

# SEA·DOO®

## MOVE TRAILERS

# OPERATOR'S GUIDE

Includes Safety, Use and Maintenance Information



### **⚠ WARNING**

Read this user's guide thoroughly. It contains important safety information.  
Keep this user's guide for reference.

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BRP Inc.

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# GENERAL INFORMATION

# GENERAL INFORMATION

Congratulations on your purchase of your new BRP Sea-Doo® watercraft trailer. It is backed by the BRP warranty and a network of authorized Sea-Doo watercraft dealers ready to provide the parts or service you may require.

## Know Before You Go

To learn how to reduce the risk of accident for you or bystanders, read this user's guide before using this trailer.

Also, read all safety labels on the trailer and watch the safety video: SEA-DOO HOW TO SERIES - PROPER WATERCRAFT TRAILERING available here <https://www.youtube.com/watch?v=mXtHWldt7yl>.

Or using this QR code.



Failure to follow the warnings contained in this user's guide can result in **SERIOUS INJURY** or **DEATH**.

## About this User's Guide

The following guide will help you become better acquainted with your new trailer and its safe operation.

Keep this User's Guide in the tow vehicle so you can refer to it.

If you want to view and/or print an extra copy of this User's Guide, simply visit the following website:

[www.operatorsguides.brp.com](http://www.operatorsguides.brp.com)

It is understood that this User's Guide may be translated into another language. In the event of any discrepancy, the English version shall prevail.


The information and components/system descriptions contained in this


document are correct at the time of publication. Bombardier Recreational Products Inc., however, maintains a policy of continuous improvement of its products without imposing upon itself any obligation to install them on products previously manufactured. Due to late changes, some differences between the manufactured product and the descriptions and/or specifications in this guide may occur. BRP reserves the right at any time to discontinue or change specifications, designs, features or equipment without incurring any obligation upon itself.


The illustrations in this document show the typical construction of the different assemblies and may not reproduce the full detail or exact shape of the parts. However, they represent parts that have the same or similar function.

## Safety Messages

This operator's guide utilizes the following symbols and words to emphasize particular information:

The safety alert symbol  indicates a potential injury hazard.

 <b>WARNING</b>
<b>Indicates a potential hazard which, if not avoided, could result in serious injury or death.</b>

 <b>CAUTION</b>
<b>Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury.</b>

<b>NOTICE</b>
<b>Indicates an instruction which, if not followed, could severely damage watercraft components or other property.</b>

# **SAFETY INFORMATION**

# SPECIAL SAFETY MESSAGES

## Important Warnings

Always perform the *Pre-Use Inspection* for safe driving.

Always follow guidelines in *Towing the Trailer*.

Maintain your trailer as per the *Maintenance Schedule*.

Make sure to always secure trailer with wheel blocks when not in use.

## Important Information

### Trailer

This BRP Sea-Doo MOVE™ trailer has been specially designed to carry a PWC.

### Hitch

#### WARNING

**The use of a hitch with an insufficient load rating can result in hitch breakdown.**

Be sure the hitch ball size matches the coupler size.

Inspect the hitch for wear, corrosion and cracks before coupling. Replace the required components if any of the above conditions is observed.

#### WARNING

**Do not tow whenever a component is defective.**

#### NOTICE

**The coupling socket should not be allowed to rest on the ground where dirt and sand can enter the socket. This will lead to excessive wear or cause the locking mechanism to malfunction.**

Ensure hitch is tight before coupling the trailer to the vehicle.

#### WARNING

**An improperly coupled trailer can result in a loss of control or a serious road hazard. Never use the trailer until the pre-use inspection has been completed.**

### Tow Vehicle

Some vehicles are not intended to tow a trailer. Make sure your vehicle is designed to tow a trailer and its towing capacity is sufficient.

#### WARNING

**Never tow this trailer with a vehicle not intended for trailer towing or with an insufficient towing capacity.**

### Accessories and Modifications

We recommend to use replacement parts and accessories from BRP. They've been especially designed for your trailer and manufactured to meet BRP's demanding standards.

Do not make unauthorized modifications, or use accessories that are not approved by BRP. Since these changes have not been tested by BRP, they may increase the risk of accidents or injuries, and they can make the trailer illegal for use.

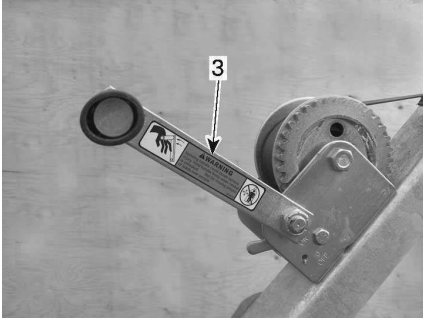


# LOCATION OF THE IMPORTANT LABELS

The following labels are on your trailer. If missing or damaged, they can be replaced free of charge. See an authorized Sea-Doo dealer.

Please read the following labels carefully before using your trailer.

## Safety Labels (All Models)



MOVE I AND II TRAILERS WITH WINCH

### ⚠ WARNING

**Serious injury or death can result if this trailer is towed before familiarizing yourself with the manufacturer's operation instructions listed below.**

Do not exceed the tow vehicle's "tow rating" or exceed the GVWR or GCWR.

### ⚠ WARNING

**Before towing this trailer check that:**

- Coupler hitch and trailer ball are the same size. Coupler is latched. Safety chains are crisscrossed under tongue and attached to towing vehicle.
- All trailer lighting is working correctly. Load is secured to trailer (front and rear). Tongue jack (if trailer is equipped) is retracted.
- Wheel lug bolts are properly tightened. Tires are inflated to pressure indicated on tire.
- Load is within trailer capacity and distributed properly to maintain proper tongue weight.

You are required to comply with local and state requirements regarding brakes, licensing and any additional equipment that may be necessary. Contact your state motor vehicle department for more information.

219 903 238

LABEL 1

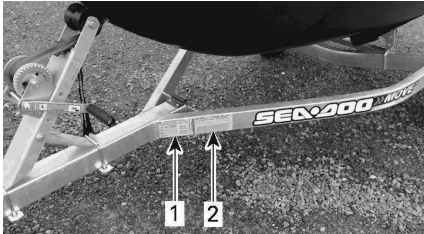


LABEL 3

## Technical Information Labels (MOVE I Series)

### NOTICE

The following information may differ from the labels on the trailer. Refer to the labels on the trailer or refer to the *Specifications* section for additional information.



TYPICAL - MOVE I LABELS LOCATION

**TIRE AND LOADING INFORMATION**

**RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT**

The weight of cargo should never exceed 567 KG 1250 LBS

Le poids du chargement ne doit jamais dépasser 0 KG 0 LBS

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID	SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
FRONT AVANT	ST145/R12D	448 kPA 65 PSI	VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS
REAR ARRIERE		0 kPA 0 PSI	
SPARE DE SECOURS	NONE		

5KTWS1315NF544751

LABEL 1 - MOVE I 1250 SPRING/ 1250 LONG

**TIRE AND LOADING INFORMATION**

**RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT**

The weight of cargo should never exceed 583 KG 1285 LBS

Le poids du chargement ne doit jamais dépasser 0 KG 0 LBS

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID	SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
FRONT AVANT	ST145/R12D	448 kPA 65 PSI	VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS
REAR ARRIERE		0 kPA 0 PSI	
SPARE DE SECOURS	NONE		

5KTWS1416NF544756

LABEL 1 - MOVE I 1250 LONG (ALUMINUM)

**TIRE AND LOADING INFORMATION****RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT**The weight of cargo should never exceed 583 **KG** 1285 **LBS**Le poids du chargement ne doit jamais dépasser 0 **KG** 0 **LBS**

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID		SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
FRONT AVANT	4.80 X 12B	345 kPA	50 PSI	
REAR ARRIERE		0 kPA	0 PSI	
SPARE DE SECOURS	NONE			VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS

5KTWS1417NF560156

**LABEL 1 - MOVE I 1250 LONG (ALUMINUM LATAM)****TIRE AND LOADING INFORMATION****RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT**The weight of cargo should never exceed 680 **KG** 1500 **LBS**Le poids du chargement ne doit jamais dépasser 0 **KG** 0 **LBS**

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID		SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
FRONT AVANT	ST145/R12D	448 kPA	65 PSI	
REAR ARRIERE		0 kPA	0 PSI	
SPARE DE SECOURS	NONE			VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS

5KTWS1319NF544753

**LABEL 1 - MOVE I 1500 LONG**

**TIRE AND LOADING INFORMATION**

**RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT**

The weight of cargo should never exceed **680 KG 1500 LBS**  
 Le poids du chargement ne doit jamais dépasser **0 KG 0 LBS**

<b>TIRE PNEU</b>	<b>SIZE DIMENSIONS</b>	<b>COLD TIRE PRESSURE PRESSION DES PNEUS A FROID</b>		<b>SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION</b>	<b>5KTWS1413MIF591984</b>
<b>FRONT AVANT</b>	<b>ST185/80R13D</b>	<b>448 kPA</b>	<b>65 PSI</b>		
<b>REAR ARRIERE</b>		<b>0 kPA</b>	<b>0 PSI</b>	<b>VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS</b>	
<b>SPARE DE SECOURS</b>	<b>NONE</b>				

**LABEL 1 - MOVE SAR-1500-56**

**MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC**

**DATE: 10/20/2021      MADE IN USA      JOB# 780631**

<b>ALL AXLES</b>				<b>COLD INFL. MAX. LOAD</b>					
<b>GVWR / PNBV    GAWR / PNBE</b>				<b>PRESSURE    CARRYING CAP</b>					
<b>KG</b>	<b>LBS</b>	<b>KG</b>	<b>LBS</b>	<b>TIRE/PNEU</b>	<b>KPA</b>	<b>PSI</b>	<b>KG</b>	<b>LBS</b>	<b>RIM</b>
671	1479	671	1479	ST145/R12D	448	65	567	1250	12x4
0	0				0	0	0	0	

