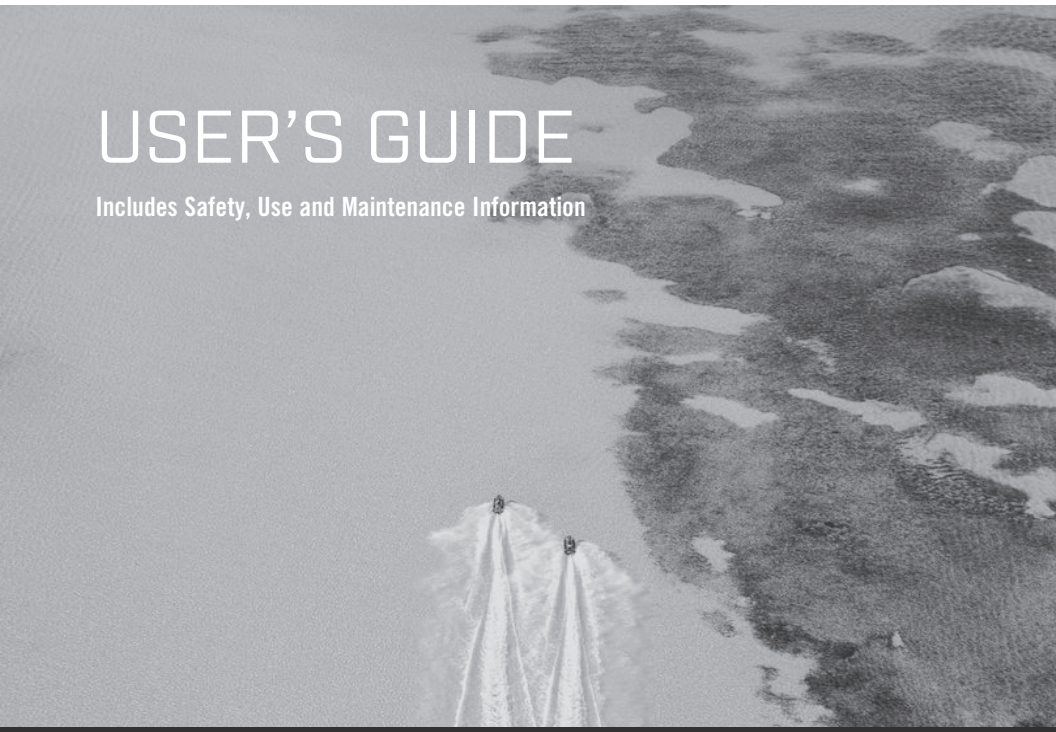
SEA-DOO BRP

SWITCH SERIES TRAILERS

USER'S GUIDE

Includes Safety, Use and Maintenance Information



⚠ WARNING

Read this user's guide thoroughly. It contains important safety information.
Keep this user's guide for reference.

219002601

Original Instructions

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Available Languages

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Covered Models
SWITCH Trailer 13'
SWITCH Trailer 16 '
SWITCH Trailer 16' With Brakes
SWITCH Trailer 19' With Brakes
SWITCH Trailer 19' HD With Brakes (Heavy Duty)

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GENERAL INFORMATION

GENERAL INFORMATION

Congratulations on your purchase of your new BRP Sea-Doo® SWITCH® trailer. It is backed by the KARAVAN warranty and a network of authorized KARAVAN dealers ready to provide the parts or service you may require.

Know Before You Go

To learn how to reduce the risk of accident for you or bystanders, read this user's guide before using this trailer.

Also, read all safety labels on the trailer and watch the safety video: SEA-DOO HOW TO SERIES - PROPER WATERCRAFT TRAILERING
available here **https://www.youtube.com/watch?v=mXtHWIdt7yI**.

Or using this QR code.

Failure to follow the warnings contained in this user's guide can result in SERIOUS INJURY or DEATH.

About this User's Guide

The following guide will help you become better acquainted with your new trailer and its safe operation.

Keep this User's Guide in the tow vehicle so you can refer to it.

If you want to view and/or print an extra copy of this User's Guide, simply visit the following website:

www.operatorsguides.brp.com

It is understood that this User's Guide may be translated into another language. In the event of any discrepancy, the English version shall prevail.

The information and components/ system descriptions contained in this document are correct at the time of publication. Bombardier Recreational Products Inc., however, maintains a policy of continuous improvement of its products without imposing upon itself any obligation to install them on products previously manufactured. Due to late changes, some differences between the manufactured product and the descriptions and/or specifications in this guide may occur. BRP reserves the right at any time to discontinue or change specifications, designs, features or equipment without incurring any obligation upon itself.

The illustrations in this document show the typical construction of the different assemblies and may not reproduce the full detail or exact shape of the parts. However, they represent parts that have the same or similar function.

Safety Messages

This user's guide utilizes the following symbols and words to emphasize particular information:

The safety alert symbol ⚠ indicates a potential injury hazard.

⚠ WARNING

Indicates a potential hazard which, if not avoided, could result in serious injury or death.

⚠ CAUTION

Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

Indicates an instruction which, if not followed, could severely damage watercraft components or other property.

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SAFETY INFORMATION

SPECIAL SAFETY MESSAGES

Important Warnings

Always perform the *Pre-Use Inspection* for safe driving.

Always follow the guidelines in *Towing the Trailer*.

Maintain your trailer as per the *Maintenance Schedule*.

Make sure to always secure your trailer with wheel blocks when not in use.

Important Information

Trailer

This BRP Sea-Doo SWITCH® trailer has been specially designed to carry the watercraft it was sold with.

Winch Support Ladder

Use the winch support ladder to access the watercraft on the trailer. Before use, the trailer must be fixed to a tow vehicle and on level surface. Make sure the watercraft is secured on the trailer, and secure the tow vehicle and trailer from rolling (with wheel blocks).

The watercraft's boarding ladder should not be used out of the water. Boarding from the back of the trailer may shift weight balance and cause the tongue to lift upward.

⚠ WARNING

Avoid personal injury from the trailer tilting backward when walking or standing on the back of the watercraft. If the trailer is not attached to the tow vehicle, support the back of the trailer adequately by putting jack stands under the two longitudinal frame members before getting on the watercraft.

Hitch

⚠ WARNING

The use of a hitch with an insufficient load rating can result in hitch breakdown.

Be sure the hitch ball size matches the coupler size.

Inspect the hitch for wear, corrosion and cracks before coupling. Replace the required components if any of the above conditions is observed.

⚠ WARNING

Do not tow whenever a component is defective.

NOTICE

The coupling socket should not be allowed to rest on the ground where dirt and sand can enter the socket. This will lead to excessive wear or cause the locking mechanism to malfunction.

Ensure the hitch is properly secured before coupling the trailer to the vehicle.

⚠ WARNING

An improperly coupled trailer can result in a loss of control or a serious road hazard. Never use the trailer until the pre-use inspection has been completed.

Tow Vehicle

Some vehicles are not intended to tow a trailer. Make sure your vehicle is designed to tow a trailer and its towing capacity is sufficient.

⚠ WARNING

Never tow this trailer with a vehicle not intended for trailer towing or with an insufficient towing capacity.

Accessories and Modifications

We recommend to use replacement parts and accessories from BRP. They've been especially designed for your trailer and manufactured to meet BRP's demanding standards.

