EXPEDITION SE 1200 4-TEC
A) Speedometer		
B) Engine RPM	X	X
C) Odometer	X	X
D) Trip meter "A" or "B"	X	X
E) Trip hour meter	X	X
F) Clock	X	X
G) Fuel level	X	X
H) Altitude	N.A.	N.A.
I) Heated grips heating intensity	X	X
J) Heated throttle lever heating intensity	X	X
K) Instant fuel consumption	X	X
L) Total fuel consumption	X	X
M) Message display	X	X
N) Coolant temperature	X	X
O) Air control suspension	N.A.	X
P) E-TEC engine storage mode	N.A.	N.A.
X = An X indicates a standard feature Opt = Feature available as an option N.A. = Not available		

When the information center is first powered up, the numerical display defaults to the last selected indication.

A) Speedometer

In addition of the analog type speedometer, vehicle speed can also be displayed via the multifunction display.

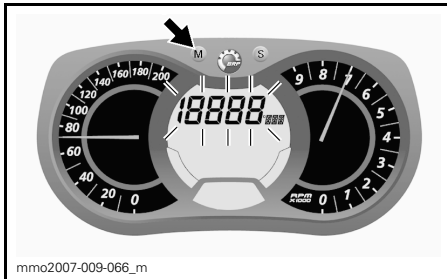
Vehicle speed can be displayed on display 1 or display 2.



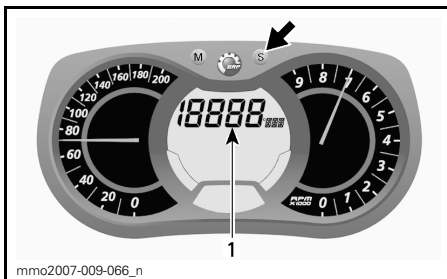
MULTIFUNCTION DISPLAY

1. Display 1
2. Display 2

Use MODE (M) button to select the desired display, then proceed as follows:

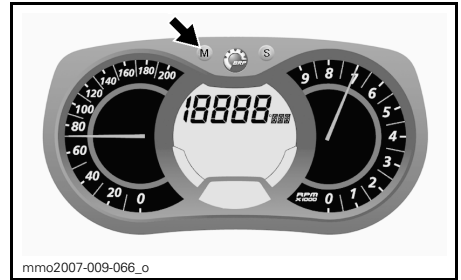


While display is flashing, press the SET (S) button to select speedometer mode.



1. Speedometer mode

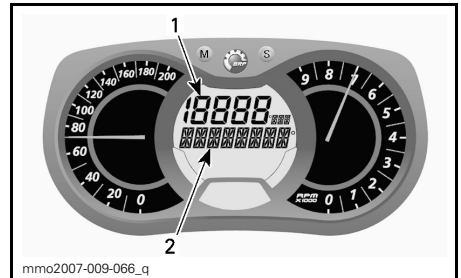
Press the MODE (M) button to confirm selection or wait 5 seconds.



B) Tachometer (RPM)

In addition of the analog type tachometer, RPM can also be displayed via the multifunction display.

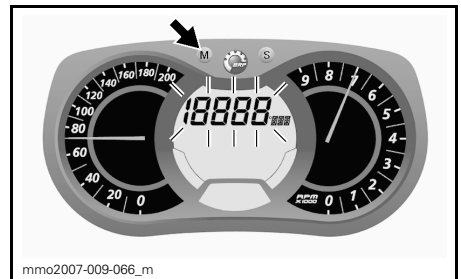
Engine RPM can be displayed on display 1 or display 2.



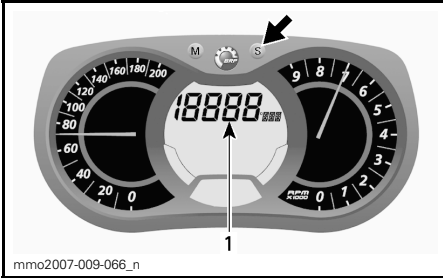
MULTIFUNCTION DISPLAY

1. Display 1
2. Display 2

Use MODE (M) button to select the desired display, then proceed as follows:

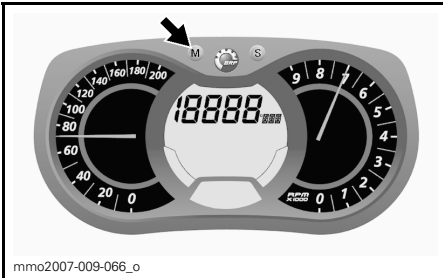


While display is flashing, press SET (S) button to select RPM mode.



1. RPM mode

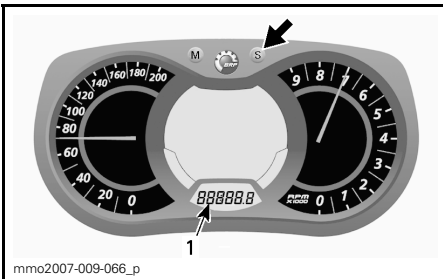
Press the MODE (M) button to confirm selection or wait 5 seconds.



C) Odometer

Records the total distance travelled.

Press the SET (S) button to select odometer mode.

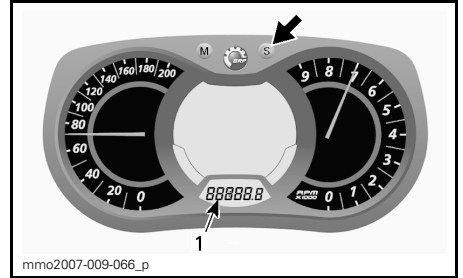


1. Odometer (km/mi) mode

D) Trip Meter "A" or "B"

Trip meters records distance travelled since it has been reset.

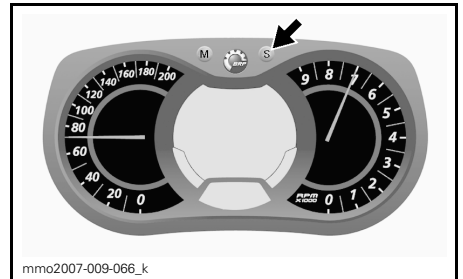
Press the SET (S) button to select trip meter (TRIP A/TRIP B) mode.



1. Trip meter (TRIP A/TRIP B) mode

Press and hold the SET (S) button to re-set.

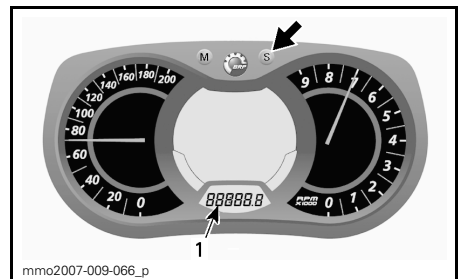
NOTE: On E-TEC and 900 ACE models, resetting TRIP B mode will also reset TOTAL FUEL CONSUMPTION.



E) Trip Hour Meter

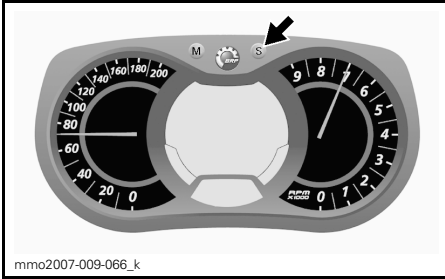
Records vehicle running time when the electrical system is activated since it has been reset.

Press the SET (S) button to select trip hour meter (HrTRIP) mode.



1. Trip hour meter (HrTRIP) mode

Press and hold the SET (S) button to re-set.

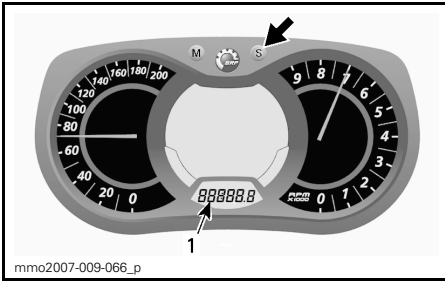


F) Clock

Electric Start Models

NOTE: This clock displays in the 24-hour format only.

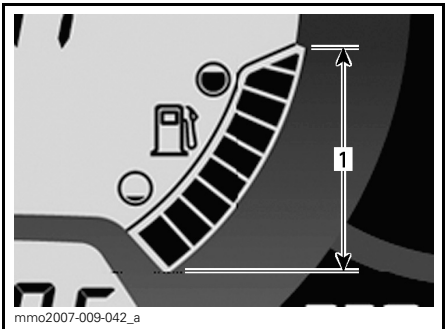
Press the SET (S) button to select clock mode.



1. Clock mode

G) Fuel Level

Bar gauge that continuously indicates the amount of fuel left in the fuel tank.



FUEL LEVEL

1. Operating range

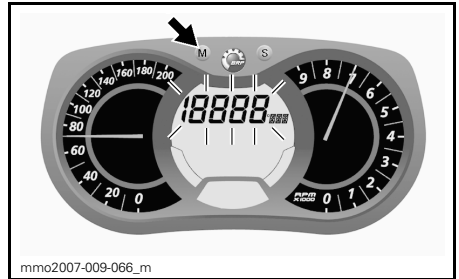
H) Altitude

Displays vehicle **approximate** altitude above sea level calculated from the barometric pressure.

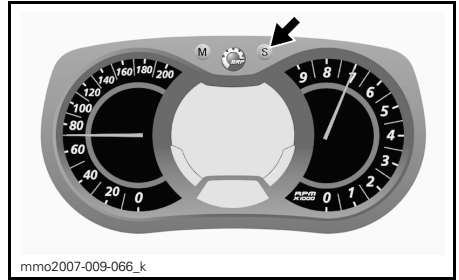
NOTE: Altitude displayed is rounded off every 100 meters (gauge set in metric) or 200 feet (gauge set in imperial units).

To display vehicle altitude, proceed as follows.

Press the MODE (M) button to select display 2.



While display is flashing, press the SET (S) button to select altitude mode.

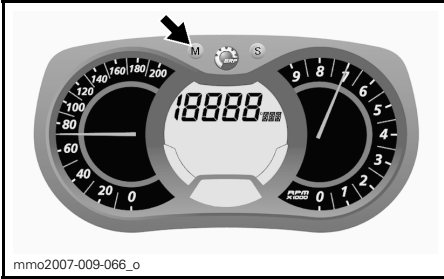


The following symbol appears when altitude mode is selected.



ALTITUDE MODE

Press the MODE (M) button to confirm selection or wait 5 seconds.

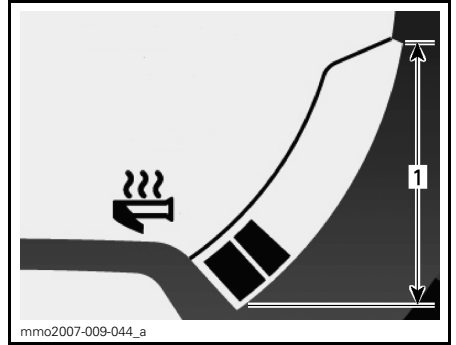


I) Heated Grips Heating Intensity

Bar gauge that indicates heating intensity.

NOTE: There are nine intensity settings. When released, display will return to engine coolant temperature (if equipped).

Refer to *HEATED GRIPS SWITCH* for more details.



HEATED THROTTLE LEVER

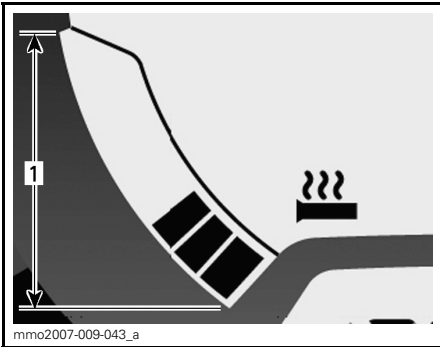
1. Operating range

K) Instant Fuel Consumption

Calculates vehicle average fuel consumption while riding.

To display vehicle average fuel consumption, proceed as follows.

Press the MODE (M) button to select display 1.



HEATED GRIPS

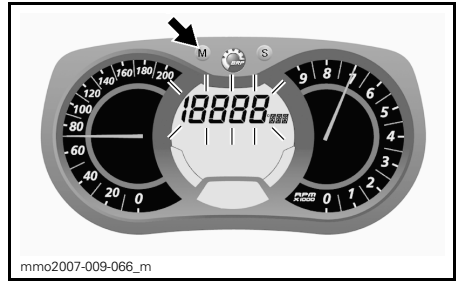
1. Operating range

J) Heated Throttle Lever Heating Intensity

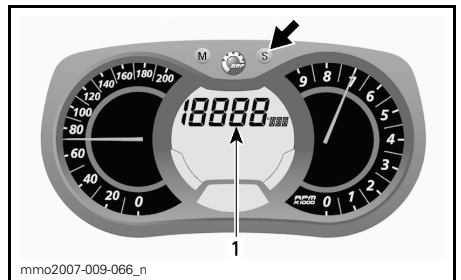
Bar gauge that indicates heating intensity.

Bar gauge will be displayed instead of the fuel level with the activation of the heated throttle lever switch. There are nine intensity settings. When released, display will return to fuel level.

Refer to *HEATED THROTTLE LEVER SWITCH* for more details.

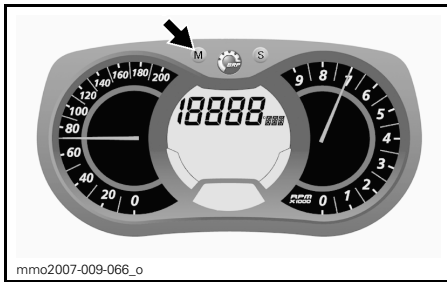


While display flashes, press SET (S) button to select instant fuel consumption mode.



1. Instant fuel consumption mode

Press the MODE (M) button to confirm selection or wait 5 seconds.

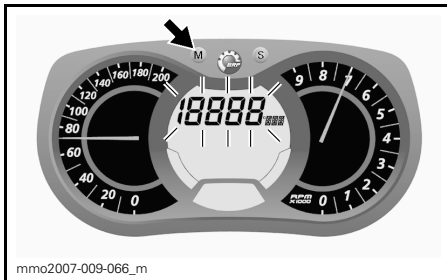


L) Total Fuel Consumption

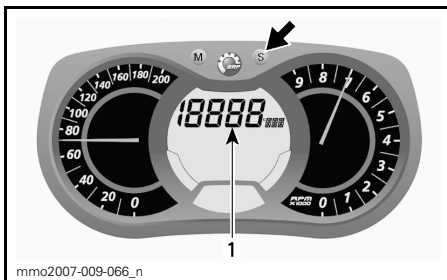
Records vehicle average fuel consumption since it has been reset.

To display vehicle total fuel consumption, proceed as follows.

Press the MODE (M) button to select display.

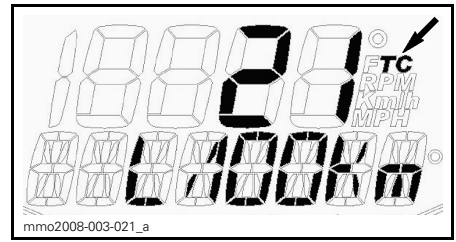


While display flashes, press the SET (S) button to select total fuel consumption (TC) mode.



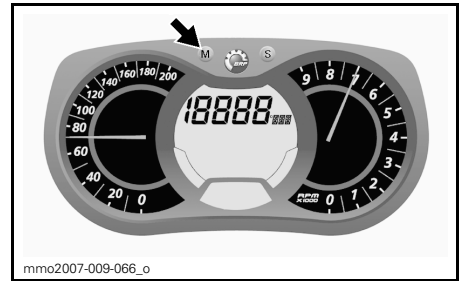
1. Total fuel consumption (TC) mode

TC appears when the mode is selected.

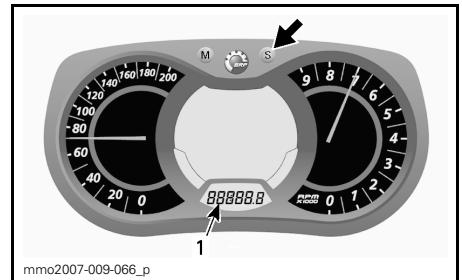


TYPICAL

Press the MODE (M) button to confirm selection or wait 5 seconds.

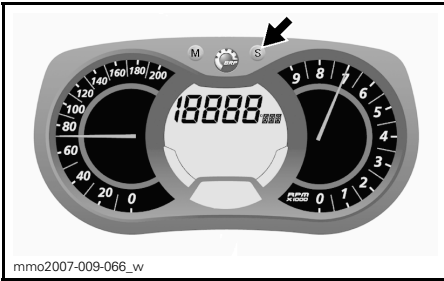


To reset, set the trip meter to TRIP B. Refer to *TRIP METER "A" OR "B"* for more details.

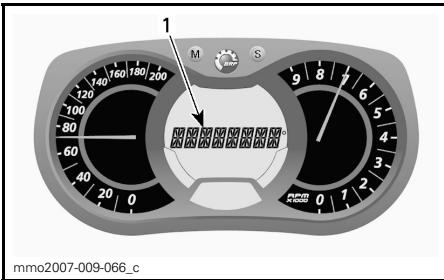


1. Trip meter (TRIP B) mode

Press and hold the SET (S) button to reset.



M) Message Display



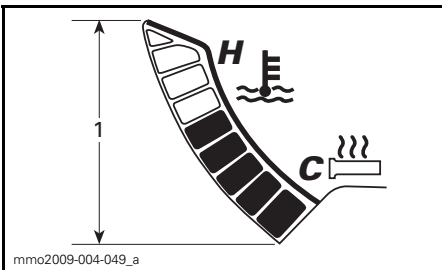
1. Message display

Refer to *PILOT LAMPS AND MESSAGES* in this subsection for details on usual messages.

Refer to *MONITORING SYSTEM* for details on malfunction and D.E.S.S. related messages.

N) Coolant Temperature

Bar gauge that continuously indicates the engine coolant temperature.



COOLANT TEMPERATURE
1. Range

O) Air Control Suspension

Displays rear suspension air shock absorber set point and actual setting.

P) E-TEC Engine Storage Mode

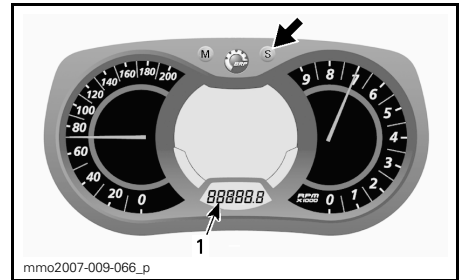
Displays OIL when the storage mode procedure is initiated.

Gauge Setup

Clock Setting

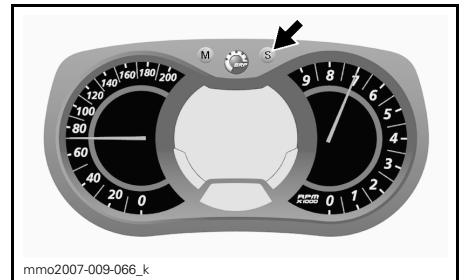
NOTE: This clock displays in the 24-hour format only.

Press the SET (S) button to select clock mode.



1. Clock mode

Press and hold the SET (S) button to activate clock set-up.



To change HOURS, while the value of HOURS is blinking, use the SET (S) button to change hours.

To change MINUTES, while the value of HOURS is blinking, press the MODE (M) button to switch to minutes. Use the SET (S) button to change minutes.

Press the MODE (M) button to save clock set-up and exit mode.

Unit Selection (KM/H vs MPH)

The units can be set in metric or imperial. Refer to an authorized Ski-Doo dealer.

Language Selection

The gauge display language can be changed. Refer to an authorized Ski-Doo dealer for language availability and setup the gauge to your preference.

14) Backrest

A fixed backrest is installed on the passenger seat.

15) Passenger Seat (1+1)

A 1+1 passenger seat is provided as standard equipment.

⚠ WARNING

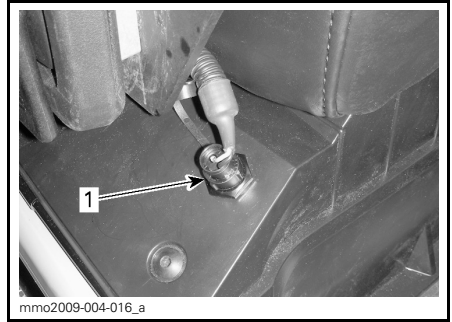
Any passenger must be able to firmly lay his feet on the footrests and keep his hands on the grab handles at all times when seated. Respecting those physical criteria is important to ensure that the passenger is stable and to reduce the risks of ejection.

Passenger Seat Removal

To remove the passenger seat, proceed as follows:

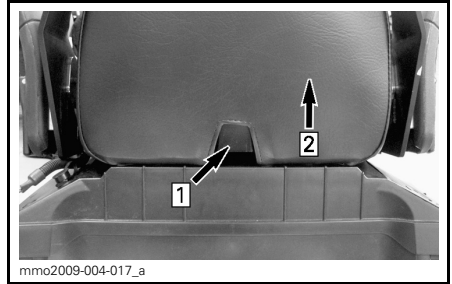
1. Disconnect the accessories connector by turning the plastic housing counterclockwise.

NOTE: The connector is located on the LH side of the storage box.



1. Accessories connector

2. Install the rubber plug on the connector.
3. Push the latch tab in and lift-up the rear of seat.



Step 1: Push tab

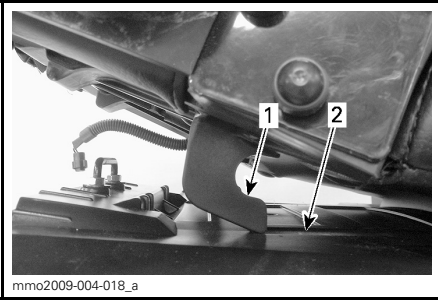
Step 2: Lift rear of seat

4. Slide seat rearward and set aside.

Passenger Seat Installation

To install the passenger seat, proceed as follows:

1. Place the passenger seat facing forward on the storage box lid.
2. Slightly incline the passenger seat towards front and engage both seat hooks in the storage box lid slots.



1. Seat hook
2. Slot

3. Push the passenger seat towards the driver's seat and firmly push the rear portion down to lock the passenger seat in position.

NOTE: A distinctive snap will be felt. Double check that the seat is secure by giving it a tug to confirm proper latching.

⚠ WARNING

Make sure seat is securely latched before riding.

4. Connect the accessories connector.

16) Passengers Handholds

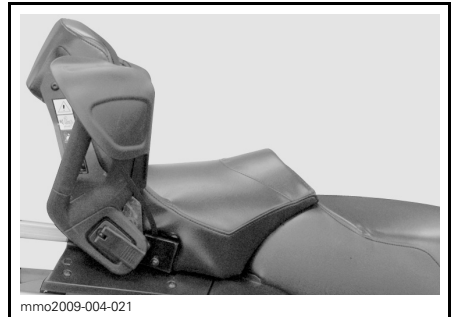
The handholds can be set at three different positions:



LOW



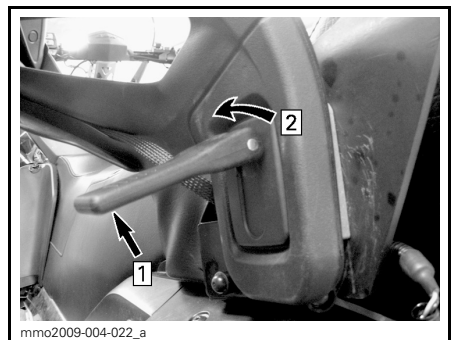
HIGH



UP

To set the handholds to the desired position, proceed as follows:

1. Pull up the knob and unscrew several turns until the handhold is free to move.



- Step 1: Pull up
Step 2: Unscrew

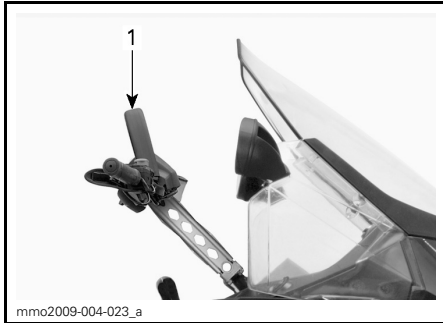
2. Refer to the decal located on the RH backrest bracket and guide the handhold to the desired position.

