

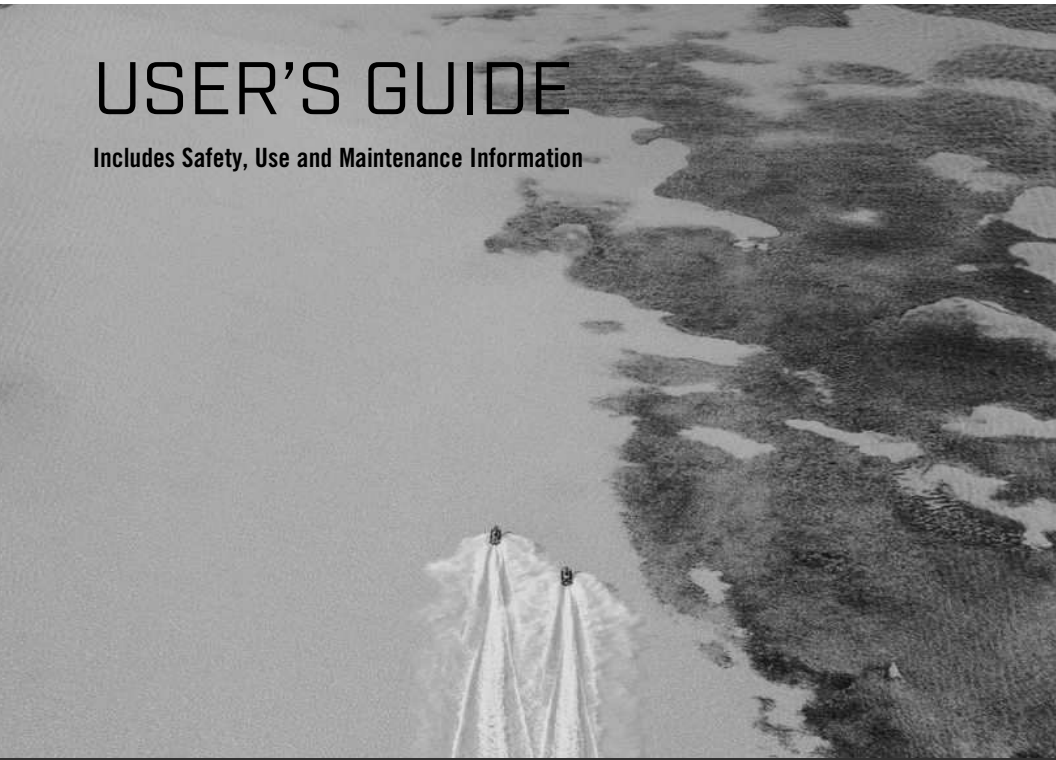
SEA-DOO®



MOVE TRAILERS

USER'S GUIDE

Includes Safety, Use and Maintenance Information



^ WARNING

Read this user's guide thoroughly. It contains important safety information.
Keep this user's guide for reference.

219002378

Original Instructions

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BRP Inc.

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GENERAL INFORMATION

GENERAL INFORMATION

Congratulations on your purchase of your new BRP Sea-Doo® watercraft trailer. It is backed by the BRP warranty and a network of authorized Sea-Doo watercraft dealers ready to provide the parts or service you may require.

Know Before You Go

To learn how to reduce the risk of accident for you or bystanders, read this user's guide before using this trailer.

Also, read all safety labels on the trailer and watch the safety video: SEA-DOO HOW TO SERIES - PROPER WATERCRAFT TRAILERING available here <https://www.youtube.com/watch?v=mXtHWldt7yl>.

Or using this QR code.



Failure to follow the warnings contained in this user's guide can result in **SERIOUS INJURY** or **DEATH**.

About this User's Guide

The following guide will help you become better acquainted with your new trailer and its safe operation.

Keep this User's Guide in the tow vehicle so you can refer to it.

If you want to view and/or print an extra copy of this User's Guide, simply visit the following website:

www.operatorsguides.brp.com

It is understood that this User's Guide may be translated into another language. In the event of any discrepancy, the English version shall prevail.


The information and components/system descriptions contained in this


document are correct at the time of publication. Bombardier Recreational Products Inc., however, maintains a policy of continuous improvement of its products without imposing upon itself any obligation to install them on products previously manufactured. Due to late changes, some differences between the manufactured product and the descriptions and/or specifications in this guide may occur. BRP reserves the right at any time to discontinue or change specifications, designs, features or equipment without incurring any obligation upon itself.


The illustrations in this document show the typical construction of the different assemblies and may not reproduce the full detail or exact shape of the parts. However, they represent parts that have the same or similar function.


Safety Messages

This operator's guide utilizes the following symbols and words to emphasize particular information:

The safety alert symbol  indicates a potential injury hazard.

 DANGER
Indicates a potential hazard which, if not avoided, will result in serious injury or death.

 WARNING
Indicates a potential hazard which, if not avoided, could result in serious injury or death.

 CAUTION
Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

Indicates an instruction which, if not followed, could severely damage watercraft components or other property.

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SAFETY INFORMATION

SPECIAL SAFETY MESSAGES

Important Warnings

Always perform the *Pre-Use Inspection* for safe driving.

Always follow the guidelines in *Towing the Trailer*.

Maintain your trailer as per the *Maintenance Schedule*.

Make sure to always secure your trailer with wheel blocks when not in use.

Important Information

Trailer

This BRP Sea-Doo MOVE™ trailer has been specially designed to carry a PWC.

Hitch

WARNING

The use of a hitch with an insufficient load rating can result in hitch breakdown.

Be sure the hitch ball size matches the coupler size.

Inspect the hitch for wear, corrosion and cracks before coupling. Replace the required components if any of the above conditions is observed.

WARNING

Do not tow whenever a component is defective.

NOTICE

The coupling socket should not be allowed to rest on the ground where dirt and sand can enter the socket. This will lead to excessive wear or cause the locking mechanism to malfunction.

Ensure the hitch is properly secured before coupling the trailer to the vehicle.

WARNING

An improperly coupled trailer can result in a loss of control or a serious road hazard. Never use the trailer until the pre-use inspection has been completed.

Tow Vehicle

Some vehicles are not intended to tow a trailer. Make sure your vehicle is designed to tow a trailer and its towing capacity is sufficient.

WARNING

Never tow this trailer with a vehicle not intended for trailer towing or with an insufficient towing capacity.

Accessories and Modifications

We recommend to use replacement parts and accessories from BRP. They've been especially designed for your trailer and manufactured to meet BRP's demanding standards.

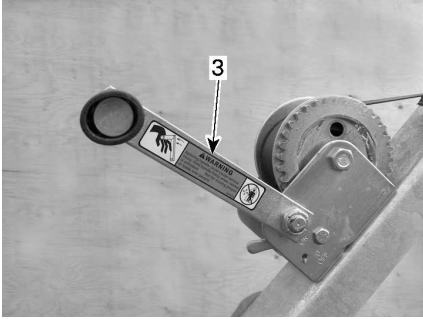
Do not make unauthorized modifications, or use accessories that are not approved by BRP. Since these changes have not been tested by BRP, they may increase the risk of accidents or injuries, and they can make the trailer illegal for use.

LOCATION OF THE IMPORTANT LABELS

The following labels are on your trailer. If missing or damaged, they can be replaced free of charge. See an authorized Sea-Doo dealer.

Please read the following labels carefully before using your trailer.

Safety Labels (All Models)



MOVE I AND II TRAILERS WITH WINCH

⚠ WARNING

Serious injury or death can result if this trailer is towed before familiarizing yourself with the manufacturer's operation instructions listed below.

Do not exceed the tow vehicle's "tow rating" or exceed the GVWR or GCWR.

⚠ WARNING

Before towing this trailer check that:

- Coupler hitch and trailer ball are the same size. Coupler is latched. Safety chains are crisscrossed under tongue and attached to towing vehicle.
- All trailer lighting is working correctly. Load is secured to trailer (front and rear). Tongue jack (if trailer is equipped) is retracted.
- Wheel lug bolts are properly tightened. Tires are inflated to pressure indicated on tire.
- Load is within trailer capacity and distributed properly to maintain proper tongue weight.

You are required to comply with local and state requirements regarding brakes, licensing and any additional equipment that may be necessary. Contact your state motor vehicle department for more information.

219 903 238

LABEL 1

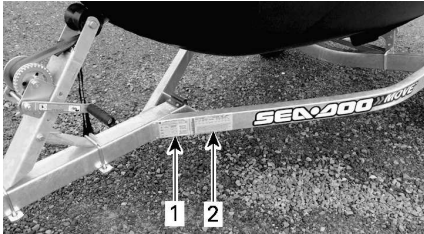


LABEL 3

Technical Information Labels (MOVE I Series)

NOTICE

The following information may differ from the labels on the trailer. Refer to the labels on the trailer or refer to the *Specifications* section for additional information.