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

**TYPE: /TRA/REAM WATERCRAFT TRAILER    MOVE I 1250 SPRING**

**LABEL 2 - MOVE I 1250 SPRING**



5KTWS1317NF544752



**MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC**

<b>DATE:</b> 10/20/2021		<b>MADE IN USA</b>		<b>JOB#</b> 780632					
<b>ALL AXLES</b>				<b>COLD INFL. MAX. LOAD</b>					
<b>GVWR / PNBV</b>		<b>GAWR / PNBE</b>		<b>PRESSURE</b>		<b>CARRYING CAP</b>			
<b>KG</b>	<b>LBS</b>	<b>KG</b>	<b>LBS</b>	<b>TIRE/PNEU</b>	<b>KPA</b>	<b>PSI</b>	<b>KG</b>	<b>LBS</b>	<b>RIM</b>
683	1505	683	1505	ST145/R12D	448	65	567	1250	12x4
0	0				0	0	0	0	

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

**TYPE: /TRA/REAM WATERCRAFT TRAILER MOVE I 1250 LONG**

**LABEL 2 - MOVE I 1250 LONG**

5KTWS1416NF544756



**MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC**

<b>DATE:</b> 10/20/2021		<b>MADE IN USA</b>		<b>JOB#</b> 780636					
<b>ALL AXLES</b>				<b>COLD INFL. MAX. LOAD</b>					
<b>GVWR / PNBV</b>		<b>GAWR / PNBE</b>		<b>PRESSURE</b>		<b>CARRYING CAP</b>			
<b>KG</b>	<b>LBS</b>	<b>KG</b>	<b>LBS</b>	<b>TIRE/PNEU</b>	<b>KPA</b>	<b>PSI</b>	<b>KG</b>	<b>LBS</b>	<b>RIM</b>
680	1500	680	1500	ST145/R12D	448	65	583	1285	12x4
0	0				0	0	0	0	

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

**TYPE: /TRA/REAM WATERCRAFT TRAILER MOVE I 1250 LONG**

**LABEL 2 - MOVE I 1250 LONG (ALUMINUM)**

5KTWS1417NF560156



**MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC**

<b>DATE:</b> 12/15/2021		<b>MADE IN USA</b>		<b>JOB#</b> 787105					
<b>ALL AXLES</b>				<b>COLD INFL. MAX. LOAD</b>					
<b>GVWR / PNBV GAWR / PNBE</b>				<b>PRESSURE CARRYING CAP</b>					
<b>KG</b>	<b>LBS</b>	<b>KG</b>	<b>LBS</b>	<b>TIRE/PNEU</b>	<b>KPA</b>	<b>PSI</b>	<b>KG</b>	<b>LBS</b>	<b>RIM</b>
680	1500	680	1500	4.80 X 12B	345	50	583	1285	12x4
0	0				0	0	0	0	

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

**TYPE: /TRA/REAM WATERCRAFT TRAILER MOVE I 1250 LONG**

**LABEL 2 - MOVE I 1250 LONG (ALUMINUM LATAM)**

5KTWS1319NF544753



**MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC**

<b>DATE:</b> 10/20/2021		<b>MADE IN USA</b>		<b>JOB#</b> 780633					
<b>ALL AXLES</b>				<b>COLD INFL. MAX. LOAD</b>					
<b>GVWR / PNBV GAWR / PNBE</b>				<b>PRESSURE CARRYING CAP</b>					
<b>KG</b>	<b>LBS</b>	<b>KG</b>	<b>LBS</b>	<b>TIRE/PNEU</b>	<b>KPA</b>	<b>PSI</b>	<b>KG</b>	<b>LBS</b>	<b>RIM</b>
805	1775	805	1775	ST145/R12D	448	65	680	1500	12x4
0	0				0	0	0	0	

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

**TYPE: /TRA/REAM WATERCRAFT TRAILER MOVE I 1500 LONG**

**LABEL 2 - MOVE I 1500 LONG**

5KTWS1413MF591984  
 \*5KTWS1413MF59198

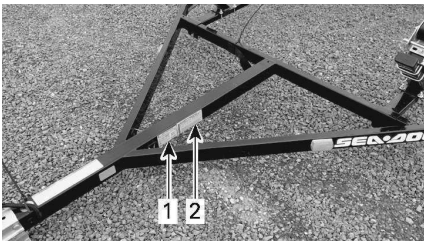
<b>MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC</b>										
<b>DATE:</b> 10/26/2021		<b>MADE IN USA</b>			<b>JOB#</b> 781143					
<b>ALL AXLES</b>					<b>COLD INFL. MAX. LOAD PRESSURE CARRYING CAP</b>					
<b>GVWR / PNBV</b>		<b>GAWR / PNBE</b>								
<b>KG</b>	<b>LBS</b>	<b>KG</b>	<b>LBS</b>	<b>TIRE/PNEU</b>	<b>KPA</b>	<b>PSI</b>	<b>KG</b>	<b>LBS</b>	<b>RIM</b>	
849	1872	849	1872	ST185/80R13D	448	65	680	1500	13x4.5	
0	0				0	0	0	0		

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

**TYPE: /TRA/REAM WATERCRAFT TRAILER MOVE SAR-1500-56**

LABEL 2 - MOVE SAR-1500-56

## Technical Information Labels (MOVE II Series)



TYPICAL - MOVE II LABELS LOCATION

### TIRE AND LOADING INFORMATION

#### RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT

The weight of cargo should never exceed **553 KG 1220 LBS**  
 Le poids du chargement ne doit jamais dépasser **0 KG 0 LBS**

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID		SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION  VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS
FRONT AVANT	ST145/R12D	448 kPA	65 PSI	
REAR ARRIERE		0 kPA	0 PSI	
SPARE DE SECOURS	NONE			

5KTWS1310NF544754

LABEL 1 - MOVE II SHORT

**TIRE AND LOADING INFORMATION**

**RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT**

The weight of cargo should never exceed 1075 KG 2370 LBS  
 Le poids du chargement ne doit jamais dépasser 0 KG 0 LBS

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID		SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
FRONT AVANT	ST185/80R13D	448 kPA	65 PSI	
REAR ARRIERE		0 kPA	0 PSI	
SPARE DE SECOURS	NONE			

5KTWS171XNF544755

**LABEL 1 - MOVE II**

**TIRE AND LOADING INFORMATION**

**RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT**

The weight of cargo should never exceed 1179 KG 2600 LBS  
 Le poids du chargement ne doit jamais dépasser 0 KG 0 LBS

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID		SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
FRONT AVANT	ST185/80R13D	448 kPA	65 PSI	
REAR ARRIERE		0 kPA	0 PSI	
SPARE DE SECOURS	NONE			

5KTWS151XNF544757

**LABEL 1 - MOVE II ALUMINIUM**

**TIRE AND LOADING INFORMATION**

**RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT**

The weight of cargo should never exceed 1179 KG 2600 LBS  
 Le poids du chargement ne doit jamais dépasser 0 KG 0 LBS

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS A FROID		SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
FRONT AVANT	ST185/80D13C	345 kPA	50 PSI	
REAR ARRIERE		0 kPA	0 PSI	
SPARE DE SECOURS	NONE			

5KTWS1510NF560157

**LABEL 1 - MOVE II ALUMINIUM (LATAM)**



**MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC**

**DATE:** 10/20/2021      **MADE IN USA**      **JOB#** 780634

ALL AXLES				COLD INFL. MAX. LOAD						
GVWR / PNBV		GAWR / PNBE		PRESSURE			CARRYING CAP			
KG	LBS	KG	LBS	TIRE/PNEU	KPA	PSI	KG	LBS	RIM	
708	1560	708	1560	ST145/R12D	448	65	553	1220	12x4	
0	0				0	0	0	0		

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

**TYPE:** /TRA/REAM WATERCRAFT TRAILER    **MOVE II SHORT**

**LABEL 2 - MOVE II SHORT**

**MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC**

**DATE:** 10/20/2021      **MADE IN USA**      **JOB#** 780635

ALL AXLES				COLD INFL. MAX. LOAD						
GVWR / PNBV		GAWR / PNBE		PRESSURE			CARRYING CAP			
KG	LBS	KG	LBS	TIRE/PNEU	KPA	PSI	KG	LBS	RIM	
1343	2960	1343	2960	ST185/80R13D	448	65	1075	2370	13x4.5	
0	0				0	0	0	0		

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

**TYPE:** /TRA/REAM WATERCRAFT TRAILER    **MOVE II**

**LABEL 2 - MOVE II**

5KTWS1310NFF544754

5KTWS171XNFF544755

5KTWS151XNF544757



**MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC**

**DATE:** 10/20/2021      **MADE IN USA**      **JOB#** 780637

ALL AXLES				COLD INFL. MAX. LOAD PRESSURE CARRYING CAP					
GVWR / PNBV		GAWR / PNBE		TIRE/PNEU	KPA	PSI	KG	LBS	RIM
KG	LBS	KG	LBS						
1343	2960	1343	2960	ST185/80R13D	448	65	1179	2600	13x4.5
0	0				0	0	0	0	

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

**TYPE: /TRA/REAM WATERCRAFT TRAILER    MOVE II ALU**

**LABEL 2 - MOVE II ALUMINUM**

5KTWS1510NF560157



**MFD BY/FABRIQUE PAR - KARAVAN TRAILERS INC**

**DATE:** 12/15/2021      **MADE IN USA**      **JOB#** 787106

ALL AXLES				COLD INFL. MAX. LOAD PRESSURE CARRYING CAP					
GVWR / PNBV		GAWR / PNBE		TIRE/PNEU	KPA	PSI	KG	LBS	RIM
KG	LBS	KG	LBS						
1343	2960	1343	2960	ST185/80D13C	345	50	1179	2600	13x4.5
0	0				0	0	0	0	

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.

**TYPE: /TRA/REAM WATERCRAFT TRAILER    MOVE II ALU**

**LABEL 2 - MOVE II ALUMINUM (LATAM)**

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# REPORTING SAFETY DEFECTS

Your safety is very important to Bombardier Recreational Products Inc. (BRP). If you have any concerns you should immediately contact BRP customer service.