NOTE: The decal can also be seen in the *IMPORTANT ON-PRODUCT LABELS* subsection of this guide.

3. Screw the knob enough to obtain a suitable tension.
4. Lower knob to lock the handhold in place.

17) Mountain Strap

Mountain strap provides a grip for the driver when side-hilling.



TYPICAL

1. Mountain strap

⚠ WARNING

This strap is not for towing, lifting or other purpose than temporary use as a grab handle when a leverage is needed at very low speeds.

18) Storage Compartment

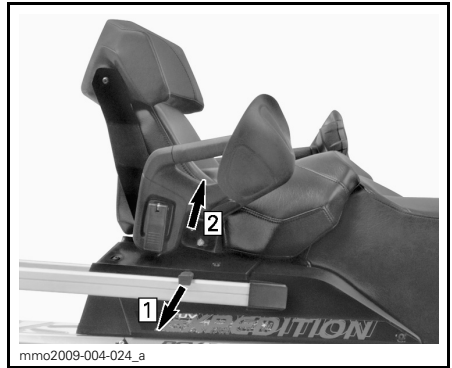
The storage compartment is located behind the driver's seat.

The winch (Expedition SE) is stowed in this compartment.

⚠ WARNING

The storage compartment must be properly latched and must not contain any sharp or breakable objects.

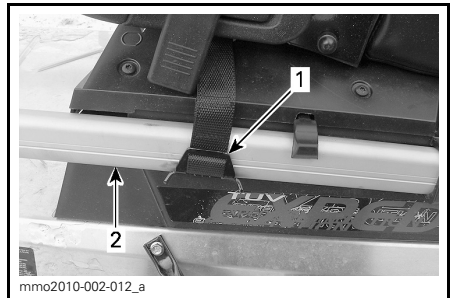
To open the lid, pull and hold the rubber tab sideways, then lift the RH side of the lid or passenger seat if installed.



- Step 1: Pull rubber tab
- Step 2: Lift RH side

To close lid, simply push it down until it latches.

In addition, when passenger seat is installed, hook the retaining strap to the rear bumper as shown.



1. Retaining strap
2. Rear bumper

⚠ CAUTION When closing lid with the passenger seat installed, secure with the retaining strap.

19) Rear Rack

The rear rack can accommodate personal articles (luggage), a fuel caddy or the storage box.

⚠ WARNING

All objects in rear rack must be properly latched. Do not carry any breakable objects. Excessive weight in rack may reduce steering ability.

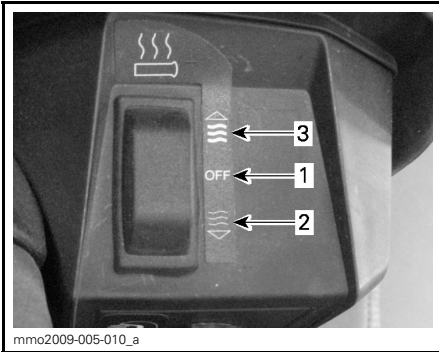
⚠ WARNING

Always readjust suspension according to the load. The capacity of this rack is limited, the MAXIMUM cargo load is 30 kg (66 lb). Ride at very low speed when loaded. Avoid speed over bumps.

20) Passenger Heated Grip Switch

The switch is located on the LH passenger handhold.

Adjust heating intensity as shown.

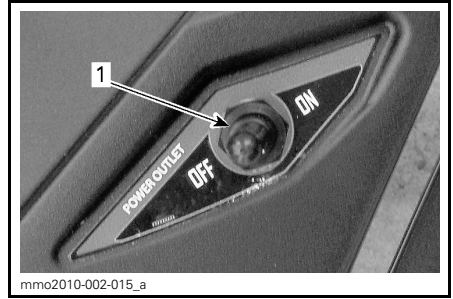


1. Off
2. Warm
3. Hot

21) 12-Volt Power Outlet

On all models, a 12-volt power outlet is installed at front, near steering column.

On Expedition™ SE model an additional 12-volt power outlet is installed at rear in the storage compartment. The rear power outlet can be switched ON or OFF using a switch installed near steering column.

**EXPEDITION SE**

1. Rear 12-volt outlet switch

A 12-volt electric appliance may be connected to that jack connector.

22) Hitch

Use the hitch in conjunction with a tow bar to tow an accessory.

When attaching any accessory, always refer to the manufacturer's recommendations.

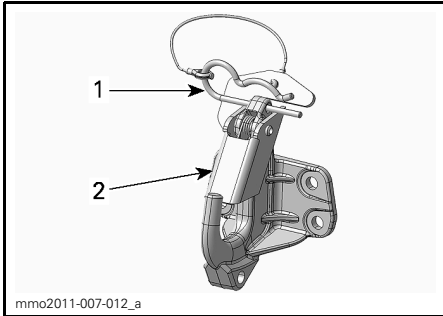
NOTE: Refer to decal on vehicle for towing weight capacities.

⚠ WARNING

Never tow an accessory with a rope. Always use a rigid tow bar. Using a rope would result in a collision between the object and the snowmobile and possibly in a tip over in case of a rapid deceleration or on a downward slope.

J-Type Hitch (European Models)

Attaching an Equipment



1. Hairpin clip
2. Safety tab

1. Remove the hairpin clip.
2. Align accessory attachment hole with the hitch hook.
3. Push the accessory attachment passed the safety tab.
4. Secure safety tab using the hairpin clip.

Detaching an Equipment

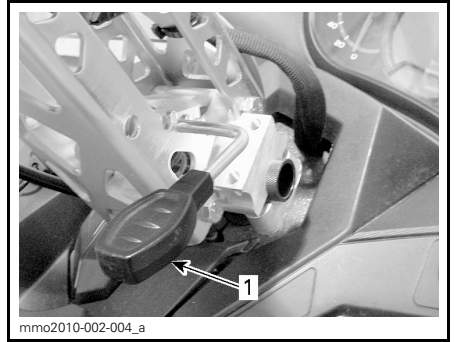
1. Remove the hairpin clip.
2. Push safety tab forward to free accessory attachment from the hitch.
3. Detach accessory attachment.
4. Install hairpin clip.

23) Tilt Steering

Expedition SE Model

On the Expedition SE model, the handlebar height is adjustable. To adjust, proceed as follows:

1. Pull up the lock lever.



1. Tilt steering lock lever

2. Bring the handlebar to the desired position and release the lock lever.

NOTE: On the other models, the steering can be set to a desired fixed position, see your Ski-Doo authorized dealer.

24) Winch (Expedition SE Model)

A winch is provided with this model and can be temporarily installed at front or rear.

Winch Stowage

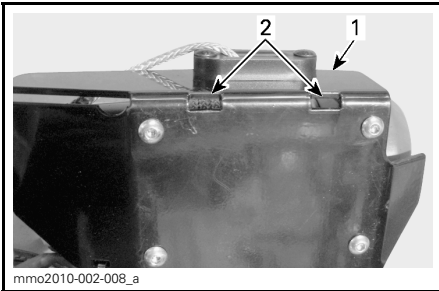
The winch is stowed in the rear storage compartment.

To remove winch from the storage compartment, open storage compartment lid as explained in *STORAGE COMPARTMENT* above, then simply withdraw winch.

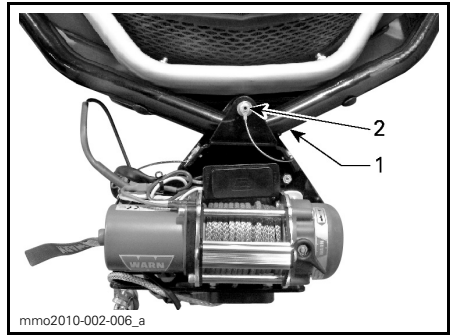
To stow winch in the storage compartment, proceed as follows:

1. Open storage compartment lid as explained in *STORAGE COMPARTMENT*.
2. Place winch mounting plate slots onto tabs located at LH of storage compartment bottom.

NOTICE Make sure that the cable and electrical wires will not be pinched between winch and storage compartment bottom.



1. Mounting plate
2. Slots



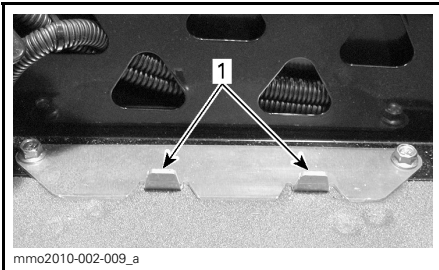
FRONT INSTALLATION

1. Front bumper
2. Pin

3. Lock pin using the hairpin clip.

⚠ WARNING

Never operate winch without the pin securely locked with the hairpin clip.

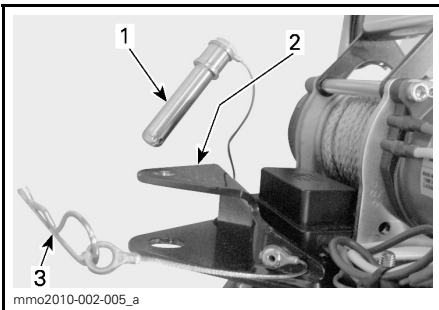


INSIDE STORAGE COMPARTMENT

1. Tabs

3. Close storage compartment lid securely.

Winch Installation on the Vehicle



1. Pin
2. Mounting plates
3. Hairpin clip

Winch Installation at Rear

Except European Models

1. Place the hitch tab between the winch upper and lower mounting plates.
2. Insert pin through winch mounting plate holes and hitch tab hole.
3. Lock pin using the hairpin clip.

⚠ WARNING

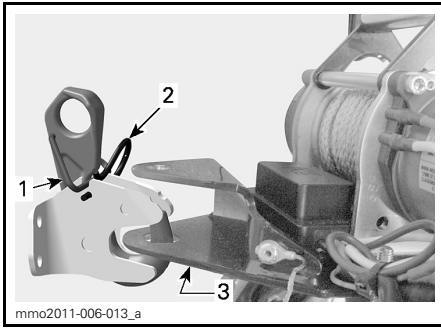
Never operate winch without the pin securely locked.

European Models

Attach the winch lower mounting plate to the hitch. Refer to *HITCH* in this subsection for proper attaching procedure.

Winch Installation at Front

1. Place the front bumper between the upper and lower winch mounting plates.
2. Insert pin through mounting plate holes behind bumper bar.

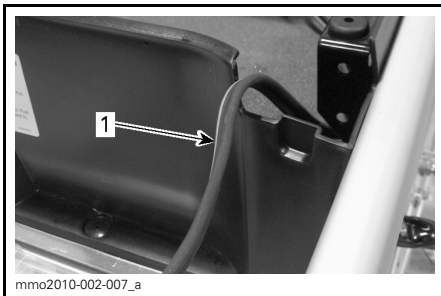


1. Lock mechanism
2. Winch lower mounting plate
3. Hairpin clip

⚠ WARNING
 Never operate winch without the hitch hook securely locked.

Winch Electrical Connection

1. Pass the vehicle electrical wire over the recess on the RH rear of storage compartment.



REAR OF STORAGE COMPARTMENT

1. Vehicle electrical wire
2. Connect the vehicle and winch electrical wires together.

⚠ WARNING
 Refer to the manufacturer's manuals (*INSTALLATION GUIDE AND THE BASIC GUIDE TO WINCHING TECHNIQUES*) provided with your snowmobile. Always follow safety measures as per manuals safety messages.

Winch Operation

Refer to the winch manufacturer manuals.

⚠ WARNING
 Always follow safety measures as per winch manufacturer manuals safety messages.

25) Storage Box (Expedition SE Model)

Storage Box Opening/Closing

To open storage box lid, release both rubber ties, then lift lid up.

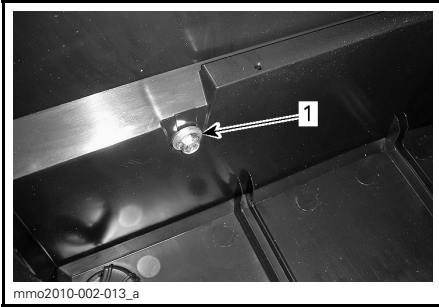


1. Rubber tie

To close, push lid down in order to insert the lid pins into the box grommets. Attach the rubber ties.

Storage Box Removal/Installation

To remove storage box from vehicle, open lid and remove the four screws retaining storage box to the rear rack. Keep the screws for installation.



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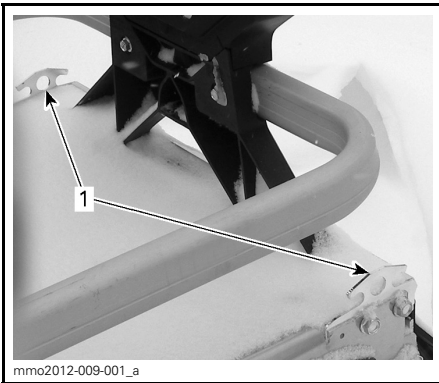
INSIDE THE STORAGE BOX

1. Retaining screw

To install storage box, make sure that the tunnel surface is clean. Put storage box within the rear rack rails.

Attach using the four screws. Tighten to $10\text{ N}\cdot\text{m} \pm 1\text{ N}\cdot\text{m}$ ($89\text{ lbf}\cdot\text{in} \pm 9\text{ lbf}\cdot\text{in}$).

26) Anchor Points



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REAR OF VEHICLE

1. Anchor points

Two anchor points are provided to secure load in rear rack.

NOTICE Do not exceed maximum load capacity of rear rack. **MAXIMUM** cargo load is 30 kg (66 lb).

27) Drive Belt Guard

Drive Belt Guard Removal

⚠ WARNING

NEVER operate engine:

- Without shields and belt guard securely installed.
- With hood and/or side panels opened or removed.

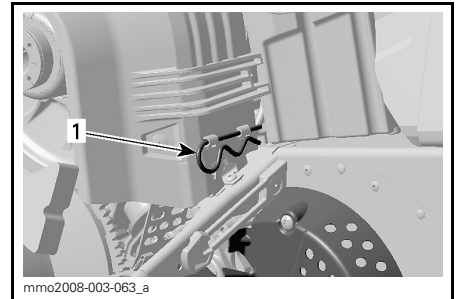
NEVER attempt to make adjustments to moving parts while engine is running.

NOTE: Drive belt guard is purposely made slightly oversize to maintain tension on its pins and retainers preventing undue noise and vibration. It is important that this tension be maintained when reinstalling.

Remove the tether cord cap from engine cut-off switch.

Refer to *CONTROLS, INSTRUMENTS AND EQUIPMENT* and open engine compartment LH side panel.

Remove retaining pin.



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TYPICAL

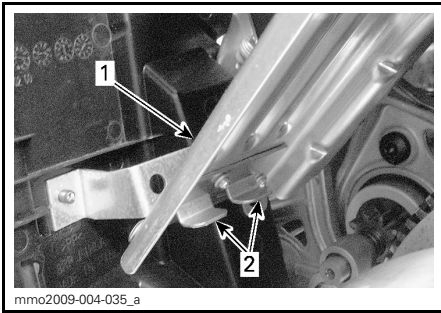
1. Retaining pin

Lift rear portion of drive belt guard then release from front tabs.

Drive Belt Guard Installation

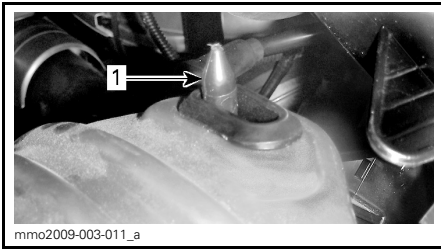
When reinstalling drive belt guard, position its cutaway toward front of snowmobile.

Place belt guard front openings over tabs.



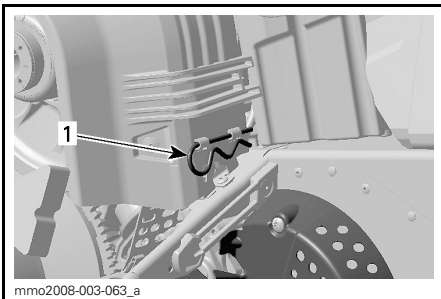
1. Belt guard
2. Tabs

Position the grommet over the retaining rod.



1. Retaining rod

Position rear portion of the belt guard over the retainer and secure it using the retaining pin.



1. Retaining pin

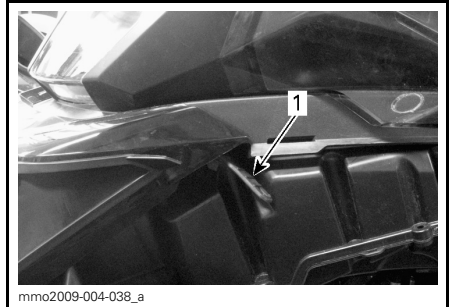
28) Hood

⚠ WARNING

Never operate engine with hood removed from vehicle.

Hood Removal

1. Remove upper side panels as explained below.
2. Unhook the rubber ties on both sides.

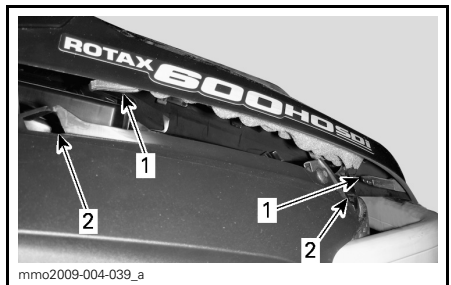


1. Rubber tie

3. Slide hood towards front to free the tabs from their slots.

Hood Installation

1. Engage the tabs located at front and center of the hood into the bottom pan slots.



TYPICAL

1. Tabs
2. Slots

2. Slide hood towards headlights until it stops.

- Hook the rubber ties.

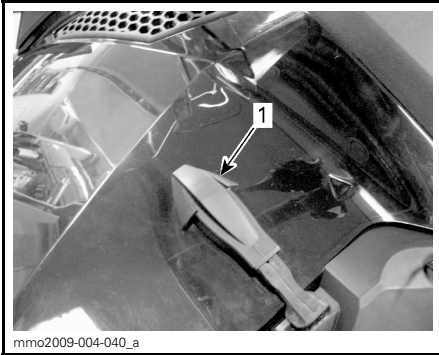
29) Upper Side Panels

⚠ WARNING

Never operate engine with side panels opened or removed from vehicle.

Upper Side Panel Removal

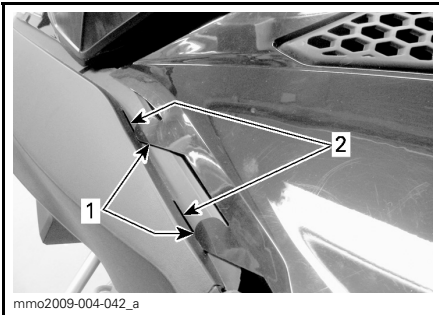
- Unhook the rubber tie.



- Rubber tie*
- Lift the rear portion of panel to free the plastic tab from the console.
- Slide panel towards rear.

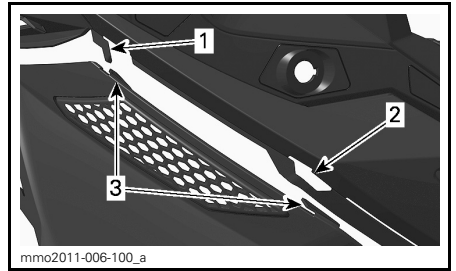
Upper Side Panel Installation

- Insert the panel lower tabs into the bottom pan slots.



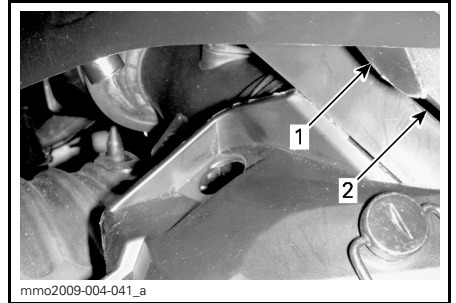
- Panel lower tabs*
- Bottom pan slots*

- Hook the panel top center tabs to the console.



- Console hook*
- Console slot*
- Panel center tabs*

- Insert the rear tab into the console slot.



- Rear tab*
- Console slot*

- Hook rubber tie.

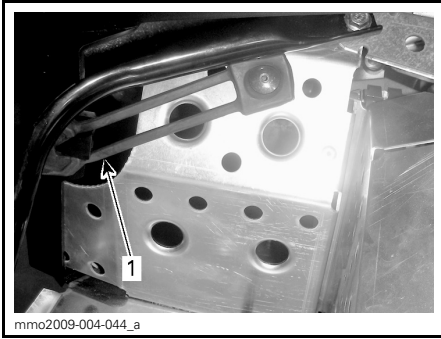
30) Lower Side Panels

⚠ WARNING

Never operate engine with side panels opened or removed from vehicle.

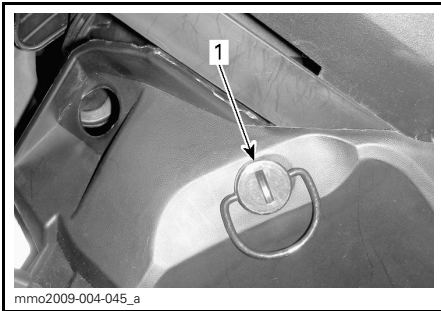
Lower Side Panel Opening

- Remove upper side panel as explained above.
- Unhook the rubber tie.



1. Rubber tie

- Turn the clip 1/4 turn counterclockwise to unlock.

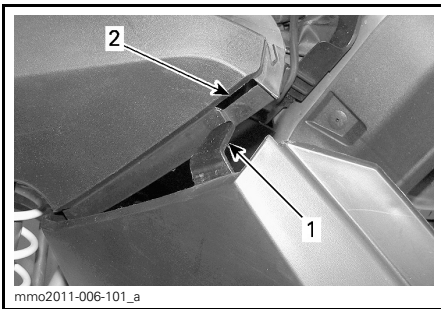


1. Clip

- Slightly lift the rear of side panel, then open sideways.

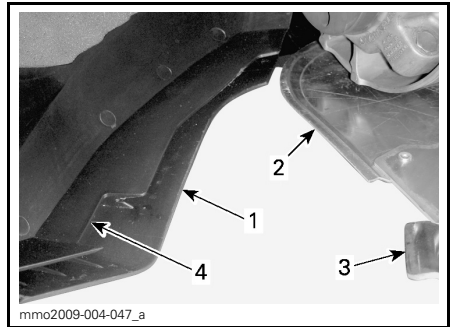
Lower Side Panel Closing

- Insert the panel tab into the bottom pan slot.



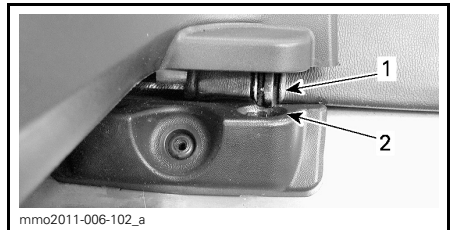
1. Lower side panel tab
2. Bottom pan slot

- Insert the lower section of side panel over the aluminium chassis and the aluminium tab into the panel slot.



1. Lower section
2. Aluminium chassis
3. Aluminium tab
4. Panel slot

- Insert the panel dowel into the tunnel hole.



1. Dowel
2. Tunnel hole

- Hook the rubber tie.
- Lock the clip by turning it 1/4 turn clockwise.

Lower Side Panel Removal/Installation

- Open lower side panel as explained above.
- Lift the front of side panel and free the lower hinge from its slot.
- Free the upper hinge by lowering the panel.

Reverse procedure for installation.

31) ECO/Standard/Sport Mode Switch (900 ACE Only)

The Mode switch is located on the LH side of fuel tank.



TYPICAL - LH SIDE OF FUEL TANK

1. Mode switch

It is used to activate or deactivate Eco/Standard/Sport modes.

Refer to *OPERATING MODES* subsection for details.

FUEL AND OIL

Fuel Requirements

NOTICE Always use fresh gasoline. Gasoline will oxidize; the result is loss of octane, volatile compounds, and the production of gum and varnish deposits which can damage the fuel system.