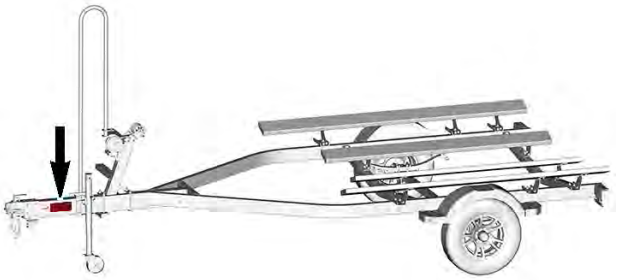
Do not make unauthorized modifications, or use accessories that are not approved by BRP. Since these changes have not been tested by BRP, they may increase the risk of accidents or injuries, and they can make the trailer illegal for use.

LOCATION OF THE IMPORTANT LABELS

The following labels are on your trailer. If missing or damaged, they can be replaced free of charge. See an authorized Sea-Doo dealer.

Please read the following labels carefully before using your trailer.

Safety Labels (All Models)



⚠ WARNING

Serious injury or death can result if this trailer is towed before familiarizing yourself with the manufacturer's operating instructions listed on these labels.

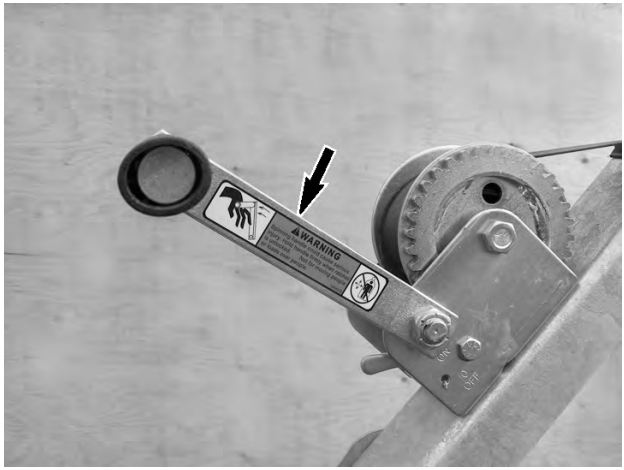
Do not exceed the vehicle's "tow rating" or exceed the GVWR or GVWR.

⚠ WARNING

Before towing this trailer check that:

- Coupler hitch and trailer ball are the same size. Coupler is latched. Safety chains are crisscrossed under tongue and attached to towing vehicle.
- All trailer lighting is working correctly. • Load is secured to trailer (front and rear).
- Tongue jack (if trailer is equipped) is retracted. • Wheel lug bolts are properly tightened.
- Tires are inflated to pressure indicated on the " Tire and Loading Information " label.
- Load is within trailer capacity and distributed properly to maintain proper tongue weight.
- Trailer brakes (if trailer is equipped) are properly adjusted and break-away device is attached to the towing vehicle. You are required to comply with local and state requirements regarding brakes, licensing and any additional equipment that contact your state motor vehicle department for more information.

6229


WARNING


WARNING
Spinning handle could cause serious injury. Hold handle firmly when ratchet is unlocked. Not for moving people or loads over people.
204457B



◊WARNING◊

ACTUATOR CAPACITY MAXIMUM

TRAILER GVWR/ATM

50mm BALL 3500lbs (2,000 KG)

2" BALL MTP 8500 LBS (3,855 KG)

TONGUE LOAD RATING

MINIMUM 5% GVWR

MAXIMUM 840 lbs

COUPLER RATING TO MEET

OR EXCEED TRAILER GVWR

ALWAYS USE SAFETY CHAINS

CHECK FLUID LEVEL

USE ONLY DOT 3 BRAKE FLUID

FROM A SEALED CONTAINER

BRAKES NOT EFFECTIVE WHILE

MOVING IN REVERSE

READ OWNERS MANUAL BEFORE USE

SAE & V5 CLASS 4

MODEL MTP 8500

MTP

MARINE TRAILER PERFORMANCE

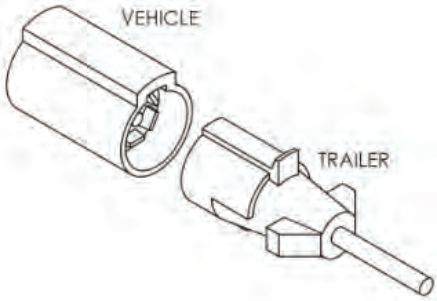
Houston TX

PATENT PENDING



-ATTENTION-

TRAILER IS EQUIPPED WITH DISC BRAKES. THE TOW VEHICLE MUST BE EQUIPPED WITH A 7 ROUND WIRE PLUG TO ENABLE TRAILER LIGHTS AND BACK-UP PROPERLY.



REPORTING SAFETY DEFECTS

Your safety is very important to Bombardier Recreational Products Inc. (BRP). If you have any concerns you should immediately contact BRP customer service.

If you believe that your vehicle has a defect which could cause a crash or could cause injury or death, you should immediately inform the following authorities in addition to notifying Bombardier Recreational Products Inc.:

– In the USA, the National Highway Traffic Safety Administration (NHTSA)
– In Canada, Transport Canada
– In other countries, the competent authorities.

If any of these authorities receives similar complaints, it may open an investigation, and if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign.

However, these authorities cannot become involved in any individual problems between you, your dealer or Bombardier Recreational Products Inc.

To contact NHTSA:



888-327-4236



1 800-424-9153



National Highway Traffic Safety Administration
1200 New Jersey Avenue, SE
Washington, DC 20590



www.safercar.gov

To contact Transport Canada:



819-994-3328 (Gatineau-Ottawa area or internationally)
Toll free : 1 800-333-0510 (in Canada)



Transport Canada - ASFAD
330 Sparks Street
Ottawa, ON
K1A 0N5



https://www.tc.gc.ca/recalls

To Contact Australian Authorities:



1-800-815-272 (Monday to Friday, 9am to 5pm AEST, within Australia)
Calling from overseas : +61 2 6274 7444



The Director, Recalls Team Vehicle Safety Operations Branch
Department of Infrastructure, Transport, Regional Development, Communications and the Arts GPO
Box 594
Canberra ACT
2601



recalls@infrastructure.gov.au

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OPERATING INSTRUCTIONS

TRAILER SET-UP

Do not change the position of the axle.

The winch support has been adjusted to fit the watercraft it was purchased with.

The bunks are fixed to suit the shape of the watercraft hull. They can not be adjusted.

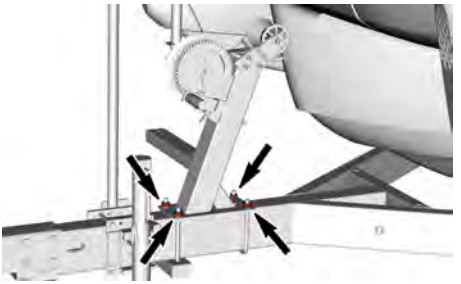
Tongue Weight

If heavy accessories are added or removed from the pontoon, the winch support position may need to be readjusted.

Move the winch support towards the front or rear to move the watercraft mass. This changes the weight applied to the tongue.

The tongue weight should be from 7 to 12% of the total trailer and watercraft weight with tongue parallel to the ground.

To adjust, loosen the 4 nuts underneath the winch support U-bolts, move winch support to the desired position.

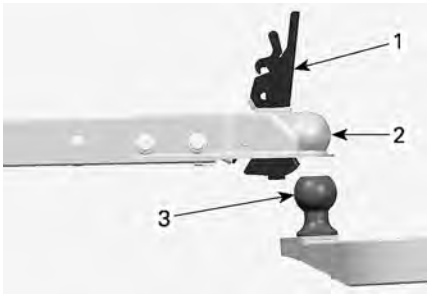


Tighten nuts to specified torque.