If you believe that your vehicle has a defect which could cause a crash or could cause injury or death, you should immediately inform the following authorities in addition to notifying Bombardier Recreational Products Inc.:

- In the USA, the National Highway Traffic Safety Administration (NHTSA)
- In Canada, Transport Canada
- In other countries, the competent authorities.

If any of these authorities receives similar complaints, it may open an investigation, and if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign.

However, these authorities cannot become involved in any individual problems between you, your dealer or Bombardier Recreational Products Inc.

## To contact NHTSA:



888-327-4236



1 800-424-9153



National Highway Traffic Safety Administration  
1200 New Jersey Avenue, SE  
Washington, DC 20590



[www.safercar.gov](http://www.safercar.gov)

## To contact Transport Canada:



819-994-3328 (Gatineau-Ottawa area or internationally)  
Toll free : 1 800-333-0510 (in Canada)



Transport Canada - ASFAD  
330 Sparks Street  
Ottawa, ON  
K1A 0N5



<https://www.tc.gc.ca/recalls>

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# **OPERATING INSTRUCTIONS**

# TRAILER SET-UP

Do not change the position of the axle.

The bow stopper roller can be moved to change the tongue weight and to suit the shape of the PWC'S bow.

The bunks can be adjusted to suit the shape of the PWC's hull.

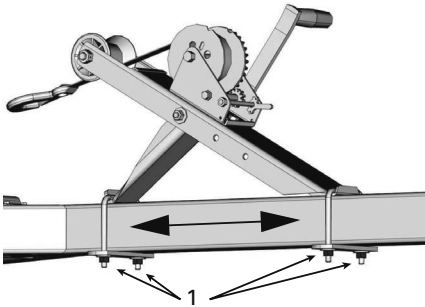
## All Models Except Aluminum and Spark™ MOVE II

### Tongue Weight

Move the winch support towards the front or rear to move the PWC's mass. This changes the weight applied to the tongue.

The tongue weight should be from 3 to 10% of the total trailer and PWC weight with tongue parallel to the ground.

To adjust, loosen the 4 nuts underneath the winch support U-bolts, move winch support to the desired position.



#### TYPICAL

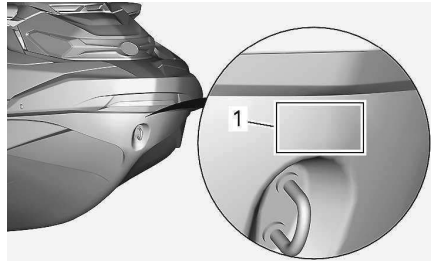
1. Winch support U-bolts nuts

Tighten bolts to specified torque.

Tightening torque	
Winch support U-bolt nuts	$27 \pm 3 \text{ Nm}$ ( $20 \pm 2 \text{ lbf-ft}$ )

### Bow Stopper Roller

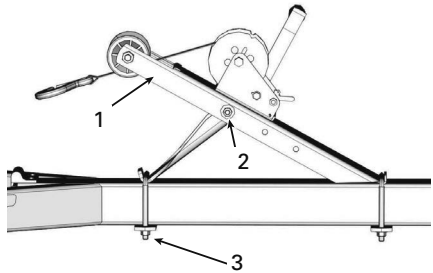
Set bow stopper roller so that it leans on the watercraft bow between rubber bumper and bow eyelet.



1. Area where the roller must lean

To adjust:

1. Loosen the two (2) nuts underneath the rear winch support U-bolt.
2. Loosen the winch arm adjustment bolt.
3. Set the bow stopper roller to the desired height.



1. Winch arm
2. Winch arm adjustment bolt
3. Rear U-bolt nuts
4. Tighten the winch arm adjustment bolt to specifications.
5. Tighten the rear U-bolt nuts to specifications.

Tightening Torque	
U-bolts nuts	$27 \pm 3 \text{ Nm}$ ( $20 \pm 2 \text{ lbf-ft}$ )
Winch arm adjustment bolt	$27 \pm 3 \text{ Nm}$ ( $20 \pm 2 \text{ lbf-ft}$ )

## Bunks

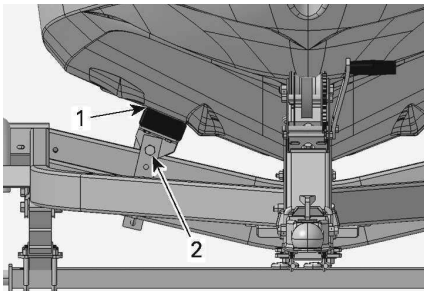
The bunks (wooden or roller type) must be adjusted according to the shape of the PWC hull. They must rest flat on the flat surfaces of the hull.

### Bunk Angle (MOVE I and MOVE II Series)

To adjust the angle:

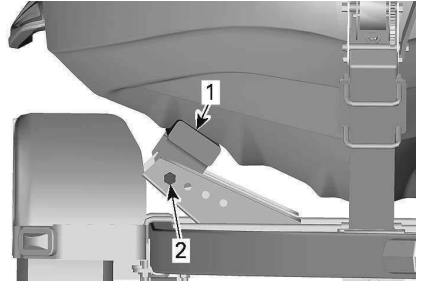
1. With the PWC off the trailer, loosen the bolts retaining the bunks to their supports.
2. Load the watercraft on the trailer and make sure that the bunks rest flat on a flat part of the hull as shown.

If the bunks do not rest on a suitable part of the hull, refer to appropriate *Bunk Height and Lateral Position* section.



**MOVE I - WOODEN BUNK SHOWN**

1. Bunk square with hull
2. Bolt



**MOVE II - WOODEN BUNK SHOWN**

1. Bunk square with hull
  2. Bolt
3. Tighten bolts to specified torque.

Tightening torque	
Bunk retaining bolts	$21 \pm 3 \text{ Nm}$ ( $15 \pm 2 \text{ lbf-ft}$ )

### Bunk Height and Lateral Position (MOVE I Series)

#### ⚠ WARNING

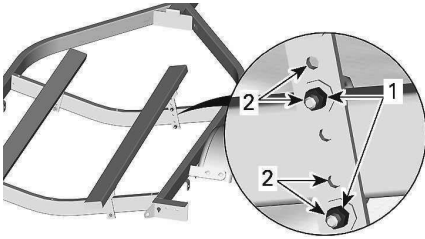
**Always set both bunks to the same height and lateral stance.**

To change the height and position:

#### NOTE:

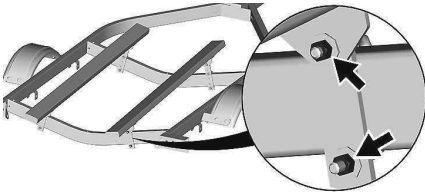
The height can be changed at front of the bunks only.

1. Remove the PWC from the trailer.
2. If the height has to be changed, remove the front support U-bolts.
3. Install the U-bolt in the holes corresponding the desired height, but do not tighten yet.



- 1. U-bolt nuts
- 2. Mounting holes

4. Loosen the rear U-bolt nuts.



- 5. Move the bunks laterally until desired position is achieved.
- 6. Tighten the nuts to specified torque.

**Front Brackets**

Tightening torque	
Bunk U-bolts nuts	34 Nm (25 lbf-ft)

**Rear Brackets**

Tightening torque	
Upper Bunk U-bolts nuts	7 Nm (62 lbf-in)
Lower Bunk U-bolts nuts	34 Nm (25 lbf-ft)

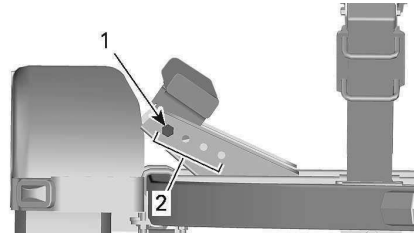
- 7. Adjust the angle if necessary, refer to *Bunk Angle*.

**Bunk Height and Lateral Position (MOVE II Series)**

<b>⚠ WARNING</b>
<b>Always set both bunks to the same height and lateral stance.</b>

To adjust the height and position:

- 1. With the PWC off the trailer, remove the bolts retaining the bunks to their supports.
- 2. Install the bolts in the holes corresponding the desired position.



- 1. Bolt
- 2. Adjustment holes

- 3. Tighten the bolts to specified torque.

Tightening torque	
Bunk retaining bolts	21 ± 3 Nm (15 ± 2 lbf-ft)

- 4. Adjust the angle if necessary, refer to *Bunk Angle*.

**Aluminum Models**

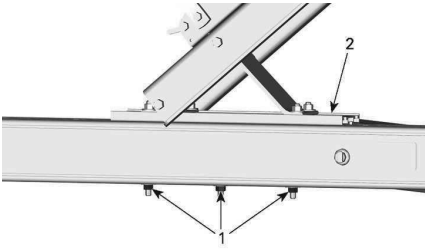
**Tongue Weight**

Move the winch support towards the front or rear to move the PWC's mass. This changes the weight applied to the tongue.

The tongue weight should be from 3 to 10% of the total trailer and PWC weight with tongue parallel to the ground.

To adjust mounting plate position, remove three (3) nuts and washers and slide plate forward or rearward to desired position. If carriage bolts become exposed relocated to a hole below the mounting plate's desired position. Place washers and nuts onto carriage bolts and tighten nuts as per the following table.



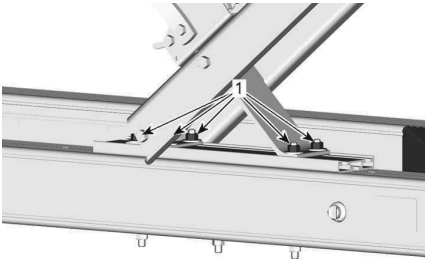


**TYPICAL**

1. Winch support retaining nuts
2. Mounting plate

Tightening torque	
Winch support retaining nuts	34 Nm (25 lbf-ft)

To adjust front to rear winch position, loosen the six (6) nuts, move forward or rearward to desired position, then tighten nuts as per the following table.