Alcohol fuel blending varies by country and region. Your vehicle has been designed to operate using the recommended fuels, however, be aware of the following:

- Use of fuel containing alcohol above the percentage specified by government regulations is not recommended and can result in the following problems in the fuel system components:
 - Starting and operating difficulties.
 - Deterioration of rubber or plastic parts.
 - Corrosion of metal parts.
 - Damage to internal engine parts.
- Inspect frequently for the presence of fuel leaks or other fuel system abnormalities if you suspect the presence of alcohol in gasoline exceeds the current government regulations.
- Alcohol blended fuels attract and hold moisture which may lead to fuel phase separation and can result in engine performance problems or engine damage.

Recommended Fuel

Use unleaded gasoline containing MAXIMUM 10% ethanol. The gasoline must have the following minimum octane requirements:

FUEL TYPE	ENGINE	MINIMUM OCTANE RATING
Fuel with NO ethanol	1200 4-TEC 900 ACE	87 AKI (RON+MON)/2 92 RON
	600 HO E-TEC	91 AKI (RON+MON)/2 95 RON
Fuel which may contain up to 10% MAX ethanol	600 HO E-TEC and 1200 4-TEC 900 ACE	91 AKI (RON+MON)/2 95 RON

NOTICE Never experiment with other fuels. Engine or fuel system damages may occur with the use of an inadequate fuel.

NOTICE Do NOT use fuel from fuel pumps labeled E85.

Use of fuel labeled E15 is prohibited by U.S. EPA Regulations.

Fuel Antifreeze Additives

When using oxygenated fuel, additional gas line antifreeze or water absorbing additives are not required and should not be used. When using non oxygenated fuel, isopropyl base gas line antifreeze can be used in a proportion of 150 ml (5 U.S. oz) of gas line antifreeze added to 40 L (10.6 U.S. gal.) of gas.

This precaution is in order to reduce the risk of frost buildup in carburetors or other fuel system components which may lead, in certain cases, to severe damage to engine.

NOTE: Use only methyl hydrate free gas line antifreeze.

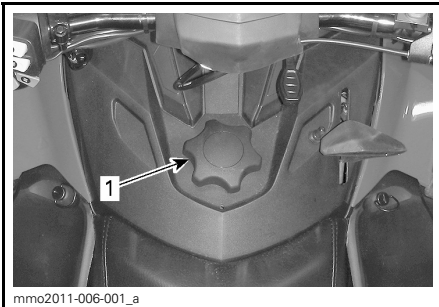
Fueling Procedure

Unscrew to fill up tank then fully tighten.

⚠ WARNING

- Always stop engine before refueling. Open cap slowly.
- If a differential pressure condition is noticed (whistling sound heard when loosening fuel tank cap) have vehicle inspected and/or repaired before further operation.
- Fuel is flammable and explosive under certain conditions.
- Never use an open flame to check fuel level.
- Never smoke or allow flame or spark in vicinity.
- Always work in a well-ventilated area.
- Never top up the fuel tank before placing the vehicle in a warm area. As temperature increases, fuel expands and may overflow.
- Always wipe off any fuel spillage from the vehicle.

NOTE: Do not sit or lean on seat when fuel tank cap is not properly installed.



1. Fuel tank cap

Recommended Oil

600 HO E-TEC

ENGINE	RECOMMENDED INJECTION OIL
600 HO E-TEC	XPS SYNTHETIC 2-STROKE OIL (P/N 293 600 132)

NOTICE The engine of this snowmobile has been developed and validated using the recommended BRP XPS™ oil. BRP strongly recommends the use of its recommended XPS oil at all times. Damages caused by oil which is not suitable for the engine will not be covered by the BRP limited warranty.

1200 4-TEC

ENGINE	RECOMMENDED ENGINE OIL
1200 4-TEC 900 ACE	XPS 4-STROKE SYNTHETIC OIL (ALL CLIMATE) (P/N 293 600 112)

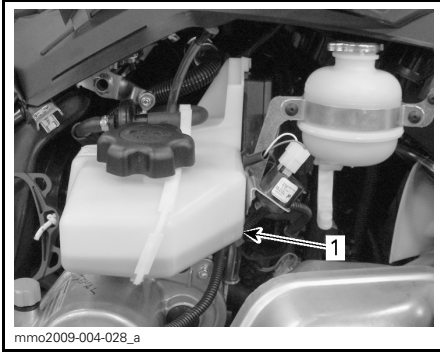
NOTICE The engine of this snowmobile has been developed and validated using the BRP XPS™ Synthetic 4-stroke oil. BRP strongly recommends the use of its XPS Synthetic 4-stroke oil at all times. Damages caused by oil which is not suitable for the engine will not be covered by the BRP limited warranty.

If the recommended oil is not available, use SAE 0W-40 synthetic-based oil that meets or exceeds the requirements for API service classification SM.

Injection Oil Level Verification

The injection oil reservoir is located behind the RH side panel. See *CONTROLS, INSTRUMENTS AND EQUIPMENT* for opening procedure.

Always maintain a sufficient amount of recommended injection oil in the injection oil reservoir.



TYPICAL

1. Oil reservoir

NOTICE Check level and refill every time you refuel.

To Add Injection Oil

Remove injection oil reservoir cap.

Add injection oil.

Reinstall cap and fully tighten.

NOTE: Do not overfill. Do not pass the MAX range in the reservoir filler neck.

NOTICE Do not mismatch oil reservoir cap with fuel tank cap.

⚠ WARNING

Wipe off any oil spills. Oil is highly flammable when heated.

BREAK-IN PERIOD

Operation During Break-In

A break-in period of 10 operating hours or 500 km (300 mi) is required for the vehicle.

After the break-in period, the vehicle should be inspected by an authorized Ski-Doo dealer. Refer to *MAINTENANCE* section.

Engine

During the break-in period:

- Avoid prolonged full throttle operation.
- Avoid sustained accelerations.
- Avoid prolonged cruising speeds.
- Avoid engine overheating.

However, brief accelerations and speed variations contribute to a good break-in.

During the first few hours of break-in, the engine management system controls some engine parameters which will slightly reduce the engine performance.

E-TEC Models

During a predetermined period, the engine management system controls some engine parameters.

The duration is based on fuel volume. It will take approximately two fuel tanks to complete the break-in.

During this period:

- The engine performance and behavior will not be optimal.
- The fuel and oil consumption will be higher.

Drive Belt

A new drive belt requires a break in period of 50 km (30 mi).

During the break-in period:

- Avoid strong acceleration and deceleration.
- Avoid pulling a load.
- Avoid high speed cruising.

OPERATING MODES (900 ACE ONLY)

⚠ WARNING

Whenever changing operating mode, make sure to maintain situational awareness while riding.

ECO Mode (Fuel Economy Mode)

When ECO mode is selected (fuel economy mode), vehicle torque and speed are limited whereby an optimal cruising speed is maintained in order to reduce fuel consumption.

Once activated, ECO mode will remain active until it is deactivated by the operator.

Standard Mode

A Standard mode indicator is ON in the multifunction gauge to confirm the active mode of operation.

Sport Mode

⚠ WARNING

Ensure passenger is advised to hold on tightly before activating Sport mode. Sport mode provides increased acceleration.

When selected, Sport mode provides for instant throttle response and more rapid accelerations than Standard or ECO mode.

Once activated, Sport mode will remain active until it is deactivated by the operator.

Navigating Operating Modes

Use ECO/Standard/Sport Mode switch to navigate between power levels, from ECO (reduced power) to Standard (full power) to Sport (increased response).

To increase power, press the switch upwards. To decrease power, press the switch downwards.



TYPICAL - LH SIDE OF FUEL TANK

1. Mode switch

To activate Standard mode when in Sport mode, press bottom end of switch once.

To activate ECO mode when in Sport mode, press bottom end of switch twice.

To activate ECO mode when in Standard mode, press bottom end of switch once.

⚠ WARNING

Ensure passenger is advised to hold on tightly before activating Sport mode. Sport mode provides increased acceleration.

To activate Sport mode when in Standard mode, press top end of switch once.

To activate Sport mode when in ECO mode, press top end of switch twice.

To activate Standard mode when in ECO mode, press top end of switch once.

⚠ WARNING

When adjusting modes, be sure to maintain situational awareness of other snowmobiles, obstacles, or persons.

Learning Key Modes

The learning key provides a mode of operation whereby engine torque and speed are limited.

NOTE: The initial learning key programming can limit the speed to 40 km/h (25 MPH) or 70 km/h (43 MPH). Refer to your authorized Ski-Doo dealer to modify this setting.

There are 3 levels available for the learning key mode.

Changing Learning Key Settings

To change learning key setting, carry out the following:

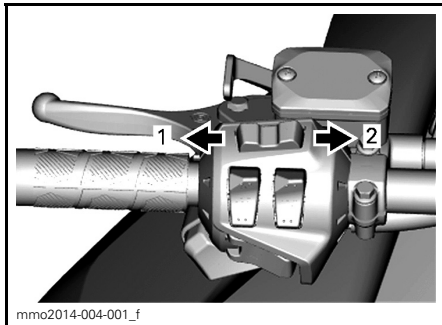
1. Press the START/electronic reverse button to wake up the electrical system and install the NORMAL key on the engine cut-off switch.
2. Wait for the information center to complete its self-test and display the key recognition message.

Analog/Digital Gauge

3. Press the SET button until LEARN is visible in the digital screen of the information center.

Multifunction Analog/Digital Gauge

4. Press the MODE button once, then press the SET button until LEARN is visible in the digital center of the gauge.



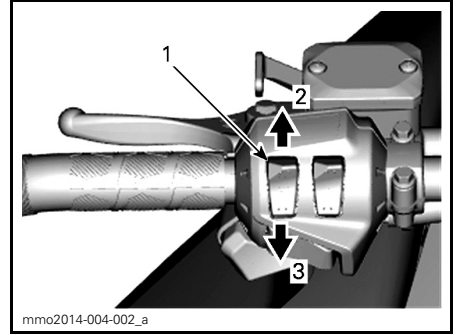
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MULTIFUNCTION GAUGE

1. MODE function
2. SET function

All Models

5. Use the heated grip switch to toggle the key setting between 1 and 3.



TYPICAL

1. Heated grip switch
2. Increase
3. Decrease

NOTE: Setting 1 is the lowest available torque, while setting 3 is the highest available torque for learning key.

6. After a few seconds, the setting is automatically confirmed and saved.

NOTE: The key speed setting is applicable to any key of the same type used on a specific snowmobile. The same key type used on a different snowmobile may therefore have a different key speed setting.

NOTE: Vehicle performance may vary depending on riding conditions.

OPERATING INSTRUCTIONS

Engine Starting Procedure

Procedure

1. Apply parking brake.
2. Recheck throttle lever operation.
3. Put your helmet on.
4. Ensure that the tether cord cap is installed on the engine cut-off switch and that the cord is attached to your clothing eyelet.
5. Ensure that the emergency engine stop switch is in the ON position (up).
6. Depress the START button to engage the electric starter and start the engine. Release button immediately when engine has started.

⚠ WARNING

Never depress throttle while starting engine.

NOTICE Do not engage electric starter for more than 10 seconds at a time. A rest period of at least 30 seconds should be observed between the cranking cycles to allow electric starter to cool down.

7. Release parking brake.

NOTE: For an initial cold start, do not release parking brake. Perform the *VEHICLE WARM-UP* procedure as explained below.

Emergency Starting

1200 4-TEC and 900 ACE Models

Do not attempt any emergency starting procedure. Have the battery charged or replaced.

600 HO E-TEC Models

If the starter does not operate and you have followed the steps in *ENGINE STARTING PROCEDURE*, start engine with the emergency cord as follows:

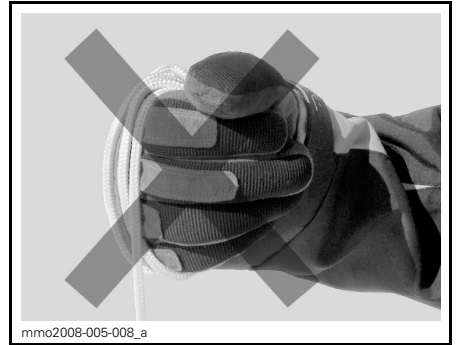
Starting Using an Emergency Starter Rope

The engine can be started with the emergency starter rope supplied with the tool kit. Proceed as follows:

1. Remove belt guard.

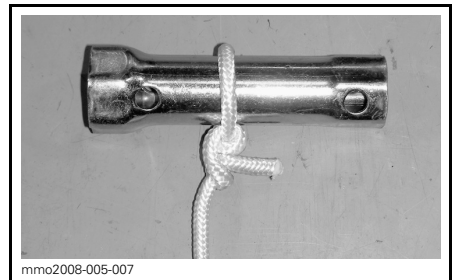
⚠ WARNING

Do not wind starting rope around your hand. Hold rope by the handle only. Do not start the snowmobile by the drive pulley unless it is a true emergency situation. Have the snowmobile repaired as soon as possible.

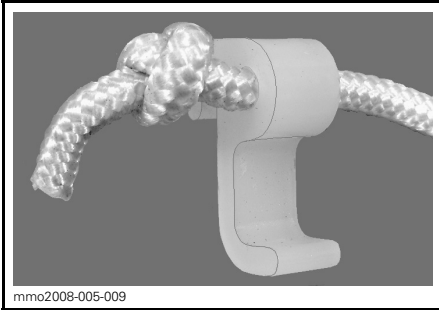


2. Attach one end of emergency rope to rewind handle.

NOTE: The spark plug socket can be used as an emergency handle.

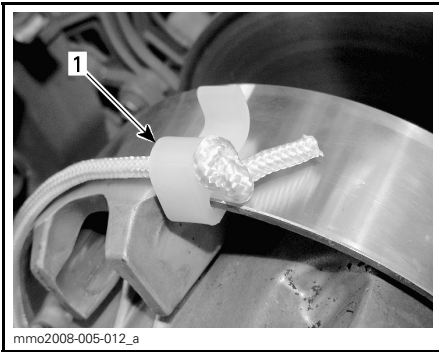


3. Attach the other end of emergency rope to the starter clip supplied in the tool kit.



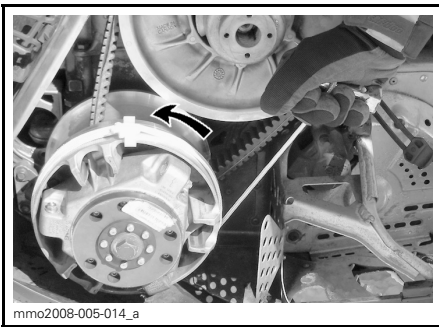
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- Hook up clip on drive pulley.



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- Clip installation location
- Wind the rope tightly around drive pulley. When pulled, pulley must rotate counterclockwise.



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- Pull the rope using a sharp, crisp pull so the rope comes free of the drive pulley.

⚠ WARNING

When starting the snowmobile in an emergency situation, using drive pulley, do not reinstall the belt guard and return slowly to have snowmobile repaired.

Vehicle Warm-Up

Before every ride, vehicle has to be warmed up as follows:

- Start engine as explained in *ENGINE STARTING PROCEDURE* above.
- Allow engine to warm up one or two minutes at idle speed.

NOTE: It is not recommended to let engine running at idle speed for more than 10 minutes.

- Disengage parking brake.
- Apply throttle until drive pulley engages. Drive at low speed the first two or three minutes.

NOTICE If vehicle does not move when throttle is applied, stop engine, remove tether cord cap from the engine cut-off switch, then do the following.

- Check if skis are stuck on the ground. Lift one ski at a time by the handle, then put it down.
- Check if track is stuck on the ground. Lift rear of snowmobile enough to clear track from the ground, then drop.
- Check rear suspension for hard snow or ice accumulation that could interfere with track rotation. Clean the area.

⚠ CAUTION Use proper lifting techniques, notably using your legs force. Do not attempt to lift the rear of vehicle if it is above your limits.

⚠ WARNING

Make sure tether cord cap is removed before standing in front the vehicle, getting close to the track or rear suspension components.

NOTE: On E-TEC models, warm-up is electronically controlled. During this period (up to 10 minutes depending on ambient temperature), engine RPM is limited.

Gearbox Operation**NOTICE**

- Always put gearbox in 1st gear when pulling a load.
- Always put gearbox in neutral (N) when parked.
- Come to a complete stop and hold brake before shifting to or from reverse. Wait until the reverse alarm sounds before operating throttle.

Neutral

When set in neutral (N), the gearbox disengages the pulleys from the track.

Shifting in Reverse

To engage reverse gear, proceed as follows:

1. Bring vehicle to a complete stop.
2. Apply and hold brake.
3. With engine at idle speed, select reverse (R) gear using the gearshift lever.

NOTE: It is necessary to push shift lever knob down to move it from neutral to reverse gear.

4. Gently depress throttle lever.

⚠ WARNING

The reverse speed is not limited. Always proceed with caution as fast reverse could result in loss of vehicle stability. Always remain seated. Ensure the path behind is clear of obstacles or bystanders before proceeding.

Shifting in Forward

There are two forward gears.

To engage a forward gear, proceed as follows:

1. Bring vehicle to a complete stop.
2. Apply and hold brake.
3. With engine at idle speed, select low (1) or high (2) gear using the gearshift lever.
4. Gently depress throttle lever.

NOTE: Do not shift when vehicle is moving.

Shutting Off the Engine

Release throttle lever and wait until engine has returned to idle speed.

Shut off the engine using either the emergency engine stop switch or by pulling off the tether cord cap from the engine cut-off switch.

⚠ WARNING

Always remove the tether cord cap from engine cut-off switch when vehicle is not in operation in order to prevent accidental engine starting or to avoid unauthorized use by children or others or theft.

Towing an Accessory

Always use a rigid tow bar to tow an accessory. Any towed accessory should have reflectors on both sides and at the rear. Check local laws for brake light(s) requirements.

⚠ WARNING

Never tow an accessory with a rope. Always use a rigid tow bar. Using a rope would result in a collision between the object and the snowmobile and possibly in a tip over in case of a rapid deceleration or on a downward slope.

Towing Another Snowmobile

If a snowmobile is disabled and must be towed use a rigid tow bar. Remove the drive belt from disabled snowmobile, refer to *DRIVE BELT* in the *MAINTENANCE PROCEDURE* subsection and tow at moderate speed.

NOTICE Always remove the drive belt of the snowmobile that is to be towed to prevent damage to its belt and drive system.

In an emergency situation only, if a rigid tow bar is not available, a rope can be used. Proceed with extra caution. In some areas, it may be illegal to do so. Check with state or local authorities.

Remove the drive belt, attach the rope to the ski legs (spindles), have someone sit on the towed snowmobile to activate the brake, and tow at low speed.

NOTICE In order to prevent damage to the steering system, never attach the tow rope to the ski loops (handles).

⚠ WARNING

Never ride at high speed when towing a disabled snowmobile. Proceed slowly with extra caution.

TUNE YOUR RIDE

⚠ WARNING

Suspension adjustment could affect vehicle handling. Always take time to familiarize yourself with the vehicle's behavior after any suspension adjustment have been made.

Snowmobile handling and comfort depend upon suspension adjustments.

Choice of suspension adjustments vary with carrying load, driver's weight, personal preference, riding speed and field condition.

⚠ WARNING

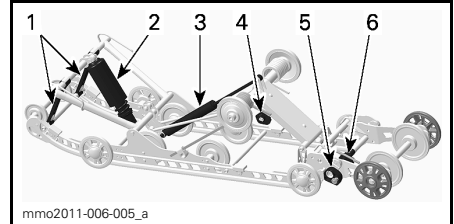
Before proceeding with any suspension adjustment, remember:

- Park in a safe place.
- Remove the tether cord cap from the engine cut-off switch.
- Use appropriate lifting device or have assistance to share lifting stress. If a lifting device is not used, use proper lifting techniques, notably using your legs force.
- Do not attempt to lift the front or rear of vehicle if it is above your limits.
- Support front of vehicle off the ground with a suitable device before adjusting suspension.
- Support rear of vehicle off the ground with a wide-base snowmobile stand with a rear deflector panel.
- Make sure support device is stable and secure.

Customize each adjustment one at a time. It may be necessary to readjust center spring after adjusting front springs for instance. Test run the snowmobile under the same conditions; trail, speed, snow, driver riding position, etc. Change one adjustment and retest. Proceed methodically until you are satisfied.

Following are guidelines to fine-tune suspension.

Rear Suspension Adjustments (SC-5U)



SC5-U ADJUSTABLE COMPONENTS

1. Stopper straps
2. Center spring
3. Rear shock absorber (SC-5U with ACS)
4. Rear springs
5. Extension stabilizer cam
6. Extension spring cam

NOTICE Whenever adjusting rear suspension, check track tension and adjust if necessary.

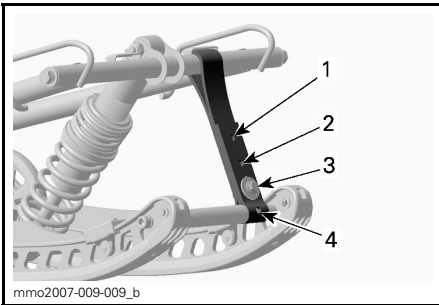
Stopper Straps

Stopper straps length has an effect on the amount of weight the center spring has to carry especially during acceleration, therefore on the front end uplift.

Stopper straps length also has an effect on center spring travel.

NOTICE Always adjust both stopper straps to the same length. Whenever stopper straps length is changed, track tension must be checked.

ACTION	RESULT
Increasing stopper straps length	Lighter ski pressure under acceleration
	More center spring travel
	More bump absorption capability
Decreasing stopper straps length	Heavier ski pressure under acceleration
	Less center spring travel
	Less bump absorption capability

**TYPICAL**

1. Position 1 (longest)
2. Position 2
3. Position 3
4. Position 4

NOTE: Decreasing the stopper strap length may reduce comfort. If too much weight transfer is felt, try to correct it by adjusting the coupling blocks first. Always install stopper strap bolt as close as possible to the lower shaft.

When operating the snowmobile in deep snow, it may be necessary to vary stopper strap length and/or riding position, to change the angle at which the track rides on the snow. Operator's familiarity with the various adjustments as well as snow conditions will dictate the most efficient combination.

Generally, a longer stopper strap setting gives better performance in deep snow on a flat landscape.

Rear Springs

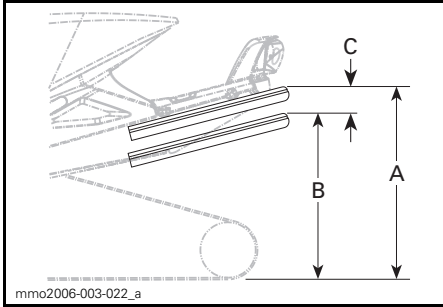
Rear spring preload has an effect on comfort, ride height and load compensation.

Also, adjusting rear spring preload shifts more or less weight to the snowmobile front end. As a result, more or less weight is applied to the skis. This has an effect on performance in deep snow, steering effort and handling.

Slight suspension bottoming occurring under the worst riding conditions indicates a good choice of spring preload.

ACTION	RESULT
Increasing preload	Firmer rear suspension
	Higher rear end
	More bump absorption capability
	Heavier steering
Decreasing preload	Softer rear suspension
	Lower rear end
	Less bump absorption capability
	Lighter steering
	Better performance and handling in deep snow

Refer to the following to determine if preload is correct.



TYPICAL — PROPER ADJUSTMENT

- A. Suspension fully extended
- B. Suspension has collapsed with driver, passenger(s) and load added
- C. Distance between dimension "A" and "B", see table below

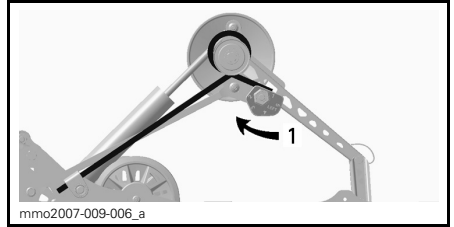
"C"	WHAT TO DO
50 to 75 mm (2 to 3 in)	No adjustment required
More than 75 mm (3 in)	Adjusted too soft, increase preload
Less than 50 mm (2 in)	Adjusted too firm, decrease preload

NOTE: If the specification is unattainable with the original springs, see an authorized Ski-Doo dealer for other available springs.

NOTICE To increase spring preload, always turn the left side adjustment cam in a clockwise direction, and the right side cam in a counterclockwise direction.