TYPICAL - MOVE I LABELS LOCATION

TIRE AND LOADING INFORMATION

RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT

The weight of cargo should never exceed 567 KG 1250 LBS

Le poids du chargement ne doit jamais dépasser 0 KG 0 LBS

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID		SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
FRONT AVANT	ST145/R12D	448 kPa	65 PSI	VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS
REAR ARRIERE		0 kPa	0 PSI	
SPARE DE SECOURS	NONE			

5KTWS1315NF544751

LABEL 1 - MOVE I 1250 SPRING/ 1250 LONG

TIRE AND LOADING INFORMATION

RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT

The weight of cargo should never exceed 583 KG 1285 LBS

Le poids du chargement ne doit jamais dépasser 0 KG 0 LBS

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID		SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
FRONT AVANT	ST145/R12D	448 kPa	65 PSI	VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS
REAR ARRIERE		0 kPa	0 PSI	
SPARE DE SECOURS	NONE			

5KTWS1416NF544756

LABEL 1 - MOVE I 1250 LONG (ALUMINUM)

TIRE AND LOADING INFORMATION**RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT**The weight of cargo should never exceed 583 **KG** 1285 **LBS**Le poids du chargement ne doit jamais dépasser 0 **KG** 0 **LBS**

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID		SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
FRONT AVANT	4.80 X 12B	345 kPA	50 PSI	
REAR ARRIERE		0 kPA	0 PSI	VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS
SPARE DE SECOURS	NONE			

5KTWS1417NF560156

LABEL 1 - MOVE I 1250 LONG (ALUMINUM LATAM)**TIRE AND LOADING INFORMATION****RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT**The weight of cargo should never exceed 680 **KG** 1500 **LBS**Le poids du chargement ne doit jamais dépasser 0 **KG** 0 **LBS**

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID		SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
FRONT AVANT	ST145/R12D	448 kPA	65 PSI	
REAR ARRIERE		0 kPA	0 PSI	VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS
SPARE DE SECOURS	NONE			

5KTWS1319NF544753

LABEL 1 - MOVE I 1500 LONG

TIRE AND LOADING INFORMATION

RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT

The weight of cargo should never exceed **680 KG 1500 LBS**
 Le poids du chargement ne doit jamais dépasser **0 KG 0 LBS**

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID	SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION	5KTWS1413MIF591984
FRONT AVANT	ST185/80R13D	448 kPA 65 PSI		
REAR ARRIERE		0 kPA 0 PSI	VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS	
SPARE DE SECOURS	NONE			

LABEL 1 - MOVE SAR-1500-56

MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC

DATE: 10/20/2021 MADE IN USA JOB# 780631

ALL AXLES				COLD INFL. MAX. LOAD					
GVWR / PNBV GAWR / PNBE				PRESSURE CARRYING CAP					
KG	LBS	KG	LBS	TIRE/PNEU	KPA	PSI	KG	LBS	RIM
671	1479	671	1479	ST145/R12D	448	65	567	1250	12x4
0	0				0	0	0	0	

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

TYPE: /TRA/REAM WATERCRAFT TRAILER MOVE I 1250 SPRING

LABEL 2 - MOVE I 1250 SPRING



5KTWS1317NF544752



MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC

DATE: 10/20/2021		MADE IN USA		JOB# 780632					
ALL AXLES				COLD INFL. MAX. LOAD					
GVWR / PNBV		GAWR / PNBE		PRESSURE		CARRYING CAP			
KG	LBS	KG	LBS	TIRE/PNEU	KPA	PSI	KG	LBS	RIM
683	1505	683	1505	ST145/R12D	448	65	567	1250	12x4
0	0				0	0	0	0	

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

TYPE: /TRA/REAM WATERCRAFT TRAILER MOVE I 1250 LONG

LABEL 2 - MOVE I 1250 LONG

5KTWS1416NF544756



MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC

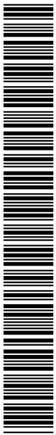
DATE: 10/20/2021		MADE IN USA		JOB# 780636					
ALL AXLES				COLD INFL. MAX. LOAD					
GVWR / PNBV		GAWR / PNBE		PRESSURE		CARRYING CAP			
KG	LBS	KG	LBS	TIRE/PNEU	KPA	PSI	KG	LBS	RIM
680	1500	680	1500	ST145/R12D	448	65	583	1285	12x4
0	0				0	0	0	0	

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

TYPE: /TRA/REAM WATERCRAFT TRAILER MOVE I 1250 LONG

LABEL 2 - MOVE I 1250 LONG (ALUMINUM)

5KTWS1417NF560156



MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC

DATE: 12/15/2021		MADE IN USA		JOB# 787105					
ALL AXLES				COLD INFL. MAX. LOAD					
GVWR / PNBV GAWR / PNBE				PRESSURE CARRYING CAP					
KG	LBS	KG	LBS	TIRE/PNEU	KPA	PSI	KG	LBS	RIM
680	1500	680	1500	4.80 X 12B	345	50	583	1285	12x4
0	0				0	0	0	0	

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

TYPE: /TRA/REAM WATERCRAFT TRAILER MOVE I 1250 LONG

LABEL 2 - MOVE I 1250 LONG (ALUMINUM LATAM)

5KTWS1319NF544753



MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC

DATE: 10/20/2021		MADE IN USA		JOB# 780633					
ALL AXLES				COLD INFL. MAX. LOAD					
GVWR / PNBV GAWR / PNBE				PRESSURE CARRYING CAP					
KG	LBS	KG	LBS	TIRE/PNEU	KPA	PSI	KG	LBS	RIM
805	1775	805	1775	ST145/R12D	448	65	680	1500	12x4
0	0				0	0	0	0	

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

TYPE: /TRA/REAM WATERCRAFT TRAILER MOVE I 1500 LONG

LABEL 2 - MOVE I 1500 LONG

5KTWS1413MF591984
 *5KTWS1413MF59198

MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC

DATE: 10/26/2021 MADE IN USA JOB# 781143

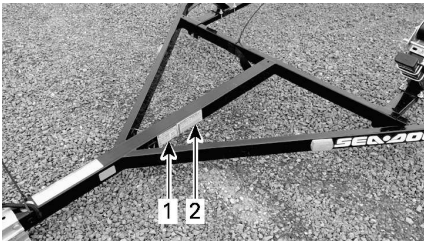
ALL AXLES				COLD INFL. MAX. LOAD PRESSURE CARRYING CAP					
GVWR / PNBV		GAWR / PNBE		TIRE/PNEU	KPA	PSI	KG	LBS	RIM
849	1872	849	1872	ST185/80R13D	448	65	680	1500	13x4.5
0	0				0	0	0	0	

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

TYPE: /TRA/REAM WATERCRAFT TRAILER MOVE SAR-1500-56

LABEL 2 - MOVE SAR-1500-56

Technical Information Labels (MOVE II Series)



TYPICAL - MOVE II LABELS LOCATION

TIRE AND LOADING INFORMATION

RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT

The weight of cargo should never exceed 553 KG 1220 LBS
 Le poids du chargement ne doit jamais dépasser 0 KG 0 LBS

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID		SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
FRONT AVANT	ST145/R12D	448 kPA	65 PSI	
REAR ARRIERE		0 kPA	0 PSI	VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS
SPARE DE SECOURS	NONE			

5KTWS1310NF544754

LABEL 1 - MOVE II SHORT

TIRE AND LOADING INFORMATION

RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT

The weight of cargo should never exceed 1075 KG 2370 LBS

Le poids du chargement ne doit jamais dépasser 0 KG 0 LBS

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID		SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION	5KTWS171XNPF544755
FRONT AVANT	ST185/80R13D	448 kPA	65 PSI		
REAR ARRIERE		0 kPA	0 PSI	VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS	
SPARE DE SECOURS	NONE				

LABEL 1 - MOVE II

TIRE AND LOADING INFORMATION

RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT

The weight of cargo should never exceed 1179 KG 2600 LBS

Le poids du chargement ne doit jamais dépasser 0 KG 0 LBS

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID		SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION	5KTWS151XNPF544757
FRONT AVANT	ST185/80R13D	448 kPA	65 PSI		
REAR ARRIERE		0 kPA	0 PSI	VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS	
SPARE DE SECOURS	NONE				

LABEL 1 - MOVE II ALUMINIUM

TIRE AND LOADING INFORMATION

RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT

The weight of cargo should never exceed 1179 KG 2600 LBS

Le poids du chargement ne doit jamais dépasser 0 KG 0 LBS

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID		SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION	5KTWS1510NPF560157
FRONT AVANT	ST185/80D13C	345 kPA	50 PSI		
REAR ARRIERE		0 kPA	0 PSI	VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS	
SPARE DE SECOURS	NONE				

LABEL 1 - MOVE II ALUMINIUM (LATAM)

MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC

DATE: 10/20/2021 **MADE IN USA** **JOB#** 780634

ALL AXLES				COLD INFL. MAX. LOAD						
GVWR / PNBV		GAWR / PNBE		PRESSURE			CARRYING CAP			
KG	LBS	KG	LBS	TIRE/PNEU	KPA	PSI	KG	LBS	RIM	
708	1560	708	1560	ST145/R12D	448	65	553	1220	12x4	
0	0				0	0	0	0		

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TYPE: /TRA/REAM WATERCRAFT TRAILER **MOVE II SHORT**

LABEL 2 - MOVE II SHORT

MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC

DATE: 10/20/2021 **MADE IN USA** **JOB#** 780635

ALL AXLES				COLD INFL. MAX. LOAD						
GVWR / PNBV		GAWR / PNBE		PRESSURE			CARRYING CAP			
KG	LBS	KG	LBS	TIRE/PNEU	KPA	PSI	KG	LBS	RIM	
1343	2960	1343	2960	ST185/80R13D	448	65	1075	2370	13x4.5	
0	0				0	0	0	0		