Tightening Torque	
Winch support U-bolt nuts	27 ± 3 Nm (20 ± 2 lbf-ft)

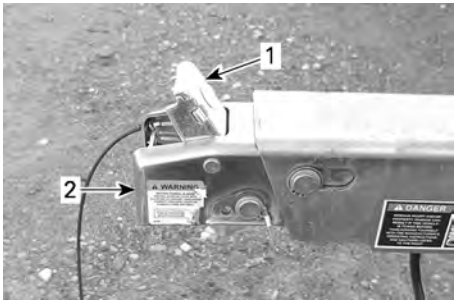
Attaching the Trailer to the Tow Vehicle

1. Make sure that the coupler and hitch ball are the same size (2 in / 50 mm).
2. Have someone guiding you and back the tow vehicle as close as possible to the trailer. This is easier and safer than pulling the trailer to the vehicle.
3. Be sure the coupler-locking mechanism is released.
4. Raise the front end of the trailer. Position the coupler directly over the hitch ball and lower until it is all the way down.



TYPICAL, WITHOUT BRAKES

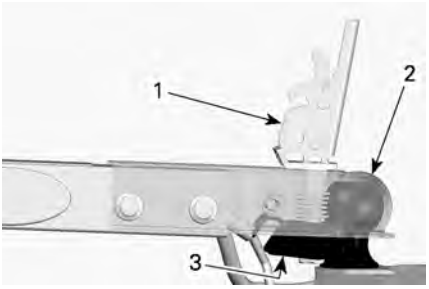
1. *Coupler-locking mechanism (released)*
2. *Coupler*
3. *Hitch ball*



TYPICAL WITH BRAKES

1. *Coupler-locking mechanism (released)*
2. *Coupler*

5. Check under the coupling to be certain that the ball clamp is below the ball and not riding on top of the ball.



TYPICAL, WITHOUT BRAKES

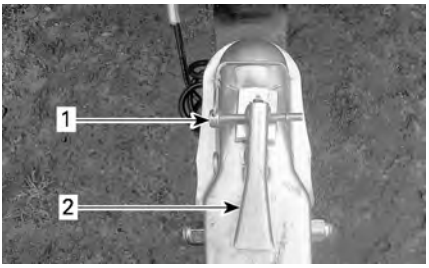
1. *Coupler-locking mechanism (released)*
2. *Hitch ball in coupler*
3. *Ball clamp*

6. Close the coupler on the hitch ball.
7. Using the jack, lift the trailer tongue. If it comes loose from the ball, open the coupler, make sure the clamp is positioned correctly, the close it again.

⚠ WARNING

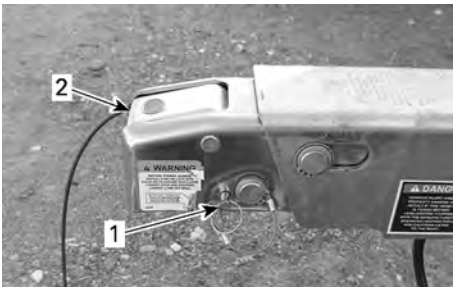
If the coupler cannot be secured to hitch ball, do not tow the trailer. Refer to an authorized Sea-Doo dealer to inspect the trailer as soon as possible.

8. Lock the coupler using a locking pin.



TYPICAL, WITHOUT BRAKES

1. *Locking pin*
2. *Coupler-locking mechanism in locked position*



TYPICAL, WITH BRAKES

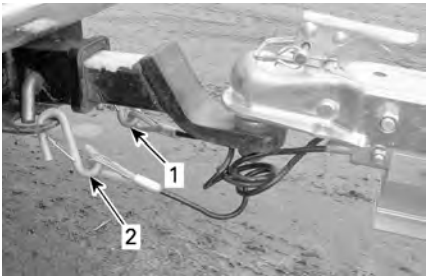
1. *Locking pin*
2. *Coupler-locking mechanism in locked position*

NOTE:
At this point the tow vehicle and the trailer should be level.

9. Attach the tongue safety cables or chains, in a crisscross pattern as shown.

NOTICE

To avoid damaging wiring harness, ensure the harness is not passed between the tongue safety cables.



1. *LH tongue safety cable attached to the RH side chains of hitch*
2. *RH tongue safety cable attached to the LH side chains of hitch*

10. Connect the trailer connector.

NOTE: On brake-equipped trailers, the electrical connector is 7 pin type.

11. Attach the breakaway cable to the tow vehicle as close to center as possible. Do not attach to the tongue safety cables.

⚠ WARNING

Never tow a trailer without the breakaway cable secured to tow vehicle. Should the trailer become completely detached from the towing vehicle, if the coupler and/or tow ball, and safety chains were to fail, the breakaway cable is pulled which will apply a braking force to the trailer.

NOTICE

Make sure the cable hangs clear of the trailer tongue and is long enough so sharp turns can be permitted without pulling the cable.

12. Ensure the back-up lock pin is not installed before taking the road.



1. *Back-up lock pin*

⚠ WARNING

The back-up lock pin will prevent the trailer brake to activate when needed. This may lead to a loss of control, causing injuries or death.

Pre-Use Inspection

⚠ WARNING

Perform a pre-use inspection before each use to detect potential problems during operation. The pre-use inspection can help you monitor wear and deterioration before they become a problem. Correct any problems that you discover to reduce the risk of a breakdown or crash. Visit an authorized Karavan trailer dealer as necessary.

Action	√
Make sure the hitch ball size matches the coupler size (50 mm (2 in)).	
Check that the watercraft is ready to be towed according to the manufacturer's recommendations. Refer to the watercraft's operator's guide.	
Check that the jack is retracted.	
Check tires condition. Refer to *Maintenance procedures* for details.	
Check tires pressure. Refer to *Specifications* for values.	
Check of wheel lug nuts for tightness.	
Check that the load meets the specifications.	
Check that coupler is latched and locked. Refer to *Attaching the Trailer to the Tow Vehicle*.	
Check that tongue safety cables are crisscrossed under the tongue and attached to the hitch. Refer to *Attaching the Trailer to the Tow Vehicle*.	

Action	√
Check lights operation.	
Clean all reflectors and lights lenses.	
Check if watercraft is properly secured to the trailer at rear.	
Make sure the watercraft is properly secured at front. Refer to *Loading the Watercraft*.	
Check the breakaway cable is secured. Refer to Attaching the Trailer to the Tow Vehicle.	
Check the back-up lock pin is off.	

TOWING THE TRAILER

Follow the tow vehicle's manufacturer instructions regarding trailer towing.

SEVERE INJURY OR DEATH can result if you do not follow these instructions:

When towing the trailer, pay particular attention to the following:

- Maintain a safe distance between the vehicle ahead and your vehicle.
- When towing a trailer, more time and distance are needed when passing or stopping.
- Reduce your speed and slow down more than usual before turning. Avoid sharp turns.
- When cornering, do it on a larger radius. It takes more space to turn with a trailer.
- Always move slowly when backing up. Ask someone to guide you when possible. Practice in an open area at the first opportunity.
- If your trailer starts to sway you need to react right away. If you see (or feel) your trailer swaying do NOT accelerate. Reduce speed by removing your foot from the accelerator. Do not hit the brakes unless you need them to avoid a collision. Hold the steering wheel straight, do not try to correct the sway by turning. Maintaining a slower speed will help.

⚠ WARNING

Never use the cruise control, driving aids or autonomous driving when hauling a trailer.