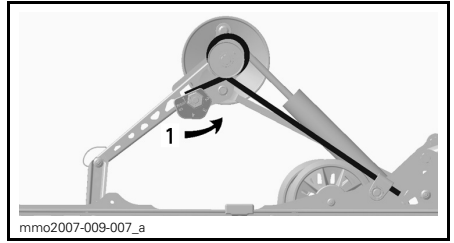
CAUTION Never set preload cams directly from position 5 to 1 or directly from position 1 to 5.

The adjustment cams have 5 different settings, 1 being the softest.



TYPICAL — LH SIDE

- 1. Adjust spring preload



TYPICAL — RH SIDE

- 1. Adjust spring preload

Rear Shock Absorber

SC-5U with ACS

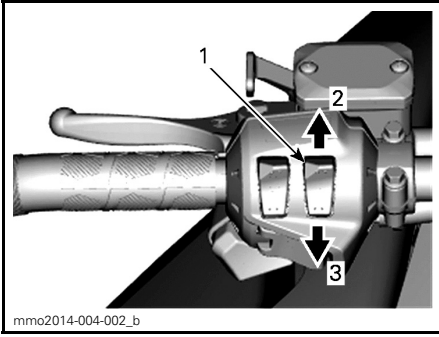
The operator can adjust the comfort and ride height by adjusting the air pressure inside the air shock absorber.

To adjust, proceed as follows:

1. Start engine.
2. Press the MODE (M) button to select suspension mode.

When the air suspension mode is selected, AIR_SUSP is displayed. The display also shows the actual suspension setting (a number from 1 to 5, 1 being the softest setting).

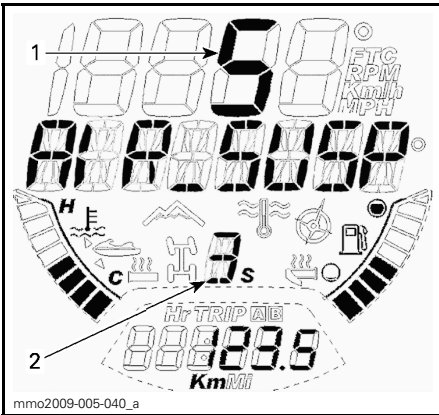
3. Depress the heated throttle lever switch as shown to increase or decrease air pressure.



TYPICAL

1. Heated throttle lever switch
2. Increase pressure
3. Decrease pressure

4. The desired set point appears on the display. To confirm, press the MODE (M) button or wait 5 seconds.



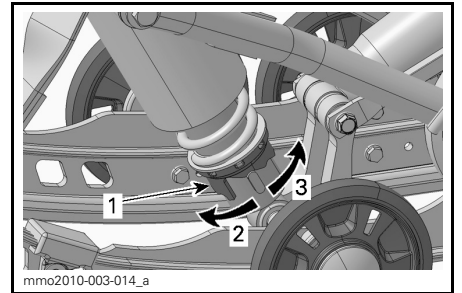
1. Set point
2. Actual setting

Center Spring

Center spring preload has an effect on steering effort, handling and bump absorption.

Also, since center spring preload adjustment puts more or less pressure on the front of the track, it has an effect on the performance in deep snow.

ACTION	RESULT
Increasing preload	Lighter steering
	More bump absorption capability
	Better deep snow starts
	Better deep snow performance and handling
Decreasing preload	Heavier steering
	Less bump absorption capability
	Better trail handling



CAM TYPE - MOTION CONTROL SHOCK ABSORBER

1. Spring preload adjustment cam
2. Increase preload
3. Decrease preload

NOTE: For cam type preload adjuster, use the suspension adjustment tool provided in the tool kit.

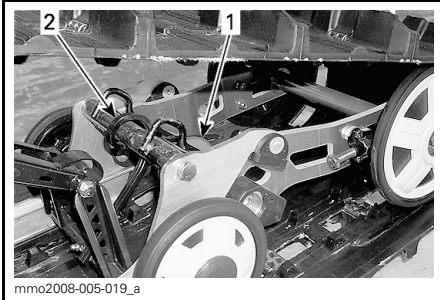
Rear Suspension Extension Spring

Suspension extension spring preload has an effect on the reverse capability and track ground contact.

To adjust spring preload, turn the adjustment cam.

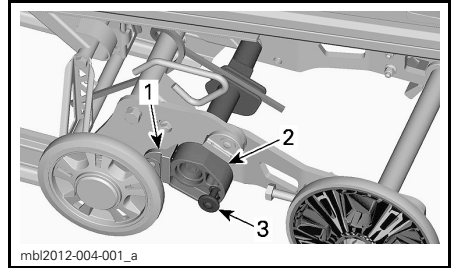
ACTION	RESULT
Increasing preload	More track surface on the ground
	Less extension lift
Decreasing preload	Better reverse capability especially in deep snow
	More extension lift

CAM SETTING	RESULT
Locked	Locks the suspension extension in line with the suspension rails
	Better traction, full track contact surface
	Better towing capability



TYPICAL

1. Spring
2. Adjustment cam



1. Stop block
2. Stabilizer cam
3. Lock

Rear Suspension Extension Stabilizer Cams

Stabilizer cam is used to control the suspension extension stroke.

Stabilizer cam setting has an effect on manoeuvrability, traction and reverse capability.

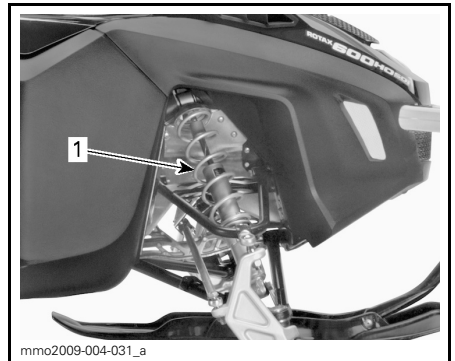
Front Suspension Adjustment

Front Springs

Front spring preload has an effect on front suspension firmness.

Front spring preload also has an effect on the steering behavior.

CAM SETTING	RESULT
Free	Allows free movement of the suspension extension on its entire stroke
	General use
	Good reverse capability



TYPICAL - FRONT SUSPENSION

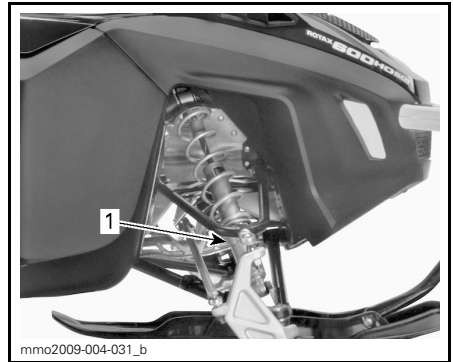
1. Front springs for handling

⚠ WARNING

Always adjust both front springs to same position.

REFERENCE TABLE

HANDLING	WHAT TO DO
Good: steering comfortable to turn	No adjustment required
Bad: steering too easy to turn	Adjusted too soft, increase spring preload
Bad: steering too hard to turn	Adjusted too hard, decrease spring preload



TYPICAL - CAM TYPE PRELOAD
1. Adjustment cam

Vehicle Behavior Related to Suspension Adjustment

PROBLEM	CORRECTIVE MEASURES
Front suspension wandering	Check ski alignment and camber angle adjustment. See an authorized Ski-Doo dealer. Reduce ski ground pressure. <ul style="list-style-type: none"> - Reduce front suspension spring preload. - Increase center spring preload. - Reduce rear spring preload.
Snowmobile seems unstable and seems to pivot around its center	Reduce rear suspension front arm pressure. <ul style="list-style-type: none"> - Reduce center spring preload. - Increase rear spring preload. - Increase front suspension spring preload.
Steering feels too heavy	Reduce ski ground pressure. <ul style="list-style-type: none"> - Reduce front suspension spring preload. - Increase center spring preload.
Rear of snowmobile seems too stiff	Reduce rear spring preload.
Rear of snowmobile seems too soft	Increase rear spring preload.
Rear suspension front shock absorber is frequently bottoming	Lengthen stopper strap. Increase center spring preload.
Track spins too much at start	Lengthen stopper strap.

VEHICLE TRANSPORTATION

Make sure that oil reservoir and fuel tank caps are properly installed.

Tilt bed trailers can easily be equipped with a winch mechanism to afford maximum safety in loading. Simple as it may seem, never drive your snowmobile onto a tilt bed trailer or any other kind of trailer or vehicle. Many serious accidents have resulted from driving up and over a trailer. Anchor your vehicle securely, front and rear, even on short hauls. Be certain all equipment is securely fastened. Cover your snowmobile when trailering to prevent road grime from causing damage.

Be certain your trailer meets state or provincial requirements. Ensure the hitch and safety chains are secure and the brake, turn indicators and clearance lights all function.

MAINTENANCE

BREAK-IN INSPECTION

We suggest that after the first 10 hours or 500 km (300 mi) of operation, whichever comes first, your vehicle be inspected by an authorized Ski-Doo dealer. The break-in inspection is very important and must not be neglected.

NOTE: The break-in inspection is at the expense of the vehicle owner.

We recommend that this inspection be signed by an authorized Ski-Doo dealer.

Date of inspection

Authorized dealer signature

Dealer name

BREAK-IN INSPECTION (600 HO E-TEC)

Inspect engine motor mounts

Inspect exhaust system and check for leaks

Tighten exhaust manifold screws to specified torque

Check coolant level

Inspect fuel lines and connections

Inspect throttle cable

Inspect drive belt

Visually inspect drive pulley

Tighten drive pulley retaining screw to specified torque

Inspect driven pulley

Adjust and align track

Change gearbox oil

Check brake fluid level

Inspect brake hose, pads and disk

Inspect steering mechanism

Inspect skis and runners

Inspect front suspension

Inspect rear suspension (including stopper straps and slider shoes)

BREAK-IN INSPECTION (1200 4-TEC)
Inspect engine seals and gaskets for leaks
Inspect exhaust system and check for leaks
Check coolant level
Change engine oil and filter
Inspect fuel lines and connections
Inspect throttle cable
Inspect drive belt
Visually inspect drive pulley
Tighten drive pulley retaining screw to specified torque
Inspect driven pulley
Adjust and align track
Change gearbox oil
Check brake fluid level
Inspect brake hose, pads and disk
Inspect steering mechanism
Inspect skis and runners
Inspect front suspension
Inspect rear suspension (including stopper straps and slider shoes)

BREAK-IN INSPECTION (900 ACE)

Inspect engine seals and gaskets for leaks

Inspect exhaust system and check for leaks

Inspect all heat shields

Check coolant level

Change engine oil and filter

Inspect fuel lines and connections

Inspect drive belt

Visually inspect drive pulley

Tighten drive pulley retaining screw to specified torque

Inspect driven pulley

Check driven pulley preload

Adjust and align track

Change gearbox oil

Check brake fluid level

Inspect brake hose, pads and disk

Inspect steering mechanism

Inspect skis and runners

Inspect front suspension

Inspect rear suspension (including stopper straps and slider shoes)

MAINTENANCE SCHEDULE

Maintenance is very important for keeping your vehicle in safe operating condition. Proper maintenance is the owner's responsibility. The vehicle should be serviced as per maintenance schedule.

The maintenance schedule does not exempt the pre-ride inspection.

WARNING

Failure to properly maintain the vehicle according to the maintenance schedule and procedures can make it unsafe to operate.

600 HO E-TEC Models

EVERY 3 000 KM (2,000 MI) OR 1 YEAR (WHICHEVER COMES FIRST)

Inspect heat shields

Inspect engine rubber mounts

Inspect exhaust system and check for leaks

Adjust engine stopper

Visually inspect and clean drive pulley

Tighten drive pulley retaining screw to specified torque

Clean driven pulley

Adjust and align track

Inspect brake hose, pads and disk

Inspect steering mechanism

Inspect front suspension

Inspect rear suspension (including stopper straps and slider shoes)

Lubricate rear suspension. Lubricate whenever the vehicle is used in wet conditions (rain, puddles)

EVERY 6 000 KM (4,000 MI) OR 2 YEARS (WHICHEVER COMES FIRST)

Inspect fuel pump strainer and replace if necessary

Replace brake fluid

Inspect throttle cable

Lubricate gearbox and driven shaft spline

**EVERY 10 000 KM (6,000 MI) OR 3 YEARS
(WHICHEVER COMES FIRST)**

Replace spark plugs (must be replaced by an authorized Ski-Doo dealer)

Inspect oil pump strainer and clean if needed

EVERY 5 YEARS

Replace engine coolant

Replace in-line fuel filter

1200 4-TEC Models

**EVERY 3 000 KM (2,000 MI) OR 1 YEAR
(WHICHEVER COMES FIRST)**

Inspect heat shields

Replace drive pulley O-rings

Visually inspect and clean drive pulley

Tighten drive pulley retaining screw to specified torque

Clean driven pulley

Check driven pulley preload

Adjust and align track

Inspect brake hose, pads and disk

Inspect steering mechanism

Inspect and lubricate front suspension

Inspect rear suspension (including stopper straps and slider shoes)

Lubricate rear suspension. Lubricate whenever the vehicle is used in wet conditions (rain, puddles)

**EVERY 6 000 KM (4,000 MI) OR AT PRE-SEASON
(WHICHEVER COMES FIRST)**

Change engine oil and filter

**EVERY 6 000 KM (4,000 MI) OR 2 YEARS
(WHICHEVER COMES FIRST)**

Replace fuel pump outlet filter

Replace drive pulley slider shoes and inspect ramps

Replace brake fluid

Inspect throttle cable

MAINTENANCE SCHEDULE

**EVERY 10 000 KM (6,000 MI) OR 3 YEARS
(WHICHEVER COMES FIRST)**

Replace spark plugs (must be replaced by an authorized Ski-Doo dealer)

EVERY 20 000 KM (12,500 MI)

Check valve clearance and adjust if necessary

EVERY 5 YEARS

Replace engine coolant

900 ACE Models

**EVERY 3 000 KM (2,000 MI) OR 1 YEAR
(WHICHEVER COMES FIRST)**

Inspect heat shields

Replace drive pulley O-rings

Visually inspect and clean drive pulley

Tighten drive pulley retaining screw to specified torque

Clean driven pulley

Check driven pulley preload

Adjust and align track

Inspect brake hose, pads and disk

Inspect steering mechanism

Inspect and lubricate front suspension

Inspect rear suspension (including stopper straps and slider shoes)

Lubricate rear suspension. Lubricate whenever the vehicle is used in wet conditions (rain, puddles)

**EVERY 6 000 KM (4,000 MI) OR AT PRE-SEASON
(WHICHEVER COMES FIRST)**

Change engine oil and filter

**EVERY 6 000 KM (4,000 MI) OR 2 YEARS
(WHICHEVER COMES FIRST)**

Replace fuel pump outlet filter

Inspect drive pulley slider shoes and ramps and replace if needed

Replace brake fluid

**EVERY 10 000 KM (6,000 MI) OR 3 YEARS
(WHICHEVER COMES FIRST)**

Replace spark plugs (must be replaced by an authorized Ski-Doo dealer)

EVERY 20 000 KM (12,500 MI)

Check valve clearance and adjust if necessary

EVERY 5 YEARS

Replace engine coolant

MAINTENANCE PROCEDURES

This subsection includes instructions for basic maintenance procedures. If you have the necessary mechanical skills and the required tools, you can perform these procedures. If not, see your authorized Ski-Doo dealer.

Other important items in the maintenance schedule that are more difficult and require special tools are best performed by your authorized Ski-Doo dealer.

⚠ WARNING

Turn off the engine, remove tether cord cap and follow these maintenance procedures when performing maintenance. If you do not follow proper maintenance procedures you can be injured by hot parts, moving parts, electricity, chemicals or other hazards.

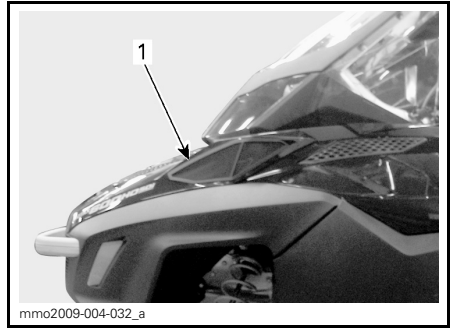
⚠ WARNING

Should removal of a locking device be required (e.g. lock tabs, self-locking fasteners, etc.) when undergoing disassembly/assembly, always replace with a new one.

Air Intake Silencer Prefilter

Air Intake Silencer Prefilter Verification

Ensure that air intake silencer prefilter is properly installed, clean and in good condition.



1. Prefilter

To remove prefilter, simply pull it out.

To install prefilter, push it back in place making sure it is properly secured.

Engine Coolant

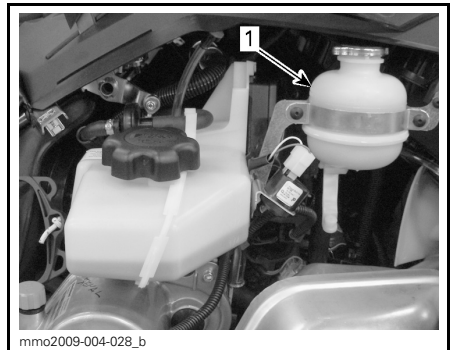
⚠ WARNING

Never open coolant tank cap when engine is hot.

Engine Coolant level

Remove the upper RH side panel. Refer to *SIDE PANELS* in *CONTROLS, INSTRUMENTS AND EQUIPMENT* subsection.

The cold level line is just above the retaining clamp.



TYPICAL
1. Cold level line

Check coolant level at room temperature with the cap removed. Liquid should be at cold level line (engine cold) of coolant tank.

NOTE: When checking coolant level at low temperature it may be slightly below the cold level line.

To add coolant, remove front coolant tank fixation and slightly pull the tank outwards to make room for the cap.

If additional a large amount of coolant has to be added or if entire system has to be refilled, refer to an authorized Ski-Doo dealer.

Recommended Engine Coolant

Always use ethylene-glycol antifreeze containing corrosion inhibitors specifically for internal combustion aluminum engines.

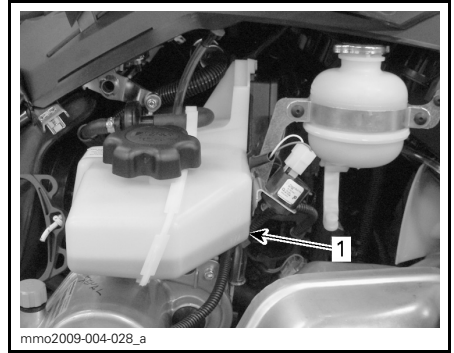
Cooling system must be filled with BRP PREMIXED COOLANT (P/N 219 700 362) or with distilled water and antifreeze solution (50% distilled water, 50% antifreeze).

**Injection Oil
(600 HO E-TEC)**

Adding Injection Oil

Remove the upper RH side panel. Refer to *SIDE PANELS* in *CONTROLS, INSTRUMENTS AND EQUIPMENT* subsection.

Always maintain a sufficient amount of recommended injection oil in the injection oil reservoir.



TYPICAL
1. Oil reservoir

Unscrew injection oil reservoir cap to fill up reservoir then fully tighten.

NOTE: Do not overfill. Do not pass the MAX range in the reservoir filler neck.

NOTICE Check level and refill every time you refuel.

⚠ WARNING

Do not overfill. Reinstall cap and fully tighten. Wipe off any oil spills. Oil is highly flammable when heated.

**Engine Oil
(1200 4-TEC / 900 ACE)**

Recommended Engine Oil

ENGINE	RECOMMENDED ENGINE OIL
1200 4-TEC 900 ACE	XPS 4-STROKE SYNTHETIC OIL (ALL CLIMATE) (P/N 293 600 112)

NOTICE The engine of this snowmobile has been developed and validated using the BRP XPS™ Synthetic 4-stroke oil. BRP strongly recommends the use of its XPS Synthetic 4-stroke oil at all times. Damages caused by oil which is not suitable for the engine will not be covered by the BRP limited warranty.

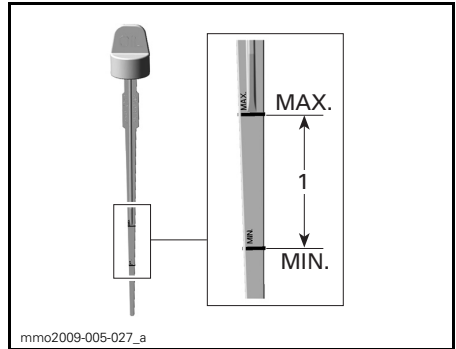
If the recommended oil is not available, use SAE 0W40 synthetic-based oil that meets or exceeds the requirements for API service classification SM

Engine Oil Level Verification

NOTICE Check level before each ride and refill if necessary. Do not overfill. Operating the engine with an improper level may severely damage engine. Wipe off any spillage.

Place vehicle on a level surface and proceed as follows to check oil level:

1. Start engine and let it reach its normal operating temperature. Engine is at normal temperature when rear radiator gets warm, indicating that the thermostat is open.
2. Let engine run at idle for 30 more seconds.
3. Stop engine.
4. Open the LH side panel, refer to *CONTROLS, INSTRUMENTS AND EQUIPMENT*.
5. Remove the drive belt guard, refer to *DRIVE BELT GUARD*.
6. Remove dipstick from the filler tube, then wipe it clean.
7. Completely insert dipstick in the filler tube.
8. Remove dipstick and check the oil level. Oil level should be between the MIN and MAX marks as shown, add if necessary.



1. Oil level between MIN. and MAX.

CAUTION Engine oil can be very hot.

WARNING
Wipe off any oil spills. Oil is highly flammable when heated.

Exhaust System

Exhaust System Verification

The tail pipe of the muffler should be centered with the exit hole in the bottom pan. Exhaust system must be free of rust or leaks. Make sure that all parts are securely in place.

Check retaining springs condition and replace if necessary.

The exhaust system is designed to reduce noise and to improve the total performance of the engine. Modification may be in violation of local laws.

NOTICE If any exhaust system component is removed, modified or damaged, severe engine damage may result.

Spark Plugs

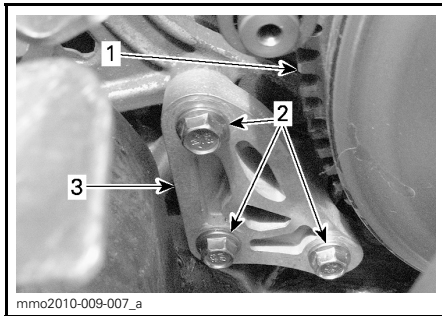
Spark plugs inspection or replacement must be done by an authorized Ski-Doo dealer.

Engine Stopper (600 HO E-TEC)

Engine Stopper Adjustment

The engine stopper is located on the LH front engine support, in front of the drive pulley.

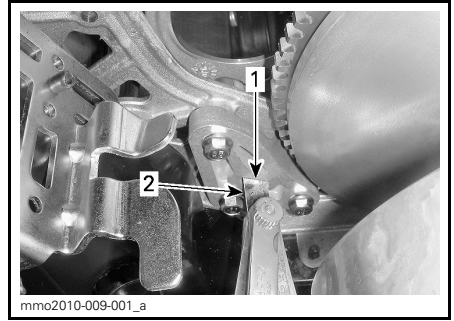
1. Remove tether cord cap from engine cut-off switch.
2. Remove the LH lower side panel, refer to *CONTROLS, INSTRUMENTS AND EQUIPMENT*.
3. Remove drive belt guard, refer to *DRIVE BELT GUARD REMOVAL* in this subsection.
4. Loosen the three screws retaining the engine stopper to the engine support just enough to allow a vertical play (1/2 to one turn).



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1. Drive pulley
2. Engine stopper screws
3. Engine stopper

5. Insert a 0.5 mm (.02 in) feeler gauge in the engine stopper opening (see illustration).

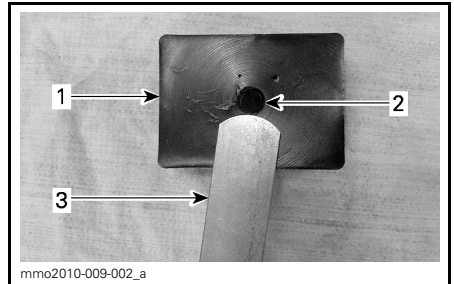


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1. Opening
2. Feeler gauge

6. Place feeler gauge between engine stopper and rubber stop block (on engine).

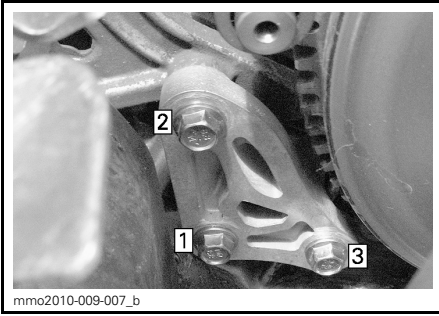
NOTE: Do not insert the feeler gauge too deep, as it will pass over the bump at the surface of the rubber stop block and alter adjustment. See illustration.