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

TYPE: /TRA/REAM WATERCRAFT TRAILER **MOVE II**

LABEL 2 - MOVE II

5KTWS1310NF544754

5KTWS171XNF544755

5KTWS151XNF544757



MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC

DATE: 10/20/2021 MADE IN USA JOB# 780637

ALL AXLES				COLD INFL. MAX. LOAD PRESSURE CARRYING CAP					
GVWR / PNBV		GAWR / PNBE		TIRE/PNEU	KPA	PSI	KG	LBS	RIM
KG	LBS	KG	LBS						
1343	2960	1343	2960	ST185/80R13D	448	65	1179	2600	13x4.5
0	0				0	0	0	0	

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

TYPE: /TRA/REAM WATERCRAFT TRAILER MOVE II ALU

LABEL 2 - MOVE II ALUMINUM

5KTWS1510NF560157



MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC

DATE: 12/15/2021 MADE IN USA JOB# 787106

ALL AXLES				COLD INFL. MAX. LOAD PRESSURE CARRYING CAP					
GVWR / PNBV		GAWR / PNBE		TIRE/PNEU	KPA	PSI	KG	LBS	RIM
KG	LBS	KG	LBS						
1343	2960	1343	2960	ST185/80D13C	345	50	1179	2600	13x4.5
0	0				0	0	0	0	

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

TYPE: /TRA/REAM WATERCRAFT TRAILER MOVE II ALU

LABEL 2 - MOVE II ALUMINUM (LATAM)

REPORTING SAFETY DEFECTS

Your safety is very important to Bombardier Recreational Products Inc. (BRP). If you have any concerns you should immediately contact BRP customer service.

If you believe that your vehicle has a defect which could cause a crash or could cause injury or death, you should immediately inform the following authorities in addition to notifying Bombardier Recreational Products Inc.:

- In the USA, the National Highway Traffic Safety Administration (NHTSA)
- In Canada, Transport Canada
- In other countries, the competent authorities.

If any of these authorities receives similar complaints, it may open an investigation, and if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign.

However, these authorities cannot become involved in any individual problems between you, your dealer or Bombardier Recreational Products Inc.

To contact NHTSA:



888-327-4236



1 800-424-9153



National Highway Traffic Safety Administration
1200 New Jersey Avenue, SE
Washington, DC 20590



www.safercar.gov

To contact Transport Canada:



819-994-3328 (Gatineau-Ottawa area or internationally)
Toll free : 1 800-333-0510 (in Canada)



Transport Canada - ASFAD
330 Sparks Street
Ottawa, ON
K1A 0N5



<https://www.tc.gc.ca/recalls>

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OPERATING INSTRUCTIONS

TRAILER SET-UP

Do not change the position of the axle.

The bow stopper roller can be moved to change the tongue weight and to suit the shape of the PWC'S bow.

The bunks can be adjusted to suit the shape of the PWC's hull.

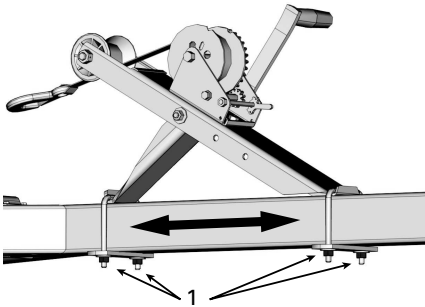
All Models Except Aluminum and Spark™ MOVE II

Tongue Weight

Move the winch support towards the front or rear to move the PWC's mass. This changes the weight applied to the tongue.

The tongue weight should be from 3 to 10% of the total trailer and PWC weight with tongue parallel to the ground.

To adjust, loosen the 4 nuts underneath the winch support U-bolts, move winch support to the desired position.



TYPICAL

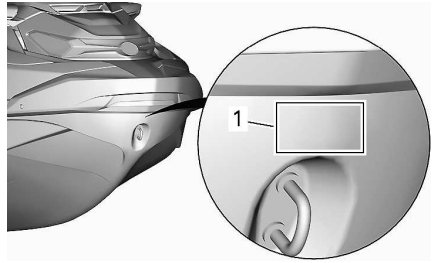
1. Winch support U-bolts nuts

Tighten U-bolt nuts to specification.

Tightening Torque	
Winch support U-bolt nuts	27 N·m ± 3 N·m (20 lbt·ft ± 2 lbf·ft)

Bow Stopper Roller

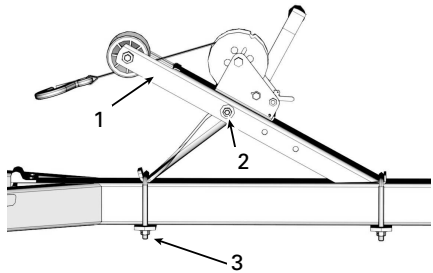
Set bow stopper roller so that it leans on the watercraft bow between rubber bumper and bow eyelet.



1. Area where the roller must lean

Adjust as follows:

1. Loosen the two (2) nuts underneath the rear winch support U-bolt.
2. Loosen the winch arm adjustment bolt.
3. Set the bow stopper roller to the desired height.



1. Winch arm
2. Winch arm adjustment bolt
3. Rear U-bolt nuts
4. Tighten the winch arm adjustment bolt to specifications.
5. Tighten the rear U-bolt nuts to specifications.

Tightening Torque	
U-bolts nuts	27 N·m ± 3 N·m (20 lbf·ft ± 2 lbf·ft)
Winch arm adjustment bolt	27 N·m ± 3 N·m (20 lbf·ft ± 2 lbf·ft)

Bunks

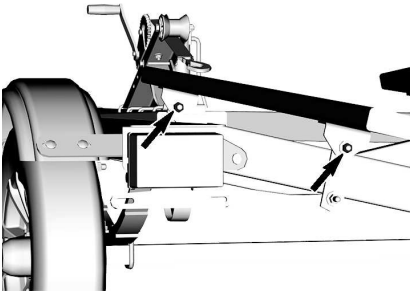
The wooden bunks are preset to suit all Sea-Doo personal watercraft (PWC) hull designs except Switch® Series, however, a universal rule applies: bunks must lean square against a plain area of the hull.

Make sure the bunks are well positioned.

Bunk Angle (MOVE I and MOVE II Series)

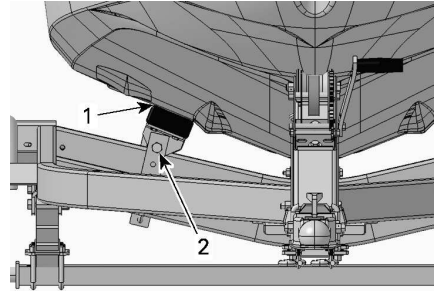
To adjust the angle:

1. Loosen the 2 bolts and nuts underneath the bunk when the PWC is not on the trailer.



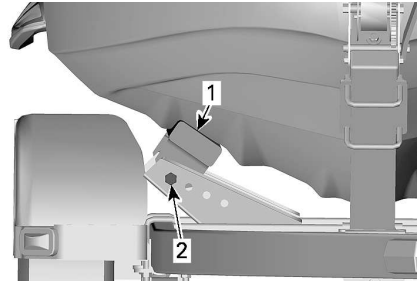
2. Put the PWC on the trailer so the bunks are square with hull as shown on illustration.

If the bunks do not rest on a suitable part of the hull, refer to appropriate *Bunk Height and Lateral Position* section.



MOVE I - WOODEN BUNK SHOWN

1. Bunk square with hull
2. Retaining bolt and nut



MOVE II - WOODEN BUNK SHOWN

1. Bunk square with hull
2. Bolt
3. Tighten bolts to specification.

Tightening Torque	
Bunk retaining bolts	7 N·m ± 1 N·m (62 lbf·in ± 9 lbf·in)

Bunk Height and Lateral Position (MOVE I Series)

WARNING

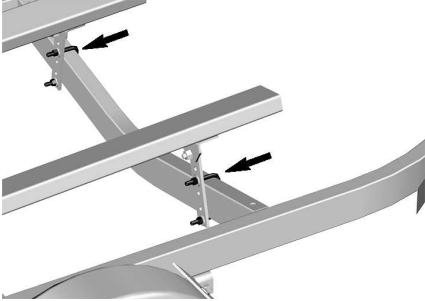
Always set both bunks to the same height and lateral stance.

Change the height and position as follows:

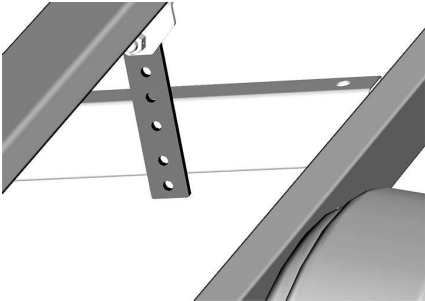
NOTE:

The height can be changed at front of the bunks only.

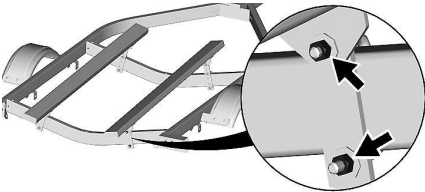
1. Remove the PWC from the trailer.
2. If the height has to be changed, remove the front support U-bolts.