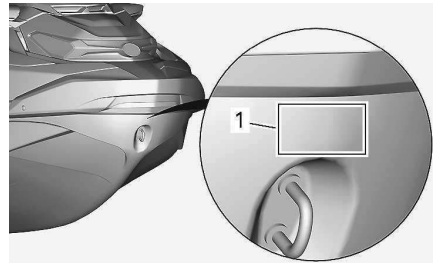
**TYPICAL**

1. Winch support retaining nuts

Tightening torque	
Winch support retaining nuts	34 Nm (25 lbf-ft)

**Bow Stopper Roller**

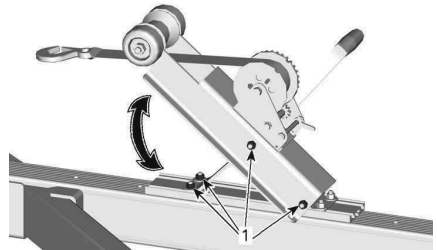
Set bow roller stopper so that it leans on the PWC bow between rubber bumper and bow eyelet (or bow cup on selected models).



1. Area where the roller must lean

**To adjust:**

1. Loosen the four (4) winch adjustment nuts as shown.
2. Set the bow roller stopper to the desired height, then lock it in position by tightening nuts as per the following table.



**TYPICAL**

1. Winch adjustment nuts

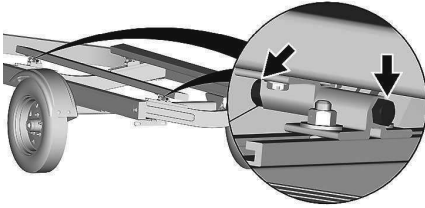
Tightening torque	
Winch adjustment nuts	34 Nm (25 lbf-ft)

**Bunks**

**Bunk Angle**

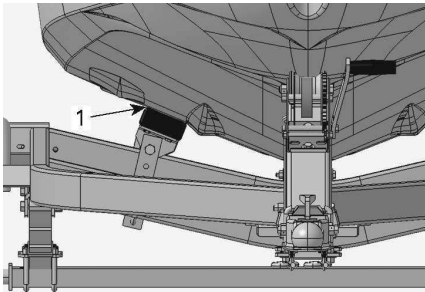
To adjust the angle:

1. With the PWC off the trailer, loosen the bolts retaining the bunk to its support.



**TYPICAL**

2. Load the watercraft on the trailer and make sure that the bunks rest flat on a flat part of the hull as shown. If the bunks do not rest on a suitable part of the hull, refer to **BUNK LATERAL POSITION (PAGE 26) BUNK LATERAL POSITION** section.



**TYPICAL**

1. Bunk resting flat

3. Tighten the bolts to specified torque.

Tightening torque	
Bunk retaining bolts	7 Nm (62 lbf-in)

**Bunk Lateral Position**

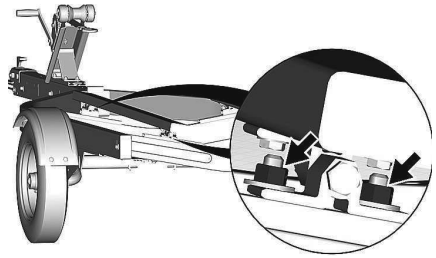
<b>⚠ WARNING</b>
<b>Always set both bunks to the same lateral stance.</b>

To adjust the position:

1. With the PWC off the trailer, loosen the nuts on top of the support.

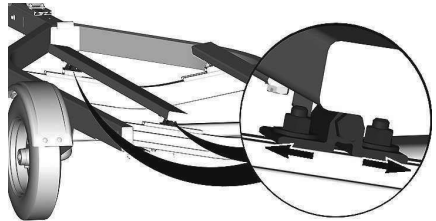
**NOTE:**

The supports may have a block underneath. The procedure is the same.



**TYPICAL**

2. Slide the bunk to the desired position.



**TYPICAL**

3. Tighten nuts to specified torque.
4. Adjust the angle if necessary, refer to *Bunk Angle*.

Tightening torque	
Bunk support nuts	41 Nm (30 lbf-ft)

**Spark™ MOVE II Models**

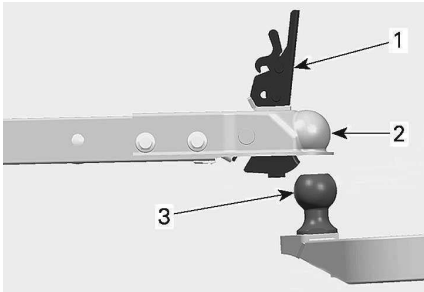
This trailer is specifically made to transport the Spark PWC. No adjustment is required.

<b>NOTICE</b>
<b>Do not use this trailer to transport any other model of PWC. Use this trailer only to transport the Spark models.</b>

# BEFORE GETTING UNDERWAY

## Attaching the Trailer to the Tow Vehicle

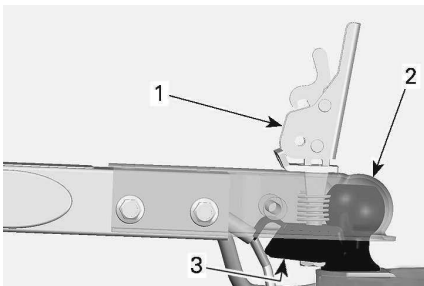
1. Make sure that the coupler and hitch ball are the same size (2 in).
2. Have someone guiding you and back the tow vehicle as close as possible to the trailer. This is easier and safer than pulling the trailer to the vehicle.
3. Be sure the coupler-locking mechanism is released.
4. Raise the front end of the trailer. Position the coupler directly over the hitch ball and lower until it is all the way down.



**TYPICAL, WITHOUT BRAKES**

1. Coupler-locking mechanism (released)
2. Coupler
3. Hitch ball

5. Check under the coupling to be certain that the ball clamp is below the ball and not riding on top of the ball.



**TYPICAL**

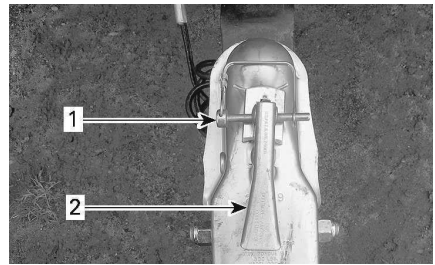
1. Coupler-locking mechanism (released)
2. Hitch ball in coupler
3. Ball clamp

6. Close the coupler on the hitch ball.
7. Lift the trailer tongue. If it comes loose from the ball, open the coupler, make sure the clamp is positioned correctly, then close it again.

**⚠ WARNING**

**If the coupler cannot be secured to hitch ball, do not tow the trailer. Refer to an authorized Sea-Doo dealer to inspect the trailer as soon as possible.**

8. Lock the coupler using a locking pin.



**TYPICAL, WITHOUT BRAKES**

1. Locking pin
2. Coupler-locking mechanism in locked position

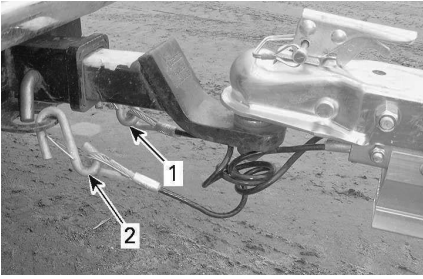
### NOTE:

At this point the tow vehicle and the trailer should be level.

9. Attach the tongue safety cables in a crisscross pattern as shown.

**NOTICE**

**To avoid damaging wiring harness, ensure the harness is not passed between the tongue safety cables.**



1. *LH tongue safety cable attached to the RH side of hitch*
2. *RH tongue safety cable attached to the LH side of hitch*

10. Connect lights connector.

## Pre-Use Inspection

### WARNING

Perform a pre-use inspection before each use to detect potential problems during operation. The pre-use inspection can help you monitor wear and deterioration before they become a problem. Correct any problems that you discover to reduce the risk of a breakdown or crash. See an authorized Sea-Doo dealer as necessary.

Action	4
Clean all reflectors and lights lenses.	
Check if watercraft is properly secured to the trailer at rear.	
Make sure the watercraft is properly secured at front. Refer to <i>Loading the Watercraft</i> .	

Action	4
Make sure the hitch ball size matches the coupler size (5 cm (2 in)).	
Check that the watercraft is ready to be towed according to the watercraft manufacturer's recommendations.	
Check that the jack is retracted.	
Check tires condition. Refer to <i>Maintenance procedures</i> for details.	
Check tires pressure. Refer to <i>specifications</i> for values.	
Check of wheel lug nuts for tightness.	
Check that the load meets the specifications.	
Check that coupler is latched and locked. Refer to <i>Attaching the Trailer to the Tow Vehicle</i> .	
Check that tongue safety cables are crisscrossed under the tongue and attached to the hitch. Refer to <i>Attaching the Trailer to the Tow Vehicle</i> .	
Check lights operation.	

---

# TOWING THE TRAILER

Follow the tow vehicle's manufacturer instructions regarding trailer towing.

**SEVERE INJURY OR DEATH** can result if you do not follow these instructions:

When towing the trailer, pay particular attention to the following:

- Maintain a safe distance between the vehicle ahead and your vehicle.
- When towing a trailer, more time and distance are needed when passing or stopping.
- Reduce your speed and slow down more than usual before turning. Avoid sharp turns.
- When cornering, do it on a larger radius. It takes more space to turn with a trailer.
- Always move slowly when backing up. Ask someone to guide you when possible. Practice in an open area at the first opportunity.
- If trailer starts to sway, do not hit the brakes or compensate using the steering wheel. Reduce speed and maintain a steady course.
- When going downhill, reduce speed before starting the descent. Do not brake continuously. Apply and release brakes alternately to prevent brakes from overheating.

Loss of control of the trailer or trailer/vehicle combination can result in serious injury or death. The most common causes of loss of control of the trailer are:

- Driving too fast for the conditions.
- Overloading the trailer or loading the trailer incorrectly.
- Trailer improperly coupled to the hitch.
- Inadequate towing hitch.
- Not maintaining proper tire pressure.
- Not keeping wheel lug nuts tight.