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1. Rubber stop block
2. Bump
3. Feeler gauge

7. Tighten screws to the specified torque, following the illustrated sequence. Take care not to pinch the feeler gauge.



TIGHTENING SEQUENCE

STOPPER SCREW TIGHTENING TORQUE

10 N•m ± 2 N•m (89 lbf•in ± 18 lbf•in)

NOTICE Serious pulley damage can occur if the engine stopper and its screws are not properly installed.

Brake Fluid

Recommended Fluid

Use only DOT 4 brake fluid from a sealed container. An opened container may be contaminated or may have absorbed moisture from the air.

WARNING

Use only DOT 4 brake fluid from a sealed container. To avoid serious damage to the braking system, do not use fluids other than the recommended one, nor mix different fluids for topping up.

NOTICE Brake fluid can damage painted and plastic parts. Handle with care. Rinse thoroughly in case of spillage.

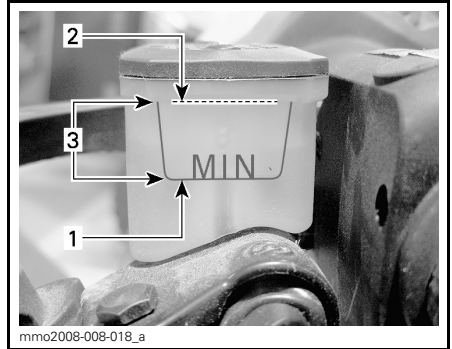
Brake Fluid Level

Place vehicle on a level surface.

Check brake fluid (DOT 4) in reservoir for proper level. Add fluid (DOT 4) as required.

WARNING

Use only DOT 4 brake fluid from a sealed container. To avoid serious damage to the braking system, do not use fluids other than the recommended one, nor mix different fluids for topping up.



1. Minimum
2. Maximum
3. Operating range

NOTICE Brake fluid can damage painted and plastic parts. Handle with care. Rinse thoroughly in case of spillage.

Gearbox Oil

Recommended Gearbox Oil

RECOMMENDED GEARBOX OIL

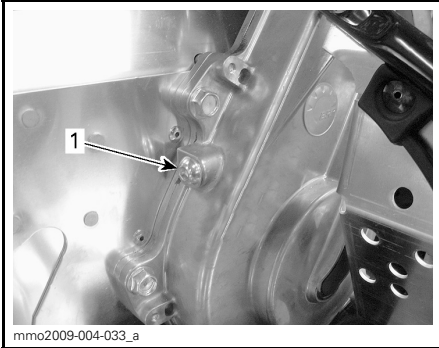
XPS SYNTHETIC GEAR OIL (75W 140) (P/N 293 600 140)

NOTICE The gearbox of this snowmobile has been developed and validated using the XPS™ Synthetic gear oil. BRP strongly recommends the use of its XPS Synthetic gear oil at all times. Damages caused by oil which is not suitable for the gearbox will not be covered by the BRP limited warranty.

Gearbox Oil Level

With the vehicle on a level surface, check the oil level by removing the check plug on the left side of gearbox.

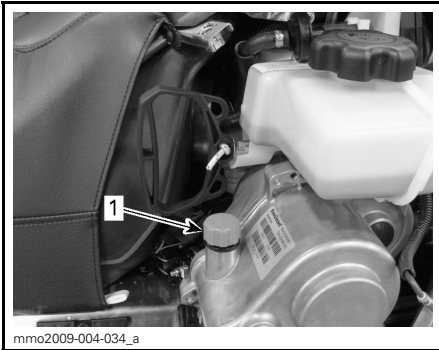
Oil level must reach the threaded hole's lower edge.



1. Check plug

To add oil, proceed as follows:

1. Remove the filler cap.



TYPICAL

1. Filler cap
2. Pour recommended oil in gearbox by the filler hole until oil comes out by the check plug hole.
3. Reinstall check plug and torque to specification.

CHECK PLUG TORQUE

10 N•m ± 1 N•m (89 lbf•in ± 9 lbf•in)

Drive Belt

Drive Belt Inspection

Inspect belt for cracks, fraying or abnormal wear (uneven wear, wear on one side, missing cogs, cracked fabric). If abnormal wear is noted, probable cause could be pulley misalignment, excessive RPM with frozen track, fast starts without warm-up period, burred or rusty sheave, oil on belt or distorted spare belt. Contact an authorized Ski-Doo dealer.

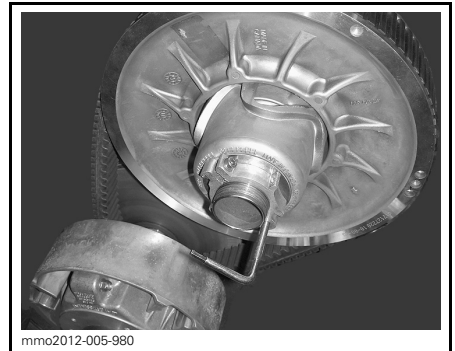
Spare Drive Belt

A spare drive belt can be stored in the storage box.

Drive Belt Replacement

Drive Belt Removal

1. Remove tether cord cap from engine cut-off switch.
2. Open LH side panel, refer to *CONTROLS, INSTRUMENTS AND EQUIPMENT* in this section.
3. Remove belt guard, refer to *BELT GUARD REMOVAL*.
4. Insert the driven pulley expander provided in the tool kit in the threaded hole on the adjuster hub as shown.



PULLEY EXPANDER ON ALUMINUM ADJUSTER HUB



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PULLEY EXPANDER ON PLASTIC ADJUSTER HUB

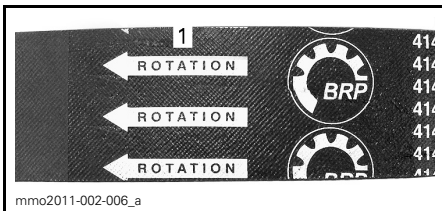
5. Open the driven pulley by screwing the tool in.
6. Remove the belt by slipping it over the top of the driven pulley, then over the drive pulley.

Drive Belt Installation

1. If necessary, open the driven pulley, refer to *DRIVE BELT REMOVAL* above.
2. Slip the belt over the drive pulley, then over the driven pulley.

NOTICE Do not force or use tools to pry the belt into place, as this could cut or break the cords in the belt.

NOTE: The maximum drive belt life span is obtained when belt is installed with arrows in the direction of rotation.



1. To be pointed in the direction of rotation

3. Unscrew and remove the driven pulley expander from the pulley.
4. Rotate the driven pulley several times to properly set the belt between the sheaves.

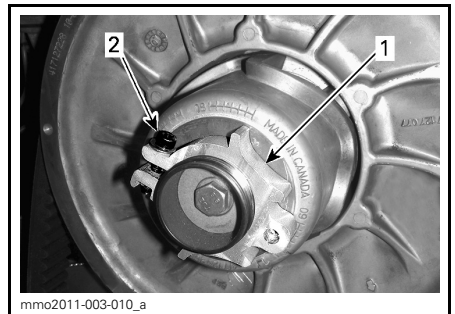
5. If a new belt was installed, adjust the belt height. Refer to *DRIVE BELT HEIGHT ADJUSTMENT* below.
6. Install belt guard, refer to *DRIVE BELT GUARD INSTALLATION*.
7. Close side panel, refer to *SIDE PANELS* in *CONTROLS, INSTRUMENTS AND EQUIPMENT* subsection.

Drive Belt Height Adjustment

The drive belt height must be checked every time a new belt is installed.

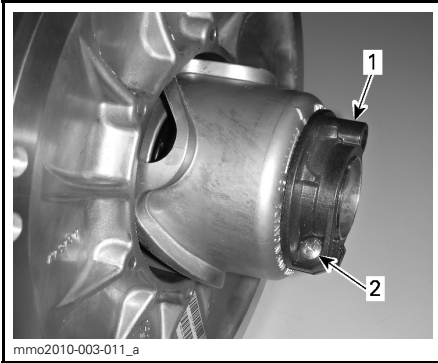
To adjust the drive belt height, proceed as follows:

1. Remove the tether cord cap from engine cut-off switch.
2. Open LH side panel, refer to *SIDE PANELS* in *CONTROLS, INSTRUMENTS AND EQUIPMENT* subsection.
3. Remove belt guard, refer to *DRIVE BELT GUARD REMOVAL*.
4. Loosen the clamping bolt.



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ALUMINUM ADJUSTER HUB

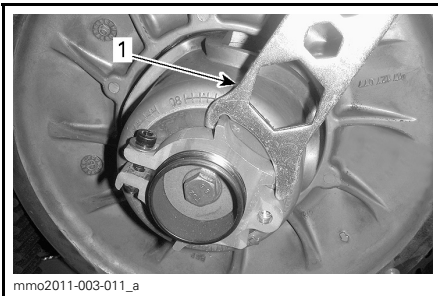
1. Adjuster hub
2. Clamping bolt



PLASTIC ADJUSTER HUB

1. Adjuster hub
2. Clamping bolt

5. Using the suspension adjustment tool provided in the tool kit, turn the ring 1/4 turn at a time then rotate the driven pulley to properly set the belt between the pulley sheaves.



ALUMINUM ADJUSTER HUB

1. Suspension adjustment tool

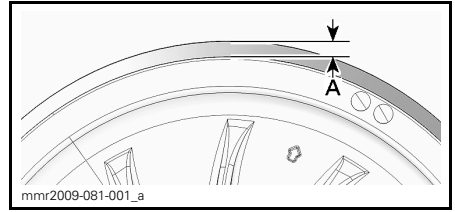


PLASTIC ADJUSTER HUB

1. Suspension adjustment tool

NOTE: The adjustment ring has left hand threads.

Repeat step 5 until the external surface of drive belt exceeds driven pulley edge by 0 mm to 2 mm (0 in to .08 in).



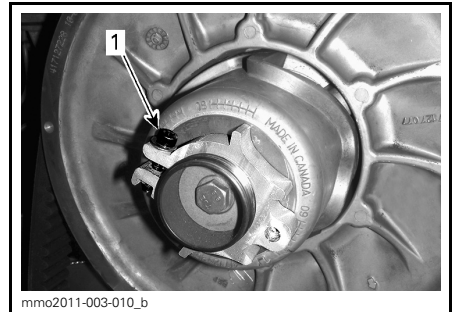
PRELIMINARY SETTING

A. 0 mm to 2 mm (0 in to .08 in)

NOTE: Turning the ring counterclockwise lowers the belt in the pulley. Turning the ring clockwise raises the belt in the pulley.

6. Tighten the clamping bolt to specification.

CLAMPING BOLT TORQUE
$5.5 \text{ N}\cdot\text{m} \pm 0.5 \text{ N}\cdot\text{m}$ (49 lbf•in \pm 4 lbf•in)



1. Clamping bolt

7. Install belt guard, refer to *DRIVE BELT GUARD INSTALLATION*.

8. Close side panel, refer to *SIDE PANELS* in *CONTROLS, INSTRUMENTS AND EQUIPMENT* subsection.

NOTE: This setting is correct as a preliminary adjustment for most models and belt types. In some cases, when starting the engine, the vehicle could creep, indicating that the belt is too tight.

If the vehicle creeps, lower the drive belt height from the preliminary setting. Repeat procedure until creeping stops.

Reverse Activation

NOTE: The reverse may not activate or may be harder to activate if the belt is positioned too high in the driven pulley. If reverse activation does not work properly, ensure the drive belt is properly adjusted. Adjust the drive belt lower in the driven pulley if needed.

Drive Pulley

Drive Pulley Adjustment

All drive pulleys are factory calibrated for sea level operation.

900 ACE and 1200 4-TEC Models

Not adjustable.

600 HO E-TEC Models

Drive pulley on 600 HO E-TEC are fully adjustable.

⚠ WARNING
 Remove the tether cord cap from engine cut-off switch before performing any adjustment. Vehicle must be parked in a safe place, away from the trail.

The drive pulley is factory calibrated to transmit maximum engine power at a predefined RPM. Factors such as ambient temperature, altitude or surface condition may vary this critical engine RPM thus affecting snowmobile efficiency.

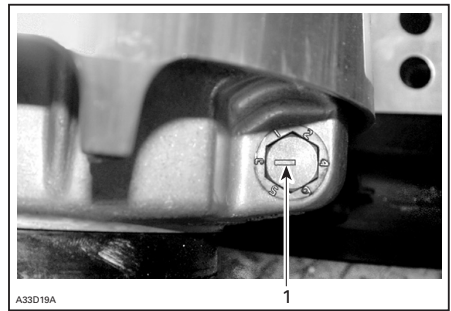
This adjustable drive pulley allows setting maximum engine RPM to maintain maximum power.

Calibration screws should be adjusted so that actual maximum engine RPM matches the maximum horsepower RPM.

ENGINE	MAXIMUM HORSEPOWER RPM
600 HO E-TEC	8100 RPM (± 100)

NOTE: Use precision digital tachometer for engine RPM adjustment. The adjustment has an effect on high RPM only.

Calibration screw has a notch on top of its head.



TYPICAL
 1. Notch

There are 6 positions numbered 1 to 6. Each position modifies maximum engine RPM by approximately 200 RPM. Lower position numbers decrease engine RPM in steps of 200 RPM and higher position numbers increase it in steps of 200 RPM.

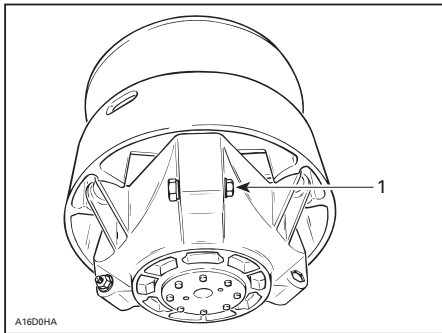
Example:

Calibration screw is set at position 4 and is changed to position 6. So maximum engine RPM is increased by 400 RPM.

Procedure

Just loosen lock nut enough to pull calibration screw partially out and adjust to desired position. Do not completely remove the lock nut. Torque lock nuts to $10\text{ N}\cdot\text{m} \pm 2\text{ N}\cdot\text{m}$ ($89\text{ lb}\cdot\text{in} \pm 18\text{ lb}\cdot\text{in}$).

NOTICE Do not completely remove calibration screw otherwise internal washers will fall off. Always adjust all 3 calibration screws and make sure they are all set to the same position.



TYPICAL

1. Loosen just enough to permit rotating of calibrate screw

! WARNING

NEVER disassemble or modify the drive pulley. Improper assembly or modifications could cause the pulley to explode violently under the stress generated by the high rotational speed. See your Ski-Doo dealer to maintain or service the drive pulley. Improper servicing or maintenance may affect performance and reduce belt life. Always respect maintenance schedules.

! WARNING

NEVER operate engine:

- Without shields and belt guard securely installed.
- With hood and/or side panels opened or removed.

NEVER attempt to make adjustments to moving parts while engine is running.

Track

Track Condition

! WARNING

Remove the tether cord cap before performing any maintenance or adjustment, unless otherwise specified. Vehicle must be parked in a safe place, away from the trail.

Remove the tether cord cap.

Lift the rear of the snowmobile and support it with a wide-base snowmobile mechanical stand with a rear deflector panel. With the engine off, rotate the track by hand, and inspect condition. If worn or cut, or if track fibers are exposed, or if missing or defective inserts or guides are noted; contact an authorized Ski-Doo dealer.

Snowmobiles Equipped with Traction Enhancing Products

If your snowmobile is equipped with a BRP approved studded track, PROCEED WITH A VISUAL INSPECTION OF YOUR TRACK BEFORE EACH USE.

Look for any defects, such as:

- Perforations in the track
- Tears in the track (particularly around traction holes on studded tracks)
- Lugs that are broken or torn off, exposing portions of rods
- Delamination of the rubber
- Broken rods

- Broken studs (studded tracks)
- Bent studs (studded tracks)
- Missing studs
- Studs that are torn off the track
- Missing track guide(s)
- Also, ensure that studs nut are tighten to the recommended torque.

On approved studded tracks, replace broken or damaged studs immediately. If your track shows signs of deterioration, it must be replaced immediately. When in doubt, ask your dealer.

⚠ WARNING

Riding with a damaged track or studs could lead to a loss of control, resulting in a risk of serious injury or death.

For complete information on traction enhancing products, refer to the section entitled *TRACTION ENHANCING PRODUCTS* in the *SAFETY INFORMATION* section at the beginning of this Operator's Guide.

Track Tension and Alignment

NOTE: Track tension and alignment are interrelated. Do not adjust one without the other.

⚠ WARNING

To prevent serious injury to individuals near the snowmobile:

- NEVER stand behind or near a moving track.
- Always use a wide-base snowmobile stand with a rear deflector panel if it is necessary to rotate track.
- When the track is raised off the ground, only run it at the lowest possible speed.

Centrifugal force could cause debris, pieces of torn track, or an entire severed track to be violently thrown backwards out of the tunnel with tremendous force.

Track Tension Verification

NOTE: Ride the snowmobile in snow about 15 to 20 minutes prior to adjusting track tension.

1. Remove tether cord cap from engine cut-off switch.
2. Lift rear of vehicle and support it off the ground.

⚠ CAUTION Use proper lifting techniques, notably using your legs for force. Do not attempt to lift the rear of vehicle if it is above your limits.

3. Allow rear suspension to fully extend.
4. Use the TENSIO METER (P/N 414 348 200).



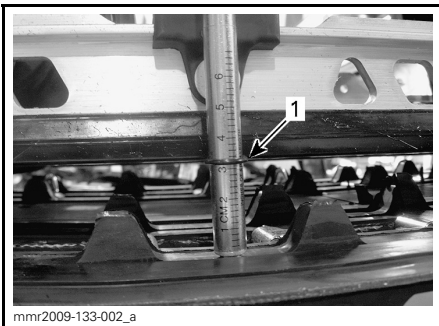
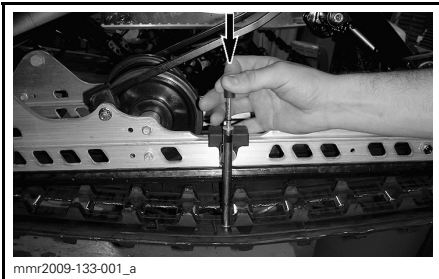
5. Set deflection using bottom O-ring.

DEFLECTION
40 mm to 50 mm (1.5 in to 2 in)

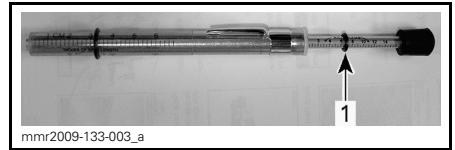


DEFLECTION SETTING

1. Bottom O-ring set to specification
6. Place upper O-ring to 0 kgf (0 lbf).
7. Position the tensiometer on track, halfway between front and rear idler wheels.
8. Push the tensiometer downwards until bottom O-ring (deflection) be aligned with the bottom of slider shoe.



1. Deflection O-ring aligned with slider shoe
9. Read load recorded by the upper O-ring on the tensiometer.



LOAD READING

1. Upper O-ring
10. Load reading must be as per the following table.

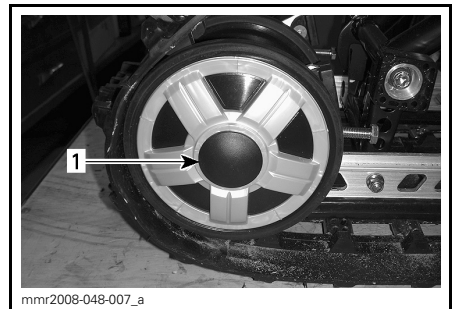
TRACK ADJUSTMENT SPECIFICATION	
TRACK DEFLECTION SETTING	40 mm to 50 mm (1.5 in to 2 in)
TRACK LOAD READING	7.3 kg (16 lb)

11. If load reading is not in accordance with the specification, adjust track tension. Refer to *TRACK TENSION ADJUSTMENT*.

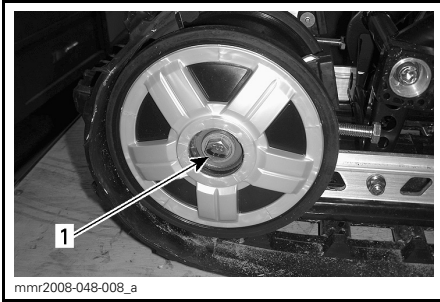
NOTICE Too much tension will result in power loss and excessive stress on suspension components.

Track Tension Adjustment

1. Remove the tether cord cap from engine cut-off switch.
2. Remove rear wheel caps (if so equipped).

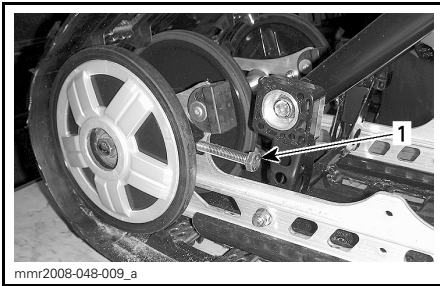


1. RH rear idler wheel cap
3. Loosen the rear idler wheel retaining bolts.



1. RH rear idler wheel bolt

4. Tighten or loosen both adjustment screws to increase or decrease track tension.



1. RH adjustment screw

5. If correct tension is unattainable, contact an authorized Ski-Doo dealer.
6. Retighten retaining bolts.

TORQUE

48 N•m ± 6 N•m (35 lbf•ft ± 4 lbf•ft)

7. Check track alignment as described below.

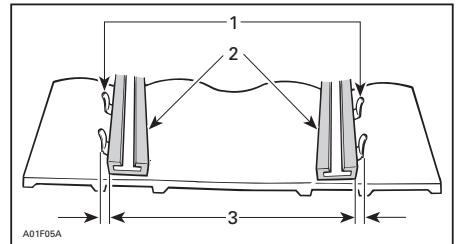
Track Alignment

! WARNING

Before checking track alignment, ensure that the track is free of all particles which could be thrown out while track is rotating. Keep hands, tools, feet and clothing clear of track. Always lift the snowmobile on a wide-base stand with a rear deflector panel. Ensure no one is standing in close proximity to the snowmobile, especially at the rear of the track. Never rotate track at high speed. Centrifugal force could cause debris, damaged or loose studs, pieces of torn track, or an entire severed track to be violently thrown backwards out of the tunnel with tremendous force.

Start the engine and accelerate slightly so that track barely turns. This must be done in a short period of time (about 5 seconds).

Check that the track is well centered; equal distance on both sides between edges of track guides and slider shoes.



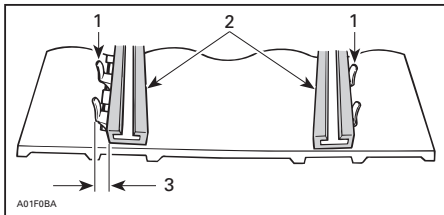
1. Guides
2. Slider shoes
3. Equal distance

If off center, perform alignment as follows:

⚠ WARNING

Remove the tether cord cap from engine cut-off switch before performing any maintenance or adjustment, unless otherwise specified. Vehicle must be parked in a safe place, away from the trail.

1. Remove the tether cord cap from engine cut-off switch.
2. Loosen rear idler wheel retaining bolts.
3. Tighten the adjustment bolt on side where the slider shoe is the farthest from the track insert guides.