3. Install the front U-bolt in the holes corresponding the desired height, but do not tighten yet.



4. Loosen the rear brackets nuts.



5. Move the bunks laterally until desired position is achieved.
6. Tighten the nuts to specifications.

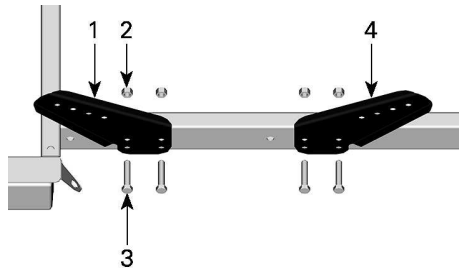
Tightening Torque	
Bunk bracket nut Backing plate nut	34 N·m ± 4 N·m (25 lbf·ft ± 3 lbf·ft)
Bunk retaining nut	7 N·m ± 1 N·m (62 lbf·in ± 9 lbf·in)

Bunk Height and Lateral Position (MOVE II Series)

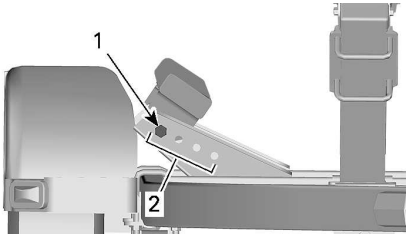
WARNING
Always set both bunks to the same height and lateral stance.

Change the height and position as follows:

1. With the PWC off the trailer, remove the bolts retaining the bunks to their supports.
2. Install the bolts in the holes corresponding the desired position.



1. Bunk bracket LH
2. 1/2-13 Centerlock Hex. Nut
3. 1/2-13 x 2-1/2" HX HD Bolt
4. Bunk bracket RH



1. Bolt
2. Adjustment holes

3. Tighten the bolts to specification.

Tightening Torque	
Bunk bracket nut	41 N·m ± 4 N·m (30 lbf·ft ± 3 lbf·ft)

4. Adjust the angle if necessary, refer to *Bunk Angle*.

Aluminum Models

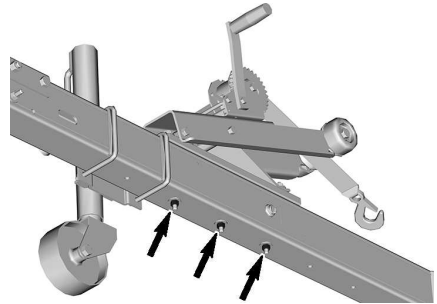
Tongue Weight

Move the winch support towards the front or rear to move the PWC's mass. This changes the weight applied to the tongue.

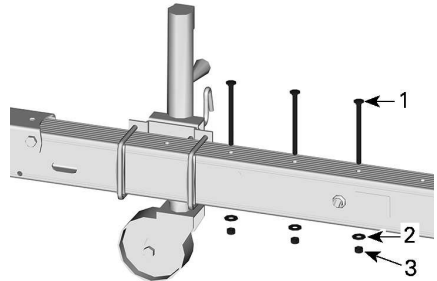
The tongue weight should be from 3 to 10% of the total trailer and PWC weight with tongue parallel to the ground.

Adjust as follows:

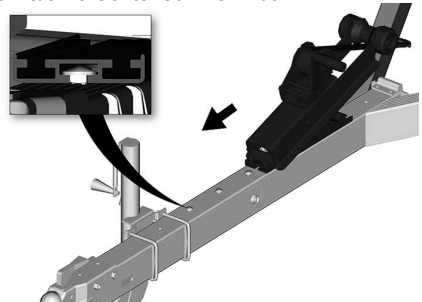
1. Remove three (3) nuts and washers and slide plate forward or rearward to desired position.



2. If carriage bolts become exposed relocated to a hole below the mounting plate's desired position.



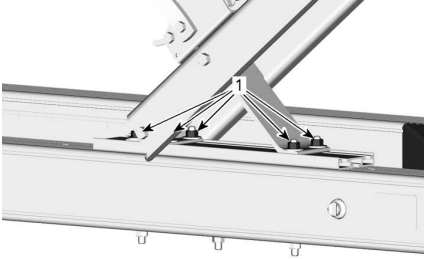
1. 3/8-16 x 5" Carriage Bolt
2. 3/8 Washer
3. 3/8-16 Centerlock Hex Nut



3. Place washers and nuts onto carriage bolts and tighten nuts to specification.

Tightening Torque	
Winch support retaining nuts	27 N·m ± 3 N·m (20 lbf·ft ± 2 lbf·ft)

- To adjust front to rear winch position, loosen the six (6) nuts, move forward or rearward to desired position.



TYPICAL

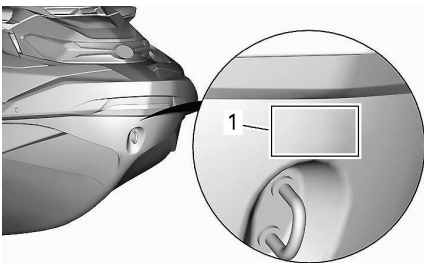
- Winch support retaining nuts

- Tighten nuts to specification.

Tightening Torque	
Winch support retaining nuts	27 N·m ± 3 N·m (20 lbf·ft ± 2 lbf·ft)

Bow Stopper Roller

Set bow roller stopper so that it leans on the PWC bow between rubber bumper and bow eyelet (or bow cup on selected models).

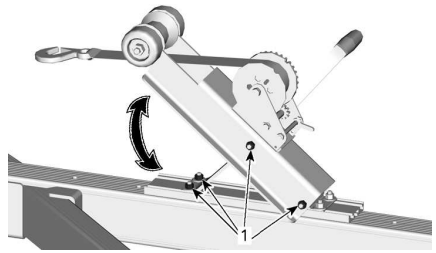


- Area where the roller must lean

Adjust as follows:

- Loosen the four (4) winch adjustment nuts as shown.
- Set the bow roller stopper to the desired height, then lock it in

position by tightening nuts as per the following table.



TYPICAL

- Winch adjustment nuts

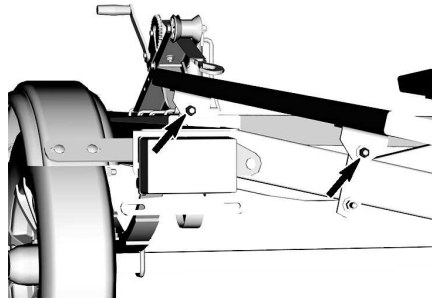
Tightening Torque	
Winch adjustment nuts	27 N·m ± 3 N·m (20 lbf·ft ± 2 lbf·ft)

Bunks

Bunk Angle

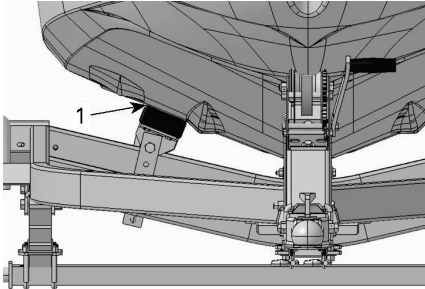
Adjust the angle as follows:

- With the PWC off the trailer, loosen the bolts retaining the bunk to its support.



TYPICAL

- Load the watercraft on the trailer and make sure that the bunks rest flat on a flat part of the hull as shown.



TYPICAL

1. Bunk resting flat

- If the bunks do not rest on a suitable part of the hull, refer to **BUNK LATERAL POSITION** section.
- Tighten the bolts to specification.

Tightening Torque	
Bunk retaining nut	7 N·m ± 1 N·m (62 lbf·in ± 9 lbf·in)

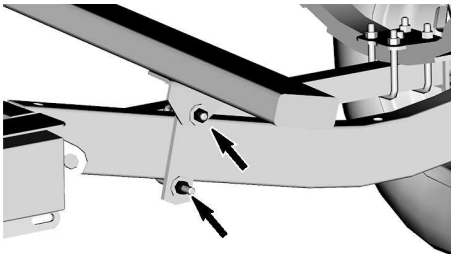
Bunk Lateral Position

WARNING

Always set both bunks to the same lateral stance.

Adjust as follows:

- With the PWC off the trailer, loosen the bracket nuts



TYPICAL — ALL MOVE I STEEL

- Slide the bunk to the desired position.

- Tighten nuts to specification.

Tightening Torque	
Bunk support nuts	34 N·m ± 4 N·m (25 lbf·ft ± 3 lbf·ft)

- Adjust the angle if necessary, refer to *Bunk Angle*.

Spark™ MOVE II Models

This trailer is specifically made to transport the Spark PWC. No adjustment is required.

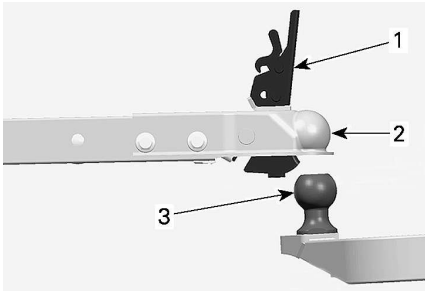
NOTICE

Do not use this trailer to transport any other model of PWC. Use this trailer only to transport the Spark models.

BEFORE GETTING UNDERWAY

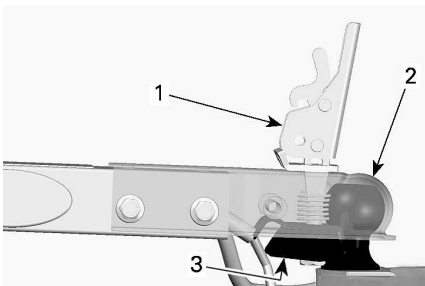
Attaching the Trailer to the Tow Vehicle

1. Make sure that the coupler and hitch ball are the same size (2 in).
2. Have someone guide you and reverse the tow vehicle as close as possible to the trailer. This is easier and safer than pulling the trailer to the vehicle.
3. Be sure the coupler-locking mechanism is released.
4. Raise the front end of the trailer. Position the the hitch ball directly under the coupler and lower until it is all the way down.