- When going downhill, reduce speed before starting the descent. Do not brake continuously. Apply and release brakes alternately to prevent brakes from overheating.

Loss of control of the trailer or trailer/vehicle combination can result in serious injury or death. The most common causes of loss of control of the trailer are:

- Driving too fast for the conditions.
- Overloading the trailer or loading the trailer incorrectly.
- Trailer improperly coupled to the hitch.
- Inadequate towing hitch.
- Not maintaining proper tire pressure.
- Not keeping wheel lug nuts tight.
- Inadequate maintenance of the trailer.

Maneuvering in Reverse

On brake-equipped models, it may be necessary to intall the back-up lock pin to reverse the trailer when the trailer connector is disconnected. Proceed as follow.

1. Completely stop on level ground.
2. Install the back-up lock pin as shown.



1. Back-up lock pin

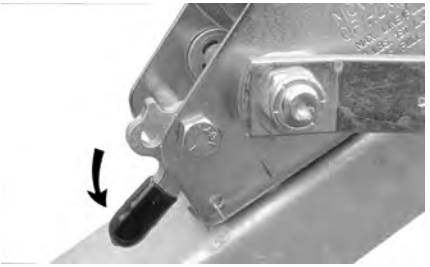
3. Proceed to launching the watercraft.

LAUNCHING THE WATERCRAFT

1. Prepare the watercraft for launching according to the manufacturer's recommendations.
2. Remove tie-downs from stern and trailer eyelets.
3. Disconnect trailer connector.
4. Make sure the way is clear behind the trailer (in and out of water).
5. Attach mooring cables to the watercraft mooring cleats and prevent them from hanging.
6. Have someone guiding you and back the vehicle until trailer reaches the desired depth into water.

NOTE: The watercraft must not float above the bunks.

7. Hold the winch handle firmly and set winch mechanism to "unwind".



SET WINCH TO "UNWIND"

8. Have someone on the watercraft and, if available, another person holding a mooring cable.
9. Unwind until watercraft slides off the trailer and floats. It may be necessary to push the watercraft a little.
10. Grab the mooring cables previously attached to the mooring cleats.
11. Detach the watercraft from the winch strap.
12. Moor the watercraft.
13. Drive the tow vehicle out of the ramp.
14. Connect trailer connector.

LOADING THE WATERCRAFT

1. Disconnect trailer connector.
2. Have someone guiding you and back the vehicle until the trailer reaches the desired depth into water.

NOTE: Bunks should be immersed in water just enough for the watercraft to be dragged onto them without floating over them.

3. Unwind the winch strap to the appropriate length.
4. Align the watercraft with the trailer bunks.

NOTICE

Although the boat requires only 30 cm (1 ft) of water to float, the engine should be started with at least 90 cm (3 ft) of water below the hull. If the depth of the water is less than 90 cm (3 ft) and the engine is running, the impeller is turning and debris can be drawn from the bottom and damage the propulsion system.

5. Attach the winch strap to the watercraft bow eyelet.

NOTICE

Attach the strap as explained. Using another method may damage to the watercraft.

6. Set winch mechanism to "wind", then wind until the watercraft bow reaches the trailer bow stopper roller.

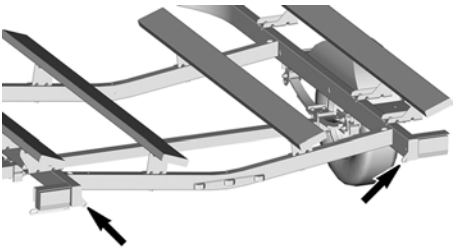


SET WINCH TO "WIND"

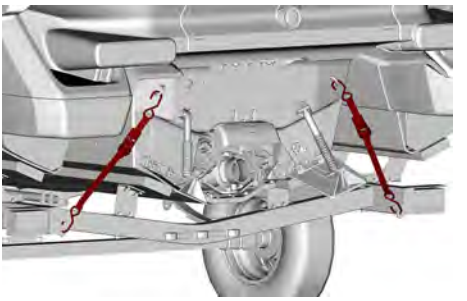
7. Drive the tow vehicle out of the ramp.
8. Secure watercraft on the trailer using suitable tie-downs attached to the stern eyelets and trailer eyelets together.



WATERCRAFT STERN EYELETS

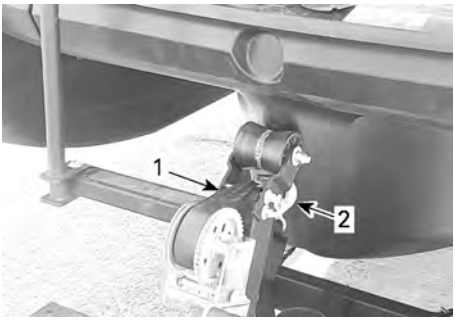


TRAILER EYELETS



TIE-DOWNS

9. Hook the safety strap to the front eyelet.



1. Winch strap
2. Safety strap

10. Connect trailer connector.

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MAINTENANCE

MAINTENANCE SCHEDULE

Maintenance is very important for keeping your trailer in safe operating condition.

The maintenance schedule does not exempt the pre-use inspection.

NOTE:
If your trailer is used all year round, carry out both *Storage* and *Pre-Season* maintenance operations once a year.

At Storage

Carry out the following at trailer storage:

- Inflate tires to recommended pressure.
- Check coupler condition and lubricate.
- Lubricate jack.
- Apply Dielectric grease in all electric connectors and light bulb socket to prevent corrosion.
- Trailers with winch: Check winch and strap condition. Lubricate winch mechanism.
- If possible, park trailer in a protected area, garage, carport, etc.
- Raise trailer and place blocks under trailer frame to take most of the weight off the suspension and tires.

At Preseason

Carry out the following before using the trailer after a storage period:

- Inspect wheels for damage.
- Check tightness of all fasteners.
- Check wheel bearing and seals.
- Check wiring harness and connector condition.
- Inspect tongue safety cables.
- Check brake fluid level.

MAINTENANCE AND INSPECTION PROCEDURES

This section includes instructions for basic maintenance procedures. If you have the necessary mechanical skills and the required tools, you can perform these procedures. If not, see your authorized Sea-Doo dealer.

⚠ WARNING

Torque wrench tightening specifications must be strictly adhered to.
Locking devices, when removed (e.g.: locking tabs, elastic stop nuts, cotter pins, etc.), must be replaced.

Hoses, cables or locking ties removed during a procedure must be reinstalled as per factory standards.

Tongue Safety Cable

Tongue Safety Cable Inspection

Inspect for damage.

Discontinue use and contact an authorized Sea-Doo dealer if cable or its liner damage is found.

Breakaway Cable

Inspect cable for damage, wear or frayed cable strands. Inspect end fittings for damage. Replace if necessary.

⚠ WARNING

Do not use the trailer if safety cables are damaged.

Coupler

Coupler Inspection and Lubrication

Check locking mechanism operation.

On brake equipped models, ensure back-up lock pin is present.

Check ball socket, ball clamp and lock mechanism for wear or damage.

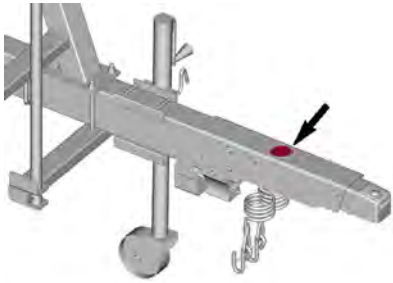
Apply a thin coat of multipurpose grease to the inner surface of the ball socket.