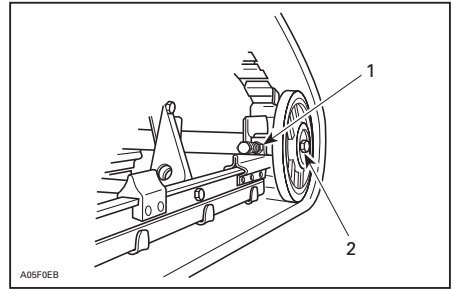


1. Guides
2. Slider shoes
3. Tighten on this side

4. Tighten lock nuts.
5. Torque idler wheels retaining bolts to $48 \text{ N}\cdot\text{m} \pm 6 \text{ N}\cdot\text{m}$ ($35 \text{ lb}\cdot\text{ft} \pm 4 \text{ lb}\cdot\text{ft}$).

⚠ WARNING

Make sure all fasteners are properly tightened to avoid losing an idler wheel or causing the track to lock.



TYPICAL

1. Locknut
2. Retaining bolts
6. Start engine and rotate track slowly to recheck alignment.
7. Reposition snowmobile on ground.
8. Install rear wheel caps if so equipped.

Suspension

Rear Suspension Condition

Visually inspect all suspension components including slider shoes, springs, wheels, etc.

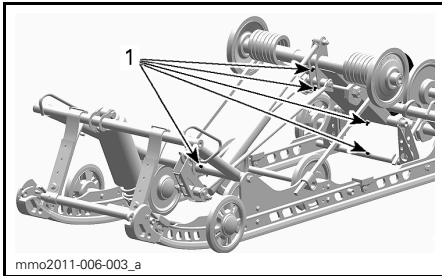
NOTE: During normal driving, snow will act as a lubricant and coolant for the slider shoes. Extensive riding on ice or sanded snow, will create excessive heat build-up and cause premature slider shoe wear.

Suspension Stopper Strap Condition

Inspect stopper strap for wear and cracks, bolt and nut for tightness. If loose inspect holes for deformation. Replace as required. Torque nut to $9 \text{ N}\cdot\text{m} \pm 1 \text{ N}\cdot\text{m}$ ($80 \text{ lb}\cdot\text{in} \pm 9 \text{ lb}\cdot\text{in}$).

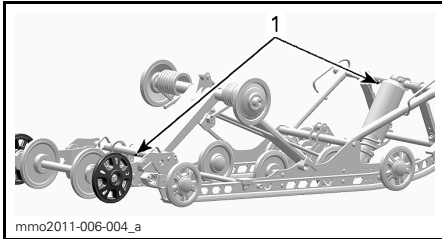
Rear Suspension Lubrication

Lubricate rear suspension at grease fittings using SUSPENSION GREASE (P/N 293 550 033). Refer to *MAINTENANCE SCHEDULE* for maintenance frequency.



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1. Grease fittings



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1. Grease fittings

Steering and Front Suspension Condition

Visually inspect steering and front suspension for tightness of components (steering arms, control arms and links, tie rods, ball joints, ski bolts, ski legs, etc.). If necessary, contact an authorized Ski-Doo dealer.

Skis

Wear and Condition of Skis and Runners

Check the condition of the skis and ski runner carbides. If worn, contact an authorized Ski-Doo dealer.

⚠ WARNING

Excessively worn skis and/or ski runners will adversely affect snowmobile control.

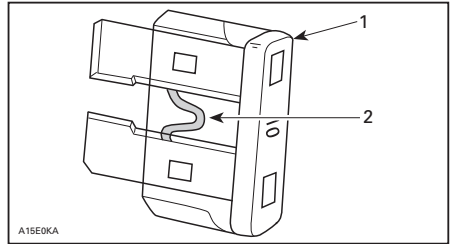
Fuses

Fuse Inspection

The electrical system is protected with fuses.

Check fuse condition and replace it if necessary.

To remove fuse from holder, pull fuse out. Check if filament is melted.



A15E0KA

1. Fuse
2. Check if melted

⚠ WARNING

Do not use a higher rated fuse.

⚠ WARNING

If fuse has burnt out, source of malfunction should be determined and corrected before restarting. See an authorized Ski-Doo dealer for servicing.

Fuse Location

The fuse box is located behind the front seat upholstery at the LH front lower portion of seat.

Refer to the decal inside the fuse box cover or the *SPECIFICATIONS* subsection for fuse identification.

To access the fuse box, carefully pull seat upholstery out of the aluminum extrusion by pulling the plastic strip downwards and sideways at the same time.



TYPICAL - PULL STRIP



1. Fuse box

Close upholstery by pushing the strip back in the aluminium extrusion.

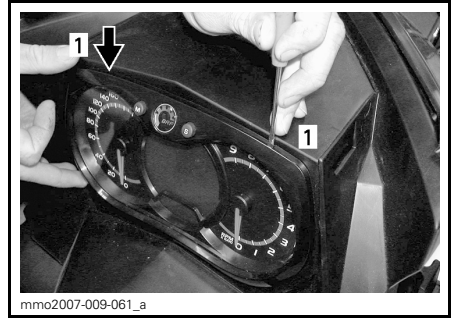
Lights

Always check light operation after bulb replacement.

Headlights Bulb Replacement

NOTICE Never touch glass portion of an halogen bulb with bare fingers, it shortens its operating life. If glass is touched, clean it with isopropyl alcohol which will not leave a film on the bulb.

1. By using a small screwdriver, release multifunction gauge locking tabs.

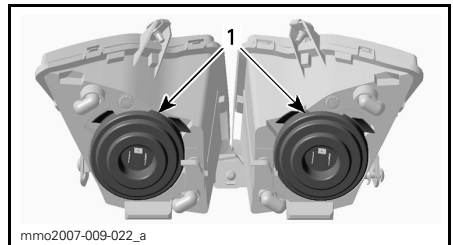


1. Locking tab

2. Gently pull on multifunction gauge and set aside.

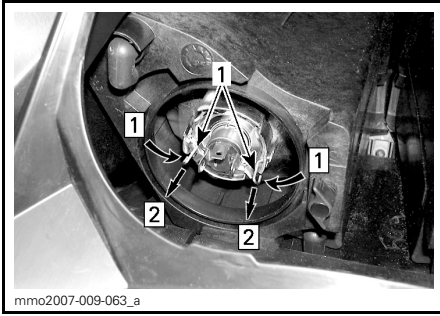


3. Unplug burnt bulb connector. Remove the rubber boot.



1. Rubber boots

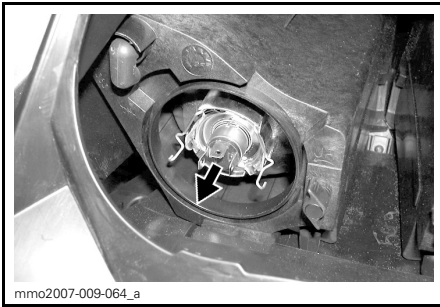
4. Press and pull both sides of the retaining clip at the same time to release it from bulb support.



Step 1: Push both sides
Step 2: Pull to release

1. Retaining clip

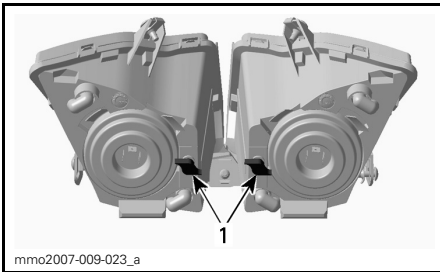
5. Pull bulb and replace. Properly re-install parts.



PULL BULB AND REPLACE

Headlights Beam Aiming

Remove multifunction gauge, refer to **HEADLIGHTS BULB REPLACEMENT**. Turn knob to adjust beam height.

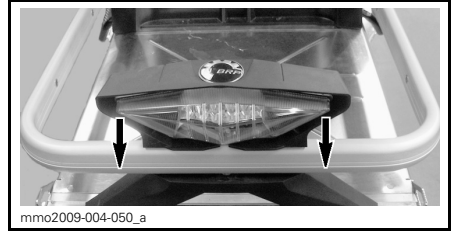


TYPICAL

1. Knobs

Taillight Bulb Replacement

1. Carefully pull taillight assembly by both ends at the same time.



NOTICE Plastic retaining pins may break if taillight assembly is forced sideways. Avoid sideways movement when pulling taillight out.

2. Remove lamp socket from taillight assembly.

2.1 Turn socket counterclockwise.

2.2 Pull socket out.

3. Replace bulb.

4. Secure socket into taillight assembly.

5. Push taillight assembly back into place.

VEHICLE CARE

Post-Operation Care

Remove snow and ice from rear suspension, track, front suspension, steering mechanism and skis.

WARNING

Make sure tether cord cap is away from engine cut-off switch before standing in front the vehicle, getting close to the track or rear suspension components.

Always cover your snowmobile when leaving it outside overnight or during extended periods of inactivity. This will protect it from frost and snow as well as help retain its appearance.

Vehicle Cleaning and Protection

Remove any dirt or rust.

To clean the entire vehicle, use only flannel cloths or equivalent.

NOTICE It is necessary to use flannel cloths or equivalent on windshield and hood to avoid scratching the surfaces.

To remove grease, oil and grime, use BRP HEAVY DUTY CLEANER (P/N 293 110 001).

NOTICE Do not use heavy duty cleaner on decals or vinyl.

To remove stubborn dirt from all plastic and vinyl surfaces, use XPS ALL PURPOSE CLEANER (P/N 219 701 709).

To remove scratches on windshield or hood use the SCRATCH REMOVER KIT (P/N 861 774 800).

NOTICE Never clean plastic parts or hood with strong detergent, degreasing agent, paint thinner, acetone, products containing chlorine, etc.

Wax painted portion of the vehicle for better protection.

NOTE: Apply wax on glossy finish only.

STORAGE

During summer, or when a snowmobile is not in use for more than three months, proper storage is necessary.

STORAGE
Clean the vehicle
Protect fuel system by adding fuel stabilizer to fuel following the product manufacturer recommendations Run the engine after adding the product to the fuel
600 HO E-TEC models: lubricate engine. See <i>ENGINE STORAGE MODE (E-TEC)</i> in this subsection
Lubricate brake lever pivot
Inspect and lubricate rear suspension
Charge battery monthly to keep it fully charge during storage
Block muffler with rags
Lift rear of vehicle until track is clear of the ground. Do not release track tension

⚠ CAUTION Use appropriate lifting device or have assistance to share lifting stress. If a lifting device is not used, use proper lifting techniques, notably using your legs force. Do not attempt to lift the rear of vehicle if it is above your limits.

NOTICE The snowmobile has to be stored in a cool and dry place and covered with an opaque but ventilated tarpaulin. This will prevent sun rays and grime from affecting plastic components and vehicle finish.

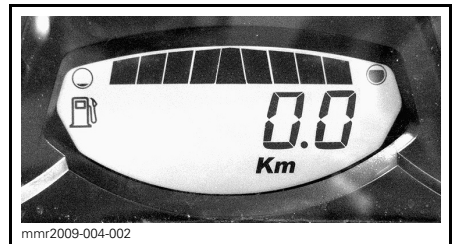
Engine Storage Mode (E-TEC)

Like other engines, the 600 HO E-TEC has to be properly lubricated at storage for internal parts protection. The E-TEC system offers a built-in engine

storage lubrication function (summerization) that can be initiated by the operator.

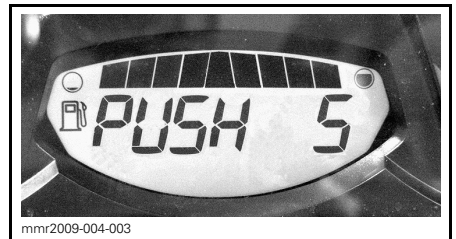
To engage procedure, do the following:

1. Place the vehicle in a well ventilated area.
2. Start the engine and let it run at idle speed until it reaches its operating temperature (watch the coolant temperature on the display or verify the rear heat exchanger becomes warm).
3. Push the SET (S) button to select odometer mode.



NOTE: The storage mode does not function in other modes (trip A, trip B and hr trip).

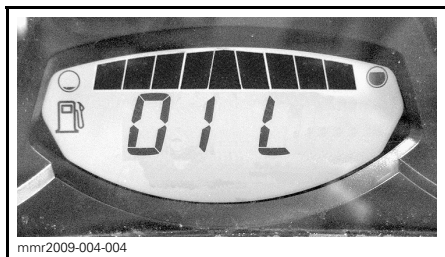
4. Repeatedly depress the HI/LOW beam switch rapidly, then, **while doing this**, press and hold the **SET button** until **PUSH "S"** appears on the display.



5. Release all buttons when gauge displays **PUSH "S"** appears.
6. Again, press and hold the SET (S) button for 2 - 3 seconds.

NOTE: The gauge will display **OIL** when the storage procedure is initiated.

7. When gauge displays **OIL**, release button and wait for the lubrication function to end.



Do not touch anything during engine lubrication cycle.

The engine lubrication function takes approximately 1 minute. During this time engine RPM will increase slightly to approximately 1600 RPM and the oil pump will "oil flood" the engine.

At the end of engine lubrication function, the ECM will stop the engine .

Remove tether cord cap from engine cut-off switch.

NOTICE Do not start the engine during storage period.

PRESEASON PREPARATION

PRESEASON PREPARATION (600 HO E-TEC)
Inspect engine rubber mounts
Check exhaust system condition and check for leaks
Check coolant density
Inspect crankshaft PTO seal
Inspect fuel lines and connections
Clean and inspect throttle body
Inspect throttle cable
Inspect drive belt (adjust at every drive belt replacement)
Clean and visually inspect drive pulley
Clean and inspect driven pulley
Inspect, adjust and align track
Change gearbox oil
Check brake fluid level
Inspect brake hose, pads and disk
Inspect steering mechanism
Inspect skis and runners
Inspect front suspension
Inspect rear suspension (including stopper straps and slider shoes)
Charge battery
Adjust headlight beam aiming

PRESEASON PREPARATION (1200 4-TEC)
Visually inspect engine seals and gaskets and check for leaks
Check exhaust system condition and check for leaks
Change engine oil and filter
Check coolant density
Inspect fuel lines and connections
Clean and inspect throttle body
Inspect throttle cable
Inspect drive belt (adjust at every drive belt replacement)

PRESEASON PREPARATION (1200 4-TEC)

Clean and visually inspect drive pulley

Clean and inspect driven pulley

Inspect, adjust and align track

Change gearbox oil

Check brake fluid level

Inspect brake hose, pads and disk

Inspect steering mechanism

Inspect skis and runners

Inspect front suspension

Inspect rear suspension (including stopper straps and slider shoes)

Charge battery

Adjust headlight beam aiming

PRESEASON PREPARATION (900 ACE)

Visually inspect engine seals and gaskets and check for leaks

Check exhaust system condition and check for leaks

Change engine oil and filter

Check coolant density

Inspect fuel lines and connections

Clean and inspect throttle body

Inspect drive belt (adjust at every drive belt replacement)

Clean and visually inspect drive pulley

Clean and inspect driven pulley

Inspect, adjust and align track

Change gearbox oil

Check brake fluid level

Inspect brake hose, pads and disk

Inspect steering mechanism

Inspect skis and runners

Inspect front suspension

PRESEASON PREPARATION

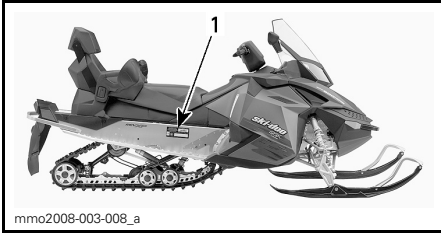
PRESEASON PREPARATION (900 ACE)
Inspect rear suspension (including stopper straps and slider shoes)
Charge battery
Adjust headlight beam aiming

TECHNICAL INFORMATION

VEHICLE IDENTIFICATION

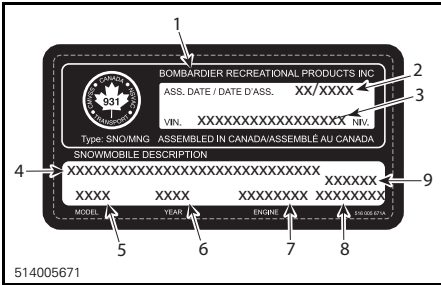
Vehicle Description Decal

Vehicle description decal is located on right hand side of tunnel.



TYPICAL

1. Vehicle description decal



VEHICLE DESCRIPTION DECAL

1. Manufacturer name
2. Manufacturing date
3. Vehicle identification number (VIN)
4. Model and package name
5. Model number
6. Model year
7. Engine type
8. Vehicle weight (European models)
9. Vehicle engine power (European models)

Identification Numbers

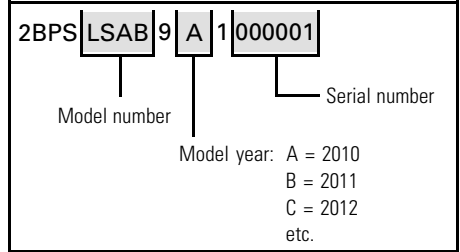
The main components of your snowmobile (engine and frame) are identified by different identification numbers. It may sometimes become necessary to locate these numbers for warranty purposes or to trace your snowmobile in the event of loss. These numbers are required by the authorized Ski-Doo dealer to complete warranty claims properly. No warranty will be allowed by BRP if the engine identification number or vehicle identification number (VIN) is removed or mutilated in any way. We strongly rec-

ommend that you take note of all the identification numbers on your snowmobile and supply them to your insurance company.

Vehicle Identification Number (VIN)

VIN is scribed on vehicle description decal. See above. It is also engraved on tunnel near vehicle description decal.

Model number and model year are part of the information found in the VIN. See illustration.



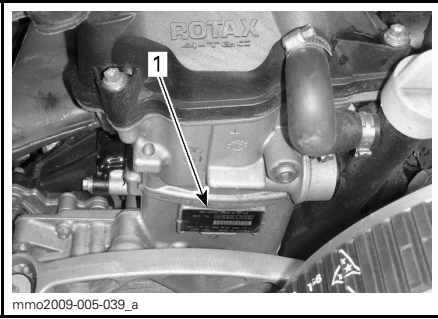
Engine Identification Number

Refer to the following illustrations to locate the engine identification number on the applicable engine.

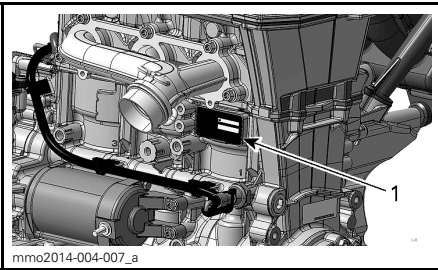


TYPICAL - 600 HO E-TEC ENGINE

1. Engine serial number



1200 4-TEC ENGINE
1. Engine serial number



900 ACE ENGINE
1. Engine identification number

The EC-Declaration of Conformity does not appear in this version of the Operator's Guide.

Please refer to the printed version that was delivered with your vehicle.

EPA CERTIFIED ENGINES

Maintenance, replacement, or repair of the emission control devices and systems may be performed by any snowmobile SI (spark ignition) engine repair establishments or individual.

Engine Emissions Information

Manufacturer's Responsibility

Beginning with 2007 model year engines, snowmobile manufacturers of snowmobile engines need to determine the exhaust emission levels for each engine horsepower family and certify these engines with the United States of America Environmental Protection Agency (EPA). An emissions control information label, showing emission levels and engine specifications, must be placed on each vehicle at the time of manufacture.

Dealer's Responsibility

When performing service on a certified Ski-Doo snowmobiles that carry an emissions control information label, adjustments must be kept within published factory specifications.

Replacement or repair of any emission related component must be executed in a manner that maintains emission levels within the prescribed certification standards.

Dealers are not to modify the engine in any manner that would alter the horsepower or allow emission levels to exceed their predetermined factory specifications.

Exceptions include manufacturer's prescribed changes, such as altitude adjustments for example.

Owner Responsibility

The owner/operator is required to have engine maintenance performed to maintain emission levels within prescribed certification standards.

The owner/operator is not to, and should not allow anyone to modify the engine in any manner that would alter the horsepower or allow emissions levels to exceed their predetermined factory specifications.

EPA Emission Regulations

All Ski-Doo snowmobiles manufactured by BRP are certified to the EPA as conforming to the requirements of the regulations for the control of air pollution from new snowmobile engines. This certification is contingent on certain adjustments being set to factory standards. For this reason, the factory procedure for servicing the product must be strictly followed and, whenever practicable, returned to the original intent of the design.

The responsibilities listed above are general and in no way a complete listing of the rules and regulations pertaining to the EPA requirements on exhaust emissions for snowmobile products. For more detailed information on this subject, you may contact the following locations:

Mail:

U.S. Environmental Protection Agency
Office of Transportation and Air Quality
1200 Pennsylvania Ave. NW
Mail Code 6403J
Washington D.C. 20460

Internet WEB Site:

www.epa.gov/otaq/

SPECIFICATIONS

SYSTEM	MODELS
ENGINE	600 HO E-TEC
Engine type	Rotax® 593, liquid cooled w/Reed valve, 3D-RAVE
Cylinders	2
Displacement	594.4 cm ³ (36.27 in ³)
Bore	72 mm (2.83 in)
Stroke	73 mm (2.87 in)
Maximum horsepower engine RPM	8100 RPM
Fuel injection system	E-TEC direct injection
Exhaust system	Single tuned pipe, baffle muffler
Engine oil	XPS SYNTHETIC 2-STROKE OIL (P/N 293 600 132)
Engine oil tank capacity	2.8 L (3 qt (U.S. liq.))
Coolant	Ethyl glycol/water mix (50% coolant, 50% distilled water). Use BRP premix coolant or coolant specifically designed for aluminum engines
Recommended fuel type	Premium unleaded (fuel with NO ethanol or Fuel which may contain up to 10% MAX ethanol)
Minimum octane rating Refer to <i>FUEL REQUIREMENTS</i>	91 Pump Posted AKI (RON+MON)/2
	92 RON
Fuel tank capacity	45 L (11.9 U.S. gal.)
ENGINE	1200 4-TEC
Engine type	Rotax 1203, liquid cooled, 4-Stroke, D.O.H.C. with balancer shaft, dry sump
Cylinders	3
Displacement	1 170.7 cm ³ (71.44 in ³)
Bore	91 mm (3.58 in)
Stroke	60 mm (2.36 in)
Maximum horsepower engine RPM	7800 RPM
Fuel injection system	Multi point EFI, 52 mm heated throttle body
Exhaust system	Exhaust pipe, muffler
Engine oil	XPS 4-STROKE SYNTHETIC OIL (ALL CLIMATE) (P/N 293 600 112)
Engine oil tank capacity	Oil change with filter: 3.5 L (3.7 qt (U.S. liq.))
Coolant	Ethyl glycol/water mix (50% coolant, 50% distilled water). Use BRP premix coolant or coolant specifically designed for aluminum engines
Recommended fuel type	Regular unleaded (fuel containing maximum 10% ethanol)

SYSTEM	MODELS
Minimum octane Refer to <i>FUEL REQUIREMENTS</i>	87 Pump Posted AKI (RON+MON)/2 (fuel with NO ethanol)
	92 RON (fuel with NO ethanol)
	91 Pump Posted AKI (RON+MON)/2 (fuel which may contain up to 10% MAX ethanol)
	95 RON (fuel which may contain up to 10% MAX ethanol)
Fuel tank capacity	45 L (11.9 U.S. gal.)
ENGINE	900 ACE
Engine type	Rotax 903, liquid cooled, 4-stroke, D.O.H.C., dry sump
Cylinders	3
Displacement	899 cm ³ (54.9 in ³)
Bore	74 mm (2.9 in)
Stroke	69.7 mm (2.74 in)
Maximum horsepower RPM	7250 RPM
Exhaust system	Single front pipe, baffle muffler
Engine oil	XPS 4-STROKE SYNTHETIC OIL (ALL CLIMATE) (P/N 293 600 112) or SAE 0W 40 API SM synthetic oil
Engine oil capacity	Oil change, 3.3 L (3.5 qt (U.S. liq.))
Engine coolant	Ethyl glycol/water mix (50% coolant, 50% distilled water). Use BRP premix coolant or coolant specifically designed for aluminum engines
Fuel injection system	Multi point EFI, 46 mm throttle body
Recommended fuel	Regular unleaded (fuel containing MAXIMUM 10% ethanol)
Minimum octane rating. Refer to <i>FUEL REQUIREMENTS</i>	87 Pump Posted AKI (RON+MON)/2 (fuel with NO ethanol)
	92 RON (fuel with NO ethanol)
	91 Pump Posted AKI (RON+MON)/2 (fuel which may contain up to 10% MAX ethanol)
	95 RON (fuel which may contain up to 10% MAX ethanol)
Fuel tank capacity	45 L (11.9 U.S. gal.)