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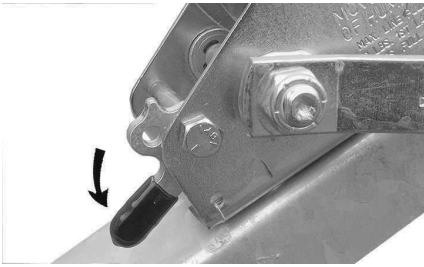
# LAUNCHING THE WATERCRAFT

1. Prepare the watercraft for launching according to the watercraft manufacturer's recommendations.
2. Remove tie-downs from stern and trailer eyelets.
3. Disconnect lights connector.
4. Make sure the way is clear behind the trailer (in and out of water).
5. Attach ropes to the watercraft mooring cleats and prevent them from hanging.
6. Have someone guiding you and back the vehicle until trailer reaches the desired depth into water.

**NOTE:**

The watercraft must not float above the bunks.

7. Hold the winch handle firmly and set winch mechanism to "unwind".



**SET WINCH TO "UNWIND"**

8. Unwind until watercraft slides off the trailer and floats. It may be necessary to push the watercraft a little.
9. Grab the ropes previously attached to the mooring cleats.
10. Detach the watercraft from the winch strap.
11. Moor the watercraft.
12. Drive the tow vehicle out of the ramp.
13. Connect lights connector.

# LOADING THE WATERCRAFT

1. Disconnect lights connector.
2. Have someone guiding you and back the vehicle until the trailer reaches the desired depth into water.

## NOTE:

Bunks should be immersed in water just enough for the PWC to be dragged onto them without floating over them.

3. Unwind the winch strap to the appropriate length.
4. Align the watercraft with the trailer bunks.
5. Attach the winch strap to the watercraft's bow eyelet.



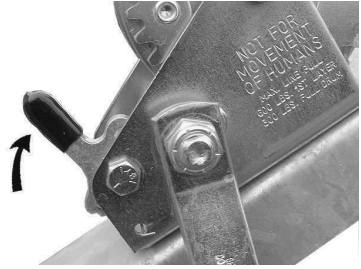
**SMALL STRAP HOOKED**

## NOTICE

**Attach the strap as explained .  
Using another method may damage to the PWC.**

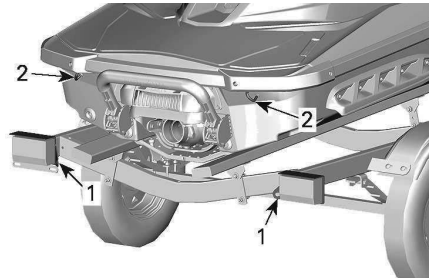
1. Pass the small strap through the bow eyelet.
2. Hook the small strap securely.

6. Set winch mechanism to "wind", then wind until watercraft bow reaches the trailer bow stop roller.



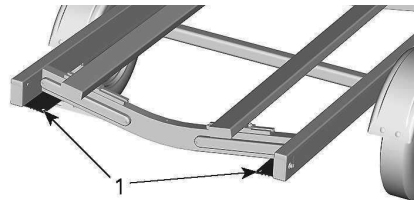
## SET WINCH TO "WIND"

7. Drive the tow vehicle out of the ramp.
8. Secure the watercraft on the trailer using suitable tie-downs attached to the stern eyelets and trailer eyelets together.



## TYPICAL - MOVE 1 (EXCEPT ALUMINUM)

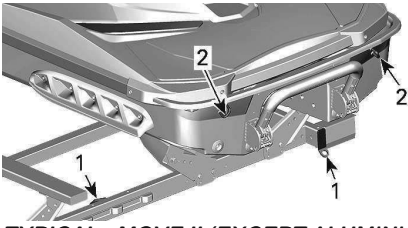
1. Trailer eyelets
2. PWC eyelets



## TYPICAL - MOVE 1 (ALUMINUM)

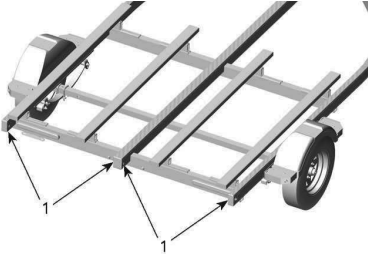
1. Trailer eyelets





**TYPICAL - MOVE II (EXCEPT ALUMINUM)**

1. Trailer eyelets
2. PWC eyelets



**TYPICAL - MOVE II (ALUMINUM)**

1. Trailer eyelets
9. Connect lights connector.

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# MAINTENANCE

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# MAINTENANCE SCHEDULE

Maintenance is very important for keeping your trailer in safe operating condition.

The maintenance schedule does not exempt the pre-use inspection.

## NOTE:

If trailer is used all year round, carry out both *Storage* and *Pre-Season* maintenance operations once a year.

## At Storage

Carry out the following at trailer storage:

- Inflate tires to recommended pressure.
- Check coupler condition and lubricate.
- Lubricate jack.
- Apply Dielectric grease in all electric connectors and light bulb socket to prevent corrosion.
- Trailers with winch: Check winch and strap condition. Lubricate winch mechanism.
- If possible, park trailer in a protected area, garage, carport, etc.
- Raise trailer and place blocks under trailer frame to take most of the weight off the suspension and tires.

## At Preseason

Carry out the following before using trailer after a storage period:

- Inspect wheels for damage.
- Check tightness of all fasteners.
- Check wheel bearing and seals.
- Check wiring harness and connector condition.
- Inspect tongue safety cables.

# MAINTENANCE AND INSPECTION PROCEDURES

This section includes instructions for basic maintenance procedures. If you have the necessary mechanical skills and the required tools, you can perform these procedures. If not, see your authorized Sea-Doo dealer.

## WARNING

**Torque wrench tightening specifications must be strictly adhered to.**

**Locking devices, when removed (e.g.: locking tabs, elastic stop nuts, cotter pins, etc.), must be replaced.**

Hoses, cables or locking ties removed during a procedure must be reinstalled as per factory standards.

## Tongue Safety Cable

### *Tongue Safety Cable Inspection*

Inspect for damage.

Discontinue use and contact an authorized Sea-Doo dealer if cable or its liner damage is found.

## WARNING

**Do not use the trailer if safety cables are damaged.**

## Coupler

### *Coupler Inspection and Lubrication*

Check locking mechanism operation.

Check ball socket, ball clamp and lock mechanism for wear or damage.

Apply a thin coat of multipurpose grease to the inner surface of the ball socket.

Apply light oil to the pivot and sliding surface of the lock mechanism.

## Tires

### *Tire Pressure*

Check tire pressure. Tire pressure must be checked while the tire is cold.

### NOTE:

Do not check the tire pressure immediately after towing the trailer. Allow at least three hours for a tire to cool down, if the trailer has been towed for as much as 1.6 km (1 mi).

The required pressure varies according to the trailer model. Refer to *Specifications*.

### *Tire Inspection*

Replace the tire before towing the trailer if the tire tread has less than 1.6 mm (1/16 in) depth or if the built-in wear indicator bars are visible and flush with the remainder of the tire tread.

Always replace a tire with one of the same dimensions and load limit.

Inspect both sidewalls of each tire for any bubble, cut or bulge; and replace a damaged tire before towing the trailer.

## WARNING

**A bubble, cut or bulge in the sidewall can result in a tire blowout and loss of control.**

## Wheels

### *Wheel Inspection*

Check wheel for cracks, bumps or other damages. Replace wheel as required.

## Hubs, bearing and seals

### *Wheel Bearing Inspection*

Install a jack under the axle and raise until the tire gets off the ground. Push and pull the wheel from the upper

edge to feel the play and rotate wheel. If any play is felt or if wheel does not turn smoothly, refer to the *Maintenance of hub and wheel bearing* section below.

### **Wheel Bearing Seal Inspection**

Inspect the grease seals periodically. A slight film of grease around the seal is normal. Have the seal replaced if an excessive leak or damage is noticed.

### **Lubrication System**

This trailer uses a Sure Lube system on all its axles. Its advantages are as follow:

- Check on hub and grease with ease.
- Change the grease in the hub and bearing (rotate slowly the hub while putting grease in).
- Grease the bearing without taking the hubs off.
- Grease the hub with ease, even during a long trip.

Under the rubber dust cap there is a grease fitting. The grease fitting presses grease into the hole that goes all the way through the center of the spindle and comes out by the back bearing. At that point, it greases the back bearing and fills the inside of the hub. It then greases the front bearing. When grease can be seen coming out of the castle nut, the hub and bearing are full.

### **Maintenance of hub and wheel bearing**

1. Once or twice a year (depending on usage), install a jack under the axle and raise until the tire gets off the ground.
2. Push and pull the wheel from the upper edge to feel the play and rotate the wheel. If any play is felt, then the castle nut needs to be adjusted or the bearings need be changed. (Refer to *Bearing Adjustment* for the castle nut adjustment)

3. When greasing the bearings, look at the old grease that comes out. If small silver-like filings are present, it may indicate a problem with the bearings. They should be replaced immediately.

**NOTE:** It is important to use a castle nut cotter pin the same size as the hole to make sure the Sure Lube system works properly.

### **When and What to Check**

Trailers are often stored for extended periods of time, so it is important to check all of these before any use.

- Bearings that have been re-checked and repacked before storage and after immersion in salt water will last longer.
- Check the lubricant level when the hub is warm.
- Since it is a boat trailer, it is recommended to check just prior to launching to be sure the hub is full of grease when the axle is submerged.

### **Recommended Lubricant**

Any good marine grade water-resistant grease is recommended. Different types of grease thickeners should not be mixed.

### **Bearing Repacking**

Since wheels and bearings are submerged in the water when loading and unloading, preventative maintenance is required. Considering the various ways this trailer might be used, follow these general guidelines.

1. When water gets in the bearing and in contact with the steel itself, it will rust. So the most important part is getting a good grade wheel bearing grease that will not break down when water is mixed with it.