TYPICAL, WITHOUT BRAKES

1. Coupler-locking mechanism (released)
 2. Coupler
 3. Hitch ball
5. Check under the coupling to be certain that the ball clamp is below the ball and not riding on top of the ball.



TYPICAL

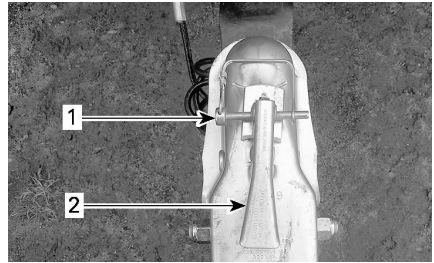
1. Coupler-locking mechanism (released)
2. Hitch ball in coupler
3. Ball clamp

6. Close the coupler on the hitch ball.
7. Lift the trailer tongue. If it comes loose from the ball, open the coupler, make sure the clamp is positioned correctly, then close it again.

WARNING

If the coupler cannot be secured to hitch ball, do not tow the trailer. Refer to an authorized Sea-Doo dealer to inspect the trailer as soon as possible.

8. Lock the coupler using a locking pin.



TYPICAL, WITHOUT BRAKES

1. Locking pin
2. Coupler-locking mechanism in locked position

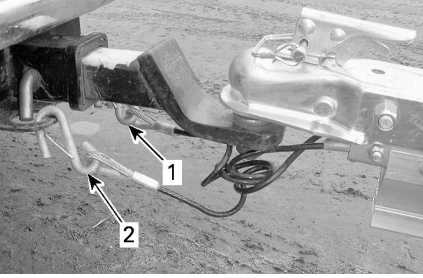
NOTE:

At this point the tow vehicle and the trailer should be level.

9. Attach the tongue safety cables in a crisscross pattern as shown.

NOTICE

To avoid damaging wiring harness, ensure the harness is not passed between the tongue safety cables.



1. LH tongue safety cable attached to the RH side chains of hitch
2. RH tongue safety cable attached to the LH side chains of hitch

10. Connect lights connector.

Pre-Use Inspection

WARNING

Perform a pre-use inspection before each use to detect potential problems during operation. The pre-use inspection can help you monitor wear and deterioration before they become a problem. Correct any problems that you discover to reduce the risk of a breakdown or crash. See an authorized Sea-Doo dealer as necessary.

Action	✓
Make sure the hitch ball size matches the coupler size (5 cm (2 in)).	
Check that the watercraft is ready to be towed according to the watercraft manufacturer's recommendations.	
Check that the jack is retracted.	
Check tires condition. Refer to <i>Maintenance procedures</i> for details.	
Check tires pressure. Refer to <i>specifications</i> for values.	
Check of wheel lug nuts for tightness.	
Check that the load meets the specifications.	
Check that coupler is latched and locked. Refer to <i>Attaching the Trailer to the Tow Vehicle</i> .	
Check that tongue safety cables are crisscrossed under the tongue and attached to the hitch. Refer to <i>Attaching the Trailer to the Tow Vehicle</i> .	
Check lights operation.	
Clean all reflectors and lights lenses.	
Check if watercraft is properly secured to the trailer at rear.	
Make sure the watercraft is properly secured at front. Refer to <i>Loading the Watercraft</i> .	

TOWING THE TRAILER

Follow the tow vehicle's manufacturer instructions regarding trailer towing.

WARNING

SEVERE INJURY OR DEATH can result if you do not follow these instructions:

When towing the trailer, pay particular attention to the following:

- Maintain a safe distance between the vehicle ahead and your vehicle.
- When towing a trailer, more time and distance are needed when passing or stopping.
- Reduce your speed and slow down more than usual before turning. Avoid sharp turns.
- When cornering, do it on a larger radius. It takes more space to turn with a trailer.
- Always move slowly when backing up. Ask someone to guide you when possible. Practice in an open area at the first opportunity.
- If trailer starts to sway, do not hit the brakes or compensate using the steering wheel. Reduce speed and maintain a steady course.
- When going downhill, reduce speed before starting the descent. Do not brake continuously. Apply and release brakes alternately to prevent brakes from overheating.

Loss of control of the trailer or trailer/vehicle combination can result in serious injury or death. The most common causes of loss of control of the trailer are:

- Driving too fast for the conditions.
- Overloading the trailer or loading the trailer incorrectly.
- Trailer improperly coupled to the hitch.
- Inadequate towing hitch.
- Not maintaining proper tire pressure.
- Not keeping wheel lug nuts tight.

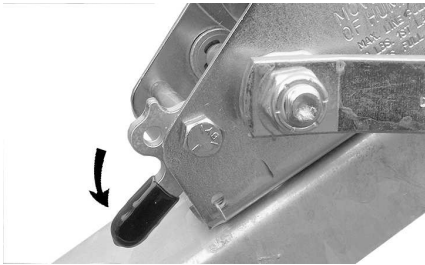
LAUNCHING THE WATERCRAFT

1. Prepare the watercraft for launching according to the watercraft manufacturer's recommendations.
2. Remove tie-downs from stern and trailer eyelets.
3. Disconnect lights connector.
4. Make sure the way is clear behind the trailer (in and out of water).
5. Attach ropes to the watercraft mooring cleats and prevent them from hanging.
6. Have someone guide you and reverse the vehicle until trailer reaches the desired depth into water.

NOTE:

The watercraft must not float above the bunks.

7. Hold the winch handle firmly and set winch mechanism to "unwind".



SET WINCH TO "UNWIND"

8. Unwind until watercraft slides off the trailer and floats. It may be necessary to push the watercraft a little.
9. Grab the ropes previously attached to the mooring cleats.
10. Detach the watercraft from the winch strap.
11. Moor the watercraft.
12. Drive the tow vehicle out of the ramp.
13. Connect lights connector.

LOADING THE WATERCRAFT

1. Disconnect lights connector.
2. Have someone guide you and reverse the vehicle until the trailer reaches the desired depth into water.

NOTE:

Bunks should be immersed in water just enough for the PWC to be dragged onto them without floating over them.

3. Unwind the winch strap to the appropriate length.
4. Align the watercraft with the trailer bunks.
5. Attach the winch strap to the watercraft's bow eyelet.



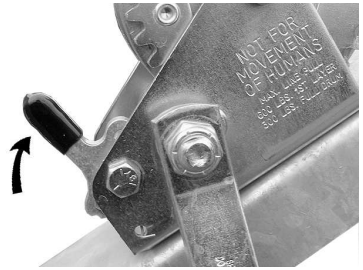
SMALL STRAP HOOKED

NOTICE

Attach the strap as explained . Using another method may damage to the PWC.

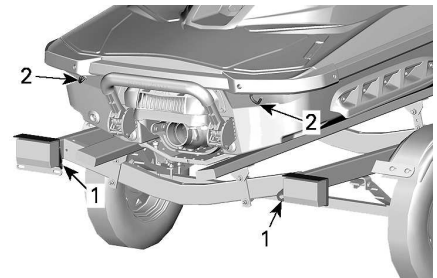
1. Pass the small strap through the bow eyelet.
2. Hook the small strap securely.

6. Set winch mechanism to "wind", then wind until watercraft bow reaches the trailer bow stop roller.



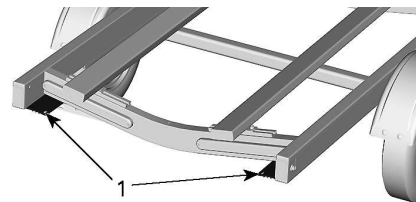
SET WINCH TO "WIND"

7. Drive the tow vehicle out of the ramp.
8. Secure the watercraft on the trailer using suitable tie-downs attached to the stern eyelets and trailer eyelets together.



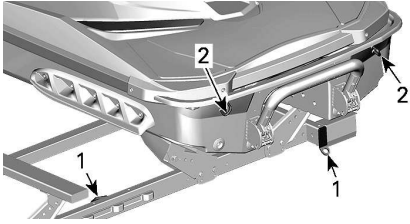
TYPICAL - MOVE 1 (EXCEPT ALUMINUM)

1. Trailer eyelets
2. PWC eyelets



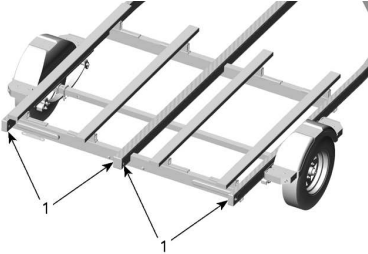
TYPICAL - MOVE 1 (ALUMINUM)

1. Trailer eyelets



TYPICAL - MOVE II (EXCEPT ALUMINUM)

- 1. Trailer eyelets
- 2. PWC eyelets



TYPICAL - MOVE II (ALUMINUM)

- 1. Trailer eyelets
- 9. Connect lights connector.

MAINTENANCE

MAINTENANCE SCHEDULE

Maintenance is very important for keeping your trailer in safe operating condition.

The maintenance schedule does not exempt the pre-use inspection.

NOTE:

If your trailer is used all year round, carry out both *Storage* and *Pre-Season* maintenance operations once a year.

At Storage

Carry out the following at trailer storage:

- Inflate tires to recommended pressure.
- Check coupler condition and lubricate.
- Lubricate jack.
- Apply Dielectric grease in all electric connectors and light bulb socket to prevent corrosion.
- Trailers with winch: Check winch and strap condition. Lubricate winch mechanism.
- If possible, park trailer in a protected area, garage, carport, etc.
- Raise trailer and place blocks under trailer frame to take most of the weight off the suspension and tires.