SPECIFICATIONS

SYSTEM			MODELS
DRIVE SYSTEM			<i>All</i>
Drive pulley	Type	600 HO E-TEC	TRA III™
		1200 4-TEC 900 ACE	eDrive II (models inside North America) eDrive II (models outside North America)
		600 HO E-TEC	3000 RPM ± 100
	Engagement	1200 4-TEC 900 ACE	2200 RPM ± 100 (models inside North America) 2200 RPM ± 100 (models outside North America)
Driven pulley type			QRS
Drive sprocket number of teeth			8
Gearbox oil			XPS SYNTHETIC GEAR OIL (75W 140) (P/N 293 600 140)
Gearbox oil capacity			700 ml (23.7 U.S. oz)
Track nominal width			500 mm (20 in)
Track nominal length			391 cm (154 in)
Track profile height			31.8 mm (1.25 in)
Track tension	Deflection		40 mm to 50 mm (1.575 in to 1.969 in)
	Force ⁽¹⁾		7.3 kg (16 lb)
Track alignment			Equal distance between edges of track guides and slider shoes
BRAKE SYSTEM			<i>All</i>
Brake system			Hydraulic, REV-XP brake type
Brake fluid			DOT 4
SUSPENSION			<i>All</i>
Front suspension			REV-XP
Front shock			Motion control
Front suspension max. travel			210 mm (8.3 in)
Rear suspension			SC-5U
Front arm shock			Motion control
Rear arm shock	Expedition LE		HPG
	Expedition SE		ACS (Air Controlled Suspension)
Rear suspension max. travel			340 mm (13.4 in)

SYSTEM		MODELS
ELECTRICAL SYSTEM		600 HO E-TEC
Magneto output		12V/1200 W
Headlights bulb HI/LOW beam		2 x 60/55 Watts (H-4)
Taillight bulb		P 21/5 W
Spark plug	Type	NGK PZFR6F ⁽²⁾
	Gap	0.75 mm ± 0.05 mm (.03 in ± .002 in) (Not adjustable)
Fuses/ Relays/ Capacitor	F 1: Battery	30 A
	F 2: Start	5 A
	F 3: Horn (optional)	10 A
	F 4: Fan	15 A
	F 5: Air Suspension	15 A
	R 1:	Run relay
	R 2:	Fan relay

SPECIFICATIONS

SYSTEM		MODELS
ELECTRICAL SYSTEM		1200 4-TEC
Magneto output		12V/490 W
Headlights bulb HI/LOW beam		2 x 60/55 Watts (H-4)
Taillight bulb		2 x P 21/5 W
Spark plug	Type	NGK CR8EKB ⁽²⁾
	Gap	Not adjustable
Fuses	F 1: HIC/CDI	5 A
	F 2: Fuel pump	10 A
	F 3: HIC	5 A
	F 4: HIC	5 A
	F 5: HIC	5 A
	F 6: Rear light	10 A
	F 7: Headlights	15 A
	F 8: Relay/Gauge	10 A
	F 9: Relay/Gauge	7.5 A
	F 10: Fan	15 A
	F 11: Rear power outlet	5 A (10 A with optional horn)
	F 12: Air Suspension	15 A
	F 13 :Charging	30 A
Relays	R 1:	Load relay
	R 2:	Fan relay
	R 3:	Run relay

SYSTEM		MODELS
ELECTRICAL SYSTEM		900 ACE
Lightning system output		650 Watts @ 6000 RPM
Headlights bulb HI/LOW beam		2 x 60/55 Watts (H-4)
Taillight bulb		2.6 W / 139m W LED
Spark Plug	Type	MR7B1
	Gap	0.8 mm (.031 in)
Fuses and relays	F1 : Battery	30 A
	F2 : Relay / Start button	5 A
	F3 : Starter solenoid	10 A
	F4 : Fan	15 A
	F5 : HIC	10 A
	F6 : HIC / Gauge	10 A
	F7 : Front power outlet and heaters	10 A
	F8 : Lighting	20 A
	F9 : Horn	5 A
	F10 : Rear power outlet	5 A
	F11 : Compressor	15 A
	R1:	Main relay
	R2:	Lighting relay
	R3:	Accessory relay
R4:	Fan relay	

SPECIFICATIONS

SYSTEM		MODELS
WEIGHT AND DIMENSIONS		All
Dry weight	Expedition LE 600 HO E-TEC	278 kg (613 lb)
	Expedition SE 600 HO E-TEC	298 kg (657 lb)
	Expedition LE 1200 4-TEC	301 kg (664 lb)
	Expedition SE 1200 4-TEC	322 kg (710 lb)
	Expedition LE 900 ACE	290 kg (639 lb)
	Expedition SE 900ACE	313 kg (690 lb)
Vehicle overall length	Expedition LE	323 cm (127 in)
	Expedition SE	324 cm (128 in)
Vehicle overall width		115 cm to 119.2 cm (45.3 in to 46.9 in)
Vehicle overall height		133 cm (52.4 in)
Ski stance		97.5 cm to 101.8 cm (38.4 in to 40.1 in)
Ski width		175 mm (6.9 in)

⁽¹⁾ Measure gap between slider shoe and bottom inside track when exerting a downward pull to the track.

NOTICE ⁽²⁾ Do not attempt to adjust gap on this spark plug.

TROUBLESHOOTING

TROUBLESHOOTING GUIDELINES

ELECTRIC STARTER DOES NOT WORK

1. Emergency engine stop switch in OFF position or tether cord cap not installed on engine cut-off switch.
 - *Place the emergency engine stop switch in the ON position and install tether cord cap (on engine cut-off switch).*
2. Throttle applied while attempting an engine start.
 - *Release throttle while cranking.*

ENGINE RPM DOES NOT REACH CLUTCH ENGAGEMENT POINT

1. D.E.S.S. key not recognized. D.E.S.S. pilot lamp blinks (slow short beeps/repetitive).
 - *Properly install tether cord cap.*
 - *Install a tether cord cap with the D.E.S.S. key for which this snowmobile was programmed.*
2. ECM does not recognize the D.E.S.S. key (900 ACE).
 - *Refer to an authorized Ski-Doo dealer.*

ENGINE OVERHEATS

1. Insufficient snow or hard packed snow.
 - *Drive in loose snow. If there is no loose snow near, pull over, stop engine and let it cool down. Once engine has cooled down, reach loose snow as soon as possible.*
2. Low coolant level.
 - *Check coolant level, see MAINTENANCE PROCEDURES.*
3. Clogged heat exchangers.
 - *Clean heat exchangers.*

ENGINE LACKS ACCELERATION OR POWER

1. Learning key used (900 ACE).
 - *Use a Normal key.*
2. Sport mode not activated (900 ACE).
 - *Refer to ACTIVATING SPORT MODE in OPERATING MODES.*
3. Engine warm-up in progress (E-TEC).
 - *Drive vehicle at low speeds for a few minutes.*
4. Engine break-in period not completed (E-TEC).
 - *Complete break-in period.*
5. Incorrect drive pulley adjustment.
 - *Adjust drive pulley, refer to MAINTENANCE PROCEDURES.*
6. Drive and driven pulleys require servicing.
 - *Contact an authorized Ski-Doo dealer.*

ENGINE LACKS ACCELERATION OR POWER (cont'd)

7. Drive belt worn too thin.

- *If the drive belt has lost more than 3 mm (1/8 in) of its original width, it will affect vehicle performance.*
- *Replace drive belt.*

8. Incorrect track adjustment.

- *See MAINTENANCE and/or an authorized Ski-Doo dealer for proper alignment and tension adjustments.*

9. RAVE valves problem (E-TEC).

- *Contact an authorized Ski-Doo dealer.*

ENGINE BACKFIRES

1. Engine is running too hot.

- *See ENGINE OVERHEATS.*

2. Ignition timing is incorrect or ignition system failure.

- *Contact an authorized Ski-Doo dealer.*

3. Exhaust system leak.

- *Contact an authorized Ski-Doo dealer.*

4. Fuel pressure too low.

- *Contact an authorized Ski-Doo dealer.*

ENGINE MISFIRES

1. Water in fuel.

- *Drain fuel system and refill with fresh fuel.*

2. RAVE valves malfunction (E-TEC).

- *Have RAVE valves system inspected by an authorized Ski-Doo dealer.*

NO RESPONSE FROM THE THROTTLE LEVER INPUTS. MESSAGE DISPLAYED: PRESS START TO GO

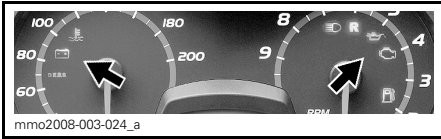
1. Engine management system has detected a sensor problem.

- *Press and hold the Start button in order to move vehicle. Contact an authorized Ski-Doo dealer.*

MONITORING SYSTEM

Pilot Lamps, Messages and Beeper Codes

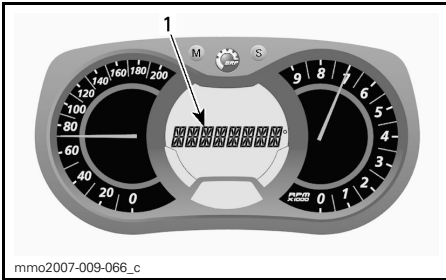
Gauge pilot lamp(s) will inform you if an anomaly occurs or to inform you of a particular condition.



TYPICAL — PILOT LAMPS

Pilot lamp can flash alone or in combination with another lamp.

On the multifunction analog/digital gauge, the display is used as a complement of the pilot lamps to give you a brief description if an anomaly occurs or to inform you of a particular condition.








1. Message display


Messages will be displayed with a beep code and pilot lamp(s).

Beeper codes will be heard and messages (depending on gauge model) will be displayed to catch your attention.

See table below for details.

NOTE: Some of the listed pilot lamps and messages do not apply to all models.

PILOT LAMP(S) ON	BEEPER	MESSAGE DISPLAY	DESCRIPTION
	4 short beeps every 5 minutes	LOW OIL	Four stroke engines: Low engine oil pressure. Stop vehicle in a safe place then, check oil level. Fill to proper level. If oil level was correct, discontinue use and contact an authorized Ski-Doo dealer.
	4 short beeps every 30 seconds	ENGINE OVERHEAT	Engine is overheating, reduce snowmobile speed and run in loose snow or stop engine immediately and let engine cool down. Check coolant level, refer to <i>MAINTENANCE</i> . If coolant level is correct and overheating persists, contact an authorized Ski-Doo dealer. Do not run the engine if condition persists.
		MUFFLER	Reduce speed or stop engine. Let engine cool down and restart. If overheating persists, contact an authorized Ski-Doo dealer. Do not run the engine if condition persists.
	Short beeps repeating rapidly	ENGINE OVERHEAT	Critical overheat. Stop engine immediately and let engine cool down. Check coolant level, refer to <i>MAINTENANCE</i> . If coolant level is correct and overheating persists, contact an authorized Ski-Doo dealer. Do not run the engine if condition persists.
		MUFFLER OVERHEAT	Critical overheat. Stop engine immediately and let engine cool down. If overheating persists, contact an authorized Ski-Doo dealer. Do not run the engine if condition persists.
		ECM OVERHEAT	Critical overheat. Stop engine immediately and let engine cool down. If overheating persists, contact an authorized Ski-Doo dealer. Do not run the engine if condition persists.
	4 short beeps every 5 minutes	LOW BAT	Indicate a low or high battery voltage condition. See an authorized Ski-Doo dealer as soon as possible.
		HIGH BAT	
	4 short beeps	CHECK ENGINE	Engine fault, see an authorized Ski-Doo dealer as soon as possible.
—	4 short beeps every 5 minutes	KNOCK	Engine detonation (RPM is limited when this condition occurs). <ul style="list-style-type: none"> – Ensure recommended fuel is used. – Check fuel quality, replace if necessary. – If fault still occurs, contact an authorized Ski-Doo dealer.

PILOT LAMP(S) ON	BEEPER	MESSAGE DISPLAY	DESCRIPTION
—	4 short beeps every 5 minutes	REV LIMIT	Engine RPM limited for protection when certain faults occur.
—	—	OVER REV	On E-TEC engines, indicates that maximum engine RPM is reached. Check clutch calibration.
—	Short beeps repeating rapidly	SHUTDOWN	Shutdown procedure in force due to engine overheating or fuel pump problem, remove tether cord cap from engine cut-off switch and contact an authorized Ski-Doo dealer.
—	—	COMMUNICATION	Communication problem between ECM and gauge. Stop engine, remove tether cord cap . Wait a few minutes, then start engine. If problem persists, contact an authorized Ski-Doo dealer.
D.E.S.S.	2 short beeps	—	Good key, vehicle ready to operate.
	2 short beeps, repeating slowly	CHECK KEY	Unable to read key (bad connection). Make sure the key is clean and correctly snapped on post.
	Short beeps repeating rapidly	BAD KEY	Invalid key or key not programmed. Use the proper key for the vehicle or have the programmed.
—	—	 (blinking)	Fuel level sensor problem.
—	—	THROTTLE OPEN	Throttle lever applied while attempting an engine start (engine cranks but won't run). Release throttle while starting.
—	—	DROWN MODE	Throttle lever wide open while attempting an engine start (engine cranks but won't run). Release throttle while starting.

How to Read Fault Codes

Multifunction Analog/Digital Display Only

To read any active fault code, press and hold MODE (M) Button and simultaneously depress the HI/LOW beam switch repeatedly several times.

If two or more codes are registered, use SET (S) or MODE (M) to scroll.

To exit the fault codes mode, press and hold MODE (M) Button.

Contact an authorized Ski-Doo dealer for code signification.

WARRANTY

BRP LIMITED WARRANTY USA AND CANADA: 2015 SKI-DOO® SNOWMOBILES

1) SCOPE OF THE LIMITED WARRANTY

Bombardier Recreational Products Inc. (“BRP”)* warrants its 2015 Ski-Doo snowmobiles sold by authorized BRP dealers (as defined below) in the United States of America (“USA”) and in Canada from defects in material or workmanship for the period and under the conditions described below. This limited warranty will become null and void if: (1) the snowmobile was used for racing or any other competitive activity, at any point, even by a previous owner; or (2) the snowmobile has been altered or modified in such a way so as to adversely affect its operation, performance or durability, or has been altered or modified to change its intended use.

Except if otherwise specified, all genuine Ski-Doo parts and accessories, installed by an authorized BRP dealer (as hereinafter defined) at the time of delivery of the 2015 Ski-Doo snowmobile, carry the same warranty as that of the snowmobile.

2) LIMITATIONS OF LIABILITY

THIS WARRANTY IS EXPRESSLY GIVEN AND ACCEPTED IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. TO THE EXTENT THAT THEY CANNOT BE DISCLAIMED, THE IMPLIED WARRANTIES ARE LIMITED IN DURATION TO THE LIFE OF THE EXPRESS WARRANTY. INCIDENTAL AND CONSEQUENTIAL DAMAGES ARE EXCLUDED FROM COVERAGE UNDER THIS WARRANTY. SOME STATES/PROVINCES DO NOT ALLOW FOR THE DISCLAIMERS, LIMITATIONS AND EXCLUSIONS IDENTIFIED ABOVE, AS A RESULT, THEY MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC RIGHTS, AND YOU MAY ALSO HAVE OTHER LEGAL RIGHTS WHICH MAY VARY FROM STATE TO STATE, OR PROVINCE TO PROVINCE.

Neither the distributor, any BRP dealer nor any other person has been authorized to make any affirmation, representation or warranty regarding the product, other than those contained in this limited warranty, and if made, shall not be enforceable against BRP. BRP reserves the right to modify this warranty at any time, being understood that such modification will not alter the warranty conditions applicable to the products sold while this warranty is in effect.

3) EXCLUSIONS – ARE NOT WARRANTED

The following are not warranted under any circumstances:

- Normal wear and tear;
- Routine maintenance items, tune ups, adjustments;
- Damage caused by failure to provide proper maintenance and/or storage, as described in the Operator’s Guide;
- Damage resulting from removal of parts, improper repairs, service, maintenance, modifications or use of parts or accessories not manufactured or approved by BRP or resulting from repairs done by a person that is not an authorized servicing BRP dealer;
- Damage caused by abuse, abnormal use, neglect, use of the product on surfaces other than snow, or operation of the product in a manner inconsistent with the recommended operation described in the Operator’s Guide;

- Damage resulting from accident, submersion, fire, theft, vandalism or any act of God;
- Operation with fuels, oils or lubricants which are not suitable for use with the product (see the Operator’s Guide);
- Snow or water ingestion;
- Incidental or consequential damages, or damages of any kind including without limitation towing, storage, telephone, rental, taxi, inconvenience, insurance coverage, loan payments, loss of time, loss of income; and
- Damage resulting from studs installed on tracks if the installation does not conform to BRP’s instructions.

4) WARRANTY COVERAGE PERIOD

This warranty will be in effect from the date of delivery to the first retail consumer or the date the product is first put into use, whichever occurs first and for the following period:

TWELVE (12) CONSECUTIVE MONTHS, for private or commercial use owners. However, the warranty coverage period on a snowmobile delivered between June 1st and December 1st of a given year will expire November 30th of the following year.

Exhaust emission-related components that are installed on EPA certified snowmobiles registered in the USA are covered for thirty (30) consecutive months or 200 hours or 2500 miles (4000 km) of engine use whichever occurs first. If the 2500 miles (4000 km) are reached during the regular warranty coverage period, the emission-related components are still covered by BRP’s standard warranty until the end of regular coverage period. Evaporative emission related components that are installed on EPA certified snowmobiles registered in the USA are warranted for twenty-four (24) consecutive months.

To obtain a list of the current warranted emission-related components, please see an authorized Ski-Doo dealer.

The repair or replacement of parts or the performance of service under this warranty does not extend the life of this warranty beyond its original expiration date.

5) CONDITIONS REQUIRED FOR WARRANTY COVERAGE

This warranty coverage is available **only** if each of the following conditions has been fulfilled:

- The 2015 Ski-Doo snowmobile must be purchased as new and unused by its first owner from a BRP dealer authorized to distribute Ski-Doo snowmobiles in the country in which the sale occurred (“BRP dealer”);
- The BRP specified pre-delivery inspection process must be completed and documented and signed by the purchaser;
- The 2015 Ski-Doo snowmobile must have undergone proper registration by an authorized BRP dealer;

- The 2015 Ski-Doo snowmobile must be purchased in the country in which the purchaser resides; and
- Routine maintenance outlined in the Operator's Guide must be timely performed in order to maintain warranty coverage. BRP reserves the right to make warranty coverage contingent upon proof of proper maintenance.

BRP will not honor this limited warranty to any private use owner or commercial use owner if one of the preceding conditions has not been met. Such limitations are necessary in order to allow BRP to preserve both the safety of its products, and also that of its consumers and the general public.

6) WHAT TO DO TO OBTAIN WARRANTY COVERAGE

The customer must cease using the snowmobile upon the appearance of an anomaly. The customer must notify a servicing BRP dealer within three (3) days of the appearance of a defect, and provide it with reasonable access to the product and reasonable opportunity to repair it. The customer must also present to the authorized BRP dealer, proof of purchase of the product and must sign the repair/work order prior to starting the repair in order to validate the warranty repair. All parts replaced under this limited warranty become the property of BRP.

7) WHAT BRP WILL DO

BRP's obligations under this warranty are limited to, at its sole discretion, repairing parts found defective under normal use, maintenance and service, or replacing such parts with new genuine Ski-Doo parts without charge for parts and labor, at any authorized BRP dealer during the warranty coverage period under the conditions described herein. No claim of breach of warranty shall be cause for cancellation or rescission of the sale of the snowmobile to the owner.

In the event that service is required outside of the country of original sale, the owner will bear responsibility for any additional charges due to local practices and conditions, such as, but not limited to, freight, insurance, taxes, license fees, import duties, and any and all other financial charges, including those levied by governments, states, territories and their respective agencies.

BRP reserves the right to improve or modify products from time to time without assuming any obligation to modify products previously manufactured.

8) TRANSFER

If the ownership of a product is transferred during the warranty coverage period, this warranty shall also be transferred and be valid for the remaining coverage period provided that BRP is notified of such transfer of ownership in the following way:

1. The former owner contacts BRP (at the phone number provided below) or an authorized BRP dealer and gives the coordinates of the new owner; or
2. BRP or an authorized BRP dealer receives a proof that the former owner agreed to the transfer of ownership, in addition to the coordinates of the new owner.

9) CONSUMER ASSISTANCE

In the event of a controversy or a dispute in connection with this limited warranty, BRP suggests that you try to resolve the issue at the dealership level. We recommend discussing the issue with the authorized dealer's service manager or owner. If the issue has not yet been resolved, please submit your complaint in writing or call the appropriate number below:

In Canada

BOMBARDIER RECREATIONAL PRODUCTS INC.
Customer Assistance Center
75 J.-A. Bombardier Street
Sherbrooke QC J1L 1W3
Tel.: 819 566-3366

In USA

BRP US INC.
Customer Assistance Center
7575 Bombardier Court
Wausau WI 54401
Tel.: 715 848-4957

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BRP INTERNATIONAL LIMITED WARRANTY: 2015 SKI-DOO® SNOWMOBILES

1) SCOPE OF THE LIMITED WARRANTY

Bombardier Recreational Products Inc. ("BRP")* warrants its 2015 Ski-Doo snowmobiles sold by distributors or dealers authorized by BRP to distribute SKI-Doo snowmobiles ("Ski-Doo Distributor/Dealer") outside of the fifty United States, Canada, members of the European Economic Area (which is comprised of the member states of the European Union plus Norway, Iceland and Liechtenstein) ("EEA"), members states of the Commonwealth of the Independent States (including Ukraine and Turkmenistan) ("CIS") and Turkey, from defects in material or workmanship for the period and under the conditions described below.

All genuine Ski-Doo parts and accessories, installed by an authorized Ski-Doo Distributor/Dealer at the time of delivery of the 2015 Ski-Doo snowmobile, carry the same warranty as that of the snowmobile.

This limited warranty will become null and void if: (1) the snowmobile was used for racing or any other competitive activity, at any point, even by a previous owner; or (2) the snowmobile has been altered or modified in such a way so as to adversely affect its operation, performance or durability, or has been altered or modified to change its intended use.

2) LIMITATIONS OF LIABILITY

TO THE EXTENT PERMITTED BY LAW, THIS WARRANTY IS EXPRESSLY GIVEN AND ACCEPTED IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. TO THE EXTENT THAT THEY CANNOT BE DISCLAIMED, THE IMPLIED WARRANTIES ARE LIMITED IN DURATION TO THE LIFE OF THE EXPRESS WARRANTY. INCIDENTAL AND CONSEQUENTIAL DAMAGES ARE EXCLUDED FROM COVERAGE UNDER THIS WARRANTY. SOME JURISDICTIONS DO NOT ALLOW FOR THE DISCLAIMERS, LIMITATIONS AND EXCLUSIONS IDENTIFIED ABOVE, AS A RESULT, THEY MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC RIGHTS, AND YOU MAY ALSO HAVE OTHER LEGAL RIGHTS WHICH MAY VARY FROM COUNTRY TO COUNTRY. (FOR PRODUCTS PURCHASED IN AUSTRALIA SEE CLAUSE 4 BELOW).

Neither the Ski-Doo Distributor/Dealer nor any other person has been authorized to make any affirmation, representation or warranty regarding the product, other than those contained in this limited warranty, and if made, shall not be enforceable against BRP.

BRP reserves the right to modify this warranty at any time, being understood that such modification will not alter the warranty conditions applicable to the products sold while this warranty is in effect.