2. Pack the bearings by forcing the grease into all its small cavities. Fill the cavity in the hub with grease.
3. Make sure the grease seals are in usable condition.
4. Keep the bearings and grease free of any dirt or foreign matter.
5. The wheel bearings should be repacked anytime the trailer is stored.
6. If the trailer is often moved in the water, the chances of getting water in the bearings increase. Bearings should then definitely be packed at least twice during the season.
7. Towing a trailer over long distances has its good points and bad points. Doing so may warm the hub and grease it up enough to remove any water it may have collected. However, moving the warm hubs into the water shortly after a long tow will cause them to take on water through condensation. It is therefore important to let them cool before backing into the water.
8. Be sure the bearings are properly adjusted (Refer to *Bearing Adjustment*). In most instances, if a good quality lubricant is used and the lubricant levels are maintained, it may not be necessary to completely repack the bearings. However, if the grease appears to be contaminated or broken down, completely repack to remove all of the old grease from the bearings and hubs. Removing the rear bearing will most likely damage the rear seal. Install a new one when reassembling.

## Bearing Adjustment

The wheel bearings have been preadjusted at the factory. However, checking the bearing adjustment after the first 80.5 km (50 miles) of use and checking again every time the bearings are repacked will maximize their life.

1. Using a jack, lift one side of the trailer.
2. Grip the edge of the wheel and try to rock it or move it. If there is a play, remove the dust cap and the cotter pin.
3. While rotating the wheel, tighten the spindle nut to specifications. Do not over tighten.

Tightening Torque	
Two 1-1/16" bearings set-up	2.3 Nm (20 lbf-in)
1-3/8" and 1-1/16" bearings set-up	3.4 Nm (30 lbf-in)

4. Look for the hole in the spindle through the slots in the spindle nut.
  - If you can see any part of the hole through the slot in the nut, turn the nut counterclockwise until the next slot in the nut lines up with the cross hole. Insert cotter pin.
  - If you cannot see any portion of the hole in the spindle through the slots in the nut, turn the nut counterclockwise until the hole lines up with the first slot available in the nut. Insert cotter pin.
  - This adjustment will give you from one-thousandths to ten thousandths end play, which is in tolerance for proper adjustment.
5. Check wheel again for the movement. If there is no lateral movement, spin the wheel. Wheel should turn easily and have no end play.
6. Bend the ends of the cotter pin to keep it from coming off.

**NOTE:** A large cotter pin must be used to fill the hole for the Sure Lube system to work properly.

7. Install the dust cover. Tap lightly on the edges to place the dust cover.
8. Use a screwdriver and a hammer to tap the dust cover until it is completely into the hub and the flange on the dust cover is tight against the hub face. Alternate sides around the dust cover to avoid any bending.
9. Repeat on other wheels.

## Lights

All the lights are built with LEDs (light emitting diode) and this technology proved to be reliable. In the unlikely event they do not work, have them checked by an authorized Sea-Doo dealer.

## Winch

### *Winch Inspection*

Inspect gears, bushings and strap for wear or damage.

### *Winch Lubrication*

Apply a thin coat of multipurpose grease to the gearing teeth and pivot points. Rotate handle to distribute grease evenly.

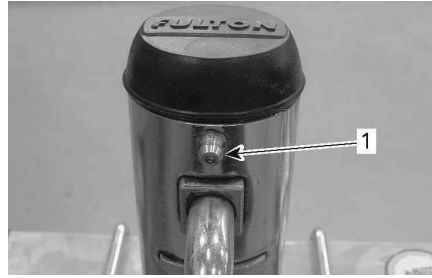
Lubricate ratchet pivot point with light oil.

## Jack

### *Jack Lubrication*

Clean grease fitting, then lubricate using multipurpose grease. Rotate handle to distribute grease evenly.

Lubricate handle pivot point and wheel axle with light oil. Wipe excess oil and rotate parts to distribute oil evenly.



1. Grease fitting

## Wooden Bunks (if Equipped)

Check wooden bunks carpet condition and wood hardness.

## Roller Bunks (if Equipped)

Check rollers for wear, cracks or damage.



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# TRAILER CARE

## Salt Water Use

If trailer used in salt water, thoroughly rinse trailer daily with fresh water.

## Trailer Cleaning

1. Rinse the trailer thoroughly with fresh water to remove loose dirt.
2. Using a soft, clean cloth, wash the trailer with water mixed with a mild detergent, such as soap specially formulated for motorcycles or automobiles.
3. While washing the trailer, check for grease or oil. An automotive grease remover can be used. Thoroughly follow the manufacturer's instructions.
4. Dry the trailer with a chamois or a soft towel.

 <b>CAUTION</b>
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<b>Never use any kind of vinyl or plastic protector on the walk pads as they would get slippery.</b>
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# TECHNICAL INFORMATION

# TRAILER IDENTIFICATION NUMBER

The trailer is identified by a serial number. It may sometimes become necessary to locate this number for warranty purposes or to trace the trailer in the event of theft. The serial number is located on the Technical Information label and is also engraved on the tongue of the trailer.

1 →

MFD BY/FABRIQUE PAR: KARAVAN TRAILERS INC.										
DATE: June 2011				MADE IN USA		JOB# 284645				
PNBV / GVWR		PNBE / GAWR		TIRE/PNEU		COLD INFL. PRESSURE		MAX. LOAD CARRYING CAP.		
KG	LB	KG	LB			KPA	PSI	KG	LB	RIM
671	1479	671	1479	4.80 X 12B		413	60	522	1150	12x4
0										
THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS (FMVSS) IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. / CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION.										
TYPE: /TRA/REM WATERCRAFT TRAILER						WCE-1250-46				

5KTWS1415CF002080

1. Serial number

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# EAC DECLARATION OF CONFORMITY

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mark where applicable

# SPECIFICATIONS (MOVE I SERIES)

MODEL	MOVE I 1250 Spring Galvan ized/ Painted Black	MOVE I 1250 Long Galvan ized/ Painted Black	MOVE I 1250 Long Aluminum	MOVE I 1500 Long	MOVE I SAR 1500-56	MOVE I 1250 Long Alumi num (LA TAM)
<b>SUSPENSION</b>						
Type	Leaf spring	Leaf spring	Torsion	Leaf spring	Torsion	Torsion
<b>DIMENSIONS</b>						
Overall length	3.8 m (12.5 ft)	4.1 m (13.5 ft)	4.35 m (14.3 ft)	4.1 m (13.5 ft)	4.1 m (13.5 ft)	4.35 m (14.3 ft)
Overall width	1.5 m (4.9 ft)	1.5 m (4.9 ft)	1.52 m (5 ft)	1.7 m (5.5 ft)	1.7 m (5.5 ft)	1.52 m (5 ft)
Width between fenders <sup>(1)</sup>	1.2 m (3.9 ft)	1.2 m (3.9 ft)	1.22 m (4 ft)	1.2 m (3.9 ft)	1.2 m (3.9 ft)	1.22 m (4 ft)
Overall height (fender) <sup>(2)</sup>	61 cm (24 in)	61 cm (24 in)	56 cm (22 in)	70 cm (27.5 in)	N.A.	56 cm (22 in)
Overall height (winch) <sup>(3)</sup>	80 cm (31 in)	80 cm (31 in)	84 cm (33 in)	80 cm (31 in)	87 cm (34 in)	84 cm (33 in)
Coupler ball size	5 cm (2 in)					
<b>WEIGHT AND LOAD LIMITS</b>						
Approximate dry weight	105 kg (231 lb)	113 kg (250 lb)	97 kg (214 lb)	125 kg (275 lb)	125 kg (275 lb)	97 kg (214 lb)
Carrying capacity	567 kg (1,250 lb)	567 kg (1,250 lb)	583 kg (1,285 lb)	680 kg (1,500 lb)	680 kg (1,500 lb)	583 kg (1,285 lb)
<b>TIRES AND WHEELS</b>						
Tire size	ST145/R12D				ST185/80R13D	4.80 x 12B
Wheel size	4 x 12 (in)				4.5 x 13 (in)	4 x 12 (in)
Cold pressure	448 kPa (65 PSI)					345 kPa (50 PSI)
Lug nuts torque	136 ± 7 Nm (100 ± 5 lbf-ft)					108 ± 6 Nm (80 ± 4 lbf-ft)

MODEL	MOVE I 1250 Spring Galvan ized/ Painted Black	MOVE I 1250 Long Galvan ized/ Painted Black	MOVE I 1250 Long Aluminum	MOVE I 1500 Long	MOVE I SAR 1500-56	MOVE I 1250 Long Alumi num (LA TAM)
Minimum thread depth	1.6 mm (1/16 in)					
(1) Maximum PWC width (2) Tongue on the ground (3) Hitch coupler 41 cm (16 in) above the ground N.A.: Not Available						

# SPECIFICATIONS (MOVE II SERIES)

MODEL	MOVE II Galvanized/ Black	MOVE II Aluminum	MOVE II Short	MOVE II Aluminum (LATAM)
<b>SUSPENSION</b>				
Type	Leaf spring			
<b>DIMENSIONS</b>				
Overall length	5.18 m (17 ft)	4.63 m (15.2 ft)	3.78 m (12.5 ft)	4.63 m (15.2 ft)
Overall width	2.5 m (8.2 ft)	2.6 m (8.5 ft)	2.6 m (8.5 ft)	2.6 m (8.5 ft)
Width between fenders <sup>(1)</sup>	2.1 m (6.9 ft)	2.23 m (7 ft)	2.23 m (7 ft)	2.23 m (7 ft)
Overall height (fender) <sup>(2)</sup>	74 cm (29 in)	68.6 cm (27 in)	60 cm (24 in)	68.6 cm (27 in)
Overall height (winch) <sup>(3)</sup>	99 cm (39 in)	78.7 cm (31 in)	87 cm (34 in)	78.7 cm (31 in)
Coupler	5 cm (2 in)			
<b>WEIGHT AND LOAD LIMITS</b>				
Approximate dry weight	220 kg (485 lb)	158 kg (348 lb)	154 kg (340 lb)	158 kg (348 lb)
Carrying capacity	1 075 kg (2,370 lb)	1 179 kg (2,600 lb)	553 kg (1,220 lb)	1 179 kg (2,600 lb)
<b>TIRES AND WHEELS</b>				
Tire size	ST185/80R13D		ST145/R12D	ST185/80D13C
Wheel size	4.5 x 13 (in)		4 x 12 (in)	4.5 x 13 (in)
Cold pressure	448 kPa (65 PSI)			345 kPa (50 PSI)
Lug nuts torque	136 ± 7 Nm (100 ± 5 lbf-ft)			108 ± 6 Nm (80 ± 4 lbf-ft)
Minimum thread depth	1.6 mm (1/16 in)			
(1) Maximum PWC width (2) Tongue on the ground (3) Hitch coupler 41 cm (16 in) above the ground N.A.: Not Available				



# WARRANTY

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# **BRP LIMITED WARRANTY USA AND CANADA: SEA-DOO® WATERCRAFT TRAILER**

## **1. SCOPE OF THE LIMITED WARRANTY**

Bombardier Recreational Products Inc. ("BRP")\* warrants its Sea-Doo Watercraft trailer ("Trailer") sold by authorized Sea-Doo Dealers (as defined hereinafter) in the fifty United States and in Canada from defects in material or workmanship for the period and under the conditions described below. This limited warranty will become null and void if the Trailer has been altered or modified in such a way so as to adversely affect its operation, performance or durability, or has been altered or modified to change its intended use.