At Preseason

Carry out the following before using trailer after a storage period:

- Inspect wheels for damage.
- Check tightness of all fasteners.
- Check wheel bearing and seals.
- Check wiring harness and connector condition.
- Inspect tongue safety cables.

MAINTENANCE AND INSPECTION PROCEDURES

This section includes instructions for basic maintenance procedures. If you have the necessary mechanical skills and the required tools, you can perform these procedures. If not, see your authorized Sea-Doo dealer.

WARNING

Torque wrench tightening specifications must be strictly adhered to.

Locking devices, when removed (e.g.: locking tabs, elastic stop nuts, cotter pins, etc.), must be replaced.

Hoses, cables or locking ties removed during a procedure must be reinstalled as per factory standards.

Tongue Safety Cable

Tongue Safety Cable Inspection

Inspect for damage.

Discontinue use and contact an authorized Sea-Doo dealer if cable or its liner damage is found.

WARNING

Do not use the trailer if safety cables are damaged.

Coupler

Coupler Inspection and Lubrication

Check locking mechanism operation.

Check ball socket, ball clamp and lock mechanism for wear or damage.

Apply a thin coat of multipurpose grease to the inner surface of the ball socket.

Apply light oil to the pivot and sliding surface of the lock mechanism.

Tires

Tire Pressure

Check tire pressure. Tire pressure must be checked while the tire is cold.

NOTE:

Do not check the tire pressure immediately after towing the trailer. Allow at least three hours for a tire to cool down, if the trailer has been towed for as much as 1.6 km (1 mi).

The required pressure varies according to the trailer model. Refer to *Specifications*.

Tire Inspection

Replace the tire before towing the trailer if the tire tread has less than 1.6 mm (1/16 in) depth or if the built-in wear indicator bars are visible and flush with the remainder of the tire tread.

Always replace a tire with one of the same dimensions and load limit.

Inspect both sidewalls of each tire for any bubble, cut or bulge; and replace a damaged tire before towing the trailer.

WARNING

A bubble, cut or bulge in the sidewall can result in a tire blowout and loss of control.

Wheels

Wheel Inspection

Check wheel for cracks, bumps or other damages. Replace wheel as required.

Hubs, bearing and seals

Wheel Bearing Inspection

Install a jack under the axle and raise until the tire gets off the ground. Push and pull the wheel from the upper

edge to feel the play and rotate wheel. If any play is felt or if wheel does not turn smoothly, refer to the *Maintenance of hub and wheel bearing* section below.

Wheel Bearing Seal Inspection

Inspect the wheel bearing seals periodically. A slight film of grease around the seal is normal. Have the seal replaced if an excessive leak or damage is noticed.

Lubrication System

This trailer uses a Sure Lube system on all its axles. Its advantages are as follow:

- Check on hub and grease with ease.
- Change the grease in the hub and bearing (rotate slowly the hub while putting grease in).
- Grease the bearing without taking the hubs off.
- Grease the hub with ease, even during a long trip.

Under the rubber dust cap there is a grease fitting. The grease fitting presses grease into the hole that goes all the way through the center of the spindle and comes out by the back bearing. At that point, it greases the back bearing and fills the inside of the hub. It then greases the front bearing. When grease can be seen coming out of the castle nut, the hub and bearing are full.

Maintenance of hub and wheel bearing

1. Once or twice a year (depending on usage), install a jack under the axle and raise until the tire gets off the ground.
2. Push and pull the wheel from the upper edge to feel the play and rotate the wheel. If any play is felt, then the castle nut needs to be adjusted or the bearings need be

changed. (Refer to *Bearing Adjustment* for the castle nut adjustment)

3. When greasing the bearings, look at the old grease that comes out. If small silver-like filings are present, it may indicate a problem with the bearings. They should be replaced immediately.

NOTE: It is important to use a castle nut cotter pin the same size as the hole to make sure the Sure Lube system works properly.

When and What to Check

Trailers are often stored for extended periods of time, so it is important to check all of these before any use.

- Bearings that have been re-checked and repacked before storage and after immersion in salt water will last longer.
- Check the lubricant level when the hub is warm.
- Since it is a boat trailer, it is recommended to check just prior to launching to be sure the hub is full of grease when the axle is submerged.

Recommended Lubricant

Any good marine grade water-resistant grease is recommended. Different types of grease thickeners should not be mixed.

Bearing Repacking

Since wheels and bearings are submerged in the water when loading and unloading, preventative maintenance is required. Considering the various ways this trailer might be used, follow these general guidelines.

1. When water gets in the bearing and in contact with the steel itself, it will rust. So the most important part is getting a good grade wheel bearing grease that will not break down when water is mixed with it.

2. Pack the bearings by forcing the grease into all its small cavities. Fill the cavity in the hub with grease.
3. Make sure the grease seals are in usable condition.
4. Keep the bearings and grease free of any dirt or foreign matter.
5. The wheel bearings should be repacked anytime the trailer is stored.
6. If the trailer is often moved in the water, the chances of getting water in the bearings increase. Bearings should then definitely be packed at least twice during the season.
7. Towing a trailer over long distances has its good points and bad points. Doing so may warm the hub and grease it up enough to remove any water it may have collected. However, moving the warm hubs into the water shortly after a long tow will cause them to take on water through condensation. It is therefore important to let them cool before backing into the water.
8. Be sure the bearings are properly adjusted (Refer to *Bearing Adjustment*). In most instances, if a good quality lubricant is used and the lubricant levels are maintained, it may not be necessary to completely repack the bearings. However, if the grease appears to be contaminated or broken down, completely repack to remove all of the old grease from the bearings and hubs. Removing the rear bearing will most likely damage the rear seal. Install a new one when reassembling.

Bearing Adjustment

The wheel bearings have been preadjusted at the factory. However, checking the bearing adjustment after the first 80.5 km (50 miles) of use and checking again every time the bearings are repacked will maximize their life.

1. Using a jack, lift one side of the trailer.
2. Grip the edge of the wheel and try to rock it or move it. If there is a play, remove the dust cap and the cotter pin.
3. While rotating the wheel, tighten the spindle nut to specifications. Do not over tighten.

Tightening Torque	
Two 1-1/16" bearings set-up	2.3 Nm (20 lbf-in)
1-3/8" and 1-1/16" bearings set-up	3.4 Nm (30 lbf-in)

4. Look for the hole in the spindle through the slots in the spindle nut.
 - If you can see any part of the hole through the slot in the nut, turn the nut counterclockwise until the next slot in the nut lines up with the cross hole. Insert cotter pin.
 - If you cannot see any portion of the hole in the spindle through the slots in the nut, turn the nut counterclockwise until the hole lines up with the first slot available in the nut. Insert cotter pin.
 - This adjustment will give you from one-thousandths to ten thousandths end play, which is in tolerance for proper adjustment.
5. Check wheel again for the movement. If there is no lateral movement, spin the wheel. Wheel should turn easily and have no end play.
6. Bend the ends of the cotter pin to keep it from coming off.

NOTE: A large cotter pin must be used to fill the hole for the Sure Lube system to work properly.

7. Install the dust cover. Tap lightly on the edges to place the dust cover.
8. Use a screwdriver and a hammer to tap the dust cover until it is completely into the hub and the flange on the dust cover is tight against the hub face. Alternate sides around the dust cover to avoid any bending.
9. Repeat on other wheels.

Lights

All the lights are built with LEDs (light emitting diode) and this technology proved to be reliable. In the unlikely event they do not work, have them checked by an authorized Sea-Doo dealer.

Winch

Winch Inspection

Inspect gears, bushings and strap for wear or damage.

Winch Lubrication

Apply a thin coat of multipurpose grease to the gearing teeth and pivot points. Rotate handle to distribute grease evenly.

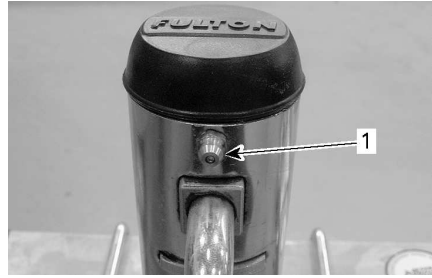
Lubricate ratchet pivot point with light oil.

Jack

Jack Lubrication

Clean grease fitting, then lubricate using multipurpose grease. Rotate handle to distribute grease evenly.

Lubricate handle pivot point and wheel axle with light oil. Wipe excess oil and rotate parts to distribute oil evenly.



1. Grease fitting

Wooden Bunks (if Equipped)

Check wooden bunks carpet condition and wood hardness.

Roller Bunks (if Equipped)

Check rollers for wear, cracks or damage.

TRAILER CARE

Salt Water Use

If trailer used in salt water, thoroughly rinse trailer daily with fresh water.

Trailer Cleaning

1. Rinse the trailer thoroughly with fresh water to remove loose dirt.
2. Using a soft, clean cloth, wash the trailer with water mixed with a mild detergent, such as soap specially formulated for motorcycles or automobiles.
3. While washing the trailer, check for grease or oil. An automotive grease remover can be used. Thoroughly follow the manufacturer's instructions.
4. Dry the trailer with a chamois or a soft towel.