Apply light oil to the pivot and sliding surface of the lock mechanism.

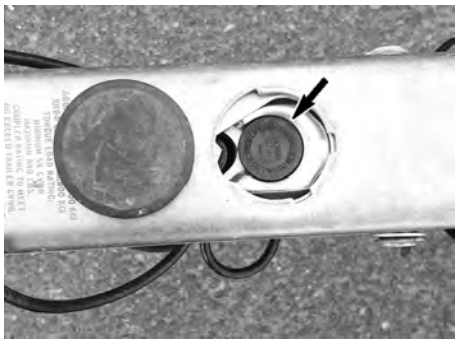
Brakes (if equipped)

Brake Fluid Inspection

1. Remove master cylinder protective cap on trailer tongue.



2. Removing master cylinder cap.



3. Check brake fluid level.



4. Reinstall master cylinder cap.

Verifying the Brake System

The brakes are hydraulic disc types. These brakes are self-adjusting and do not require adjustment.

To keep brakes in good condition, check the following as per the *Maintenance Schedule*:

– Entire brake system for fluid leaks
– Brake discs for excessive wear and surface condition
– Brake pads for wear, damage or looseness.

See an authorized Sea Doo dealer if there are any problems with the brake system or for servicing.

Have the brake system servicing by an authorized Sea Doo dealer, a repair shop, or a person of your own choosing.

Tires

Tire Pressure

Check tire pressure. Tire pressure must be checked while the tire is cold.

NOTE:
Do not check the tire pressure immediately after towing the trailer. Allow at least three hours for a tire to cool down, if the trailer has been towed for as much as 1.6 km (1 mi).

The required pressure varies according to the trailer model. Refer to *Specifications*.

Tire Inspection

Replace the tire before towing the trailer if the tire tread has less than 1.6 mm (1/16 in) depth or if the built-in wear indicator bars are visible and flush with the remainder of the tire tread.

Always replace a tire with one of the same dimensions and load limit.

Inspect both sidewalls of each tire for any bubble, cut or bulge; and replace a damaged tire before towing the trailer.

⚠ WARNING

A bubble, cut or bulge in the sidewall can result in a tire blowout and loss of control.

Wheels

Wheel Inspection

Check wheel for cracks, bumps or other damages. Replace wheel as required.

Hubs, bearing and seals

Wheel Bearing Inspection

Install a jack under the axle and raise until the tire gets off the ground. Push and pull the wheel from the upper edge to feel the play and rotate wheel. If any play is felt or if wheel does not turn smoothly, refer to the *Maintenance of hub and wheel bearing* section bellow.

Wheel Bearing Seal Inspection

Inspect the wheel bearing seals periodically. A slight film of grease around the seal is normal. Have the seal replaced if an excessive leak or damage is noticed.

Lubrication System

This trailer uses a Sure Lube system on all its axles. Its advantages are as follow:

– Check on hub and grease with ease.
– Change the grease in the hub and bearing (rotate slowly the hub while putting grease in).
– Grease the bearing without taking the hubs off.
– Grease the hub with ease, even during a long trip.

Under the rubber dust cap there is a grease fitting. The grease fitting presses grease into the hole that goes all the way through the center of the spindle and comes out by the back bearing. At that point, it greases the back bearing and fills the inside of the hub. It then greases the front bearing. When grease can be seen coming out of the castle nut, the hub and bearing are full.

Maintenance of hub and wheel bearing

1. Once or twice a year (depending on usage), install a jack under the axle and raise until the tire gets off the ground.
2. Push and pull the wheel from the upper edge to feel the play and rotate the wheel. If any play is felt, then the castle nut needs to be adjusted or the bearings need be changed. (Refer to *Bearing Adjustment* for the castle nut adjustment)
3. When greasing the bearings, look at the old grease that comes out. If small silver-like filings are present, it may indicate a problem with the bearings. They should be replaced immediately.

NOTE: It is important to use a castle nut cotter pin the same size as the hole to make sure the Sure Lube system works properly.

When and What to Check

Trailers are often stored for extended periods of time, so it is important to check all of these before any use.

– Bearings that have been re-checked and repacked before storage and after immersion in salt water will last longer.
– Check the lubricant level when the hub is warm.
– Since it is a boat trailer, it is recommended to check just prior to launching to be sure the hub is full of grease when the axle is submerged.

Recommended Lubricant

Any good marine grade water-resistant grease is recommended. Different types of grease thickeners should not be mixed.

Bearing Repacking

Since wheels and bearings are submerged in the water when loading and unloading, preventative maintenance is required. Considering the various ways this trailer might be used, follow these general guidelines.

1. When water gets in the bearing and in contact with the steel itself, it will rust. So the most important part is getting a good grade wheel bearing grease that will not break down when water is mixed with it.
2. Pack the bearings by forcing the grease into all its small cavities. Fill the cavity in the hub with grease.
3. Make sure the grease seals are in usable condition.

4. Keep the bearings and grease free of any dirt or foreign matter.
5. The wheel bearings should be repacked anytime the trailer is stored.
6. If the trailer is often moved in the water, the chances of getting water in the bearings increase. Bearings should then definitely be packed at least twice during the season.
7. Towing a trailer over long distances has its good points and bad points. Doing so may warm the hub and grease it up enough to remove any water it may have collected. However, moving the warm hubs into the water shortly after a long tow will cause them to take on water through condensation. It is therefore important to let them cool before backing into the water.
8. Be sure the bearings are properly adjusted (Refer to *Bearing Adjustment*). In most instances, if a good quality lubricant is used and the lubricant levels are maintained, it may not be necessary to completely repack the bearings. However, if the grease appears to be contaminated or broken down, completely repack to remove all of the old grease from the bearings and hubs. Removing the rear bearing will most likely damage the rear seal. Install a new one when reassembling.

Bearing Adjustment

The wheel bearings have been preadjusted at the factory. However, checking the bearing adjustment after the first 80.5 km (50 miles) of use and checking again every time the bearings are repacked will maximize their life.

1. Using a jack, lift one side of the trailer.
2. Grip the edge of the wheel and try to rock it or move it. If there is a play, remove the dust cap and the cotter pin.
3. While rotating the wheel, tighten the spindle nut to specifications. Do not over tighten.

Tightening Torque	
Two 1-1/16" bearings set-up	2.3 Nm (20 lbf-**in**)
1-3/8" and 1-1/16" bearings set-up	3.4 Nm (30 lbf-**in**)

4. Look for the hole in the spindle through the slots in the spindle nut.
   - If you can see any part of the hole through the slot in the nut, turn the nut counterclockwise until the next slot in the nut lines up with the cross hole. Insert cotter pin.
   - If you cannot see any portion of the hole in the spindle through the slots in the nut, turn the nut counterclockwise until the hole lines up with the first slot available in the nut. Insert cotter pin.
   - This adjustment will give you from one-thousandths to ten thousandths end play, which is in tolerance for proper adjustment.
5. Check wheel again for the movement. If there is no lateral movement, spin the wheel. Wheel should turn easily and have no end play.
6. Bend the ends of the cotter pin to keep it from coming off.

NOTE: A large cotter pin must be used to fill the hole for the Sure Lube system to work properly.

7. Install the dust cover. Tap lightly on the edges to place the dust cover.
8. Use a screwdriver and a hammer to tap the dust cover until it is completely into the hub and the flange on the dust cover is tight against

the hub face. Alternate sides around the dust cover to avoid any bending.