3) EXCLUSIONS – ARE NOT WARRANTED

The following are not warranted under this limited warranty under any circumstances:

- Normal wear and tear;
- Routine maintenance items, tune ups, adjustments;
- Damage caused by negligence or failure to provide proper maintenance and/or storage, as described in the Operator's Guide;

- Damage resulting from removal of parts, improper repairs, service, maintenance, modifications or use of parts or accessories not manufactured or approved by BRP which in its reasonable judgement are either incompatible with the product or adversely affect its operation, performance and durability, or resulting from repairs done by a person that is not an authorized servicing Ski-Doo Distributor/Dealer;
- Damage caused by abuse, abnormal use, neglect, racing or operation of the product on surfaces other than snow, or operation of the product in a manner inconsistent with the recommended operation described in the Operator's Guide;
- Damage resulting from accident, submersion, fire, snow or water ingestion, theft, vandalism or any act of God;
- Operation with fuels, oils or lubricants which are not suitable for use with the product (see the Operator's Guide);
- Damage resulting from rust, corrosion or exposure to the elements;
- Incidental or consequential damages, or damages of any kind including without limitation towing, storage, transportation expenses, telephone, rental, taxi, inconvenience, insurance coverage, loan payments, loss of time, loss of income; or time missed for downtime experience due to service work.
- And damage resulting from studs installed on tracks if the installation does not conform to BRP's instructions.

4) WARRANTY COVERAGE PERIOD

This warranty will be in effect from (1) the date of delivery to the first retail consumer or (2) the date the product is first put into use, whichever occurs first and for a period of:

TWELVE (12) CONSECUTIVE MONTHS, for private or commercial use owners. However, the warranty coverage period on a snowmobile delivered between June 1st and December 1st of a given year will expire November 30th of the following year.

The repair or replacement of parts or the performance of service under this warranty does not extend the life of this warranty beyond its original expiration date.

Note that the duration and any other modalities of the warranty coverage are subject to the applicable national or local legislation in the customer's country.

FOR PRODUCTS SOLD IN AUSTRALIA ONLY

Nothing in these Warranty terms and conditions should be taken to exclude, restrict or modify the application of any condition, warranty, guarantee, right or remedy conferred or implied under the Competition and Consumer Act 2010 (Cth), including the Australian Consumer Law or any other law, where to do so would contravene that law, or cause any part of these terms and conditions to be void. The benefits given to you under this limited warranty are in addition to other rights and remedies that you have under Australian law.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

5) CONDITIONS TO HAVE WARRANTY COVERAGE

This warranty coverage is available **only** if each of the following conditions has been fulfilled:

- The 2015 Ski-Doo snowmobile must be purchased as new and unused by its first owner from a Ski-Doo Distributor/Dealer authorized to distribute Ski-Doo snowmobiles in the country in which the sale occurred;
- The BRP specified pre-delivery inspection process must be completed and documented;
- The product must have undergone proper registration by an authorized Ski-Doo Distributor/Dealer;
- The 2015 Ski-Doo snowmobile must be purchased in the country or union of countries in which the purchaser resides.
- Routine maintenance outlined in the Operator's Guide must be timely performed in order to maintain warranty coverage. BRP reserves the right to make warranty coverage contingent upon proof of proper maintenance.

BRP will not honour this limited warranty to any private use owner or commercial use owner if one of the preceding conditions has not been met. Such limitations are necessary in order to allow BRP to preserve both the safety of its products, and also that of its consumers and the general public.

6) WHAT TO DO TO OBTAIN WARRANTY COVERAGE UNDER THIS WARRANTY

The customer must cease using the snowmobile upon the appearance of an anomaly. The customer must notify a servicing Ski-Doo Distributor/Dealer within two (2) days of the appearance of a defect, and provide it with reasonable access to the product and reasonable opportunity to repair it. The customer must also present to the authorized Ski-Doo Distributor/Dealer, proof of purchase of the product and must sign the repair/work order prior to starting the repair in order to validate the warranty repair. All parts replaced under this limited warranty become the property of BRP.

Note that the notification period is subject to the applicable national or local legislation in customer's country.

7) WHAT BRP WILL DO

To the extent permitted by law, BRP's obligations under this warranty are limited to, at its sole discretion, repairing parts found defective under normal use, maintenance and service, or replacing such parts with new genuine Ski-Doo parts without charge for parts and labour, at any authorized Ski-Doo Distributor/Dealer during the warranty coverage period under the conditions described herein. BRP's responsibility is limited to making the required repairs or replacements of parts. No claim of breach of warranty shall be cause for cancellation or rescission of the sale of the snowmobile to the owner. You may have other legal rights which may vary from country to country.

In the event that service is required outside of the country of original sale, the owner will bear responsibility for any additional charges due to local practices and conditions, such as, but not limited to, freight, insurance, taxes, license fees, import duties, and any and all other financial charges, including those levied by governments, states, territories and their respective agencies.

BRP reserves the right to improve or modify products from time to time without assuming any obligation to modify products previously manufactured.

8) TRANSFER

If the ownership of a product is transferred during the warranty coverage period, this warranty shall also be transferred and be valid for the remaining coverage period provided BRP or an authorized Ski-Doo Distributor/Dealer receives a proof that the former owner agreed to the transfer of ownership, in addition to the co-ordinates of the new owner.

9) CONSUMER ASSISTANCE

1. In the event of a controversy or a dispute in connection with this limited warranty, BRP suggests that you try to resolve the issue at the Ski-Doo Distributor/Dealer level. We recommend discussing the issue with the authorized Ski-Doo Distributor/Dealer's service manager or owner.
2. If further assistance is required, the Ski-Doo Distributor/Dealer service department should be contacted in order to resolve the matter.
3. If the matter still remains unresolved then contact BRP by writing at the address listed below.

For countries within Middle East and Africa please contact our European office:

BRP EUROPE N.V.

Customer Assistance Center
Skaldenstraat 125
9042 Gent
Belgium
Tel.: +32 9 218 26 00

For all other countries, please contact your local Ski-Doo Distributor/Dealer (visit our website at www.brp.com for contact information), or contact our North American office at:

BOMBARDIER RECREATIONAL PRODUCTS INC.

Customer Assistance Center
75, J.-A Bombardier Street
Sherbrooke QC J1L 1W3
Canada
Tel.: +1 819 566-3366

* For the territory covered by this limited warranty, products are distributed and serviced by Bombardier Recreational Products Inc. or its affiliates.

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BRP LIMITED WARRANTY FOR THE EUROPEAN AND THE COMMONWEALTH OF THE INDEPENDENT STATES (CIS) AREAS AND TURKEY: 2015 SKI-DOO® SNOWMOBILES

1) SCOPE OF THE LIMITED WARRANTY

Bombardier Recreational Products Inc. ("BRP")* warrants its 2015 Ski-Doo snowmobiles sold by distributors or dealers authorized by BRP to distribute Ski-Doo snowmobiles ("Ski-Doo Distributor/Dealer") in member states of the European Economic Area (which is comprised of the member states of the European Union plus Norway, Iceland and Liechtenstein) ("EEA"), in member states of the Commonwealth of the Independent States (including Ukraine and Turkmenistan) ("CIS") and Turkey from defects in material or workmanship for the period and under the conditions described below.

All genuine Ski-Doo parts and accessories, installed by an authorized Ski-Doo Distributor/Dealer (at the time of delivery of the 2015 Ski-Doo snowmobile, carry the same warranty as that of the snowmobile.

This limited warranty will become null and void if: (1) the snowmobile was used for racing or any other competitive activity, at any point, even by a previous owner; or (2) the snowmobile has been altered or modified in such a way so as to adversely affect its operation, performance or durability, or has been altered or modified to change its intended use.

2) LIMITATIONS OF LIABILITY

TO THE EXTENT PERMITTED BY LAW, THIS WARRANTY IS EXPRESSLY GIVEN AND ACCEPTED IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. TO THE EXTENT THAT THEY CANNOT BE DISCLAIMED, THE IMPLIED WARRANTIES ARE LIMITED IN DURATION TO THE LIFE OF THE EXPRESS WARRANTIES. INCIDENTAL AND CONSEQUENTIAL DAMAGES ARE EXCLUDED FROM COVERAGE UNDER THIS WARRANTY. SOME JURISDICTIONS DO NOT ALLOW FOR THE DISCLAIMERS, LIMITATIONS AND EXCLUSIONS IDENTIFIED ABOVE, AS A RESULT, THEY MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC RIGHTS, AND YOU MAY ALSO HAVE OTHER LEGAL RIGHTS WHICH MAY VARY FROM COUNTRY TO COUNTRY.

Neither the Ski-Doo Distributor/Dealer nor any other person has been authorized to make any affirmation, representation or warranty regarding the product, other than those contained in this limited warranty, and if made, shall not be enforceable against BRP.

BRP reserves the right to modify this warranty at any time, being understood that such modification will not alter the warranty conditions applicable to the products sold while this warranty is in effect.

3) EXCLUSIONS – ARE NOT WARRANTED

The following are not warranted under this limited warranty under any circumstances:

- Normal wear and tear;
- Routine maintenance items, tune ups, adjustments;

- Damage caused by negligence or failure to provide proper maintenance and/or storage, as described in the Operator's Guide;
- Damage resulting from removal of parts, improper repairs, service, maintenance, modifications or use of parts or accessories not manufactured or approved by BRP which in its reasonable judgement are either incompatible with the product or adversely affect its operation, performance and durability, or resulting from repairs done by a person that is not an authorized servicing Ski-Doo Distributor/Dealer;
- Damage caused by abuse, abnormal use, neglect, racing or operation of the product on surfaces other than snow, or operation of the product in a manner inconsistent with the recommended operation described in the Operator's Guide;
- Damage resulting from accident, submersion, fire, snow or water ingestion, theft, vandalism or any act of God;
- Operation with fuels, oils or lubricants which are not suitable for use with the product (see the Operator's Guide);
- Damage resulting from rust, corrosion or exposure to the elements;
- Incidental or consequential damages, or damages of any kind including without limitation towing, transportation expenses, storage, telephone, rental, taxi, inconvenience, insurance coverage, loan payments, loss of time, loss of income or time missed for downtime experience due to service work;
- and damage resulting from studs installed on tracks if the installation does not conform to BRP's instructions.

4) WARRANTY COVERAGE PERIOD

This warranty will be in effect from (1) the date of delivery to the first retail consumer or (2) the date the product is first put into use, whichever occurs first and for a period of:

TWENTY-FOUR (24) CONSECUTIVE MONTHS, for private use owners and TWELVE (12) CONSECUTIVE MONTHS for commercial use owners. However, the warranty coverage period on a snowmobile delivered between June 1st and December 1st of a given year will expire November 30th of the applicable year. A snowmobile is used commercially when it is used in connection with generating income or any work or employment during any part of the warranty period. A snowmobile is also used commercially when, at any point during the warranty period, it has commercial tags or is licensed for commercial use.

The repair or replacement of parts or the performance of service under this warranty does not extend the life of this warranty beyond its original expiration date.

Note that the duration and any other modalities of the warranty coverage are subject to the applicable national or local legislation in the customer's country.

5) CONDITIONS TO HAVE WARRANTY COVERAGE

This warranty coverage is available **only** if each of the following conditions has been fulfilled:

- The 2015 Ski-Doo snowmobile must be purchased as new and unused by its first owner from a Ski-Doo Distributor/Dealer authorized to distribute Ski-Doo products in the country in which the sale occurred;

- The BRP specified pre-delivery inspection process must be completed and documented;
- The product must have undergone proper registration by an authorized Ski-Doo Distributor/Dealer;
- The 2015 Ski-Doo snowmobile must be purchased within the EEA by an EEA resident, in the CIS for residents of the countries comprised in such area and in Turkey for residents of Turkey; and
- Routine maintenance outlined in the Operator's Guide must be timely performed in order to maintain warranty coverage. BRP reserves the right to make warranty coverage contingent upon proof of proper maintenance.

BRP will not honour this limited warranty to any private use owner or commercial use owner if one of the preceding conditions has not been met. Such limitations are necessary in order to allow BRP to preserve both the safety of its products, and also that of its consumers and the general public.

6) WHAT TO DO TO OBTAIN WARRANTY COVERAGE UNDER THIS WARRANTY

The customer must cease using the snowmobile upon the appearance of an anomaly. The customer must notify a servicing Ski-Doo Distributor/Dealer within two (2) months of the appearance of a defect, and provide it with reasonable access to the product and reasonable opportunity to repair it. The customer must also present to the authorized Ski-Doo Distributor/Dealer, proof of purchase of the product and must sign the repair/work order prior to starting the repair in order to validate the warranty repair. All parts replaced under this limited warranty become the property of BRP.

Note that the notification period is subject to the applicable national or local legislation in customer's country.

7) WHAT BRP WILL DO

To the extent permitted by law, BRP's obligations under this warranty are limited to, at its sole discretion, repairing parts found defective under normal use, maintenance and service, or replacing such parts with new genuine Ski-Doo parts without charge for parts and labour, at any authorized Ski-Doo Distributor/Dealer during the warranty coverage period under the conditions described herein. BRP's responsibility is limited to making the required repairs or replacements of parts. No claim of breach of warranty shall be cause for cancellation or rescission of the sale of the snowmobile to the owner. You may have other legal rights which may vary from country to country.

In the event that service is required outside of the EEA, CIS or Turkey, the owner will bear responsibility for any additional charges due to local practices and conditions, such as, but not limited to, freight, insurance, taxes, license fees, import duties, and any and all other financial charges, including those levied by governments, states, territories and their respective agencies.

BRP reserves the right to improve or modify products from time to time without assuming any obligation to modify products previously manufactured.

8) TRANSFER

If the ownership of a product is transferred during the warranty coverage period, this warranty shall also be transferred and be valid for the remaining coverage period provided BRP or an authorized Ski-Doo Distributor/Dealer receives a proof that the former owner agreed to the transfer of ownership, in addition to the co-ordinates of the new owner.

9) CONSUMER ASSISTANCE

1. In the event of a controversy or a dispute in connection with this limited warranty, BRP suggests that you try to resolve the issue at the Ski-Doo Distributor/Dealer level. We recommend discussing the issue with the authorized Ski-Doo Distributor/Dealer's service manager or owner.
2. If further assistance is required, the Ski-Doo Distributor/Dealer service department should be contacted in order to resolve the matter.
3. If the matter still remains unresolved then contact BRP at the address listed below:

For countries within EEA, CIS or Turkey, except Scandinavian countries please contact our European office:

BRP EUROPE N.V.

Customer Assistance Center
Skaldenstraat 125
9042 Gent
Belgium
Tel.: +32 9 218 26 00

For Scandinavian countries, please contact our Finland office:

BRP FINLAND OY

Service Department
Isoaavantie 7
FIN-96320 Rovaniemi
Finland
Tel.: +358 163 208 111

You can find your Ski-Doo Distributor/Dealer's coordinates on www.brp.com.

* In the EEA, products are distributed and serviced by BRP European Distribution S.A. and other affiliates or subsidiaries of BRP.

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ADDITIONAL TERMS AND CONDITIONS FOR FRANCE ONLY

The following terms and conditions are applicable to products sold in France only:

The seller shall deliver goods that are complying with the contract and shall be responsible for defects existing upon delivery. The seller shall also be responsible for defects resulting from packaging, assembling instructions or the installation when it is its responsibility per the contract or if accomplished under its responsibility. To be compliant with the contract, the good shall:

1. Be fit for normal use for goods similar thereto and, if applicable:
 - Correspond to the description provided by the seller and have the qualities presented to the buyer through sample or model;
 - Have the qualities that a buyer may legitimately expect considering the public declarations of the seller, the manufacturer of its representative, including in advertising or labeling; or
2. Have the characteristics mutually agreed upon as between the parties or be fit for the specific use intended by the buyer and brought to the attention of the seller and which accepted

The action for failure to comply is prescribed after two years after delivery of the goods. The seller is responsible for the warranty for hidden defects of the good sold if such hidden defects are rendering the good unfit for the intended use, or if they diminish its use in such a way that the buyer would not have acquired the good or would have given a lesser price, had he known. The action for such hidden defects shall be taken by the buyer within 2 years of the discovery of the defect.

CUSTOMER INFORMATION

PRIVACY INFORMATION

BRP wishes to inform you that your coordinates will be used for safety and warranty related purposes. Furthermore, BRP and its affiliates may use its customer list to distribute marketing and promotional information about BRP and related products.

To exercise your right to consult or correct your data, or to be removed from the addressee-list for direct marketing, please contact BRP.

By E-mail: privacyofficer@brp.com

By mail: BRP
 Senior Legal Counsel-Privacy Officer
 726 St-Joseph
 Valcourt QC
 Canada
 J0E 2L0

CHANGE OF ADDRESS/OWNERSHIP

If your address has changed or if you are the new owner of the snowmobile, be sure to notify BRP by either:

- Mailing one of the change of address cards on the following pages.
- North America only: Calling at 715 848-4957 (USA) or 819 566-3366 (Canada).
- Notifying an authorized Ski-Doo dealer.

In case of change of ownership, please join a proof that the former owner agreed to the transfer.

Notifying BRP, even after the expiration of the limited warranty, is very important as it enables BRP to reach the snowmobile owner if necessary, like when safety recalls are initiated. It is the owner's responsibility to notify BRP.

STOLEN UNITS: If your personal snowmobile is stolen, you should notify BRP or an authorized Ski-Doo dealer. We will ask you to provide your name, address, phone number, the vehicle identification number and the date it was stolen.

North America

BOMBARDIER RECREATIONAL PRODUCTS INC.

Warranty Department
75 J.-A. Bombardier Street
Sherbrooke QC J1L 1W3
Canada

Scandinavian countries

BRP FINLAND OY

Service Department
Isoaavantie 7
FIN-96320 Rovaniemi

Other countries in the world

BRP EUROPEAN DISTRIBUTION

Warranty Department
Chemin de Messidor 5-7
1006 Lausanne
Switzerland

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CHANGE OF ADDRESS

CHANGE OF OWNERSHIP



VEHICLE IDENTIFICATION NUMBER

Grid for entering vehicle identification details.

Model Number

Vehicle Identification Number (V.I.N.)

OLD ADDRESS
OR PREVIOUS OWNER:

NAME

NO.

STREET

APT

CITY

STATE/PROVINCE

ZIP/POSTAL CODE

COUNTRY

TELEPHONE

NEW ADDRESS
OR NEW OWNER:

NAME

NO.

STREET

APT

CITY

STATE/PROVINCE

ZIP/POSTAL CODE

COUNTRY

TELEPHONE

E-MAIL ADDRESS

V00A2F

CHANGE OF ADDRESS

CHANGE OF OWNERSHIP



VEHICLE IDENTIFICATION NUMBER

Grid for entering vehicle identification details.

Model Number

Vehicle Identification Number (V.I.N.)

OLD ADDRESS
OR PREVIOUS OWNER:

NAME

NO.

STREET

APT

CITY

STATE/PROVINCE

ZIP/POSTAL CODE

COUNTRY

TELEPHONE

NEW ADDRESS
OR NEW OWNER:

NAME

NO.

STREET

APT

CITY

STATE/PROVINCE

ZIP/POSTAL CODE

COUNTRY

TELEPHONE

E-MAIL ADDRESS

V00A2F

CHANGE OF ADDRESS

CHANGE OF OWNERSHIP



VEHICLE IDENTIFICATION NUMBER

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Model Number

--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--

Vehicle Identification Number (V.I.N.)

OLD ADDRESS
OR PREVIOUS OWNER:

NAME

NO. STREET APT

CITY STATE/PROVINCE ZIP/POSTAL CODE

COUNTRY TELEPHONE

NEW ADDRESS
OR NEW OWNER:

NAME

NO. STREET APT

CITY STATE/PROVINCE ZIP/POSTAL CODE

COUNTRY TELEPHONE

E-MAIL ADDRESS

V00A2F

CHANGE OF ADDRESS

CHANGE OF OWNERSHIP



VEHICLE IDENTIFICATION NUMBER

--	--	--	--	--	--	--	--	--	--

Model Number

--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--

Vehicle Identification Number (V.I.N.)

OLD ADDRESS
OR PREVIOUS OWNER:

NAME

NO. STREET APT

CITY STATE/PROVINCE ZIP/POSTAL CODE

COUNTRY TELEPHONE

NEW ADDRESS
OR NEW OWNER:

NAME

NO. STREET APT

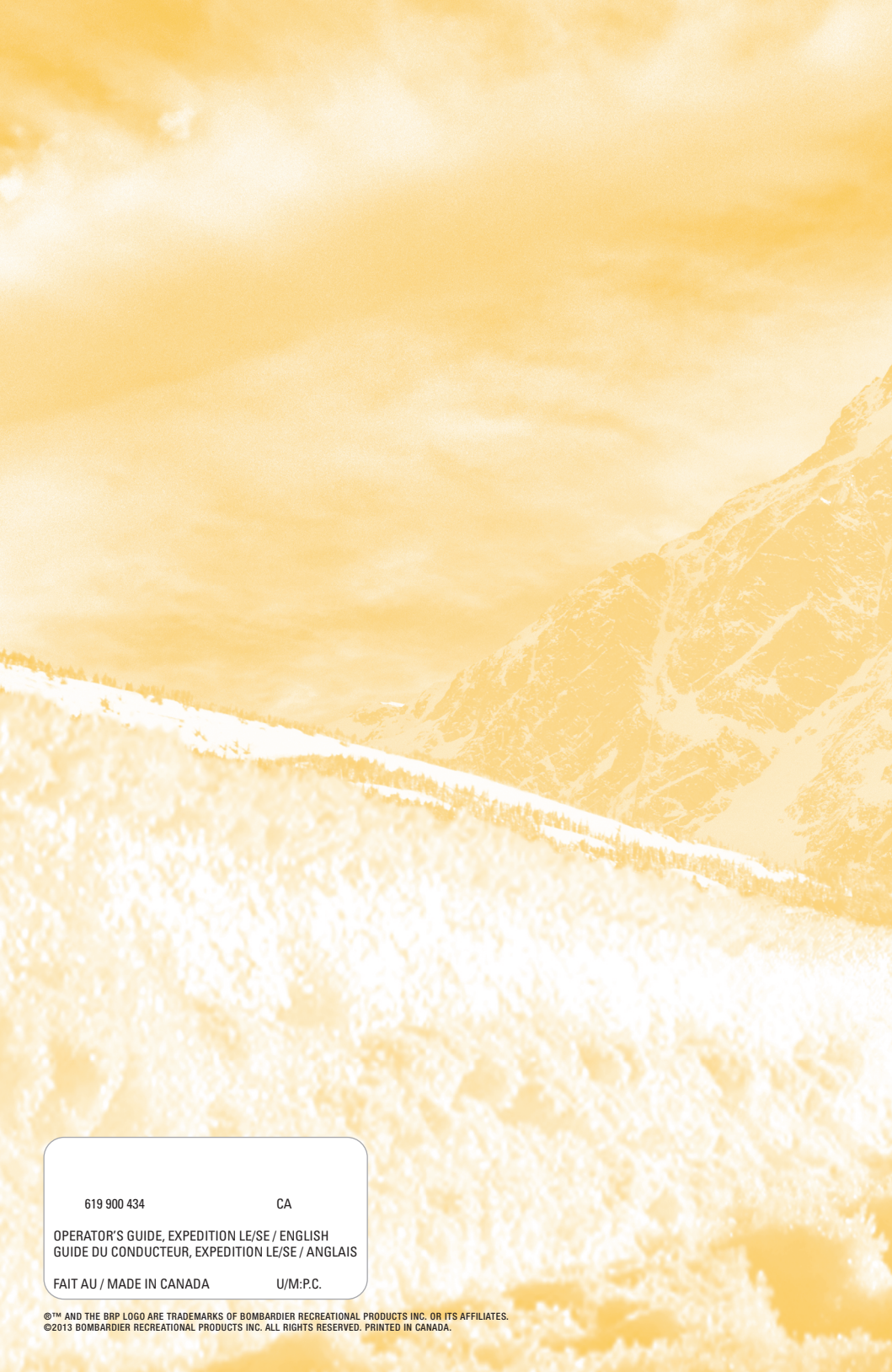
CITY STATE/PROVINCE ZIP/POSTAL CODE

COUNTRY TELEPHONE

E-MAIL ADDRESS

V00A2F

NOTES



619 900 434

CA

OPERATOR'S GUIDE, EXPEDITION LE/SE / ENGLISH
GUIDE DU CONDUCTEUR, EXPEDITION LE/SE / ANGLAIS

FAIT AU / MADE IN CANADA

U/M:P.C.