## **2. LIMITATIONS OF LIABILITY**

**THIS WARRANTY IS EXPRESSLY GIVEN AND ACCEPTED IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. TO THE EXTENT THAT THEY CANNOT BE DISCLAIMED, THE IMPLIED WARRANTIES ARE LIMITED IN DURATION TO THE LIFE OF THE EXPRESS WARRANTY. INCIDENTAL AND CONSEQUENTIAL DAMAGES ARE EXCLUDED FROM COVERAGE UNDER THIS WARRANTY. SOME STATES/ PROVINCES DO NOT ALLOW FOR THE DISCLAIMERS, LIMITATIONS AND EXCLUSIONS IDENTIFIED ABOVE, AS A RESULT, THEY MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC RIGHTS, AND YOU MAY ALSO HAVE OTHER LEGAL RIGHTS WHICH MAY VARY FROM STATE TO STATE, OR PROVINCE TO PROVINCE.**

Neither the distributor, any Sea-Doo Dealer nor any other person has been authorized to make any affirmation, representation or warranty regarding the Trailer, other than those contained in this limited warranty, and if made, shall not be enforceable against BRP. BRP reserves the right to modify this warranty at any time, being understood that such modification will not alter the warranty conditions applicable to the Trailer sold while this warranty is in effect.

## **3. EXCLUSIONS – ARE NOT WARRANTED**

The following are not warranted under any circumstances:

- Replacement of routine maintenance items including the performance of adjustments.
- Normal wear and tear.
- Damages related to the appearance of the Trailer, including without limitation scratches, dents, fading, flaking, and peeling.
- Damage caused by failure to provide proper maintenance or storage, as described in the Operator's Guide.
- Damage resulting from removal of parts, improper repairs, improper service or improper maintenance, modifications, alterations that are outside of the original specifications of the Trailer, or damage resulting from repairs done by a person that is not an authorized servicing Sea-Doo Dealer.
- Damage resulting from the installation of parts with specifications that differ from the original Trailer parts, such as, without limitation, different tires or wheels.
- Damage resulting from abuse, abnormal use, or neglect.

- Damage resulting from accident, road hazards, submersion, fire, theft, vandalism or any act of God.
- Damage resulting from corrosion from road salts, environmental influences or treatment contrary to the Operator's Guide.
- Incidental or consequential damages, including without limitation towing, storage, telephone, rental, taxi, inconvenience, insurance coverage, loan payments, loss of time, loss of income.
- Any cost of transportation or shipping incurred in respect of the performance of this warranty.

#### **4. WARRANTY COVERAGE PERIOD**

This warranty will be in effect from the date of delivery to the first retail consumer or the date the Trailer is first put into use, whichever occurs first and for the following periods:

1. **TWELVE (12) CONSECUTIVE MONTHS** for private, recreational use, except that the frame is covered for **SIXTY (60) CONSECUTIVE MONTHS**;
2. **FOUR (4) CONSECUTIVE MONTHS** for commercial use, except that the frame is covered for **TWELVE (12) CONSECUTIVE MONTHS**.

A Trailer is used commercially when it is used in connection with any work or employment that generates income, during any part of the warranty period. A Trailer is also used commercially when, at any point during the warranty period, it is licensed for commercial use.

The repair or replacement of parts or the performance of service under this warranty does not extend the life of this warranty beyond its original expiration date.

#### **5. CONDITIONS REQUIRED FOR WARRANTY COVERAGE**

- The Trailer must be purchased as new and unused by its first owner from a Sea-Doo dealer authorized to distribute Trailers in the country in which the sale occurred ("Sea-Doo Dealer").
- The BRP specified pre-delivery inspection process must be completed, documented and signed by the purchaser.
- The Trailer must have undergone proper warranty registration by an authorized Sea-Doo Dealer.
- The Trailer must be purchased in the country in which the purchaser resides.
- Routine maintenance must be performed as indicated in the Operator's Guide. BRP reserves the right to make warranty coverage contingent upon proof of proper maintenance.

BRP will not honor this limited warranty to any private use owner or commercial use owner if one of the preceding conditions has not been met. Such limitations are necessary in order to allow BRP to preserve both the safety of its products, and also that of its consumers and the general public.

#### **6. WHAT TO DO TO OBTAIN WARRANTY COVERAGE**

The customer must cease using the Trailer upon the appearance of an anomaly. The customer must notify a servicing Sea-Doo Dealer within three (3) days of the appearance of a defect, and provide it with reasonable access to the product and reasonable opportunity to repair it. The customer must also present to the

authorized Sea-Doo Dealer proof of purchase of the product and must sign the repair/work order prior to starting the repair in order to validate the warranty repair. All parts replaced under this limited warranty become the property of BRP.

## **7. WHAT BRP WILL DO**

BRP's obligations under this warranty are limited to, at its sole discretion, repairing parts found defective under normal use, maintenance and service, or replacing such parts with new genuine Trailer parts without charge for parts and labor, at any authorized Sea-Doo Dealer during the warranty coverage period. No claim of breach of warranty shall be cause for cancellation or rescission of the sale of the Trailer to the owner.

In the event that service is required outside of the country of original sale, the owner will bear responsibility for any additional charges due to local practices and conditions, such as, but not limited to, freight, insurance, taxes, license fees, import duties, and any and all other financial charges, including those levied by governments, states, territories and their respective agencies.

BRP reserves the right to improve or modify products from time to time without assuming any obligation to modify any products previously manufactured.

## **8. TRANSFER**

If the ownership of a product is transferred during the warranty coverage period, this limited warranty, subject to its terms and conditions, shall also be transferred and be valid for the remaining coverage period provided BRP or an authorized Sea-Doo Distributor/Dealer receives a proof that the former owner agreed to the transfer of ownership, in addition to the co-ordinates of the new owner.

## 9. CONSUMER ASSISTANCE

In the event of a controversy or a dispute in connection with this limited warranty, BRP suggests that you try to resolve the issue at the dealership level. We recommend discussing the issue with the authorized Sea-Doo Dealer's service manager or owner.

If the matter still remains unresolved, contact BRP by filling out the customer contact form at [www.brp.com](http://www.brp.com) or contact BRP by mail at one of the addresses listed under the *CONTACT US* section of this guide.

\* In the USA, products are distributed and serviced by BRP US Inc.

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# **BRP INTERNATIONAL LIMITED WARRANTY: SEA-DOO® WATERCRAFT TRAILER**

## **1. SCOPE OF THE LIMITED WARRANTY**

Bombardier Recreational Products Inc. ("BRP") \* warrants its Sea-Doo Watercraft trailer ("Trailer") sold by authorized Sea-Doo Dealers (as defined hereinafter) in the fifty United States and in Canada from defects in material or workmanship for the period and under the conditions described below. This limited warranty will become null and void if the Trailer has been altered or modified in such a way so as to adversely affect its operation, performance or durability, or has been altered or modified to change its intended use.

## **2. LIMITATIONS OF LIABILITY**

**THIS WARRANTY IS EXPRESSLY GIVEN AND ACCEPTED IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. TO THE EXTENT THAT THEY CANNOT BE DISCLAIMED, THE IMPLIED WARRANTIES ARE LIMITED IN DURATION TO THE LIFE OF THE EXPRESS WARRANTY. INCIDENTAL AND CONSEQUENTIAL DAMAGES ARE EXCLUDED FROM COVERAGE UNDER THIS WARRANTY. SOME STATES/ PROVINCES DO NOT ALLOW FOR THE DISCLAIMERS, LIMITATIONS AND EXCLUSIONS IDENTIFIED ABOVE, AS A RESULT, THEY MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC RIGHTS, AND YOU MAY ALSO HAVE OTHER LEGAL RIGHTS WHICH MAY VARY FROM STATE TO STATE, OR PROVINCE TO PROVINCE.**

Neither the distributor, any Sea-Doo Dealer nor any other person has been authorized to make any affirmation, representation or warranty regarding the Trailer, other than those contained in this limited warranty, and if made, shall not be enforceable against BRP. BRP reserves the right to modify this warranty at any time, being understood that such modification will not alter the warranty conditions applicable to the Trailer sold while this warranty is in effect.

## **3. EXCLUSIONS – ARE NOT WARRANTED**

The following are not warranted under any circumstances:

- Replacement of routine maintenance items including the performance of adjustments.
- Normal wear and tear.
- Damages related to the appearance of the Trailer, including without limitation scratches, dents, fading, flaking, and peeling.
- Damage caused by failure to provide proper maintenance or storage, as described in the Operator's Guide.
- Damage resulting from removal of parts, improper repairs, improper service or improper maintenance, modifications, alterations that are outside of the original specifications of the Trailer, or damage resulting from repairs done by a person that is not an authorized servicing Sea-Doo Dealer.
- Damage resulting from the installation of parts with specifications that differ from the original Trailer parts, such as, without limitation, different tires or wheels.
- Damage resulting from abuse, abnormal use, or neglect.
- Damage resulting from accident, road hazards, submersion, fire, theft, vandalism or any act of God.