9. Repeat on other wheels.

Lights

All the lights are built with LEDs (light emitting diode) and this technology proved to be reliable. In the unlikely event they do not work, have them checked by an authorized Sea-Doo dealer.

Winch

Winch Inspection

Inspect gears, bushings and strap for wear or damage.

Winch Lubrication

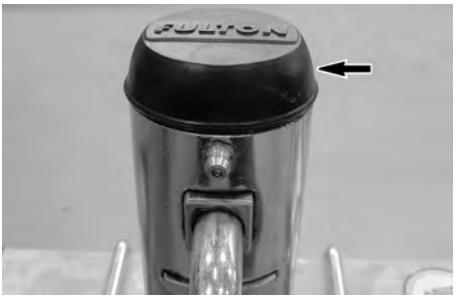
Apply a thin coat of multipurpose grease to the gearing teeth and pivot points. Rotate handle to distribute grease evenly.

Lubricate ratchet pivot point with light oil.

Jack

Jack Lubrication

Remove plastic cap to lubricate gears using multipurpose grease. Rotate handle to distribute grease evenly.



TYPICAL

Lubricate handle pivot point and wheel axle with light oil. Wipe excess oil and rotate parts to distribute oil evenly.

Wooden Bunks

Check wooden bunks carpet condition and wood hardness.

TRAILER CARE

Salt Water Use

If trailer used in salt water, thoroughly rinse trailer daily with fresh water.

Trailer Cleaning

1. Rinse the trailer thoroughly with fresh water to remove loose dirt.
2. Using a soft, clean cloth, wash the trailer with water mixed with a mild detergent, such as soap specially formulated for motorcycles or automobiles.
3. While washing the trailer, check for grease or oil. An automotive grease remover can be used. Thoroughly follow the manufacturer's instructions.
4. Dry the trailer with a chamois or a soft towel.

⚠ CAUTION

Never use any kind of vinyl or plastic protector on the walk pads as they would get slippery.

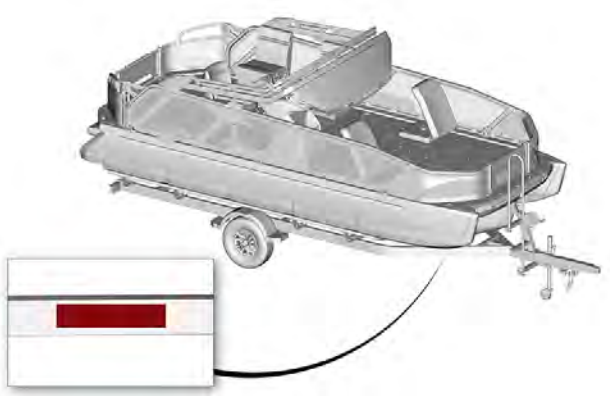
TECHNICAL INFORMATION

TECHNICAL INFORMATION LABELS

Trailer Identification Number

The trailer is identified by a serial number. It may sometimes become necessary to locate this number for warranty purposes or to trace the trailer in the event of theft.

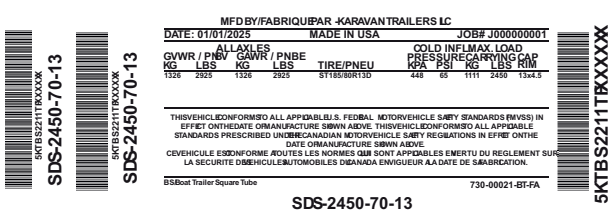
The serial number is located on the **Technical Information label** and is also engraved on the tongue of the trailer.



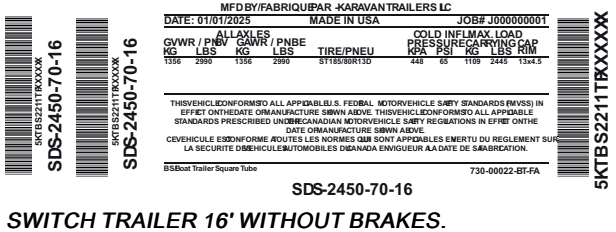
TYPICAL - LABELS LOCATION

Technical Information Labels

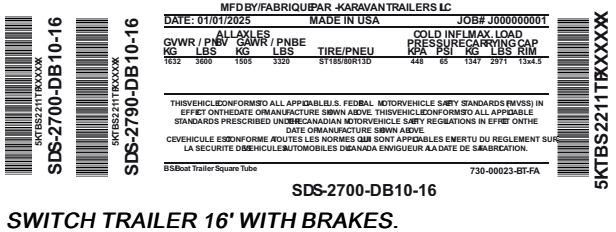
NOTICE
The following information may differ from the labels on the trailer. Refer to the labels on the trailer or refer to the *Specifications* section for additional information.



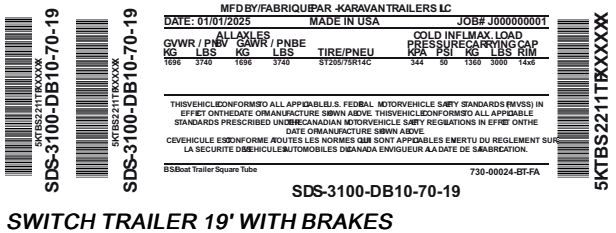
SWITCH TRAILER 13' WITHOUT BRAKES.



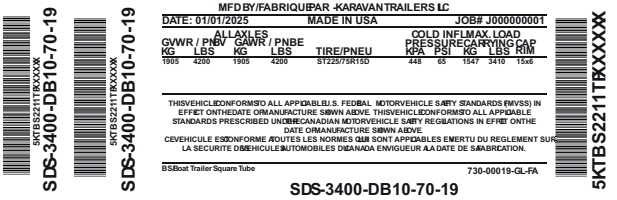
SWITCH TRAILER 16' WITHOUT BRAKES.



SWITCH TRAILER 16' WITH BRAKES.



SWITCH TRAILER 19' WITH BRAKES



SWITCH TRAILER 19' HD WITH BRAKES (HEAVY DUTY)

TECHNICAL SPECIFICATIONS

MODEL	Switch 13	Switch 16	Switch 16 with brakes	Switch 19 with brakes	Switch 19 HD with brakes
SUSPENSION					
Type	Leaf spring	Leaf spring	Leaf spring	Leaf spring	Leaf spring
DIMENSIONS					
Overall length	4.5 m (14.9 ft)	5.5 m (17.9 ft)	5.7 m (18.9 ft)	6.5 m (21.4 ft)	6.5 m (21.4 ft)
Overall width	2.3 m (7.5 ft)	2.3 m (7.5 ft)	2.3 m (7.5 ft)	2.4 m (7.7 ft)	2.4 m (7.7 ft)
Coupler ball size	5 cm (2 in)				
WEIGHT AND LOAD LIMITS					
Approxi mate dry weight	215 kg (475 lb)	247kg (545 lb)	285 kg (629 lb)	335.7kg (740 lb)	358 kg 790 lb)
Carrying capacity	1111 kg (2450 lb)	1109 kg (2445 lb)	1347 kg (2971 lb)	1360 kg (3000 lb)	1547 kg (3410 lb)
TIRES AND WHEELS					
Tire size	ST185/ 80R13D	ST185/ 80R13D	ST185/ 80R13D	ST205/ 75R14C	ST225/ 75R15D
Wheel size	13 x 4.5 (in)	13 x 4.5 (in)	13 x 4.5 (in)	14 x 6 (in)	15 x 6 (in)
Cold pressure	448 kPa (65 PSI)	448 kPa (65 PSI)	448 kPa (65 PSI)	344 kPa (50 PSI)	448 kPa (65 PSI)
Lug nuts torque	129-142 Nm (95-105 ft.lbs)	129-142 Nm (95-105 ft.lbs)	129-142 Nm (95-105 ft.lbs)	149-163 Nm (110-120 ft.lbs)	149-163 Nm (110-120 ft.lbs)
Minimum thread depth	1.6 mm (1/16 in)				
(1) Maximum watercraft width (2) Tongue on the ground (3) Hitch coupler 50.8 cm (20.2 in) above the ground N.A.: Not Available					
BRAKES					
Type	N/A	N/A	Hydraulic, single piston floating caliper, solid discs	Hydraulic, single piston floating caliper, solid discs	Hydraulic, single piston floating caliper, solid discs