CAUTION

Never use any kind of vinyl or plastic protector on the walk pads as they would get slippery.
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TECHNICAL INFORMATION

TRAILER IDENTIFICATION NUMBER

The trailer is identified by a serial number. It may sometimes become necessary to locate this number for warranty purposes or to trace the trailer in the event of theft. The serial number is located on the Technical Information label and is also engraved on the tongue of the trailer.

1 →

MFD BY/FABRIQUE PAR: KARAVAN TRAILERS INC.										
DATE: June 2011				MADE IN USA		JOB# 284645				
PNBV / GVWR		PNBE / GAWR		TIRE/PNEU		COLD INFL. PRESSURE		MAX. LOAD CARRYING CAP.		
KG	LB	KG	LB			KPA	PSI	KG	LB	RIM
671	1479	671	1479	4.80 X 12B		413	60	522	1150	12x4
0										
THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.										
TYPE: /TRA/REM WATERCRAFT TRAILER						WCE-1250-46				

5KTWS1415CF002080

1. Serial number

EAC DECLARATION OF CONFORMITY

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mark where applicable

SPECIFICATIONS (MOVE I SERIES)

MODEL	MOVE I 1250 Spring Galvan ized/ Painted Black	MOVE I 1250 Long Galvan ized/ Painted Black	MOVE I 1250 Long Aluminum	MOVE I 1500 Long	MOVE I SAR 1500-56	MOVE I 1250 Long Alumi num (LA TAM)
SUSPENSION						
Type	Leaf spring	Leaf spring	Torsion	Leaf spring	Torsion	Torsion
DIMENSIONS						
Overall length	3.8 m (12.5 ft)	4.1 m (13.5 ft)	4.35 m (14.3 ft)	4.1 m (13.5 ft)	4.1 m (13.5 ft)	4.35 m (14.3 ft)
Overall width	1.5 m (4.9 ft)	1.5 m (4.9 ft)	1.52 m (5 ft)	1.7 m (5.5 ft)	1.7 m (5.5 ft)	1.52 m (5 ft)
Width between fenders ⁽¹⁾	1.2 m (3.9 ft)	1.2 m (3.9 ft)	1.22 m (4 ft)	1.2 m (3.9 ft)	1.2 m (3.9 ft)	1.22 m (4 ft)
Overall height (fender) ⁽²⁾	61 cm (24 in)	61 cm (24 in)	56 cm (22 in)	70 cm (27.5 in)	N.A.	56 cm (22 in)
Overall height (winch) ⁽³⁾	80 cm (31 in)	80 cm (31 in)	84 cm (33 in)	80 cm (31 in)	87 cm (34 in)	84 cm (33 in)
Coupler ball size	5 cm (2 in)					
WEIGHT AND LOAD LIMITS						
Approximate dry weight	105 kg (231 lb)	113 kg (250 lb)	97 kg (214 lb)	125 kg (275 lb)	125 kg (275 lb)	97 kg (214 lb)
Carrying capacity	567 kg (1,250 lb)	567 kg (1,250 lb)	583 kg (1,285 lb)	680 kg (1,500 lb)	680 kg (1,500 lb)	583 kg (1,285 lb)
TIRES AND WHEELS						
Tire size	ST145/R12D				ST185/80R13D	4.80 x 12B
Wheel size	4 x 12 (in)				4.5 x 13 (in)	4 x 12 (in)
Cold pressure	448 kPa (65 PSI)					345 kPa (50 PSI)

MODEL	MOVE I 1250 Spring Galvan ized/ Painted Black	MOVE I 1250 Long Galvan ized/ Painted Black	MOVE I 1250 Long Aluminum	MOVE I 1500 Long	MOVE I SAR 1500-56	MOVE I 1250 Long Alumi num (LA TAM)
Lug nuts torque	136 ± 7 Nm (100 ± 5 lbf-ft)					108 ± 6 Nm (80 ± 4 lbf-ft)
Minimum thread depth	1.6 mm (1/16 in)					
(1) Maximum PWC width (2) Tongue on the ground (3) Hitch coupler 41 cm (16 in) above the ground N.A.: Not Available						

SPECIFICATIONS (MOVE II SERIES)

MODEL	MOVE II Galvanized/ Black	MOVE II Aluminum	MOVE II Short	MOVE II Aluminum (LATAM)
SUSPENSION				
Type	Leaf spring			
DIMENSIONS				
Overall length	5.18 m (17 ft)	4.63 m (15.2 ft)	3.78 m (12.5 ft)	4.63 m (15.2 ft)
Overall width	2.5 m (8.2 ft)	2.6 m (8.5 ft)	2.6 m (8.5 ft)	2.6 m (8.5 ft)
Width between fenders ⁽¹⁾	2.1 m (6.9 ft)	2.23 m (7 ft)	2.23 m (7 ft)	2.23 m (7 ft)
Overall height (fender) ⁽²⁾	74 cm (29 in)	68.6 cm (27 in)	60 cm (24 in)	68.6 cm (27 in)
Overall height (winch) ⁽³⁾	99 cm (39 in)	78.7 cm (31 in)	87 cm (34 in)	78.7 cm (31 in)
Coupler	5 cm (2 in)			
WEIGHT AND LOAD LIMITS				
Approximate dry weight	220 kg (485 lb)	158 kg (348 lb)	154 kg (340 lb)	158 kg (348 lb)
Carrying capacity	1 075 kg (2,370 lb)	1 179 kg (2,600 lb)	553 kg (1,220 lb)	1 179 kg (2,600 lb)
TIRES AND WHEELS				
Tire size	ST185/80R13D		ST145/R12D	ST185/80D13C
Wheel size	4.5 x 13 (in)		4 x 12 (in)	4.5 x 13 (in)
Cold pressure	448 kPa (65 PSI)			345 kPa (50 PSI)
Lug nuts torque	136 ± 7 Nm (100 ± 5 lbf-ft)			108 ± 6 Nm (80 ± 4 lbf-ft)
Minimum thread depth	1.6 mm (1/16 in)			
(1) Maximum PWC width (2) Tongue on the ground (3) Hitch coupler 41 cm (16 in) above the ground N.A.: Not Available				

WARRANTY

KARAVAN TRAILERS LLC. LIMITED WARRANTY POLICY: SEA-DOO® MOVE TRAILER

All Warranty is supported directly by Karavan Trailers, LLC.

A complete Owner's Manual is available online

Contact us at:

- warranty@karavantrailers.com
- 920-928-6411
- Toll Free: 1-866-527-2826
- Australia: +61-2-8317-3180

Karavan Trailers, LLC. warrants each new **Karavan Trailers** trailer to be free from defects in materials and workmanship for a period of one (1) year from the date of purchase.

Karavan Trailers shall repair or replace, without charge, any parts found to be defective because of imperfect workmanship or materials, within a reasonable time after the trailer is returned at purchaser's expense to any **Karavan Trailers** authorized distributor or dealer.

Who is covered?

This warranty is extended to the original purchaser only.

How do I make a claim?

1. Your claim must be filed on the Karavan website at: <http://www.karavantrailers.com> or in writing to: Karavan Trailers, LLC., 100 Karavan Drive, Fox Lake, WI, 53933.
2. Claim must provide true and complete information when filed.
3. You must cooperate with Karavan when attempting to resolve the claim.
4. Only Karavan and authorized dealers may be used to fulfill the warranty claim.
5. Karavan may elect to repair or replace your product, or in some cases, offer you a refund.

6. Karavan will inform you whether your claim is covered by warranty within thirty days of receiving the trailer.
7. Any disputes must be resolved in state or federal court.

What is not covered?

Although you may use the parts and maintenance, and repair services of your choosing, we recommend using authorized dealers and parts for any repairs or maintenance, because improper or incorrect use of parts, maintenance, or repairs will void this warranty. Authorized parts are recommended for replacement of winches, lights, couplers, brakes, tongue jacks, and springs. Authorized dealers are listed on the Karavan website.

The warranty will not cover defects or damage caused by unauthorized modifications or alterations.

The warranty does not apply to any defect or malfunction caused by damage, unreasonable use, or failure to provide reasonable and necessary maintenance.

The warranty will not cover damage caused by overloading the trailer beyond stated capacities or the use of improperly installed weight distribution hitches in conjunction with hydraulic surge brakes.

Rust formation is not covered because the trailer is exposed to highly corrosive conditions.

Tires are not covered. Warranty on tires shall be made through the nearest tire representative.

Bearing cups, bearings and seals are covered for 180 days from date of purchase.

The use of any unit as part of a rental fleet or use for commercial purposes voids this warranty.

Other limitations

Any implied warranties, obligations, or liabilities including, but not limited to, any implied warranty of merchantability or implied warranty of fitness for a particular purpose, shall be limited in duration to the one-year duration of the written limited warranty.

Karavan Trailers, LLC. shall not be liable for incidental expenses of the consumer including, without limitation: loss of time, inconvenience, towing charges, travel expenses, lodging, telephone, gas, or loss or damage to personal property or loss of wages.

Karavan Trailers, LLC. shall not be liable for any incidental or consequential damages for breach of this or any other warranty expressed or implied.

This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.

Some States do not allow limitations on how long an implied warranty lasts, and/or the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

Karavan Trailers, LLC. will follow any controlling warranty laws for trailers purchased in countries outside the United States.

Bow Eye Safety Chain

WARNING: Failure to tie down the bow independently from the winch strap could allow your boat to shift while traveling, causing loss of control of the tow vehicle and result in serious injury or property damage.

Karavan Trailers, LLC. starts using bow eye safety chains on trailers with a 1200-lb winch rating and over. It is very important that you use the bow eye safety chain at all times when loading and unloading.