- Damage resulting from corrosion from road salts, environmental influences or treatment contrary to the Operator's Guide.
- Incidental or consequential damages, including without limitation towing, storage, telephone, rental, taxi, inconvenience, insurance coverage, loan payments, loss of time, loss of income.
- Any cost of transportation or shipping incurred in respect of the performance of this warranty.

## 4. WARRANTY COVERAGE PERIOD

This warranty will be in effect from the date of delivery to the first retail consumer or the date the Trailer is first put into use, whichever occurs first and for the following periods:

1. **TWELVE (12) CONSECUTIVE MONTHS** for private, recreational use, except that the frame is covered for **SIXTY (60) CONSECUTIVE MONTHS**;
2. **FOUR (4) CONSECUTIVE MONTHS** for commercial use, except that the frame is covered for **TWELVE (12) CONSECUTIVE MONTHS**.

A Trailer is used commercially when it is used in connection with any work or employment that generates income, during any part of the warranty period. A Trailer is also used commercially when, at any point during the warranty period, it is licensed for commercial use.

The repair or replacement of parts or the performance of service under this warranty does not extend the life of this warranty beyond its original expiration date.

## 5. CONDITIONS REQUIRED FOR WARRANTY COVERAGE

- The Trailer must be purchased as new and unused by its first owner from a Sea-Doo dealer authorized to distribute Trailers in the country in which the sale occurred ("Sea-Doo Dealer").
- The BRP specified pre-delivery inspection process must be completed, documented and signed by the purchaser.
- The Trailer must have undergone proper warranty registration by an authorized Sea-Doo Dealer.
- The Trailer must be purchased in the country in which the purchaser resides.
- Routine maintenance must be performed as indicated in the Operator's Guide. BRP reserves the right to make warranty coverage contingent upon proof of proper maintenance.

BRP will not honor this limited warranty to any private use owner or commercial use owner if one of the preceding conditions has not been met. Such limitations are necessary in order to allow BRP to preserve both the safety of its products, and also that of its consumers and the general public.

## 6. WHAT TO DO TO OBTAIN WARRANTY COVERAGE

The customer must cease using the Trailer upon the appearance of an anomaly. The customer must notify a servicing Sea-Doo Dealer within three (3) days of the appearance of a defect, and provide it with reasonable access to the product and reasonable opportunity to repair it. The customer must also present to the authorized Sea-Doo Dealer proof of purchase of the product and must sign the repair/work order prior to starting the repair in order to validate the warranty

repair. All parts replaced under this limited warranty become the property of BRP.

## **7. WHAT BRP WILL DO**

BRP's obligations under this warranty are limited to, at its sole discretion, repairing parts found defective under normal use, maintenance and service, or replacing such parts with new genuine Trailer parts without charge for parts and labor, at any authorized Sea-Doo Dealer during the warranty coverage period. No claim of breach of warranty shall be cause for cancellation or rescission of the sale of the Trailer to the owner.

In the event that service is required outside of the country of original sale, the owner will bear responsibility for any additional charges due to local practices and conditions, such as, but not limited to, freight, insurance, taxes, license fees, import duties, and any and all other financial charges, including those levied by governments, states, territories and their respective agencies.

BRP reserves the right to improve or modify products from time to time without assuming any obligation to modify any products previously manufactured.

## **8. TRANSFER**

If the ownership of a product is transferred during the warranty coverage period, this limited warranty, subject to its terms and conditions, shall also be transferred and be valid for the remaining coverage period provided BRP or an authorized Sea-Doo Distributor/Dealer receives a proof that the former owner agreed to the transfer of ownership, in addition to the coordinates of the new owner.



## 9. CONSUMER ASSISTANCE

In the event of a controversy or a dispute in connection with this limited warranty, BRP suggests that you try to resolve the issue at the dealership level. We recommend discussing the issue with the authorized Sea-Doo Dealer's service manager or owner.

If the matter still remains unresolved, contact BRP by filling out the customer contact form at [www.brp.com](http://www.brp.com) or contact BRP by mail at one of the addresses listed under the *CONTACT US* section of this guide.

\* In the USA, products are distributed and serviced by BRP US Inc.

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# **CUSTOMER INFORMATION**

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## PRIVACY INFORMATION

The protection of your personal information is a priority for BRP. Our data privacy practices are described in our Privacy Policy, which you can review at any time. <https://brp.com/en/privacy-policy.html>

BRP wishes to inform you that, for your safety, your personal information can be used for security and warranty related purposes. Furthermore, BRP and its affiliates may use your personal information to distribute marketing and promotional information about BRP and related products. We do this with your consent (where required by applicable law) or in accordance with any other applicable legal basis.

To exercise your rights provided under data privacy laws, such as your right to access or correct your data, or to be removed from the addressee-list for direct marketing, please contact BRP at any time by using the contact information below:

By E-mail:  
privacyofficer@brp.com

By mail:  
BRP Legal Service  
726 St-Joseph  
Valcourt QC  
Canada  
J0E 2L0

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# CONTACT US

www.brp.com

## Asia Pacific

### Australia

6 Lord Street  
Lakes Business Park  
Botany, NSW 2019

### China

Room 3703, Tower 2,  
Grand Gateway  
3 Hong Qiao Road,  
Xuhui District,  
Shanghai 200030

### Japan

21F Shinagawa East One Tower  
2-16-1 Konan, Minato-ku-ku,  
Tokyo 108-0075

### New Zealand

Suite 1.6, 2-8 Osborne Street,  
Newmarket, Auckland 2013

## Europe, Middle East and Africa

### Belgium

Oktrooiplein 1  
9000 Gent

### Czech Republic

Stefanikova 43a  
Prague 5  
150 00

### Germany

Itterpark 11  
40724 Hilden

### Finland

Isoaavantie 7  
PL 8040  
96101 Rovaniemi

### France

Arteparc Bâtiment B  
Route de la côte d'Azur,  
13 590 Meyreuil

### Norway

Ingvald Ystgaardsvei 15  
N-7484 Trondheim  
Salg, marketing, ettermarked

### Sweden

Spinnvägen 15  
903 61 Umeå  
Sweden 90821

### Switzerland

Avenue d'Ouchy 4-6  
1006 Lausanne

## Latin America

### Brazil

Av. James Clerck Maxwell, 230  
Campinas, Sao Paulo  
CEP 13069-380

### Mexico

Av. Ferrocarril 202  
Parque Industrial Querétaro  
Santo Rosa Jauregui, Querétaro  
C.P. 76220

## North America

### Canada

3200A, rue King Ouest,  
Suite 300  
Sherbrooke (Québec) J1L 1C9

### United States of America

10101 Science Drive  
Sturtevant, Wisconsin  
53177

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## CHANGE OF ADDRESS/OWNERSHIP

If your address has changed or if you are the new owner of the boat, be sure to notify BRP by either:

- Notifying an authorized Sea-Doo dealer.
- **North America Only:** calling at 1 888 272-9222.
- Mailing one of the change of address cards on the following pages at one of the BRP addresses indicated in the *Contact Us* section of this guide.

In case of change of ownership, please join a proof that the former owner agreed to the transfer.

Notifying BRP, even after the expiration of the limited warranty, is very important as it enables BRP to reach the boat owner if necessary, like when safety recalls are initiated. It is the owner's responsibility to notify BRP.

**STOLEN UNITS:** In the event that your boat is stolen, you should notify your area's distributor warranty department of such. We will ask you to provide your name, address, phone number, Hull Identification Number and date it was stolen.



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CHANGE OF ADDRESS <input type="checkbox"/>		CHANGE OF OWNERSHIP <input type="checkbox"/>	
VEHICLE IDENTIFICATION NUMBER			
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
Model Number	Vehicle Identification Number (V.I.N.)		
OLD ADDRESS OR PREVIOUS OWNER:		NAME	
NO.		STREET	APT
CITY		STATE/PROVINCE	ZIP/POSTAL CODE
COUNTRY		TELEPHONE	
NEW ADDRESS OR NEW OWNER:		NAME	
NO.		STREET	APT
CITY		STATE/PROVINCE	ZIP/POSTAL CODE
COUNTRY		TELEPHONE	
E-MAIL ADDRESS			

CHANGE OF ADDRESS <input type="checkbox"/>		CHANGE OF OWNERSHIP <input type="checkbox"/>	
VEHICLE IDENTIFICATION NUMBER			
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
Model Number	Vehicle Identification Number (V.I.N.)		
OLD ADDRESS OR PREVIOUS OWNER:		NAME	
NO.		STREET	APT
CITY		STATE/PROVINCE	ZIP/POSTAL CODE
COUNTRY		TELEPHONE	
NEW ADDRESS OR NEW OWNER:		NAME	
NO.		STREET	APT
CITY		STATE/PROVINCE	ZIP/POSTAL CODE
COUNTRY		TELEPHONE	
E-MAIL ADDRESS			

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**WATERCRAFT**

Model No. \_\_\_\_\_

**HULL**

Identification Number (H.I.N.) \_\_\_\_\_

**ENGINE**

Identification Number (E.I.N.) \_\_\_\_\_

**OWNER:** \_\_\_\_\_  
NAME

\_\_\_\_\_  
No. STREET APT

\_\_\_\_\_  
CITY STATE/PROVINCE ZIP/POSTAL CODE

**Purchase Date**    |    |    |  
YEAR    MONTH    DAY

**Warranty Expiry Date**    |    |    |  
YEAR    MONTH    DAY

To be completed by the authorized Sea-Doo dealer at the time of the sale.

DEALER IMPRINT AREA

## **⚠ WARNING**

Disregarding any of the safety precautions and instructions contained in this user's guide, safety video and on product safety labels could cause injury including the possibility of death.



[www.brp.com](http://www.brp.com)

**SKI-DOO®**

**SEA-DOO®**

**CAN-AM®**

**LYNX®**

**EVINRUDE®**

**ROTAX®**

**MANITOU®**

**ALUMACRAFT®**

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