MODEL	Switch 13	Switch 16	Switch 16 with brakes	Switch 19 with brakes	Switch 19 HD with brakes
Size	N/A	N/A	25.4 cm (10 in)	25.4 cm (10 in)	25.4 cm (10 in)
Brake fluid type	N/A	N/A	DOT 4	DOT 4	DOT 4
Brake pad min. thickness	N/A	N/A	8 mm (0.32 in)		
Brake rotor min. thickness	N/A	N/A	17 mm (0.67 in)		

WARRANTY

KARAVAN TRAILERS LLC. LIMITED WARRANTY POLICY: SEA-DOO® SWITCH TRAILER

All Warranty is supported directly by Karavan Trailers, LLC.

A complete Owner's Manual is available online

Contact us at:

– warranty@karavantrailers.com
– 920-928-6411
– Toll Free: 1-866-527-2826
– Australia: +61-2-8317-3180

Karavan Trailers, LLC. warrants each new **Karavan Trailers** trailer to be free from defects in materials and workmanship for a period of one (1) year from the date of purchase.

Karavan Trailers shall repair or replace, without charge, any parts found to be defective because of imperfect workmanship or materials, within a reasonable time after the trailer is returned at purchaser's expense to any **Karavan Trailers** authorized distributor or dealer.

Who is covered?

This warranty is extended to the original purchaser only.

How do I make a claim?

1. Your claim must be filed on the Karavan website at: http://www. karavan-trailers. com or in writing to: Karavan Trailers, LLC., 100 Karavan Drive, Fox Lake, WI, 53933.
2. Claim must provide true and complete information when filed.
3. You must cooperate with Karavan when attempting to resolve the claim.
4. Only Karavan and authorized dealers may be used to fulfill the warranty claim.
5. Karavan may elect to repair or replace your product, or in some cases, offer you a refund.
6. Karavan will inform you whether your claim is covered by warranty within thirty days of receiving the trailer.
7. Any disputes must be resolved in state or federal court.

What is not covered?

Although you may use the parts and maintenance, and repair services of your choosing, we recommend using authorized dealers and parts for any repairs or maintenance, because improper or incorrect use of parts, maintenance, or repairs will void this warranty. Authorized parts are recommended for replacement of winches, lights, couplers, brakes, tongue jacks, and springs. Authorized dealers are listed on the Karavan website.

The warranty will not cover defects or damage caused by unauthorized modifications or alterations.

The warranty does not apply to any defect or malfunction caused by damage, unreasonable use, or failure to provide reasonable and necessary maintenance.

The warranty will not cover damage caused by overloading the trailer beyond stated capacities or the use of improperly installed weight distribution hitches in conjunction with hydraulic surge brakes.

Rust formation is not covered because the trailer is exposed to highly corrosive conditions.

Tires are not covered. Warranty on tires shall be made through the nearest tire representative.

Bearing cups, bearings and seals are covered for 180 days from date of purchase.

The use of any unit as part of a rental fleet or use for commercial purposes voids this warranty.

Other limitations

Any implied warranties, obligations, or liabilities including, but not limited to, any implied warranty of merchantability or implied warranty of fitness for a particular purpose, shall be limited in duration to the one-year duration of the written limited warranty.

Karavan Trailers, LLC. shall not be liable for incidental expenses of the consumer including, without limitation: loss of time, inconvenience, towing charges, travel expenses, lodging, telephone, gas, or loss or damage to personal property or loss of wages.

Karavan Trailers, LLC. shall not be liable for any incidental or consequential damages for breach of this or any other warranty expressed or implied.

This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.

Some States do not allow limitations on how long an implied warranty lasts, and/or the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

Karavan Trailers, LLC. will follow any controlling warranty laws for trailers purchased in countries outside the United States.

Bow Eye Safety Chain

WARNING: Failure to tie down the bow independently from the winch strap could allow your boat to shift while traveling, causing loss of control of the tow vehicle and result in serious injury or property damage.

Karavan Trailers, LLC. starts using bow eye safety chains on trailers with a 1200-lb winch rating and over. It is very important that you use the bow eye safety chain at all times when loading and unloading.

The bow eye safety chain is an added protection should the winch or winch strap fail.

Brakes

In most states, trailers with a Gross Vehicle Weight Rating of 3,000 pounds or more are required by law to have brakes on all wheels.

Upon special request, you can order axles with brake flanges to be able to install brakes. Brakes are becoming more of a necessity especially since the introduction of the small size car.

Most trailer brakes are designed to operate automatically when the towing vehicle's brakes are applied.

When the towing vehicle slows down or stops, the forward momentum of the trailer against the ball hitch applies pressure to a master cylinder in the trailer coupler.

This pressure activates the trailer brakes through a hydraulic brake system.

Caution: Weight equalizing or sway control devices inhibit the performance of surge brake actuators and must not be used.

Air shocks on the rear axle of the tow vehicle offer a good means of leveling the vehicle and trailer when necessary.

Reporting Safety Defects

If you believe that your vehicle has a defect that could cause a crash or could cause injury or death, you should immediately inform the National Highway Traffic Safety Administration (NHTSA) in addition to notifying Karavan Trailers, LLC.

If NHTSA receives similar complaints, it may open an investigation, and if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign.

However, NHTSA cannot become involved in individual problems between you, your dealer, or Karavan Trailers, LLC.

To contact NHTSA, call the Vehicle Safety Hotline toll-free at: 1-800-327-4236 (TTY 1-800-424-9153),

http://www. safecar. gov; or write to: Administrator, NHTSA, 1200 New Jersey Avenue S.E., Washington, DC 20590

You can also obtain other information about motor vehicle safety from http://safecar.gov.

CUSTOMER INFORMATION

DATA PRIVACY INFORMATION

DATA PRIVACY INFORMATION

Bombardier Recreational Products Inc., its affiliates and subsidiaries (“BRP”) is committed to protecting your privacy. This notice is to inform you about how we collect, use and disclose your personal information in the course of managing our relationship with you. More details can be found by visiting the BRP’s Privacy Policy website.

HTTPS://BRP.COM/EN/PRIVACY-POLICY.HTML



Please be assured that we have appropriate measures in place to ensure that your personal information is kept secured and protected against unauthorized access, use or disclosure.

The personal information we hold about you is collected either directly from you or through our authorized dealers and third parties (e.g. with whom we offer services or engage in joint-marketing activities), and includes:

– Contact, Demographic & Registration Information (e.g., name, full address, phone number, email, ownership history, language of communication)
– Transactional Information (e.g., information necessary to handle returns, payment information when you purchase our products or services through our websites or mobile applications and other issues related to your purchase of BRP products).
– Vehicle Information (e.g., serial number, vehicle identification number, mileage, purchase and delivery date, unit usage, vehicle location and movements)
– Your comments, opinions and reviews of our products and services
– Information collected automatically when you navigate on BRP or dealer’s websites or mobile apps collected via cookies and similar technologies (e.g., IP address, type of device, operating system, browser type, webpages you view).