The bow eye safety chain is an added protection should the winch or winch strap fail.

Brakes

In most states, trailers with a Gross Vehicle Weight Rating of 3,000 pounds or more are required by law to have brakes on all wheels.

Upon special request, you can order axles with brake flanges to be able to install brakes. Brakes are becoming more of a necessity especially since the introduction of the small size car.

Most trailer brakes are designed to operate automatically when the towing vehicle's brakes are applied.

When the towing vehicle slows down or stops, the forward momentum of the trailer against the ball hitch applies pressure to a master cylinder in the trailer coupler.

This pressure activates the trailer brakes through a hydraulic brake system.

Caution: Weight equalizing or sway control devices inhibit the performance of surge brake actuators and must not be used.

Air shocks on the rear axle of the tow vehicle offer a good means of leveling the vehicle and trailer when necessary.

Reporting Safety Defects

If you believe that your vehicle has a defect that could cause a crash or could cause injury or death, you

should immediately inform the National Highway Traffic Safety Administration (NHTSA) in addition to notifying Karavan Trailers, LLC.

If NHTSA receives similar complaints, it may open an investigation, and if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign.

However, NHTSA cannot become involved in individual problems between you, your dealer, or Karavan Trailers, LLC.

To contact NHTSA, call the Vehicle Safety Hotline toll-free at: 1-800-327-4236 (TTY 1-800-424-9153),

<http://www.safecar.gov>; or write to: Administrator, NHTSA, 1200 New Jersey Avenue S. E., Washington, DC 20590

You can also obtain other information about motor vehicle safety from <http://safecar.gov>.

CUSTOMER INFORMATION

DATA PRIVACY INFORMATION

Bombardier Recreational Products inc., its affiliates and subsidiaries (“BRP”) is committed to protecting your privacy and support a general policy of openness about how we collect, use and disclose your personal information in the course of managing our relationship with you. **More details can be found by visiting BRP’s Privacy Policy at: <https://brp.com/en/privacy-policy.html> or by scanning the QR Code below.**

Please be assured that we have appropriate security measures in place to ensure that your personal information is protected against loss and unauthorized access.

Your personal information that may be collected by BRP, directly from you or from authorized dealers or authorized third parties, includes:

- **Contact, Demographic & Registration Information** (e.g., name, full address, phone number, email, gender, ownership history, language of communication)
- **Vehicle Information** (e.g., serial number, purchase and delivery date, unit usage, vehicle location and movements)
- **Third Party Information** (e.g., information received from BRP partners, joint-marketing activities information, social media)
- **Technological Information** (e.g., IP address, type of device, operating system, browser type, webpages you view, cookies and similar technologies when you use BRP or dealers’ websites or mobile application)
- **Interaction with BRP Information** (e.g., information collected when you call BRP’s in-house sales representatives, buy items on a BRP web Site, sign up for BRP emails, participate in BRP-sponsored contests and sweepstakes or attend BRP-sponsored events)
- **Transactional Information** (e.g., information necessary to handle returns, payment information when you purchase our products or services through our websites or mobile applications and other issues related to your purchase of BRP products)

This information may be used and processed for the following purposes:

- Safety & Security
- Customer Support for Sales & After Sales (e.g., complete or follow up with you about your purchase or maintenance)
- Registration & Warranty
- Communication (e.g., sending you a BRP satisfaction survey)
- Online Behavioural Advertising, Profiling and Location-Based Services (e.g., offer customized experience)
- Compliance & Dispute Resolution
- Marketing & Advertising
- Assistance (e.g., help with any delivery issues, handle returns, and other issues related to your purchase of BRP products).

We also may use personal information to generate aggregated or statistical data that no longer identifies you personally.

Your personal information may be disclosed to the following: BRP, BRP’s authorized dealerships, distributors, service providers, advertising & market research partners and other authorized third parties.

We may receive information about you from diverse sources, including third parties, such as BRP’s authorized dealerships and partners, with whom we offer

services or engage in joint-marketing activities. We may also receive information about you from social media platforms such as Facebook and Twitter, when you interact with us on those platforms.

Depending on the circumstances, your personal information may be communicated outside the region where you reside. Your personal information is retained only for as long as necessary for the purpose for which we obtained it and according to our retention policies.

To exercise your data privacy rights (e.g. right of access, right of rectification), to withdraw your consent in order to be removed from the address list for marketing purposes or for the satisfaction survey or for general data privacy questions, please contact BRP's Data Protection Officer at or by mail at **privacyofficer@brp.com** or by mail at:
BRP Legal Service, 726 St-Joseph, Valcourt, Quebec, Canada, J0E 2L0.

When BRP processes your personal information, they do so in compliance with its Privacy Policy available at: <https://www.brp.com/en/privacy-policy.html> or by using the following QR Code.



CONTACT US

www.brp.com

Asia Pacific

Australia

Level 26
477 Pitt Street
Sydney, NSW 2020

China

上海市徐汇区衡山路10号6号楼301
Rm 301, Building 6,
No.10 Heng Shan Rd,
Shanghai, China

Japan

21F Shinagawa East One Tower
2-16-1 Konan, Minato-ku-ku,
Tokyo 108-0075

New Zealand

Suite 1.6, 2-8 Osborne Street,
Newmarket, Auckland 2013

Europe, Middle East and Africa

Belgium

Oktrooiplein 1
9000 Gent

Czech Republic

Stefanikova 43a
Prague 5
150 00

Germany

Itterpark 11
40724 Hilden

Finland

Isoaavantie 7
PL 8040
96101 Rovaniemi

France

Arteparc Bâtiment B
Route de la côte d'Azur,
13 590 Meyreuil

Norway

Ingvald Ystgaardsvei 15
N-7484 Trondheim

Salg, marketing, ettermarked

Sweden

Spinnvägen 15
903 61 Umeå
Sweden 90821

Switzerland

Avenue d'Ouchy 4-6
1006 Lausanne

Latin America

Brazil

Av. James Clerck Maxwell, 230
Campinas, Sao Paulo
CEP 13069-380

Mexico

Av. Ferrocarril 202
Parque Industrial Querétaro
Santo Rosa Jauregui, Querétaro
C.P. 76220

North America

Canada

3200A, rue King Ouest,
Suite 300
Sherbrooke (Québec) J1L 1C9

United States of America

10101 Science Drive
Sturtevant, Wisconsin
53177

CHANGE OF ADDRESS/OWNERSHIP


If your address has changed or if you are the new owner of the boat, be sure to notify BRP by either:


- Notifying an authorized Sea-Doo dealer.
- **North America Only:** calling at 1 888 272-9222.
- Mailing one of the change of address cards on the following pages at one of the BRP addresses indicated in the *Contact Us* section of this guide.

In case of change of ownership, please join a proof that the former owner agreed to the transfer.

Notifying BRP, even after the expiration of the limited warranty, is very important as it enables BRP to reach the boat owner if necessary, like when safety recalls are initiated. It is the owner's responsibility to notify BRP.

STOLEN UNITS: In the event that your boat is stolen, you should notify your area's distributor warranty department of such. We will ask you to provide your name, address, phone number, Hull Identification Number and date it was stolen.

CHANGE OF ADDRESS <input type="checkbox"/>	CHANGE OF OWNERSHIP <input type="checkbox"/>	
VEHICLE IDENTIFICATION NUMBER		
Model Number	Vehicle Identification Number (V.I.N.)	
OLD ADDRESS OR PREVIOUS OWNER:	NAME	
NO.	STREET	APT
CITY	STATE/PROVINCE	ZIP/POSTAL CODE
COUNTRY	TELEPHONE	
NEW ADDRESS OR NEW OWNER:	NAME	
NO.	STREET	APT
CITY	STATE/PROVINCE	ZIP/POSTAL CODE
COUNTRY	TELEPHONE	
E-MAIL ADDRESS		

CHANGE OF ADDRESS <input type="checkbox"/>	CHANGE OF OWNERSHIP <input type="checkbox"/>	
VEHICLE IDENTIFICATION NUMBER		
Model Number	Vehicle Identification Number (V.I.N.)	
OLD ADDRESS OR PREVIOUS OWNER:	NAME	
NO.	STREET	APT
CITY	STATE/PROVINCE	ZIP/POSTAL CODE
COUNTRY	TELEPHONE	
NEW ADDRESS OR NEW OWNER:	NAME	
NO.	STREET	APT
CITY	STATE/PROVINCE	ZIP/POSTAL CODE
COUNTRY	TELEPHONE	
E-MAIL ADDRESS		

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NOTE: _____

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NOTE: _____

NOTE: _____

NOTE: _____

WATERCRAFT

Model No. _____

HULL

Identification Number (H.I.N.) _____

ENGINE

Identification Number (E.I.N.) _____

OWNER: _____
NAME

No. STREET APT

CITY STATE/PROVINCE ZIP/POSTAL CODE

Purchase Date | | |
YEAR MONTH DAY

Warranty Expiry Date | | |
YEAR MONTH DAY

To be completed by the authorized Sea-Doo dealer at the time of the sale.

DEALER IMPRINT AREA

^ WARNING

Disregarding any of the safety precautions and instructions contained in this user's guide, safety video and on product safety labels could cause injury including the possibility of death.



www.brp.com

SKI-DOO®

LYNX®

MANITOU®

SEA-DOO®

ROTAX®

QUINTREX®

CAN-AM®

ALUMACRAFT®

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