We may also receive information about you from social media platforms when you interact with us on those platforms.

We use your personal information for various reasons, mostly to:

– Manage your order of BRP products and services (e.g., to complete or deliver your order, or service your BRP product)
– Provide customer support, assistance, and after-sales (e.g., complete or follow up with you about your order or maintenance, help with any delivery issues, handle returns, and other issues related to your purchase of BRP products)
– Manage your BRP products registration, warranty, security, safety recall, and dispute resolution (e.g. to offer warranty and after-sales service to you, protect your security and safety, perform safety recalls)
– Send you commercial communications about our products and services (e.g. inform you about new BRP products, services or features; share news about contests, promotions, and events or discuss products or services offered by BRP that may be of interest to you)

- Offer you personalized experience, content, or offers and services based on profiling or geolocation technologies (e.g. to notify you when your vehicle may need servicing, to locate your nearest dealership)
- Perform data analytics and statistics data that no longer identifies you personally, for business intelligence and have insights on how to improve our products and services
- Prevent, detect, and control fraud and any unauthorized or illegal activities (e.g., to detect and control fraud in relation to BRP products or services purchase; manage illegal or unauthorized activities and cyberthreats)
- Comply with applicable laws and regulations.

Your personal information may be disclosed to the following: BRP, BRP's authorized dealerships, distributors, service providers, advertising & market research partners and other authorized third parties.

Depending on the circumstances, your personal information may be communicated outside the region where you reside. Your personal information is retained only for as long as necessary for the purpose for which we obtained it and according to our retention policies.

To exercise your data privacy rights (e.g. right of access, right of rectification), to withdraw your consent in order to be removed from the address list for marketing purposes or for the satisfaction survey or for general data privacy questions, please contact BRP's Data Protection Officer at or by mail at privacyofficer@brp.com or by mail at: BRP Legal Service, 726 St-Joseph, Valcourt, Quebec, Canada, J0E 2L0.

When BRP processes your personal information, they do so in compliance with its Privacy Policy available at:

HTTPS://BRP.COM/EN/PRIVACY-POLICY.HTML

CONTACT US

www.brp.com

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Rm 301, Building 6,
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Shanghai, China

Japan
21F Shinagawa East One Tower
2–16–1 Konan, Minato-ku-ku,
Tokyo 108–0075

Europe, Middle East and Africa

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Czech Republic
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Prague 5
150 00

Germany
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D-40699 Erkrath

Finland
Isoaavantie 7
PL 8040
96101 Rovaniemi

France
Arteparc Bâtiment B
Route de la côte d'Azur, Le Canet
13 590 Meyreuil

Norway
Ingvald Ystgaards veg 15

N-7484 Trondheim

Sweden
Spinnvägen 15
903 61 Umeå

Switzerland
Avenue d'Ouchy 4-6
1006 Lausanne

Latin America

Brazil
Rua Odila Maia Rocha Brito, 25
Edificio Beaumont, andar 1 ao 5
CEP 13092-110 Campinas -SP

Mexico
Av. Ferrocarril 202
Parque Industrial Querétaro
Santo Rosa Jauregui, Querétaro
C.P. 76220

North America

Canada
3200A, rue King Ouest,
Suite 300
Sherbrooke (Québec) J1L 1C9

United States of America
10101 Science Drive
Sturtevant, Wisconsin
53177

CHANGE OF ADDRESS/OWNERSHIP

If your address has changed or if you are the new owner of the boat, be sure to notify BRP by either:

– Notifying an authorized Sea-Doo dealer.
– **North America Only:** calling at 1 888 272-9222.
– Mailing one of the change of address cards on the following pages at one of the BRP addresses indicated in the *Contact Us* section of this guide.

In case of change of ownership, please join a proof that the former owner agreed to the transfer.

Notifying BRP, even after the expiration of the limited warranty, is very important as it enables BRP to reach the boat owner if necessary, like when safety recalls are initiated. It is the owner's responsibility to notify BRP.

STOLEN UNITS: In the event that your boat is stolen, you should notify your area's distributor warranty department of such. We will ask you to provide your name, address, phone number, Hull Identification Number and date it was stolen.

CHANGE OF ADDRESS ❑ CHANGE OF OWNERSHIP ❑

VEHICLE IDENTIFICATION NUMBER

Model Number | Vehicle Identification Number (V.I.N.)

OLD ADDRESS OR PREVIOUS OWNER:

NAME

NO. STREET APT

CITY STATE/PROVINCE ZIP/POSTAL CODE

COUNTRY TELEPHONE

NEW ADDRESS OR NEW OWNER:

NAME

NO. STREET APT

CITY STATE/PROVINCE ZIP/POSTAL CODE

COUNTRY TELEPHONE

E-MAIL ADDRESS

CHANGE OF ADDRESS ❑ CHANGE OF OWNERSHIP ❑

VEHICLE IDENTIFICATION NUMBER

Model Number | Vehicle Identification Number (V.I.N.)

OLD ADDRESS OR PREVIOUS OWNER:

NAME

NO. STREET APT

CITY STATE/PROVINCE ZIP/POSTAL CODE

COUNTRY TELEPHONE

NEW ADDRESS OR NEW OWNER:

NAME

NO. STREET APT

CITY STATE/PROVINCE ZIP/POSTAL CODE

COUNTRY TELEPHONE

E-MAIL ADDRESS

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CHANGE OF ADDRESS ❑ CHANGE OF OWNERSHIP ❑

VEHICLE IDENTIFICATION NUMBER

Model Number | Vehicle Identification Number (V.I.N.)

OLD ADDRESS OR PREVIOUS OWNER:

NAME

NO. STREET APT

CITY STATE/PROVINCE ZIP/POSTAL CODE

COUNTRY TELEPHONE

NEW ADDRESS OR NEW OWNER:

NAME

NO. STREET APT

CITY STATE/PROVINCE ZIP/POSTAL CODE

COUNTRY TELEPHONE

E-MAIL ADDRESS

CHANGE OF ADDRESS ❑ CHANGE OF OWNERSHIP ❑

VEHICLE IDENTIFICATION NUMBER

Model Number | Vehicle Identification Number (V.I.N.)

OLD ADDRESS OR PREVIOUS OWNER:

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CITY STATE/PROVINCE ZIP/POSTAL CODE

COUNTRY TELEPHONE

NEW ADDRESS OR NEW OWNER:

NAME

NO. STREET APT

CITY STATE/PROVINCE ZIP/POSTAL CODE

COUNTRY TELEPHONE

E-MAIL ADDRESS

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NOTE:

NOTE:

NOTE:

NOTE:

NOTE:

NOTE:

Trailer
Model No. _____

Vehicle
Identification Number (V.I.N.) _____

OWNER: _____
NAME

_____
No. STREET APT

_____
CITY STATE/PROVINCE ZIP/POSTAL CODE

Purchase Date _____ _____ _____
YEAR MONTH DAY

Warranty Expiry Date _____ _____ _____
YEAR MONTH DAY

To be completed by the authorized Sea-Doo dealer at the time of the sale.

DEALER IMPRINT AREA

⚠ WARNING

Disregarding any of the safety precautions and instructions contained in this user's guide, safety video and on product safety labels could cause injury including the possibility of death.

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www.brp.com

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